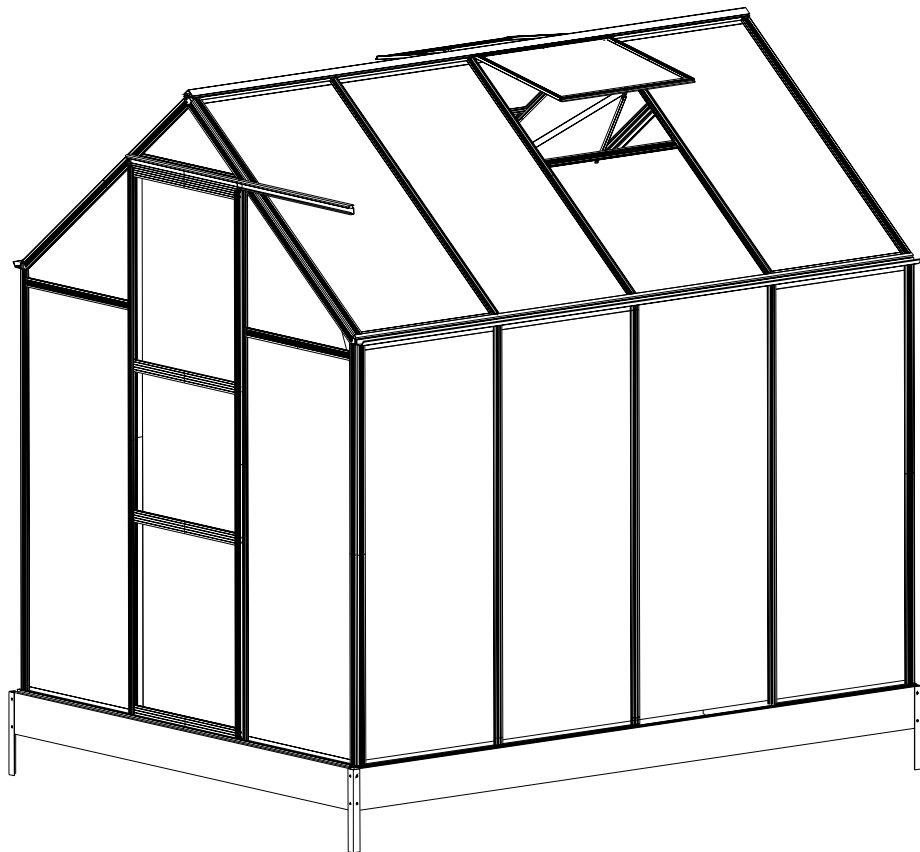


Assembly Instructions



MODEL: GM31024

PRODUCT SIZE(LxWxH):253X190X205CM

PLEASE READ CAREFULLY BEFORE ASSEMBLY

Safety Warning & Advice

KEEP WORKING AREA CLEAN AND DRY

A cluttered, damp or wet working area may cause injuries.

PREPARE A FLAT AND LEVEL BASE

Make sure your greenhouse is located on a flat and level surface.

DO NOT INSTALL THE GREENHOUSE ON A WINDY DAY OR IN AN AREA SUBJECT TO HIGH WINDS

Although this greenhouse is designed to withstand greater wind loads than many other greenhouses, do not install it in on a windy day or in an area which is subject to high winds. A partially completed greenhouse may be seriously damaged if it is left in this state. It is your responsibility to safely and securely anchor the greenhouse, having regard to wind conditions in your area.

POLYCARBONATE SHEET



Remove approximately 2 inches of film from all sheet edges before installing and remove all film immediately after the construction is completed. Please ensure that the side with the white film faces outwards.

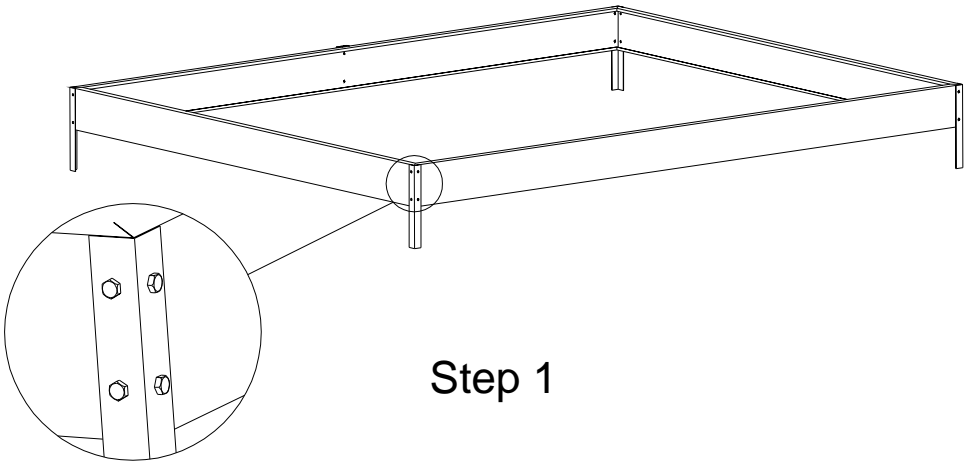
CHECK PARTS BEFORE ASSEMBLY

All parts have been well labelled. Please sort, separate and identify all components before construction and check against the parts list in this manual.

WARNING

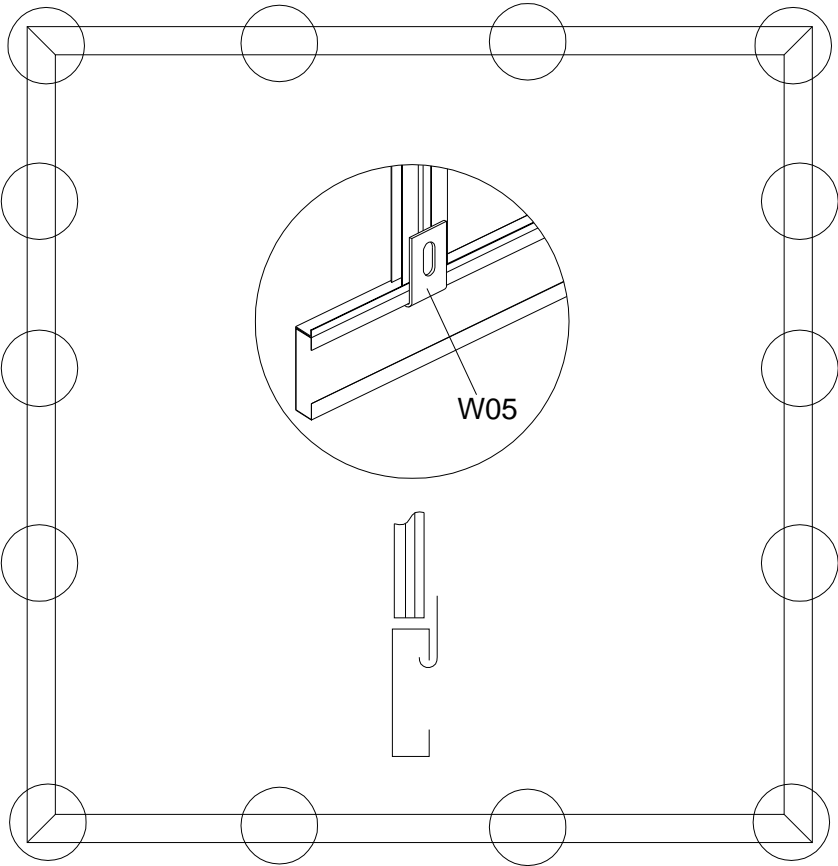
Do not install this product when you are tired or distracted from the job at hand. We recommend that you use gloves during assembly.

Part	NO.	QTY.
	W05	14
	S01	16
	M01	16

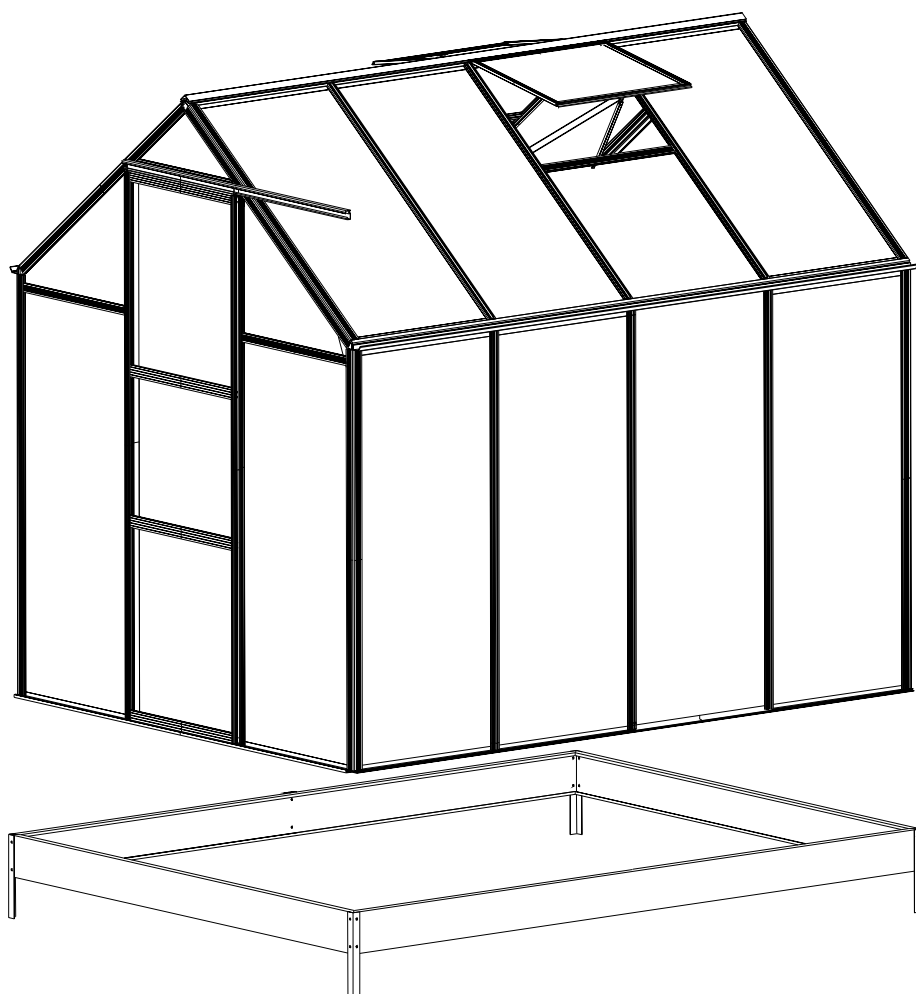


Step 1

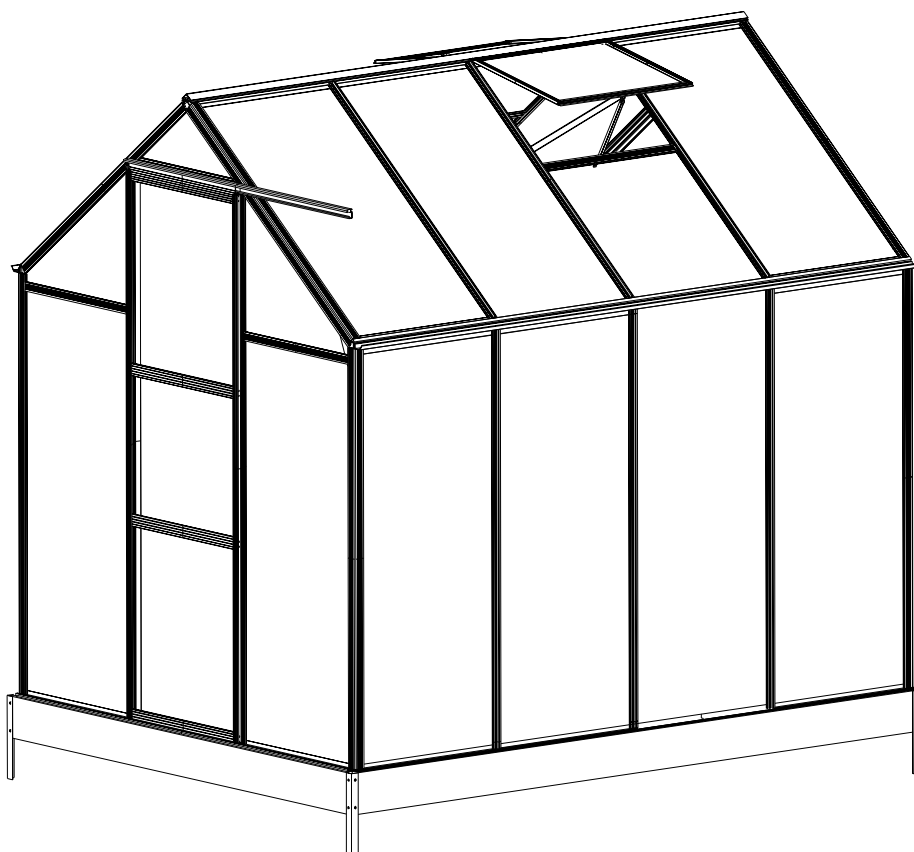
When fixing the greenhouse to the base please loosen the existing greenhouse bolts and fasten the W05 clips. No extra nuts or bolts are needed.








