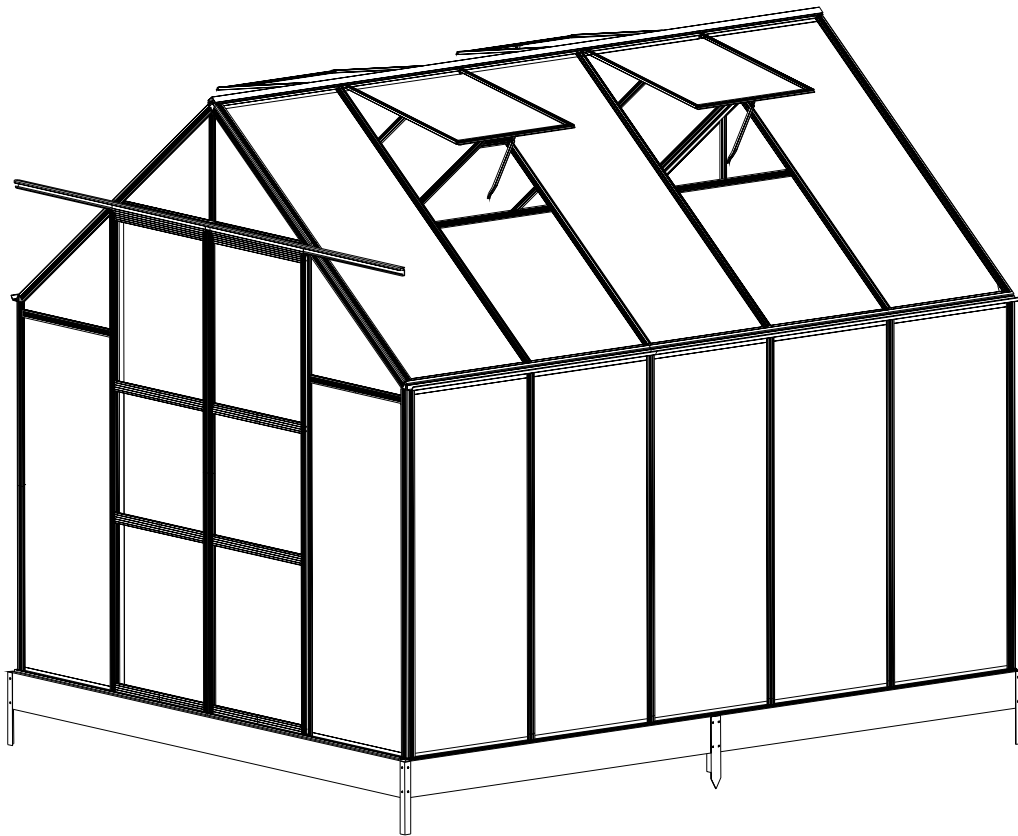





## Assembly instruction

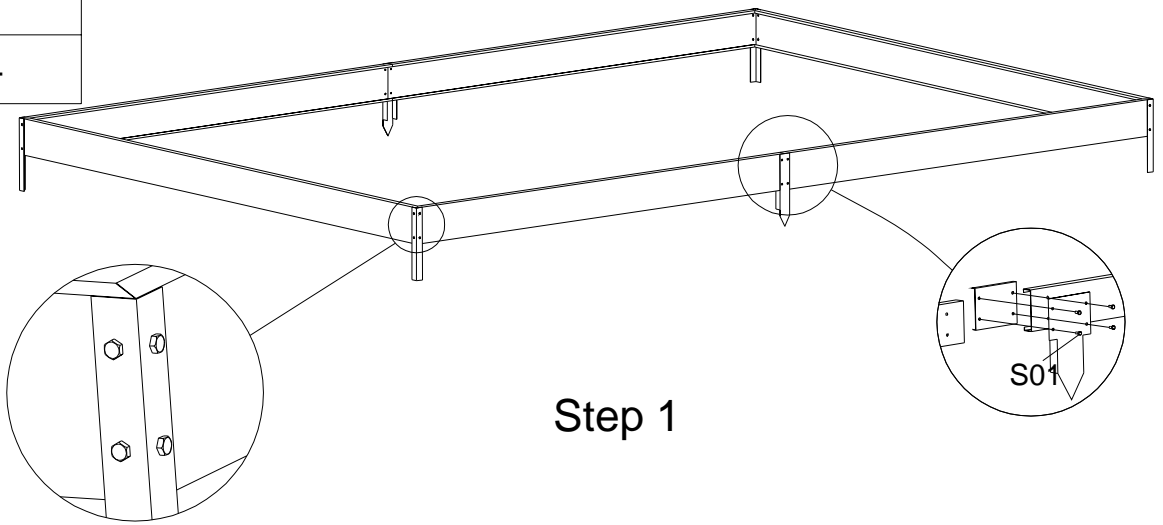


MODEL:GM31035-6-610

PRODUCT SIZE(LxWxH):320X257X205CM

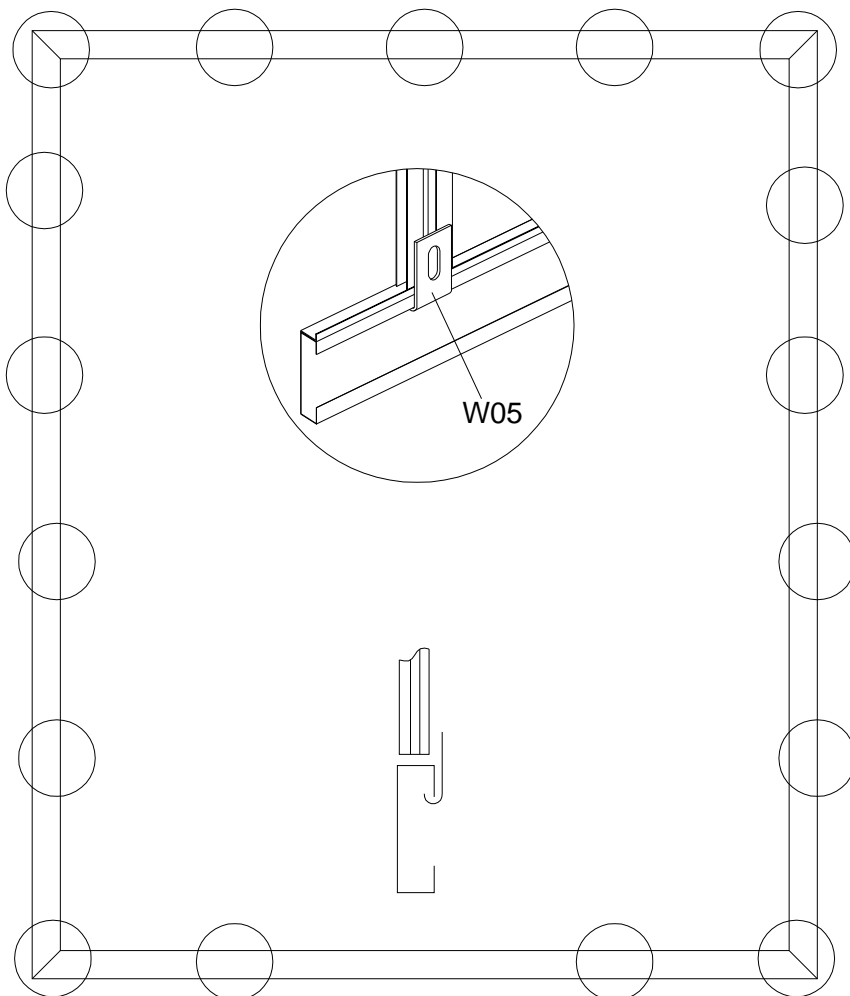
PLEASE READ CAREFULLY BEFORE ASSEMBLY

Part	NO.	QTY.
	W05	17
	S01	24
	M01	24