Step 2









Step 3

















P2 Door Assembly

Part	NO.	QTY.
	L18A	2
	L15	1
	L16B	2
	L17	1
	Z01 Ø4X16	16












P3 Vent Assembly

Part	NO.	QTY.
	L19	4
	L20	2
	L21	2
	Z02 Ø4X12	8
	Z03 Ø4X8	4
	W06	2




















(P4-P6) Rear Wall

Part	NO.	QTY.
	L01A	1
	L01B	1
	L01C	2
	L03B	3
	L02C	1
	L02D	1
	L05A	2
	L08A	1
	L09	1
	S01 M6X10	14
	M01 M6	14
	W01	1
	W02	2
	W04	2












Polycarbonate

PART	NO.	Qty.
	Y1	2
	Y2	5
	Y3	1
	Y4	2
	Y5	1
	Y6	8
	Y7	6
	Y9	2
	Y10	2
	Y11	2
	Y12	1

(P7-P10) Front Wall






Part	NO.	QTY.
	L01A	1
	L01B	1
	L01D	1
	L01E	1
	L03A	1
	L03B	1
	L03C	1
	L04A	1
	L04B	1
	L05A	2
	L05B	2
	L10	1
	L14	1
	S01 M6X10	18
	S02 M6X16	2
	M01 M6	20
	W01	1
	W02	2
	W03	2

(P11-P18) Sides and Roof

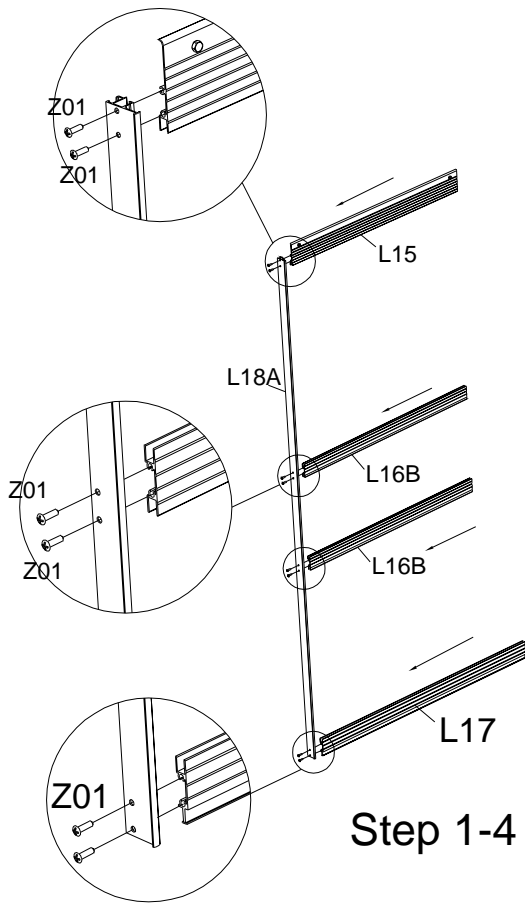
Part	NO.	QTY.
	L02A	6
	L02B	6
	L03B	2
	L05C	4
	L06	1
	L07	2
	L08B	2
	S01 M6X10	70
	M01 M6	70
	W08	2
	W04	4

(P19)Final Assembly

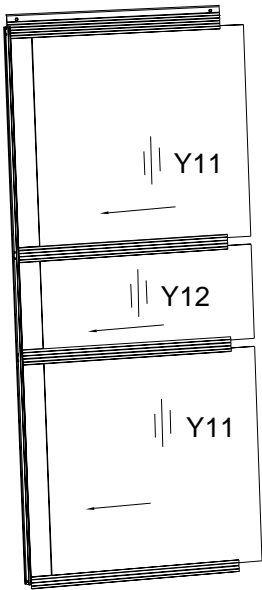
	L05D	4
	L05E	3
	L05F	6
	Z03 Ø4X8	2
	J01	2
	J02L/R	2/2
	J03L/R	1/1
	J04	1

Part	NO.	QTY.
	L18A	2
	L15	1
	L16B	2
	L17	1
	Z01	16
	Ø4X16	

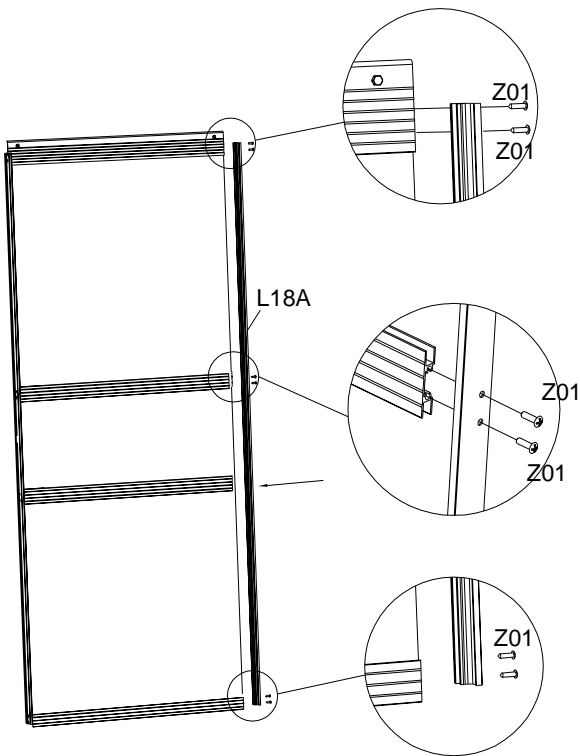
Door Assembly









Step 1-4



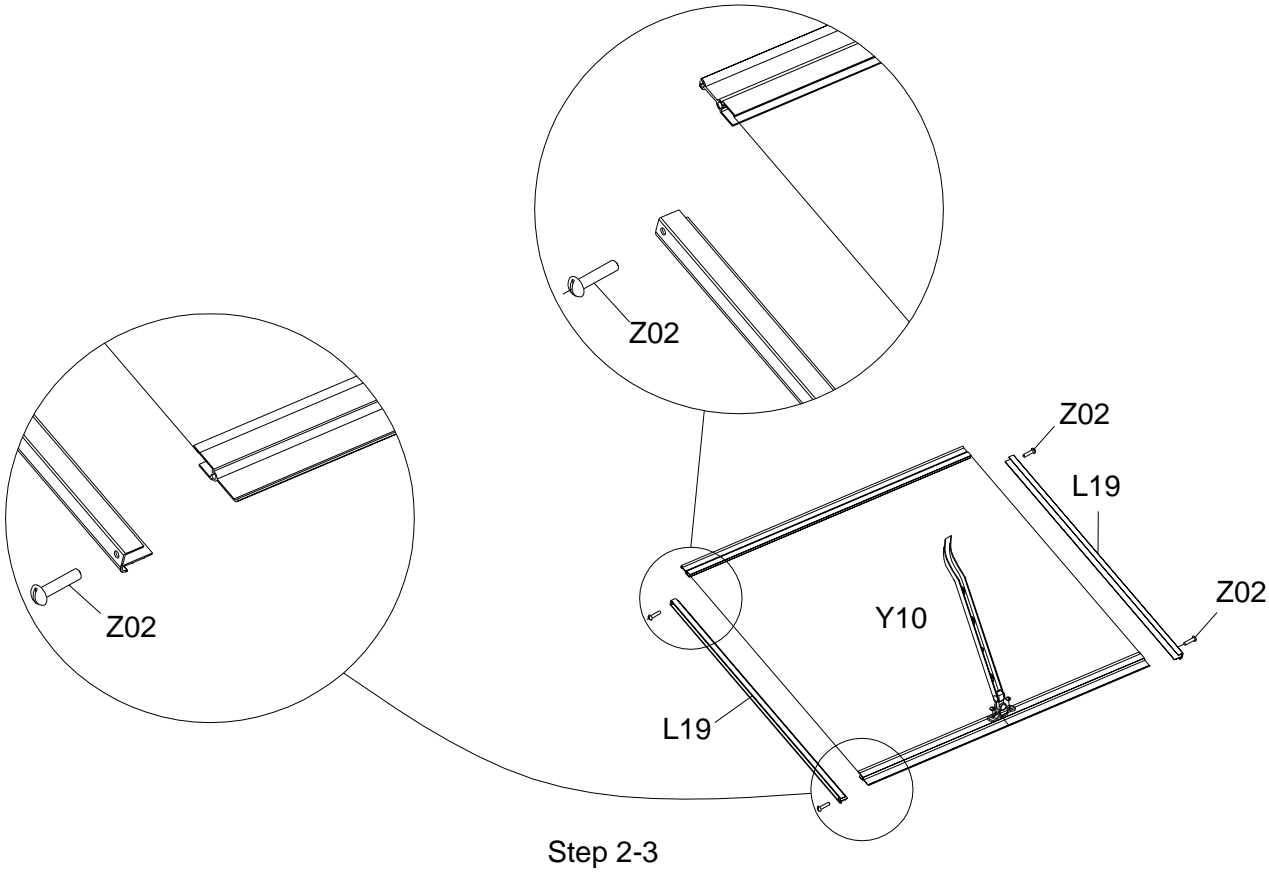
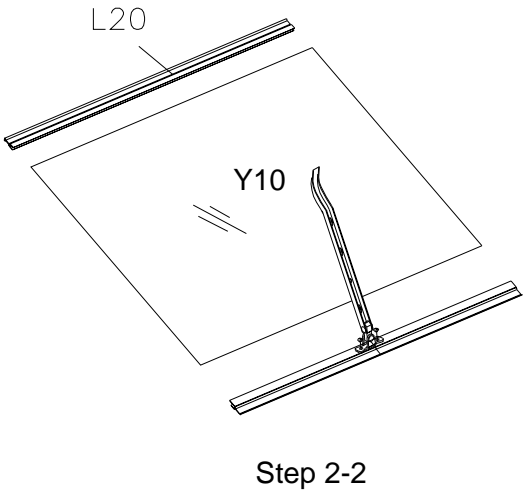
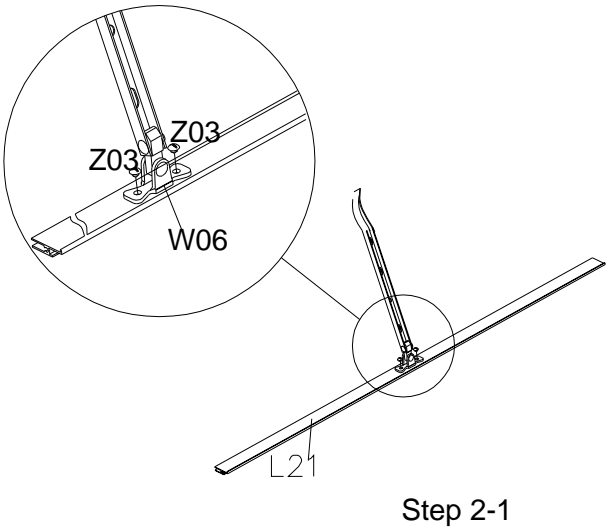
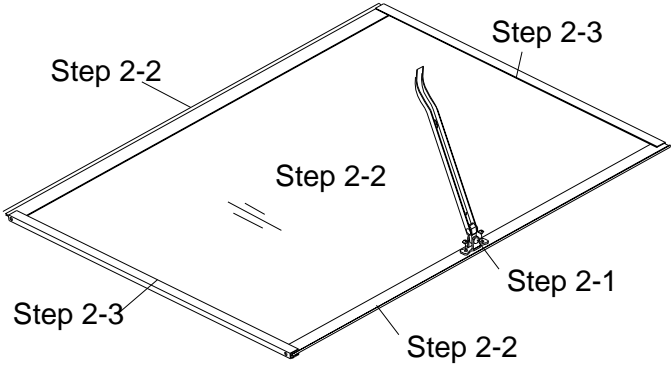
Step 1-5

















Step 1-6

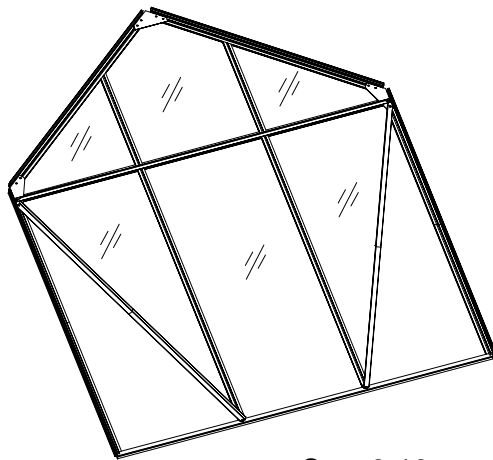
Part	NO.	QTY.
	L19	4
	L20	2
	L21	2
	Z02	8
	Ø4X12	
	Z03	4
	Ø4X8	
	W06	2

P3 Vent Assembly

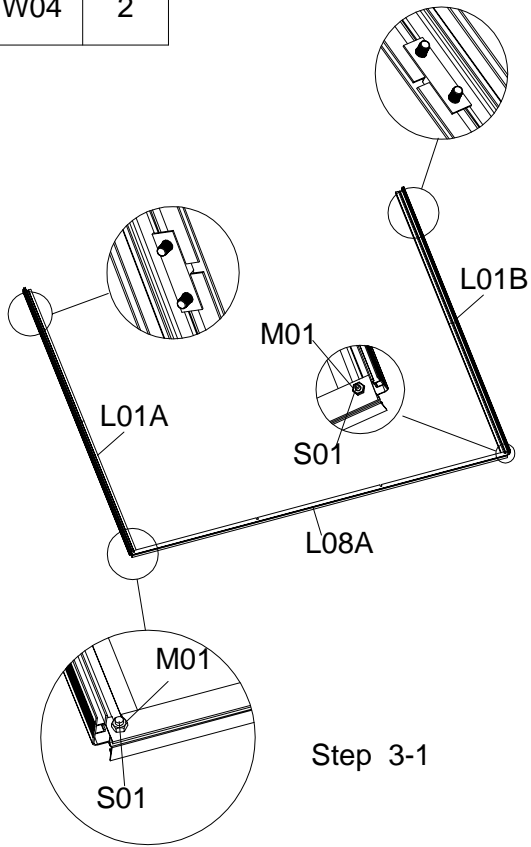


Part	NO.	QTY.
	L01A	1
	L01B	1
	L01C	2
	L03B	3
	L02C	1
	L02D	1
	L05A	2
	L08A	1
	L09	1
	S01	14
	M6X10	
	M01	14
	M6	
	W01	1
	W02	2
	W04	2

(P4-P6) Rear Wall

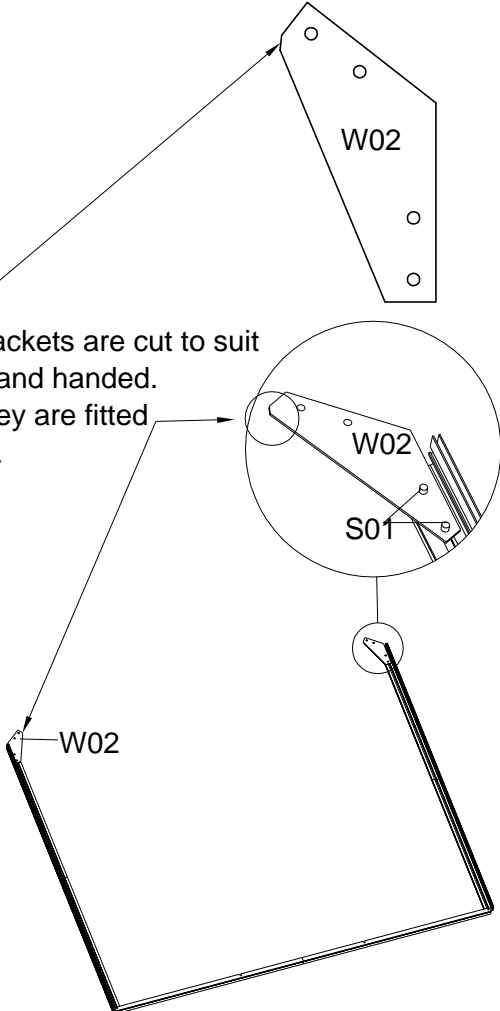


Step 3-10



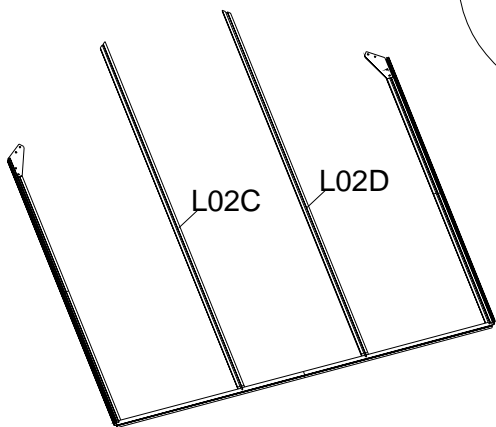
Step 3-1

The angled corner brackets are cut to suit the shape of the roof and handed. Please ensure that they are fitted correctly to each side.

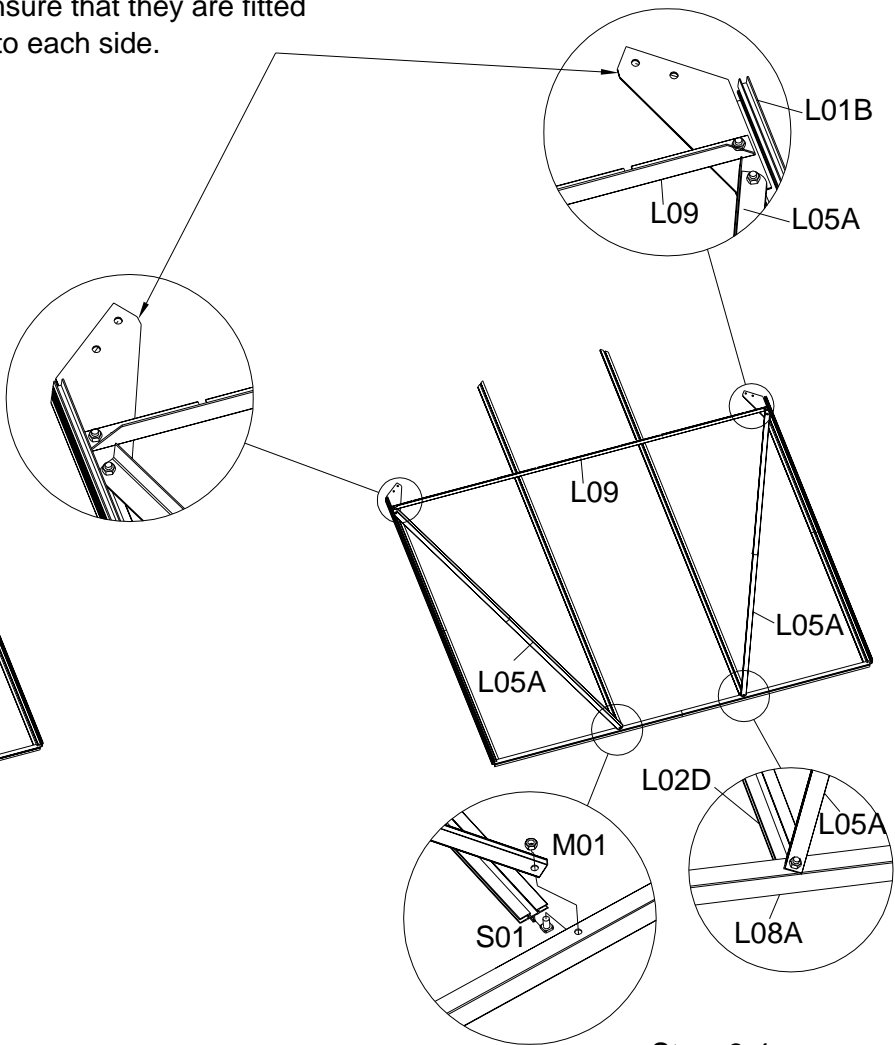


Step 3-2

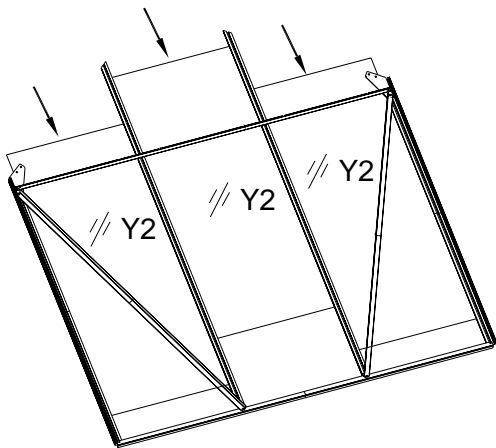
The angled corner brackets are cut to suit the shape of the roof and handed. Please ensure that they are fitted correctly to each side.