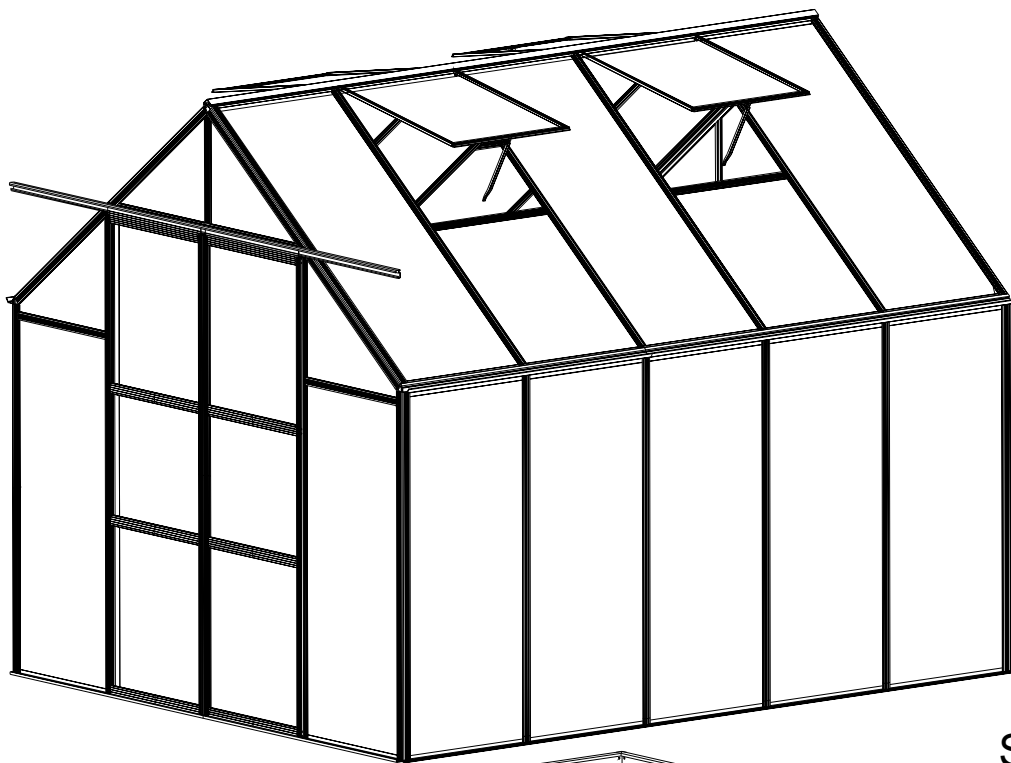


Step 1

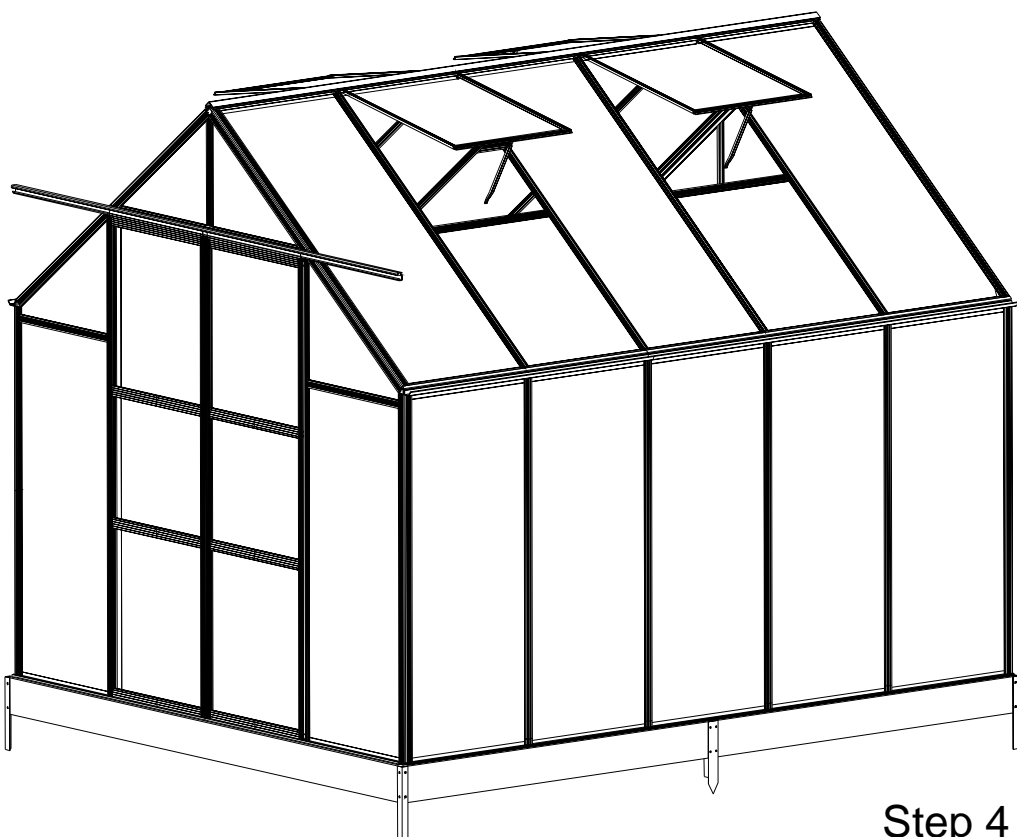
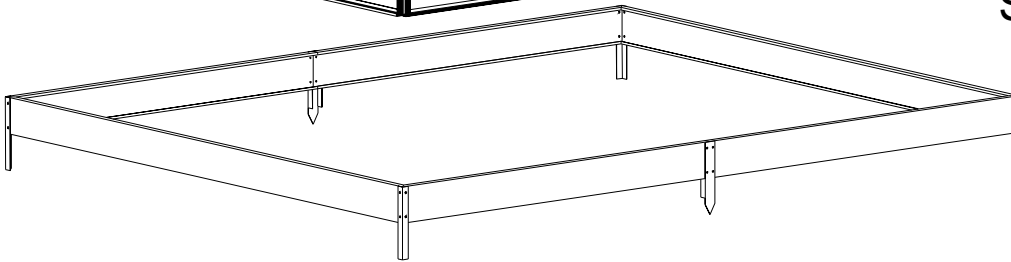
When fixing the greenhouse with the base, please loosen the screws of the greenhouse and then fix the W05 with it. There are no extra screws for the base.