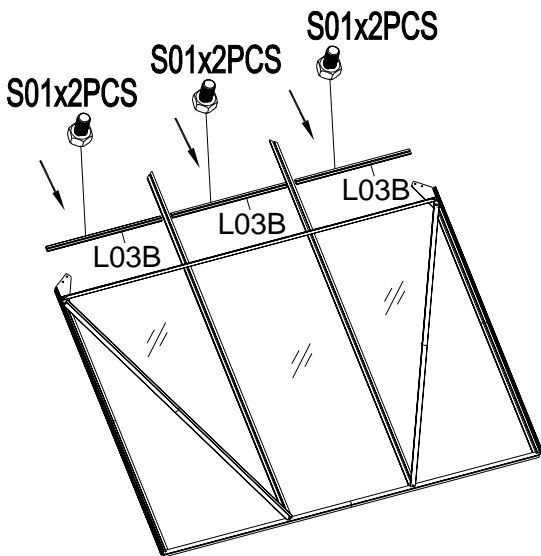
Step 3-3



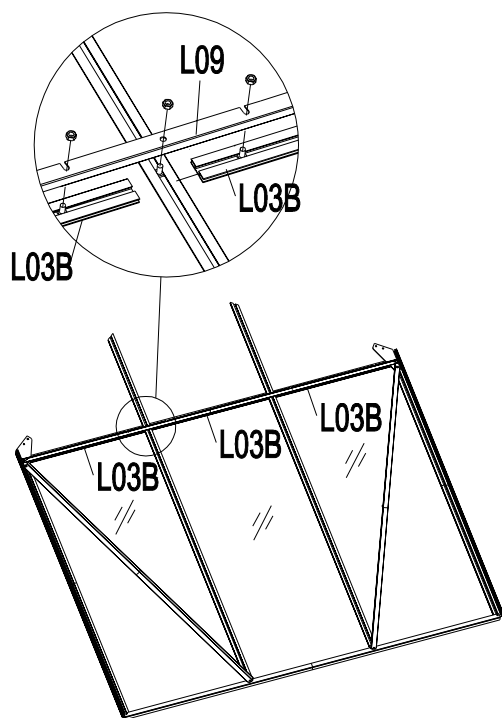
Step 3-4



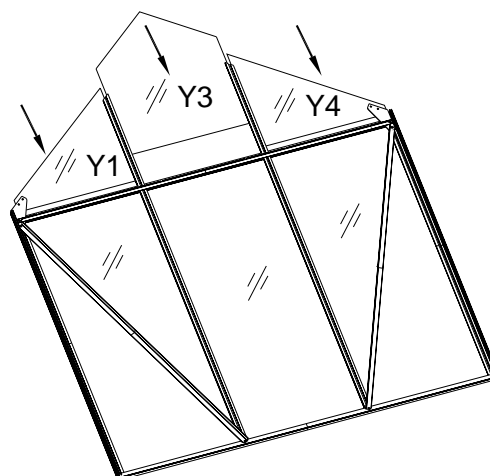
Step 3-5



Step 3-6

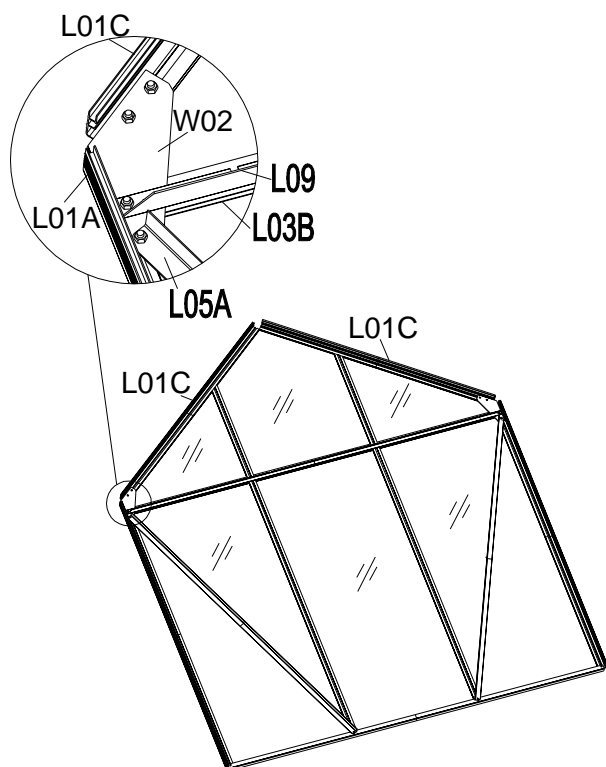


Step 3-7

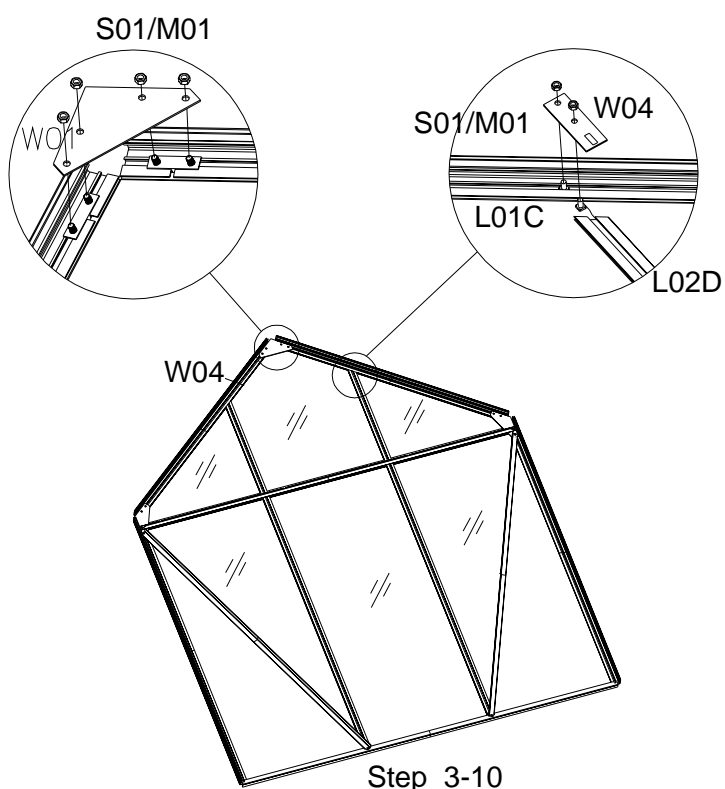


Step 3-8




















Use W04 to fix L02D and L01C together.
The aluminium components
should be a tight fit with no big gaps.



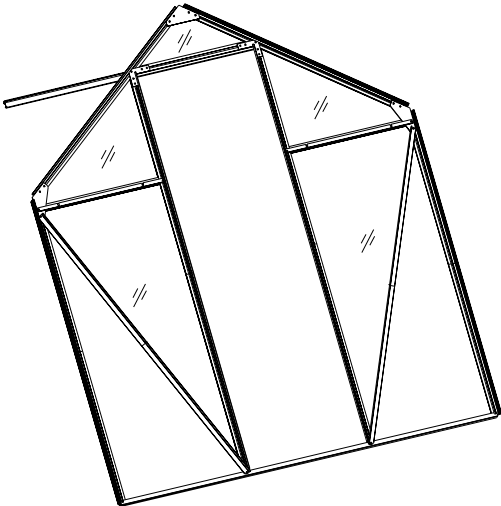
Step 3-9



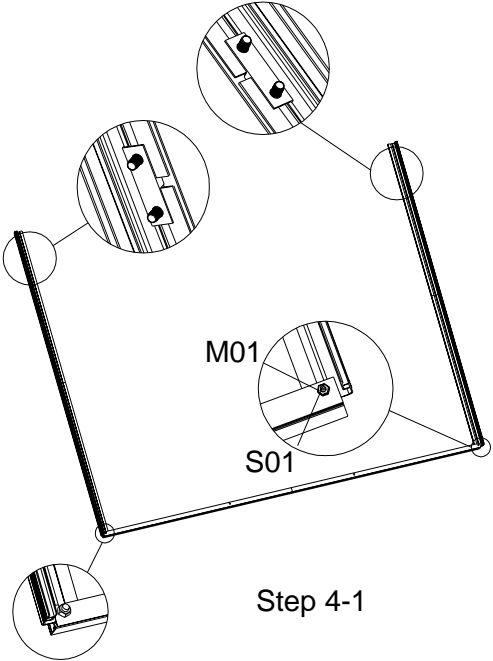
Step 3-10

Part	NO.	QTY.
	L01A	1
	L01B	1
	L01D	1
	L01E	1
	L03A	1
	L03B	1
	L03C	1
	L04A	1
	L04B	1
	L05A	2
	L05B	2
	L10	1
	L14	1
	S01	18
	M6X10	
	S02	2
	M6X16	
	M01	20
	M6	
	W01	1
	W02	2
	W03	2

(P7-P10)Front Wall

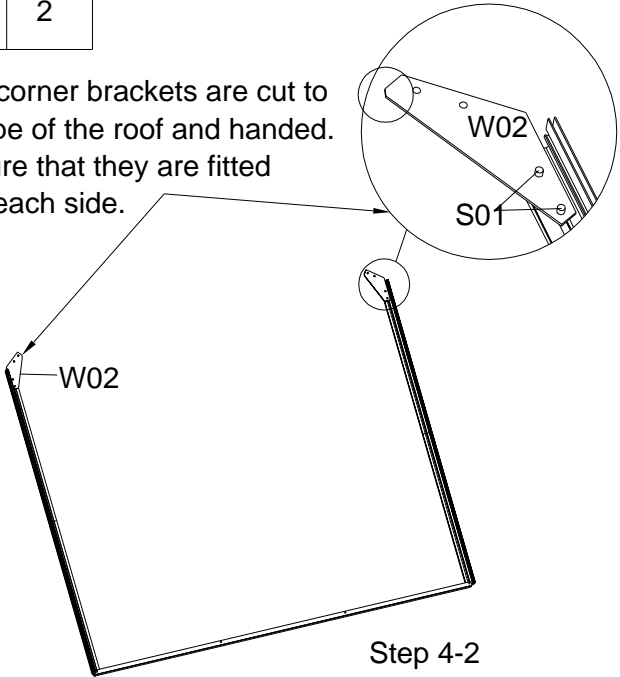


Step 4-14

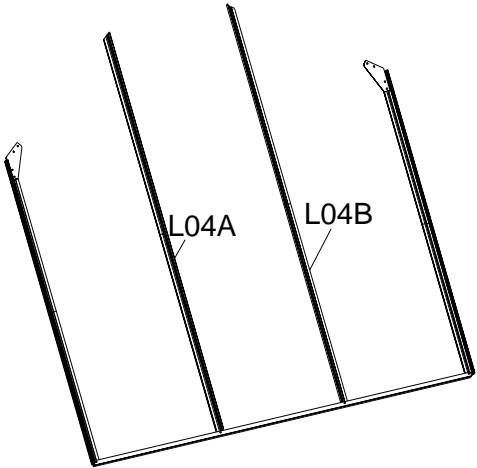


Step 4-1

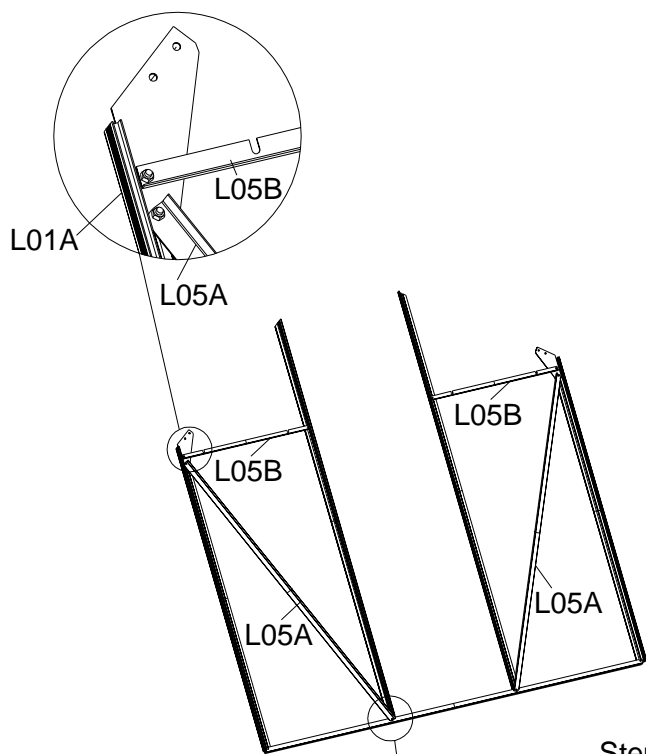
The angled corner brackets are cut to suit the shape of the roof and handed. Please ensure that they are fitted correctly to each side.



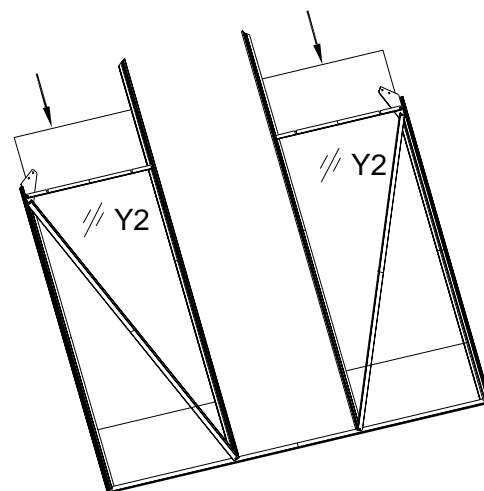
Step 4-2



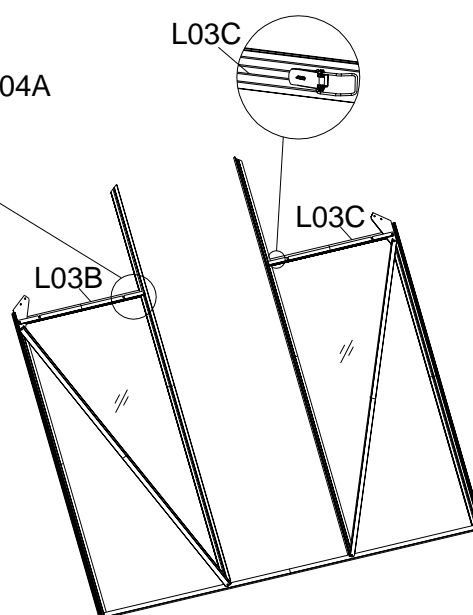
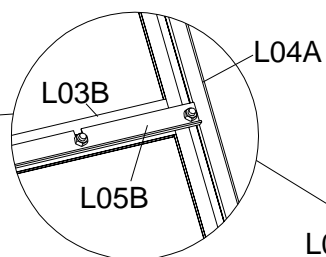
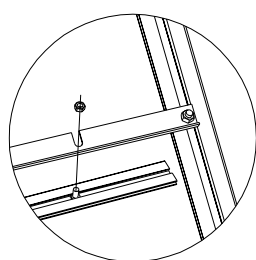
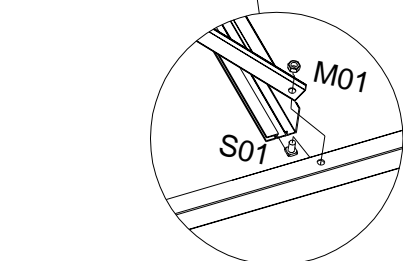
Step 4-3



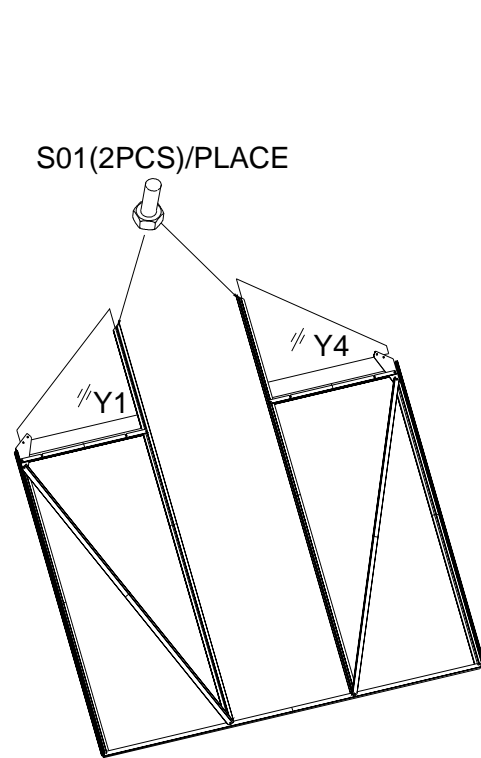
Step 4-4



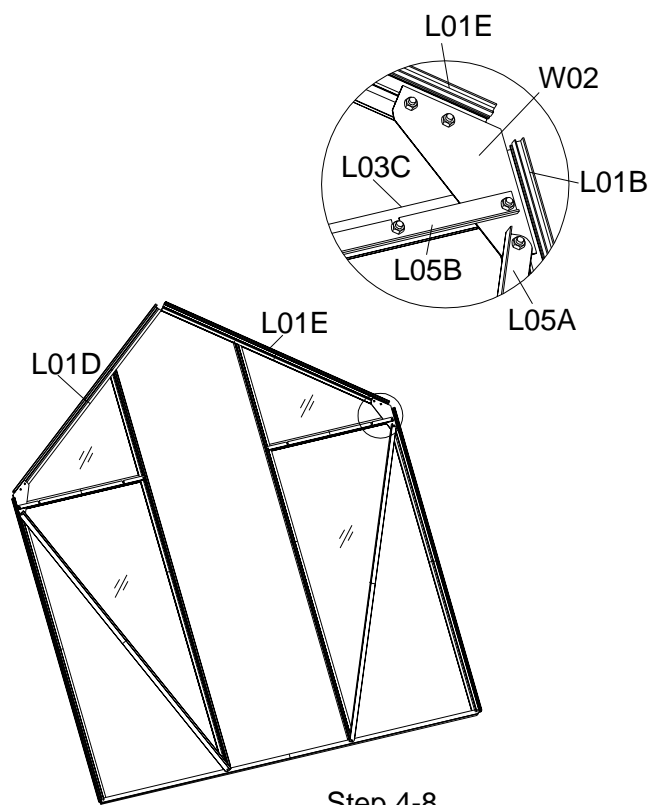
Step 4-5



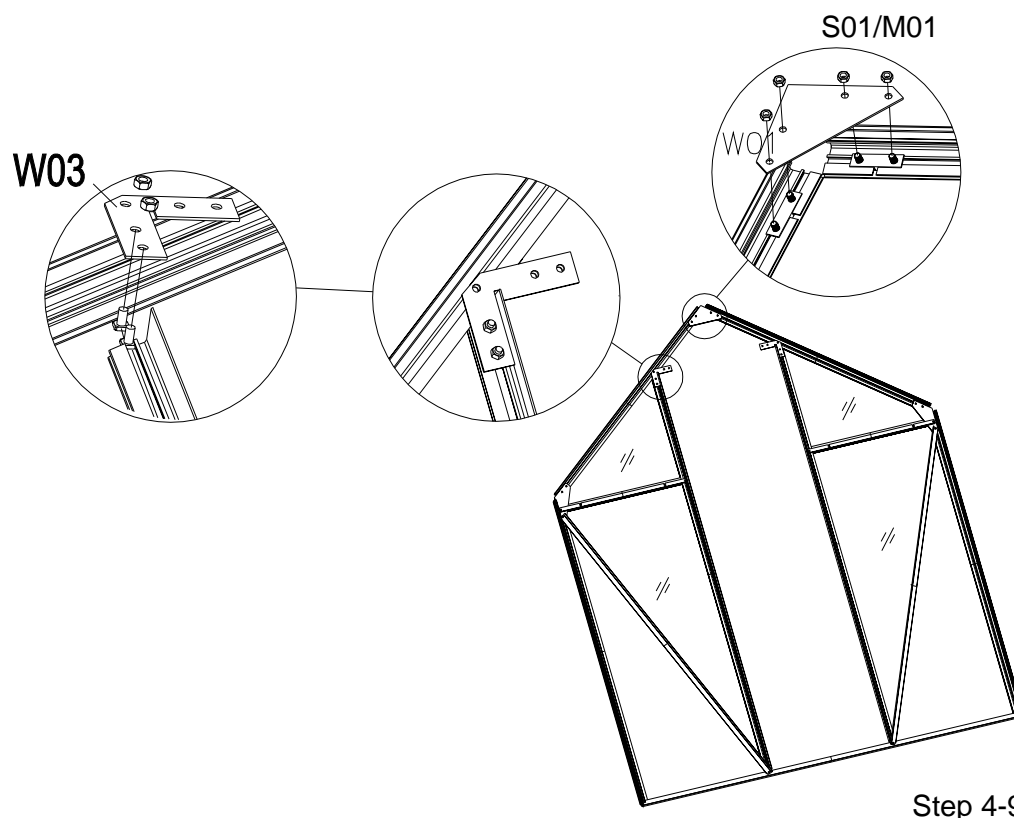
Step 4-6



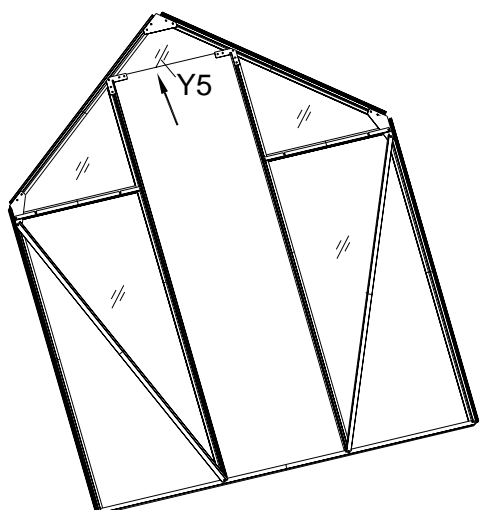
Step 4-7



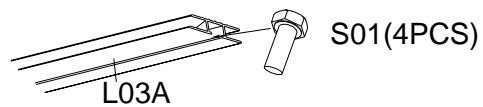
Step 4-8



Step 4-9

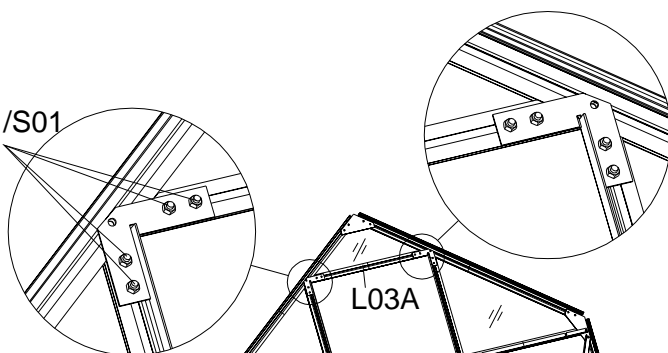


Step 4-10



Step 4-11

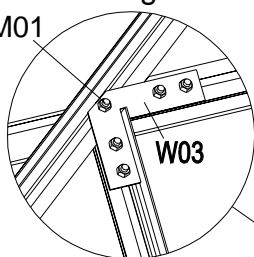
M01/S01



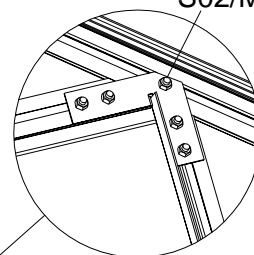
Step 4-12

Use S02 and M01 to fix W03 in position.
The aluminium components should be
a tight fit with no big gaps.

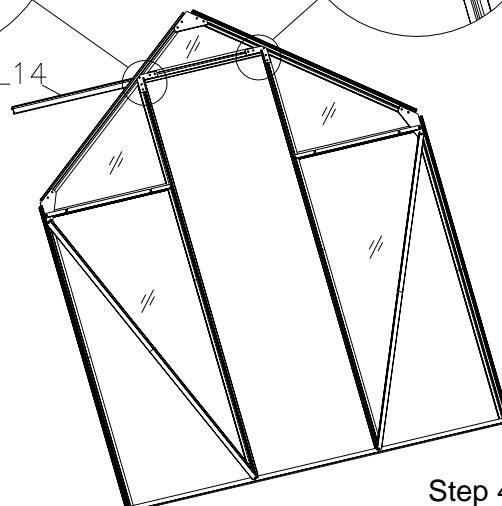
S02/M01



S02/M01

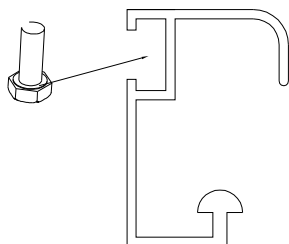


L14














Step 4-14

! S02(2PCS)

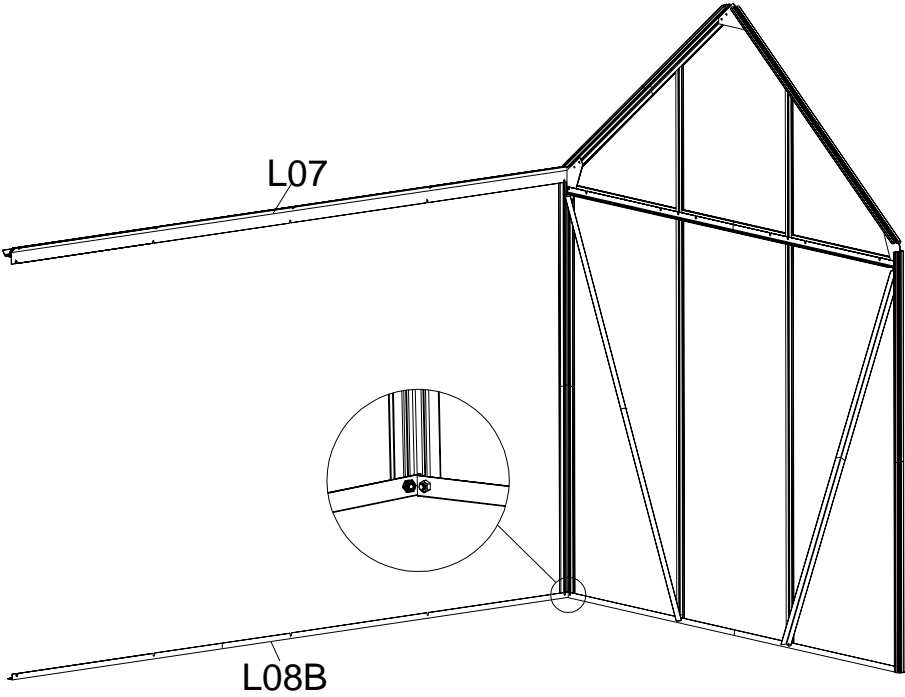


L14

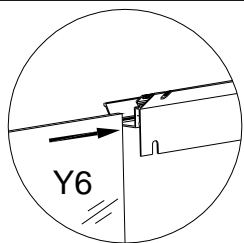
Step 4-13

Part	NO.	QTY.
	L02A	6
	L02B	6
	L03B	2
	L05C	4
	L06	1
	L07	2
	L08B	2
	S01	70
	M01	70
	W08	2
	W04	4

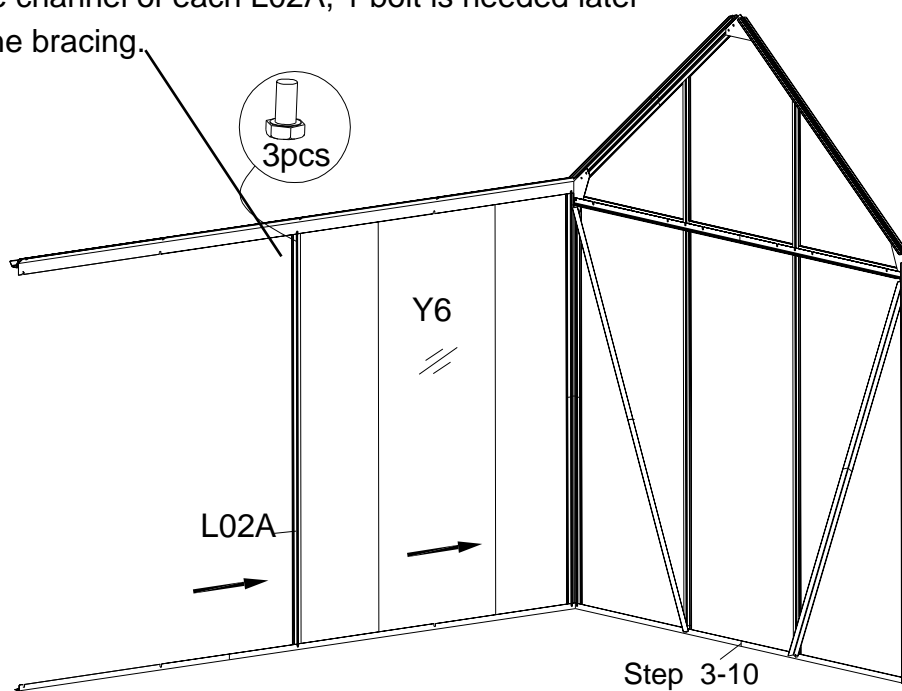
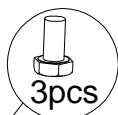
(P11-P18) Sides and Roof