Step 2









Step 3






Step 4











P2 -P3Door Frame Assembly

Part	NO.	QTY.
	L18A	3
	L18B	1
	L15	2
	L16A	1
	L16B	3
	L17	2














P4 Roof Vent Frame Assembly

Part	NO.	QTY.
	L19	8
	L20	4
	L21	4











(P5-P7) Back Assembly

Part	NO.	QTY.
	L01A	1
	L01B	1
	L01C	2
	L03B	4
	L02C	1
	L02D	1
	L02E	1
	L05A	2
	L08A	1
	L09	1

















(P8-P11)Front Assembly

Part	NO.	QTY.
	L01A	1
	L01B	1
	L01D	1
	L01E	1
	L03A	1
	L03B	2
	L03T	1
	L04A	1
	L04B	1
	L05A	2
	L05B	2
	L10	1
	L14	1














(P12-P23)Assembly







Part	NO.	QTY.
	L02A	8
	L02B	8
	L03B	4
	L05C	4
	L05D	4
	L05E	4
	L05F	8
	L06	1
	L07	2
	L08B	2

PARTS

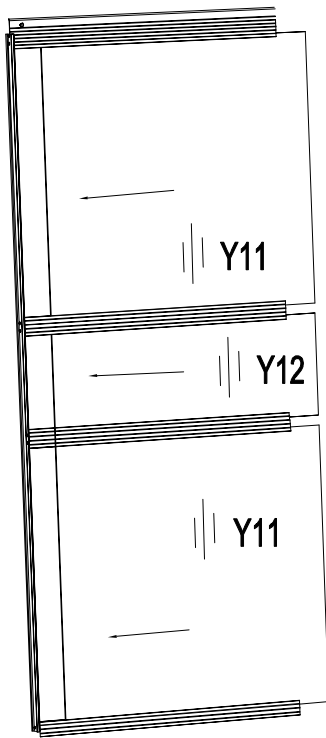
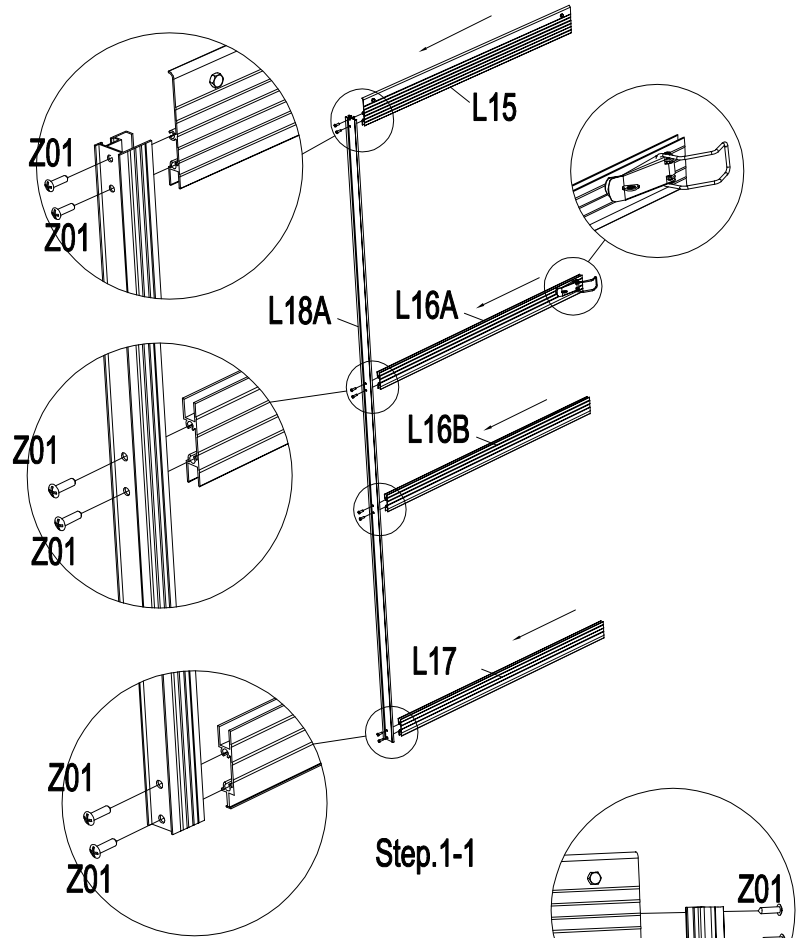
Part	NO.	QTY.
	W06	4
	W08	4
	W01	2
	W02	4
	W03	2
	W04	11
	S02 M6X20	2
	M01 M6	138
	S01 M6X12	136
	Z01 Ø4X25	32
	Z02 Ø4X16D	16
	Z03 Ø4X10	10
	J01	2
	J02L/R	2/2
	J03L/R	1/1
	J04	1

Polycarbonate

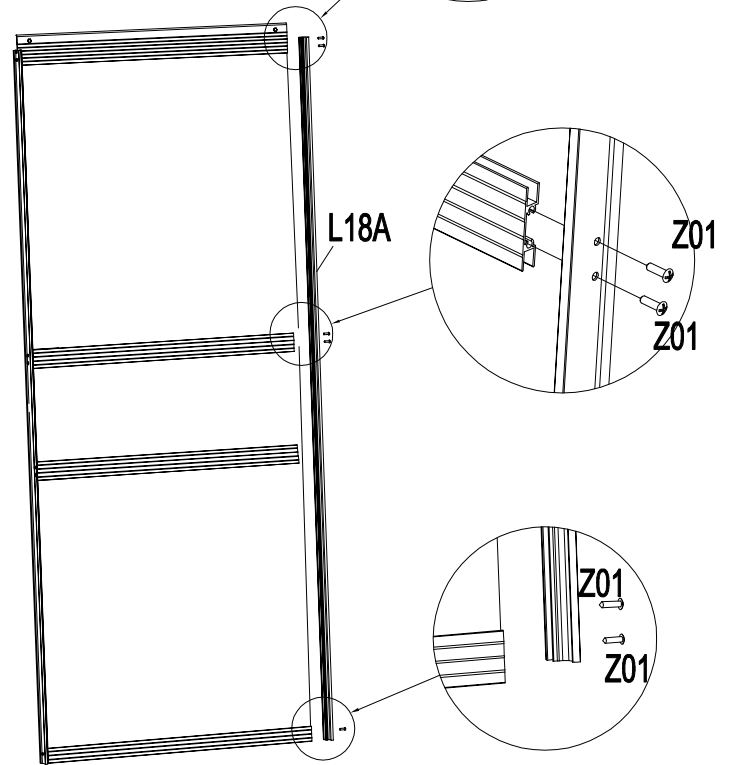
Part	NO.	QTY.
	Y1	2
	Y2	6
	Y3	1
	Y4	2
	Y5	1
	Y6	10
	Y7	6
	Y8	1
	Y9	4
	Y10	4
	Y11	4
	Y12	2
	Y13	1