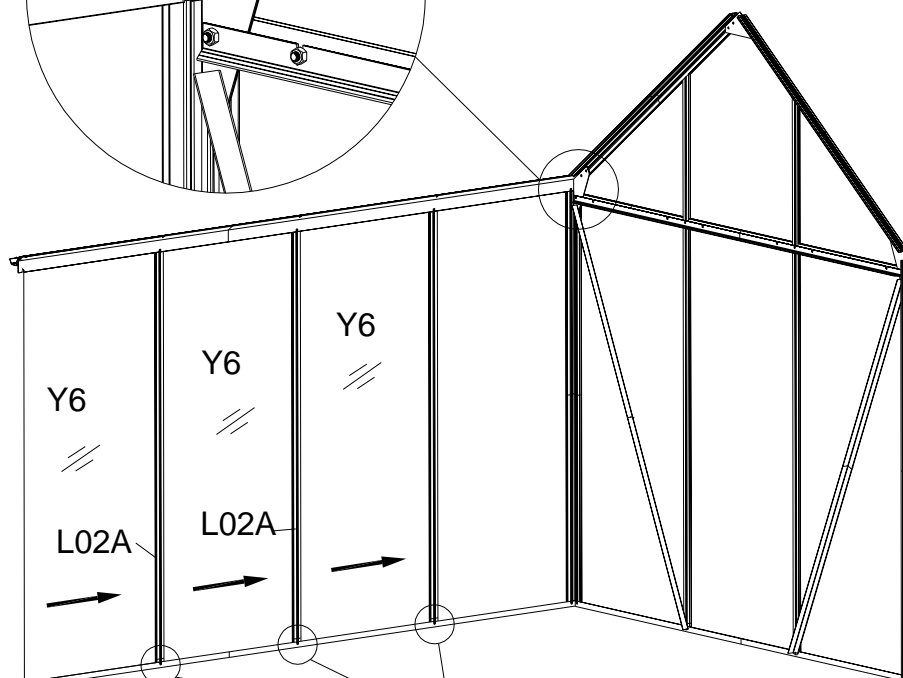
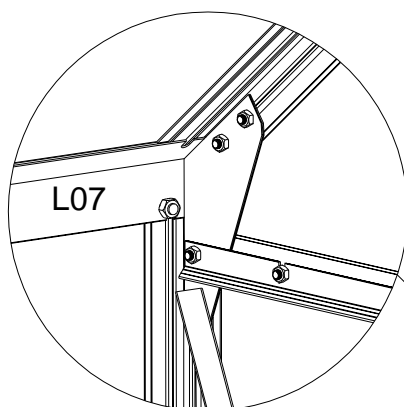
Step 5



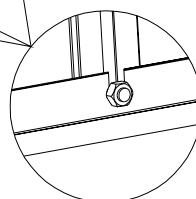
Important: please make sure that you insert 3PCS S01 into the channel of each L02A, 1 bolt is needed later to fix the bracing.

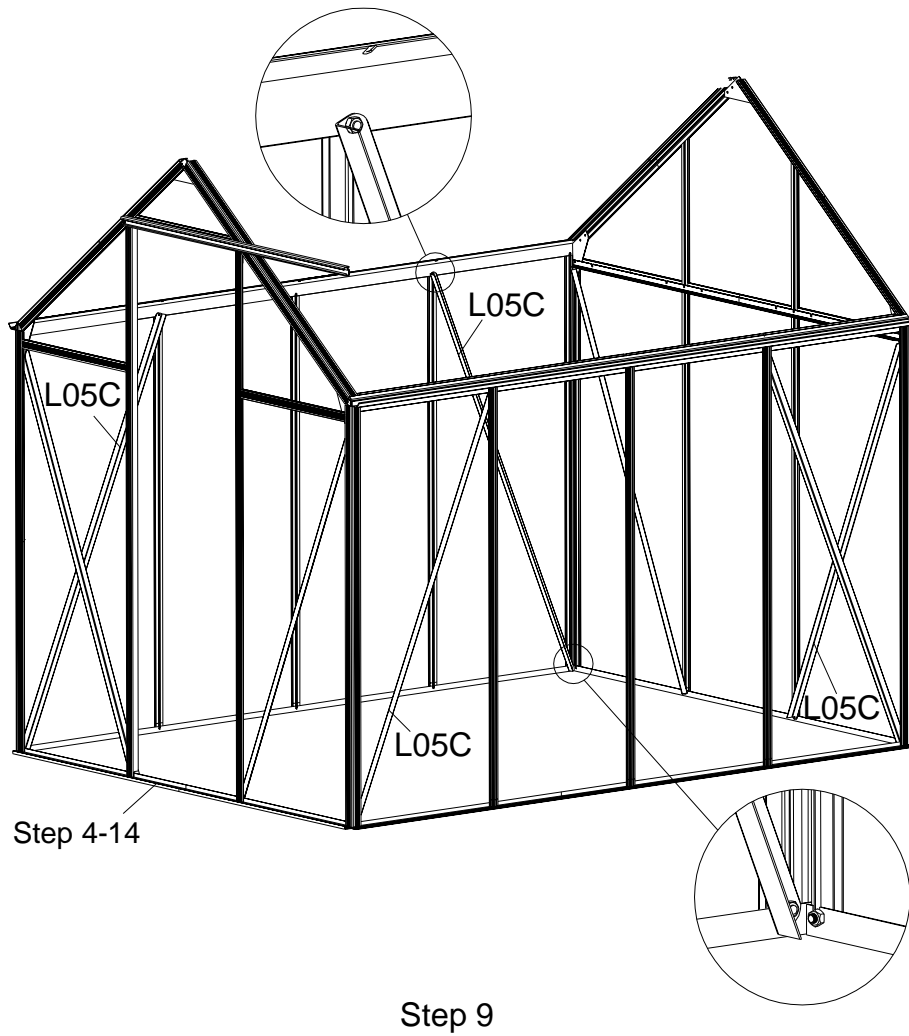
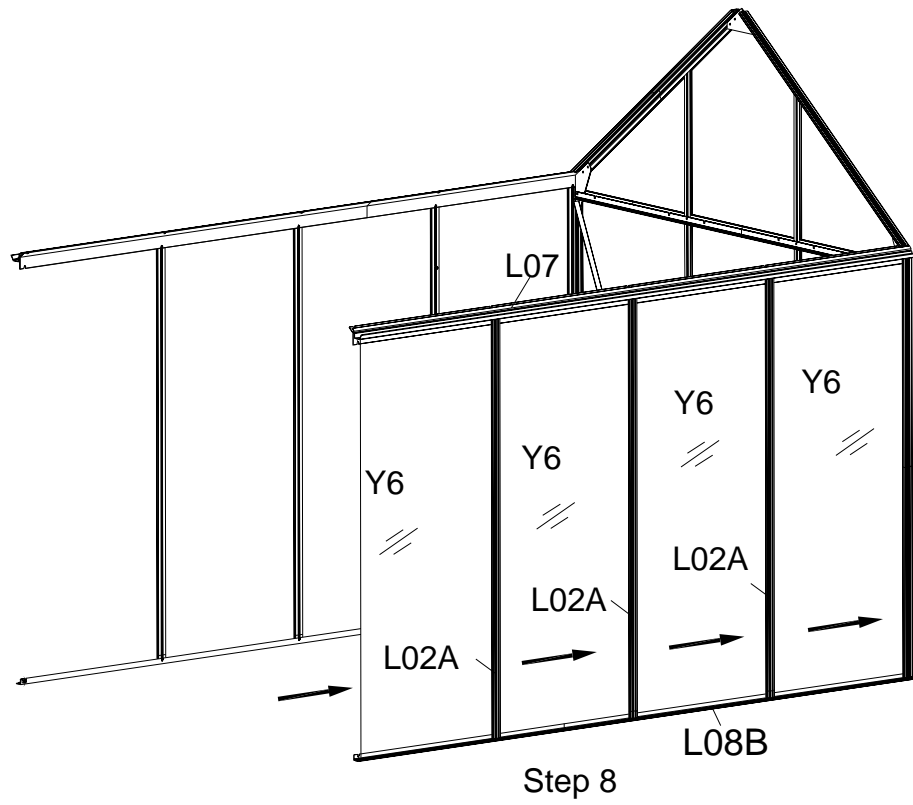