Part	NO.	QTY.
	L18A	3
	L18B	1
	L15	2
	L16A	1
	L16B	3
	L17	2

## P2 Door1 Frame Assembly

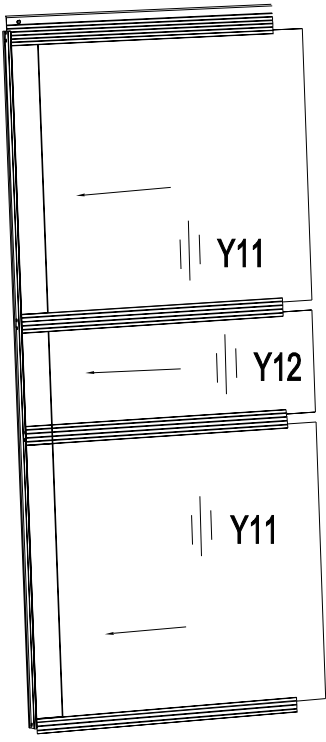
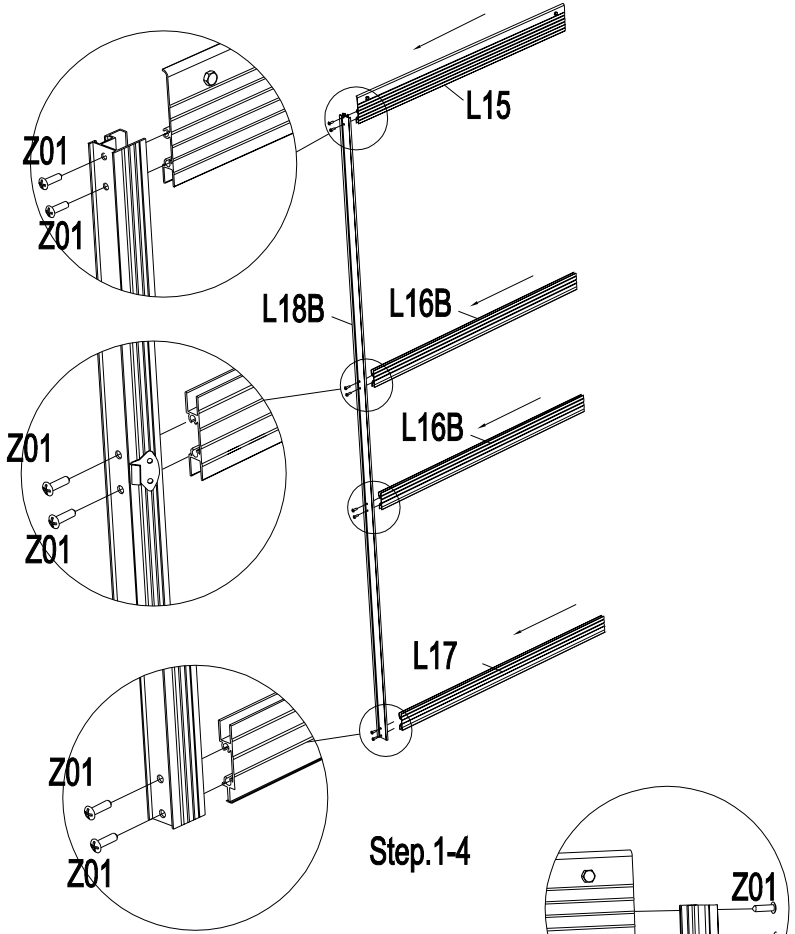


Step.1-2

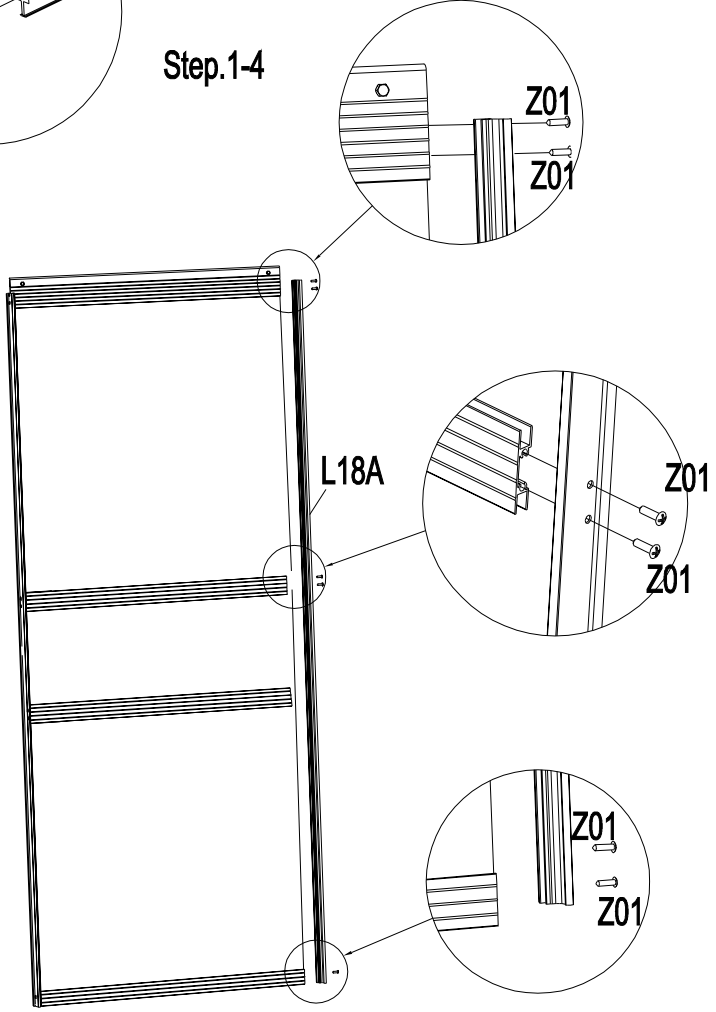


Step.1-3




# P3 Door2 Frame Assembly



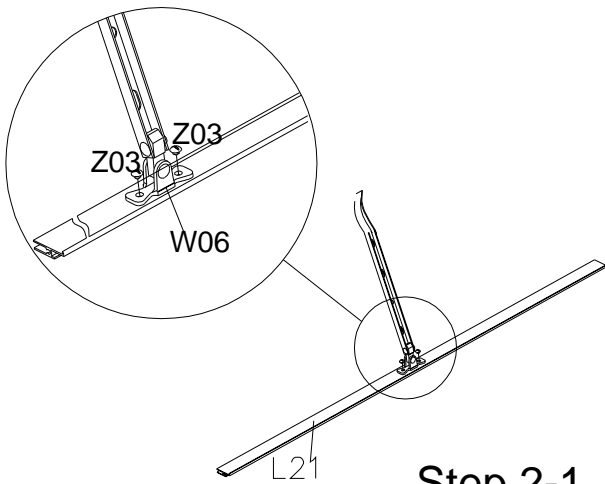
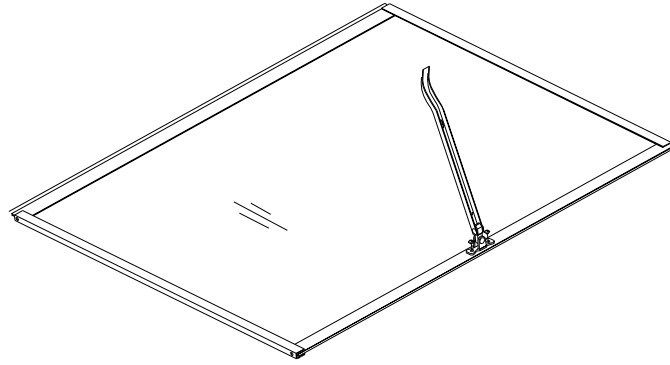
Step.1-5



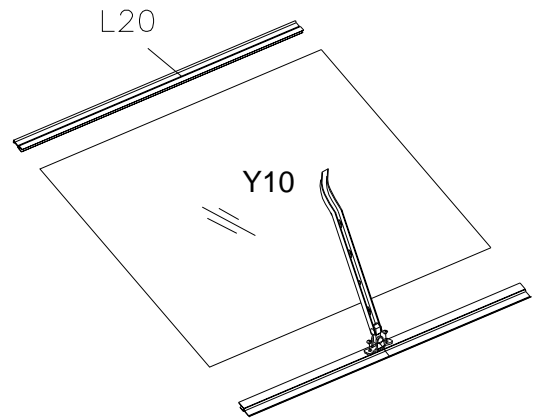
Step.1-6

Part	NO.	QTY.
	L19	8
	L20	4
	L21	4

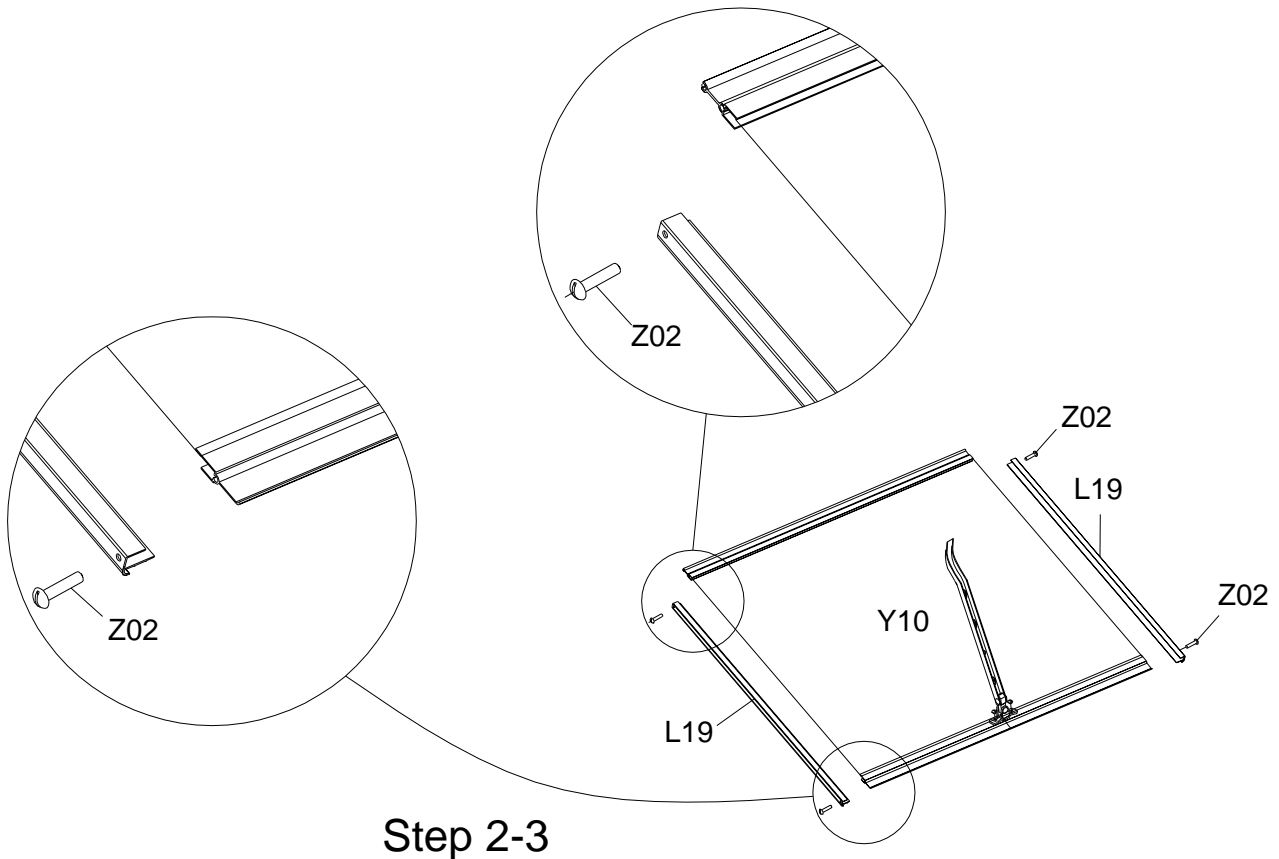
P4 Roof Vent Frame Assembly













Step 2-1



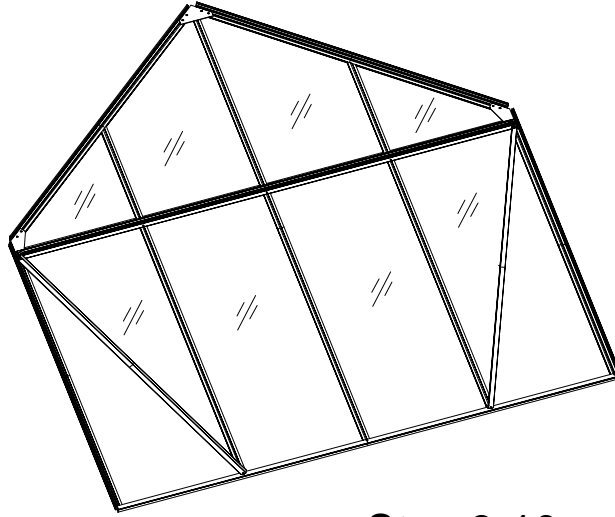
Step 2-2



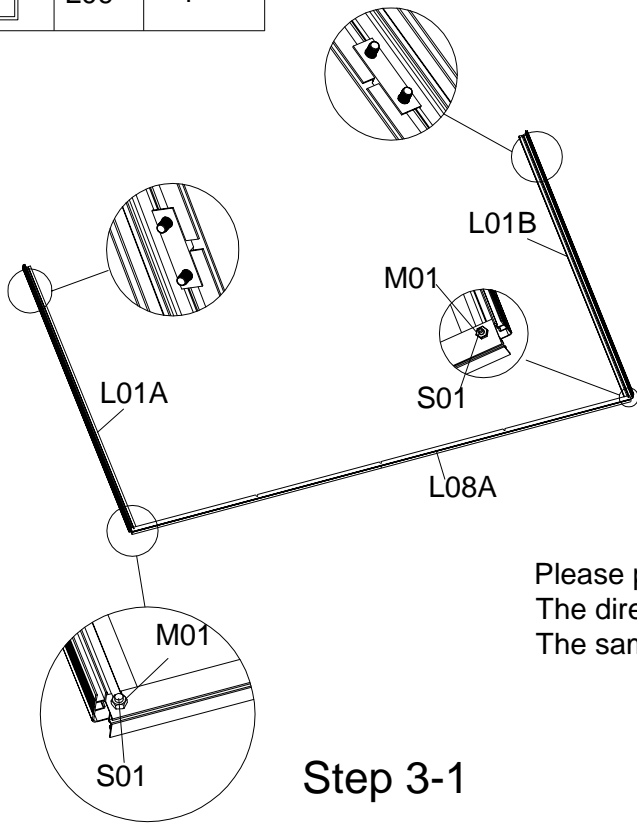
Step 2-3

Part	NO.	QTY.
	L01A	1
	L01B	1
	L01C	2
	L03B	4
	L02C	1
	L02D	1
	L02E	1
	L05A	2
	L08A	1
	L09	1

(P5-P7) Back Assembly