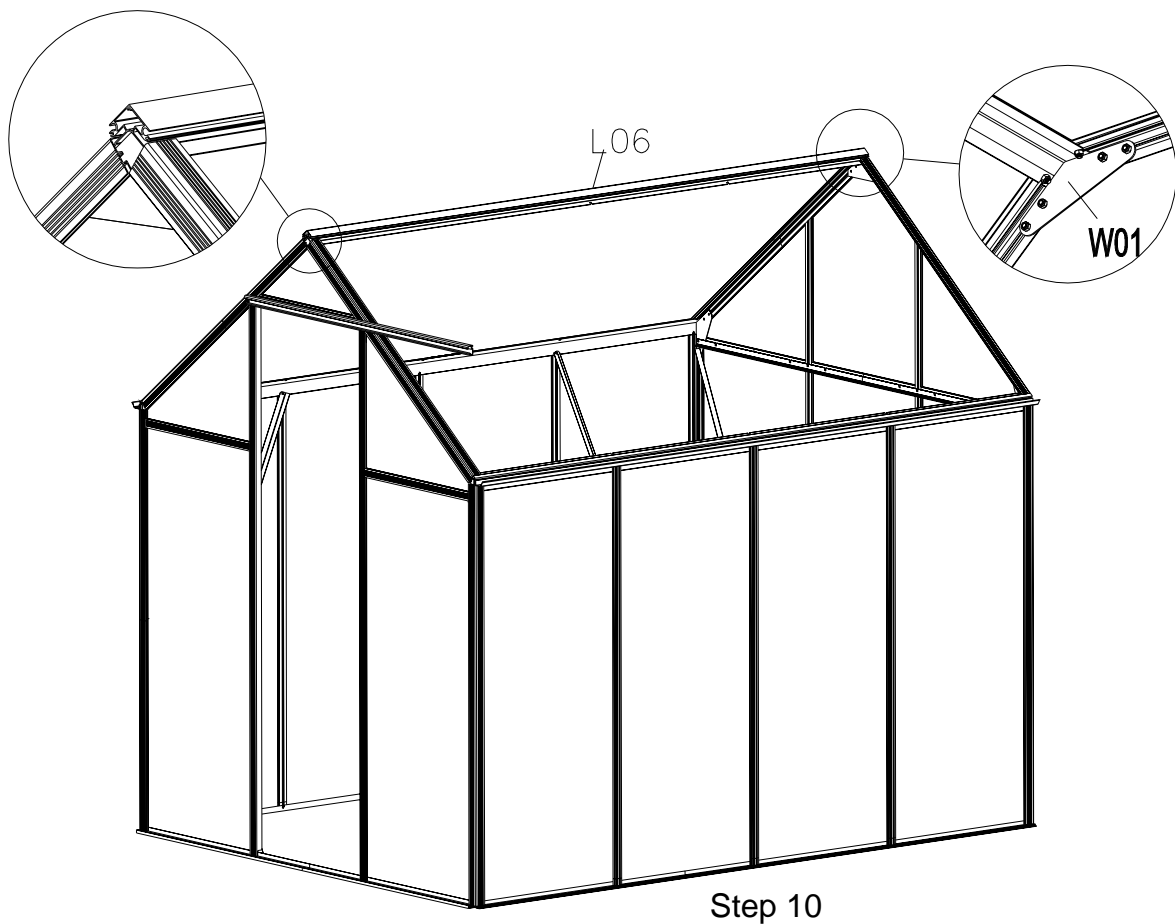
Step 6



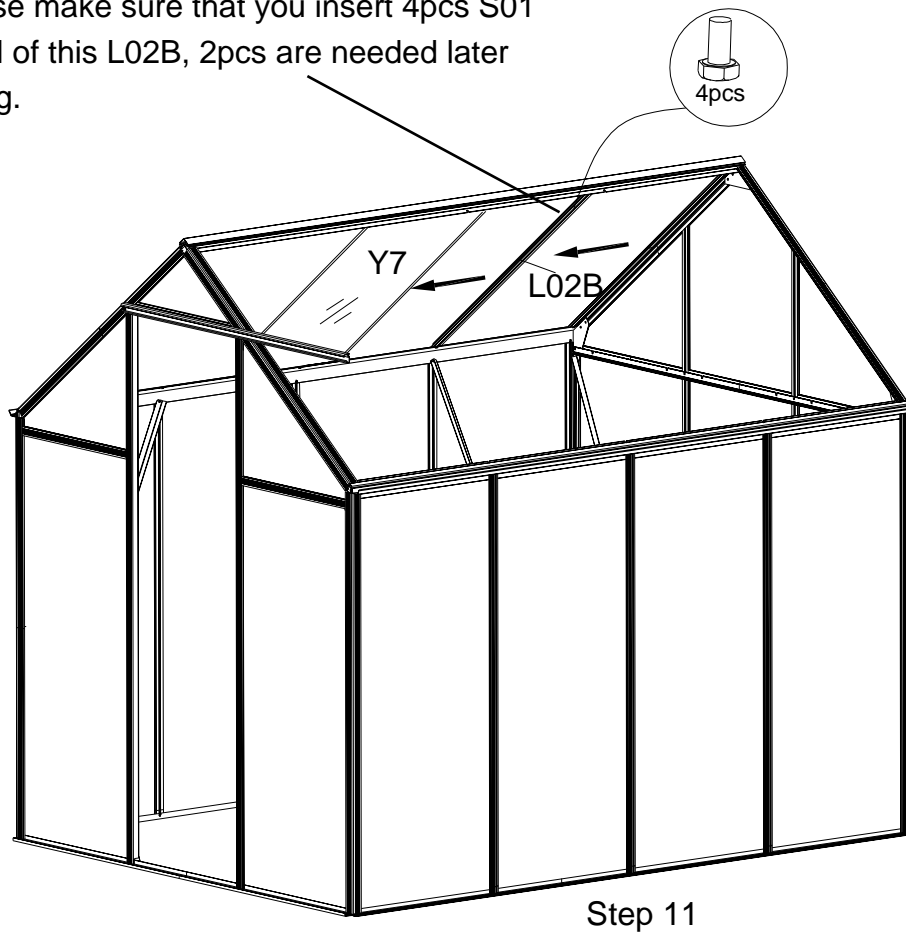
Step 7



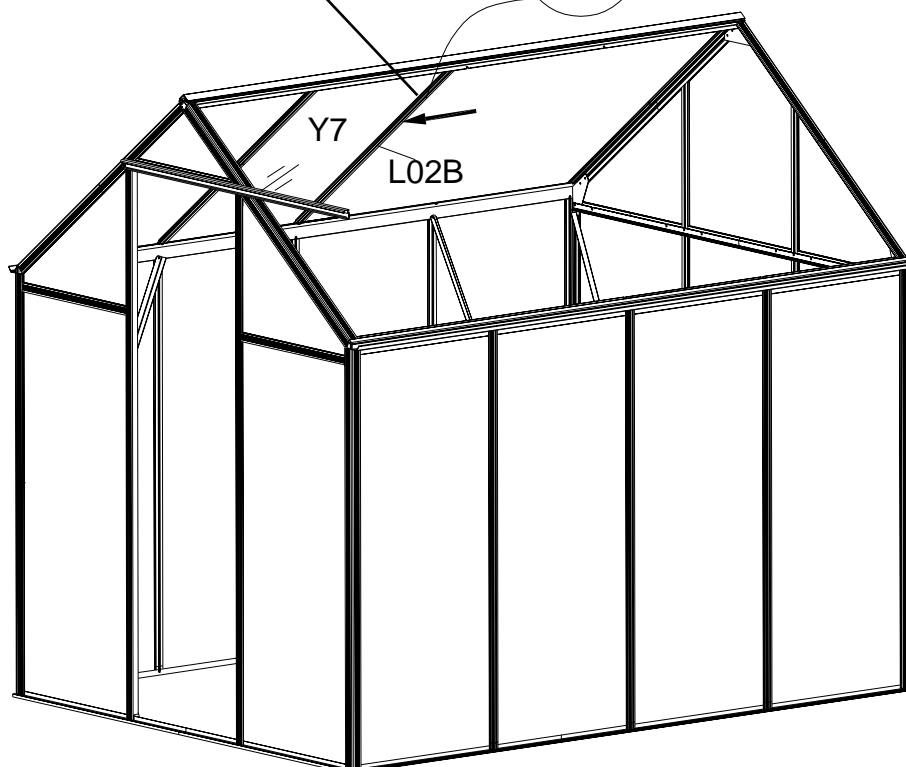




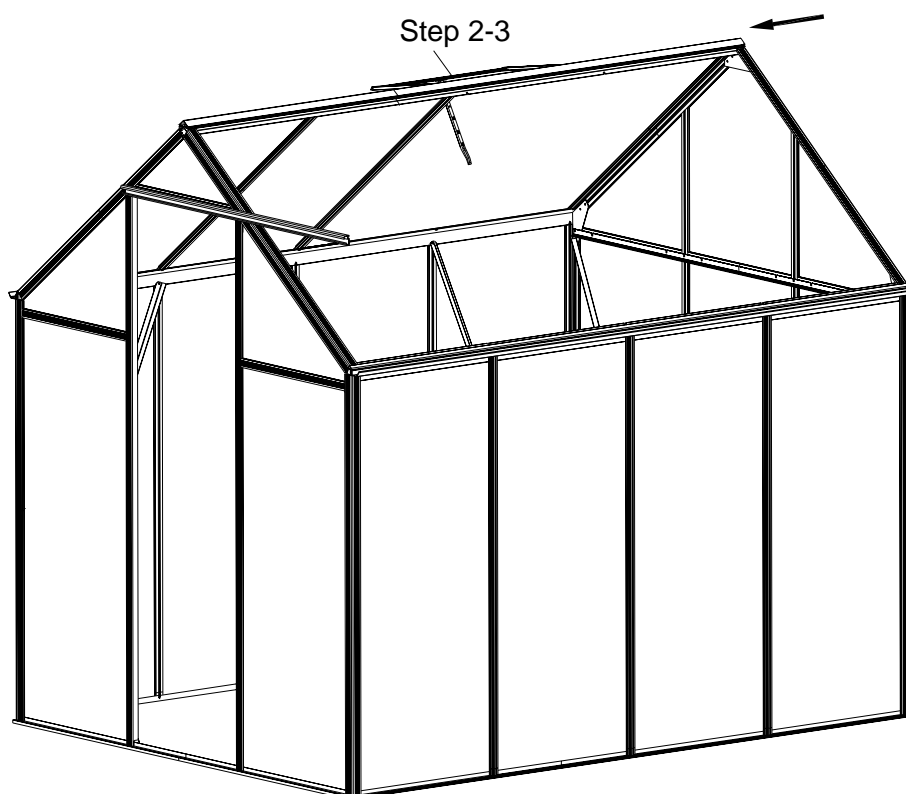
Important: please make sure that you insert 4pcs S01 into the channel of this L02B, 2pcs are needed later to fix the bracing.



Important: please make sure that you insert 5pcs S01 into the channel of this L02B, 3pcs are needed later to fix the bracing and window vents.

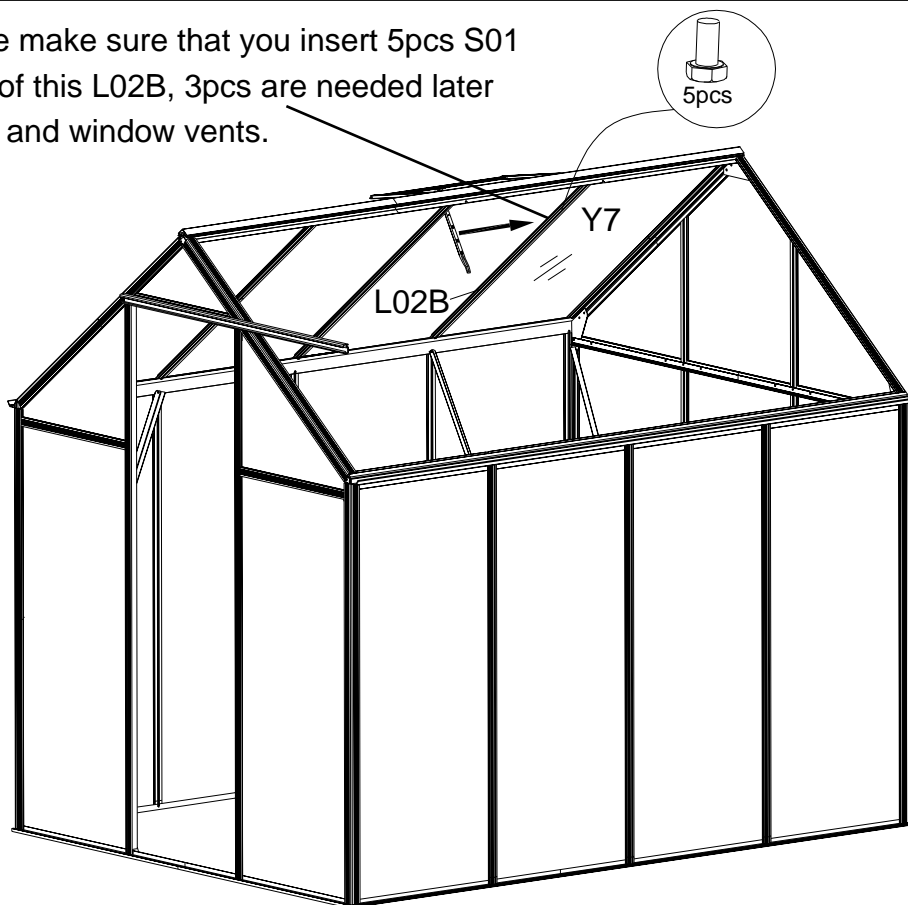


Step 12

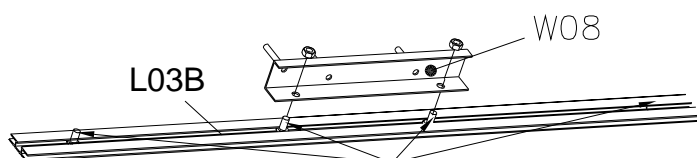


Step 13

Important: please make sure that you insert 5pcs S01 into the channel of this L02B, 3pcs are needed later to fix the bracing and window vents.