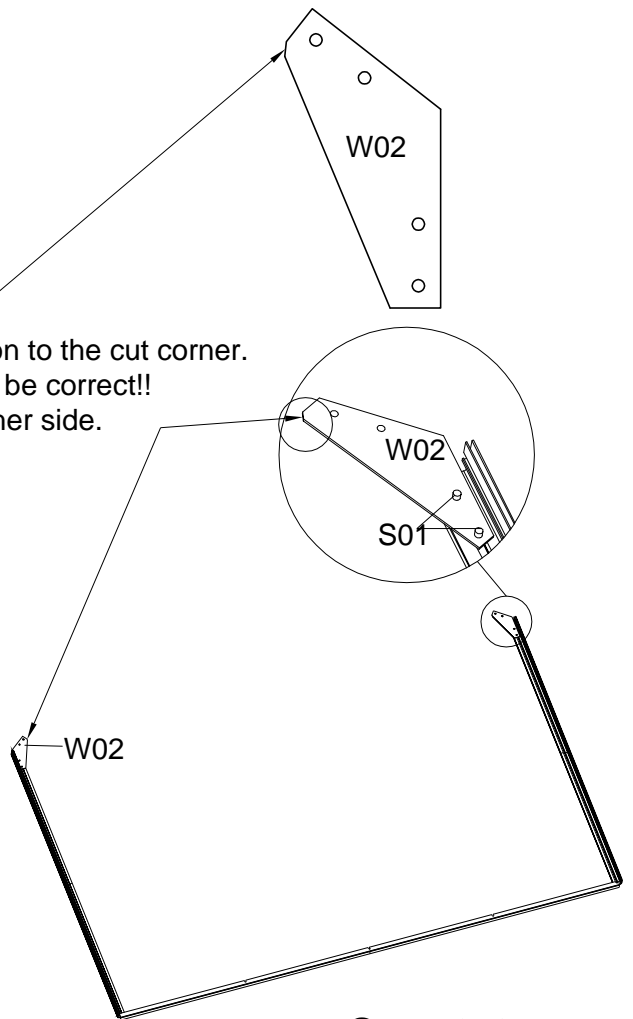


Step 3-10



Step 3-1

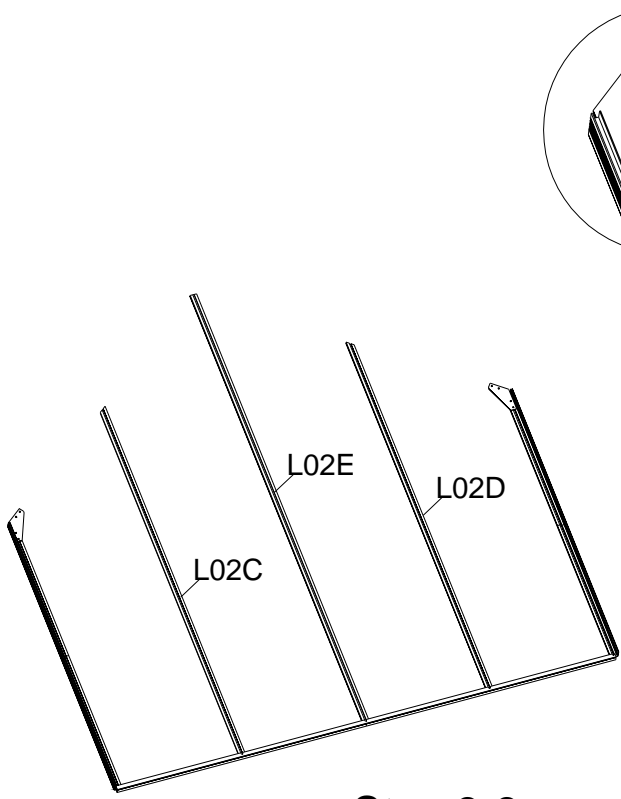
Please pay attention to the cut corner.  
The direction must be correct!!  
The same as another side.



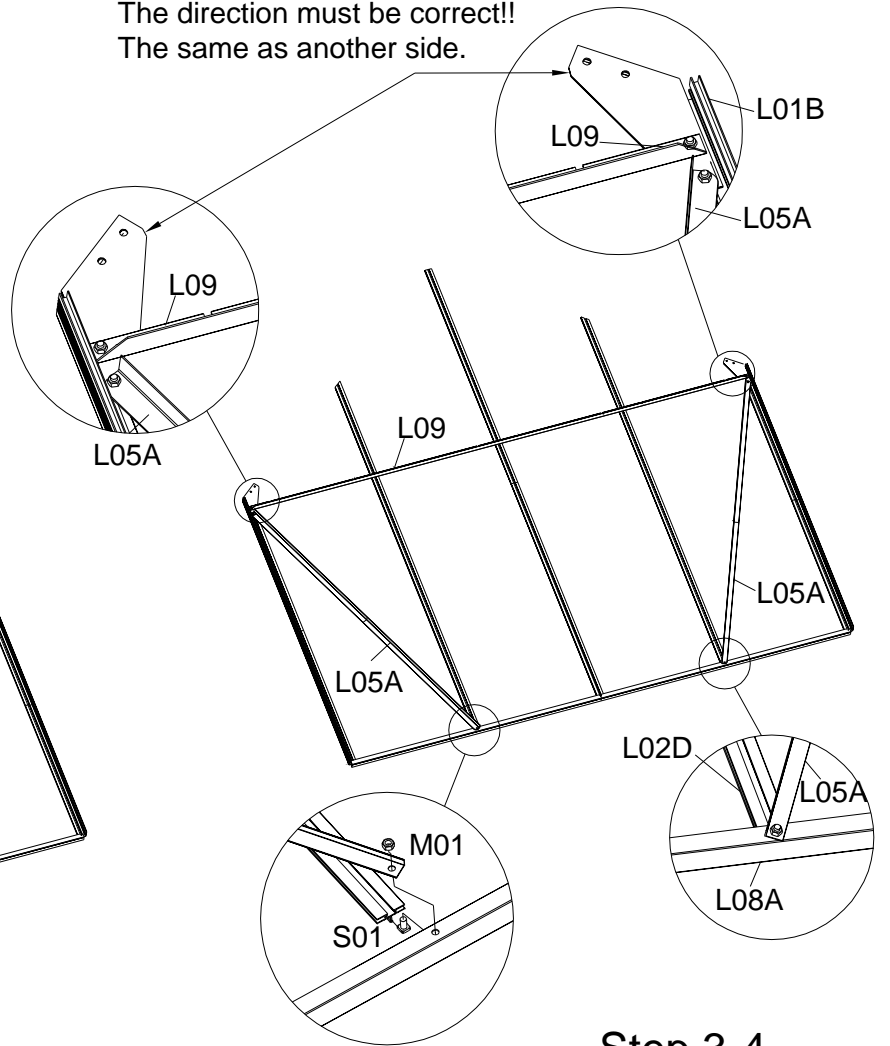
Step 3-2



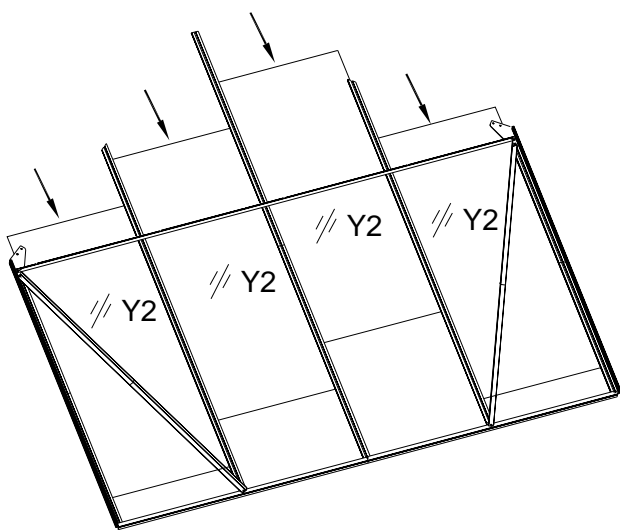
Please pay attention to the cut corner.  
The direction must be correct!!  
The same as another side.



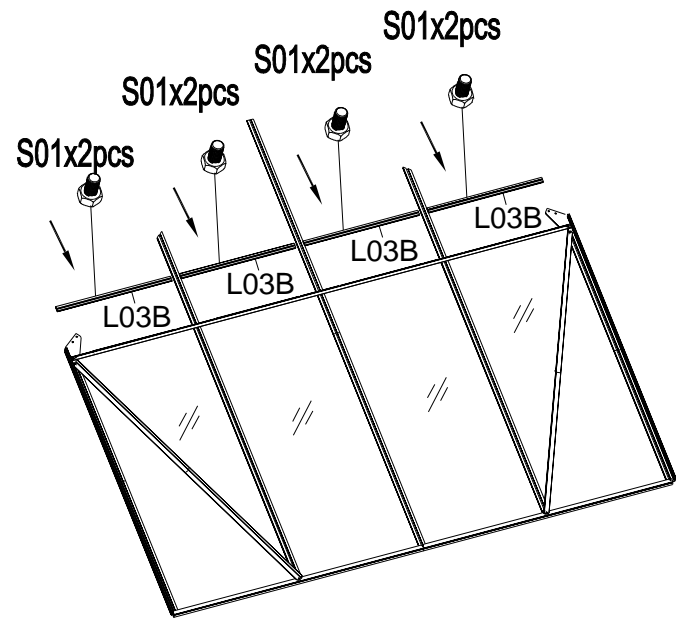
Step 3-3



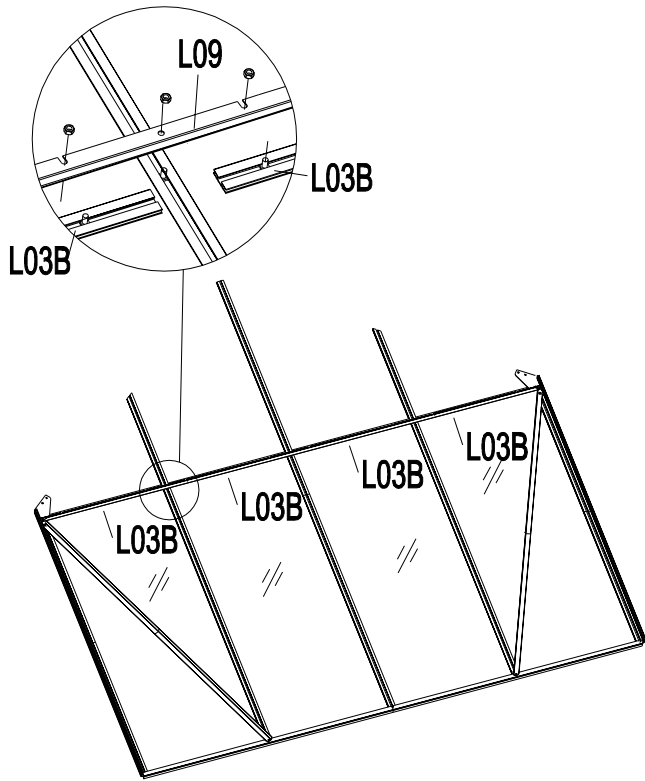
Step 3-4



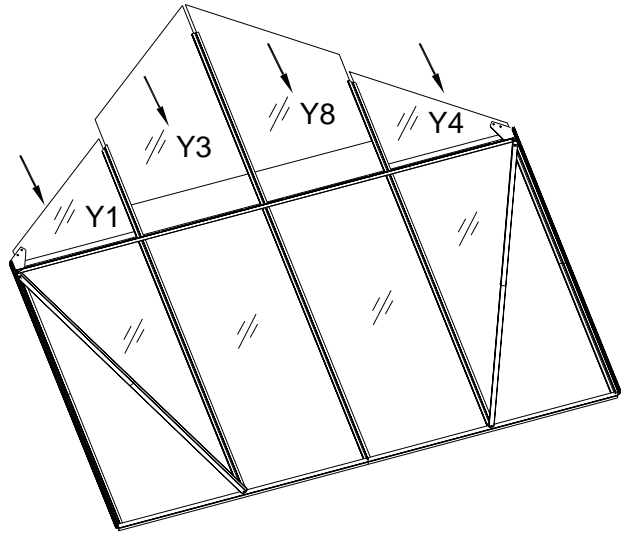
Step 3-5



Step 3-6

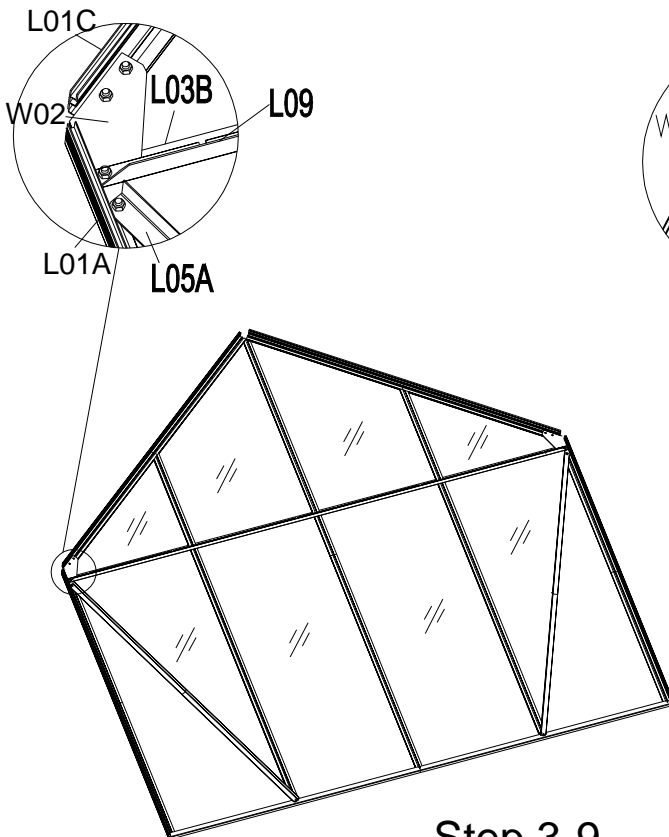


Step 3-7

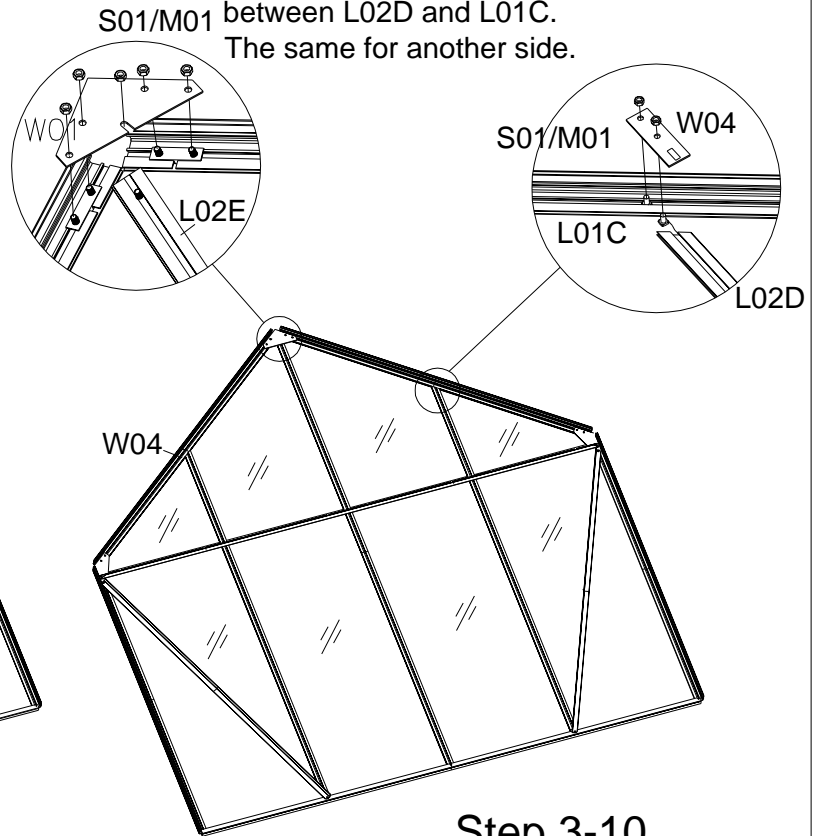


Step 3-8














L02D and L01C must be put tightly and correctly using W04. Do not leave big space between L02D and L01C. The same for another side.



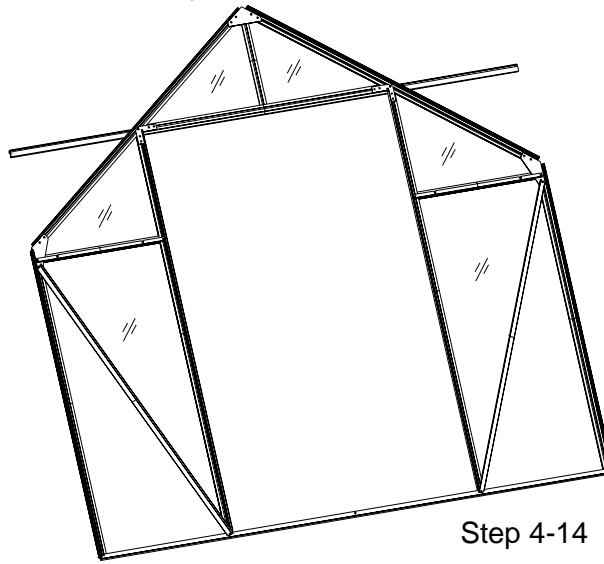