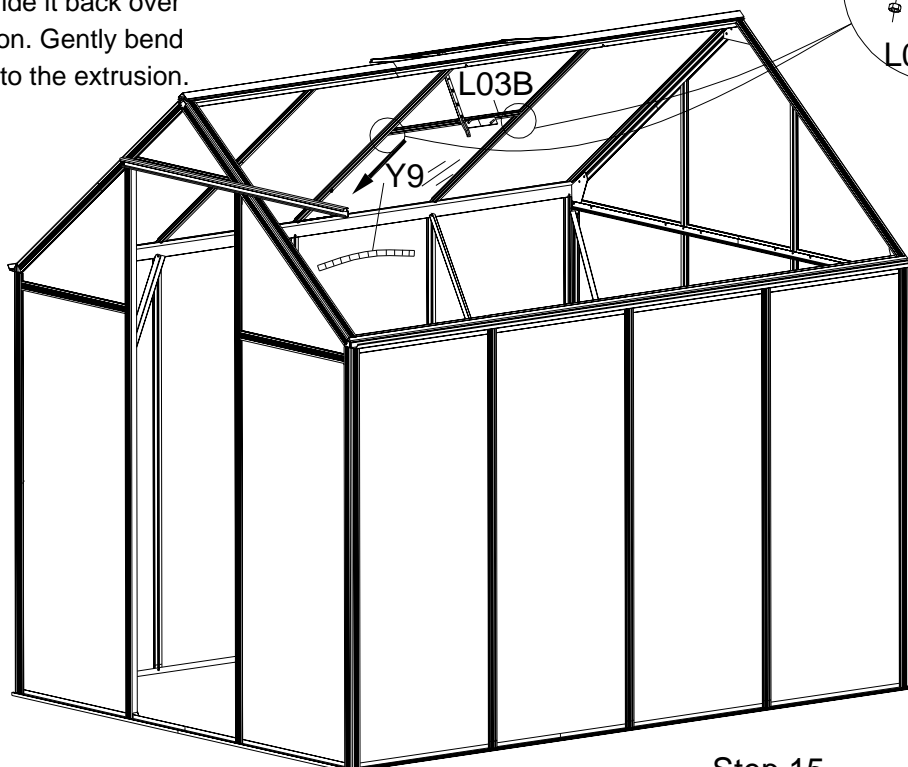
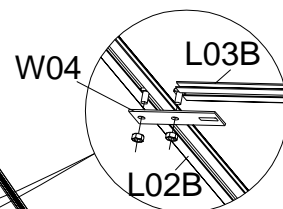
Step 14



IMPORTANT

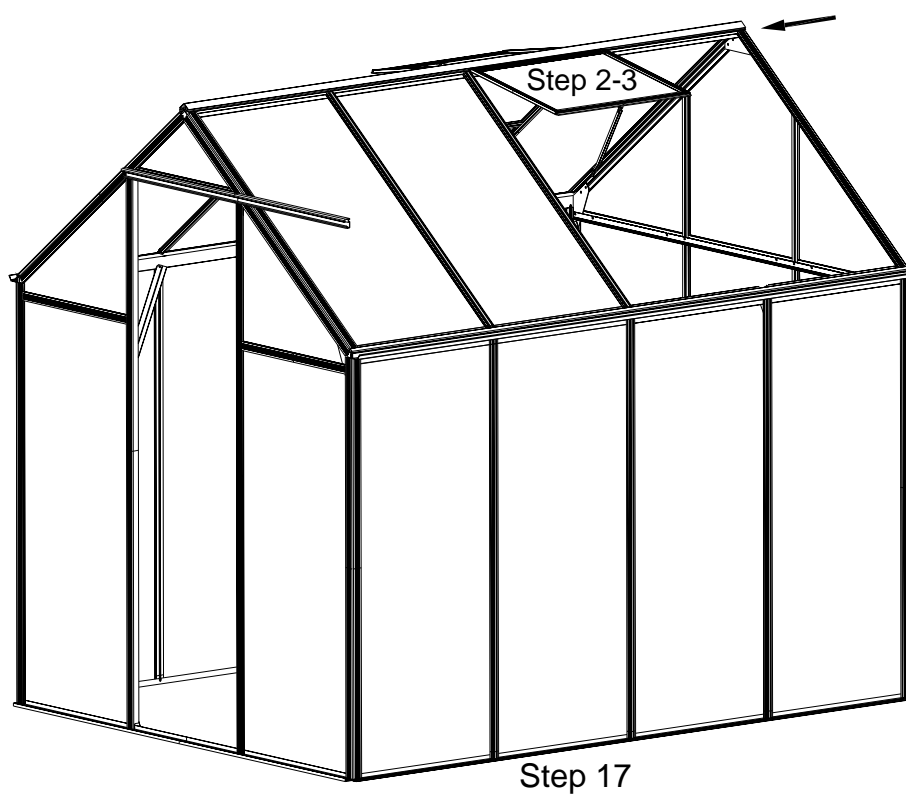
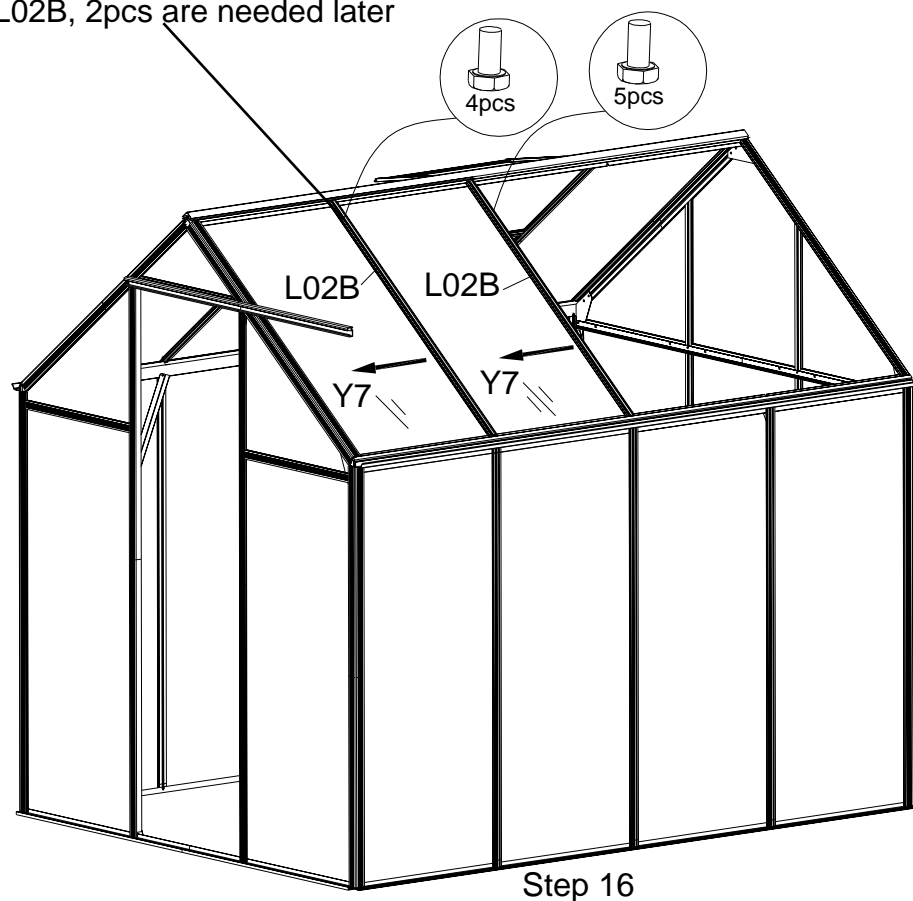
S01 (4PCS)

Y9 is the last piece of polycarbonate to be fitted. Slide L03B upwards before fitting Y9 and then slide it back over Y9 to lock it in position. Gently bend the sheet to pop it into the extrusion.

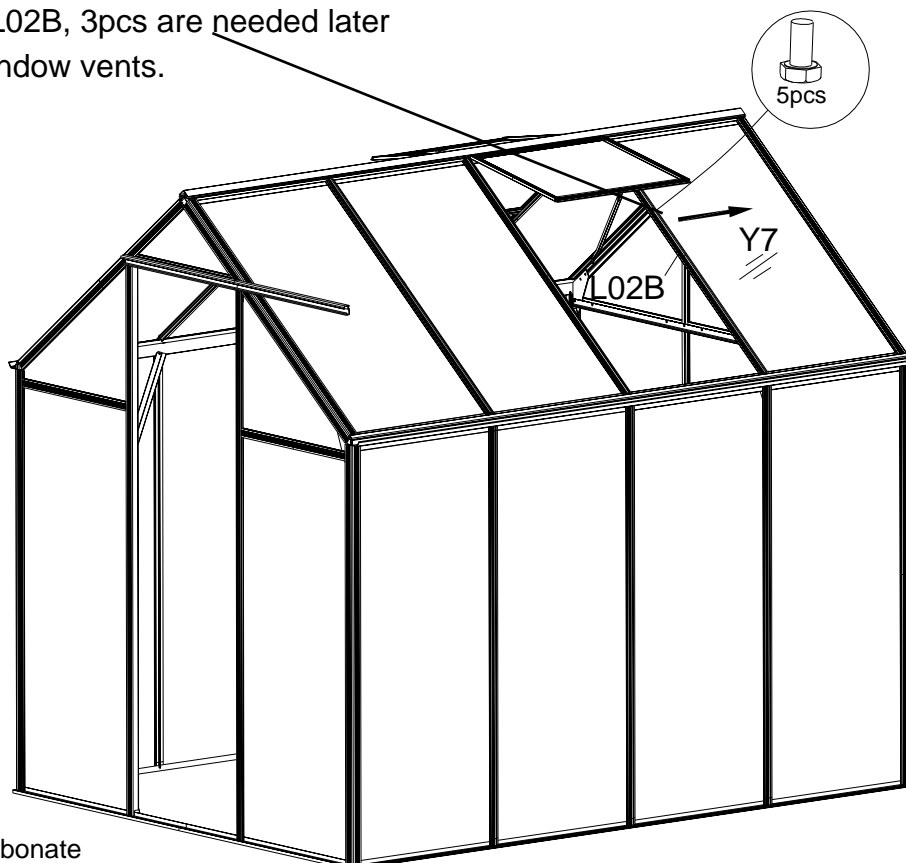


Step 15

Important: please make sure that you insert 4pcs S01 into the channel of this L02B, 2pcs are needed later to fix the bracing.



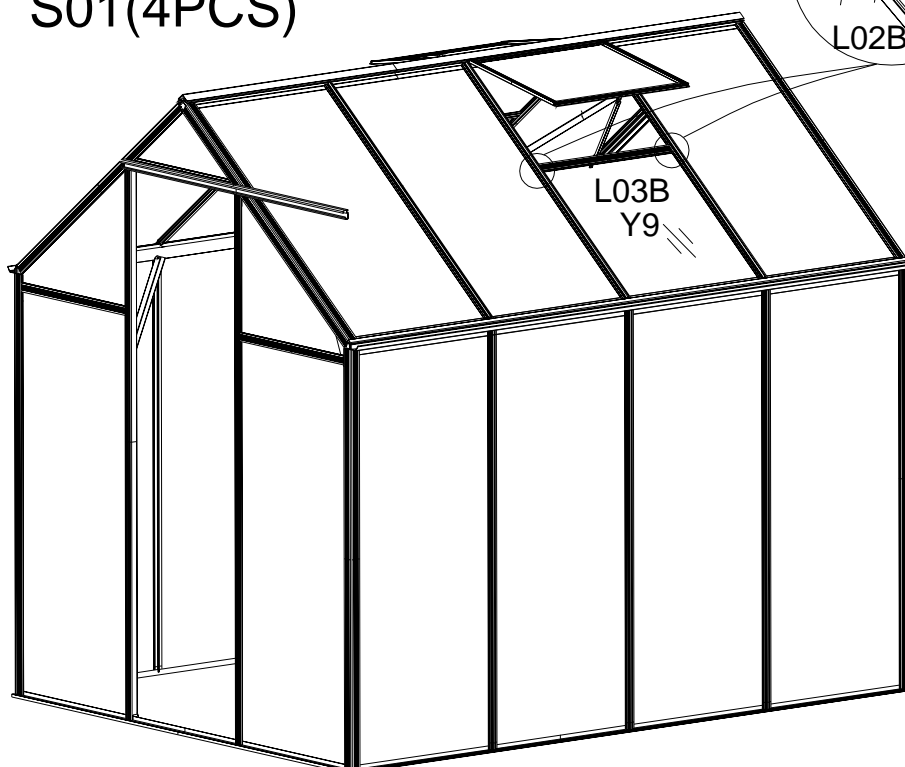
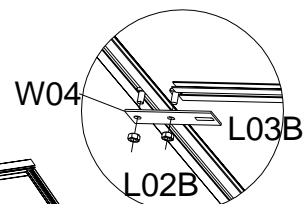
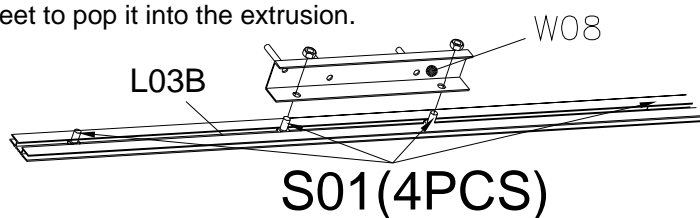
Important: please make sure that you insert 5pcs S01 into the channel of this L02B, 3pcs are needed later to fix the bracing and window vents.











Step 18

IMPORTANT

Y9 is the last piece of polycarbonate to be fitted. Slide L03B upwards before fitting Y9 and then slide it back over Y9 to lock it in position. Gently bend the sheet to pop it into the extrusion.



Step 19

	L05D	4
	L05E	3
	L05F	6
	Z03 Ø4X8	2
	J01	2
	J02L/R	2/2
	J03L/R	1/1
	J04	1

(P19) Final Assembly