Step 3-9









Step 3-10

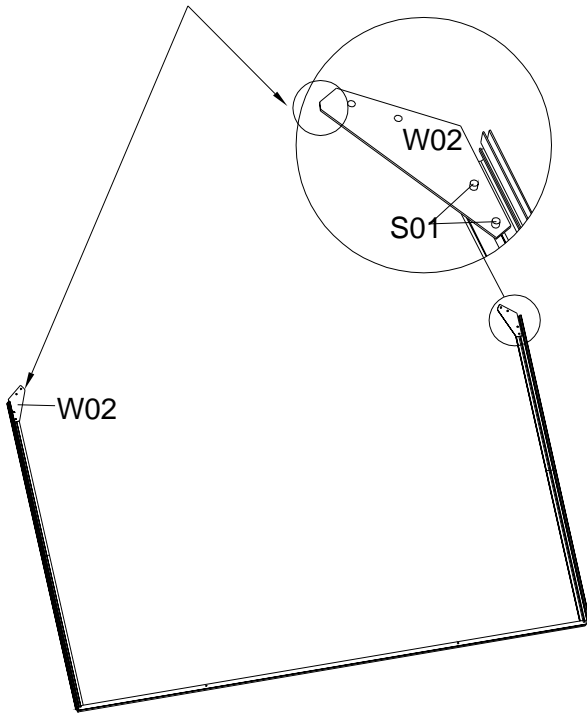
Part	NO.	QTY.
	L01A	1
	L01B	1
	L01D	1
	L01E	1
	L03A	1
	L03B	2
	L03T	1
	L04A	1
	L04B	1
	L05A	2
	L05B	2
	L10	1
	L14	1

(P8-P11)Front Assembly

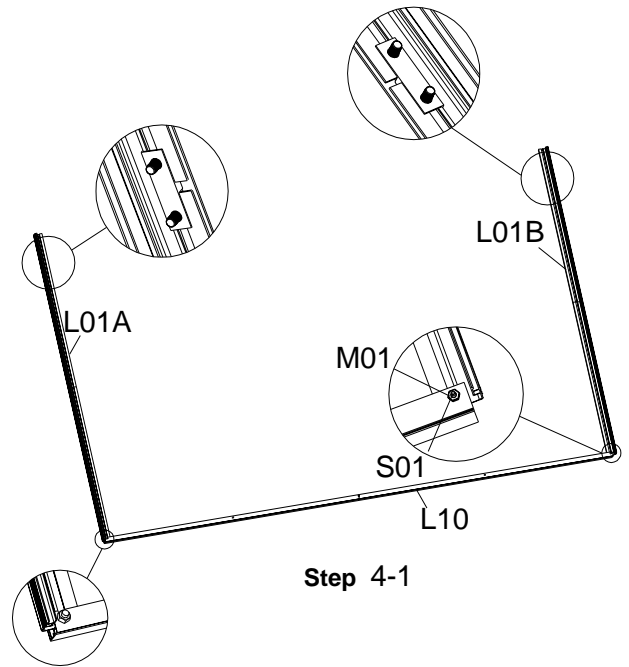


	L04A	1
	L04B	1
	L05A	2
	L05B	2
	L10	1
	L14	1

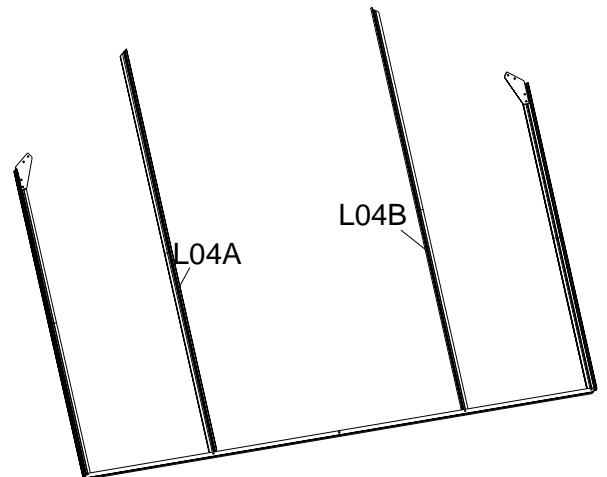
Please pay attention to the cut corner.  
The direction must be correct!!  
The same as another side.



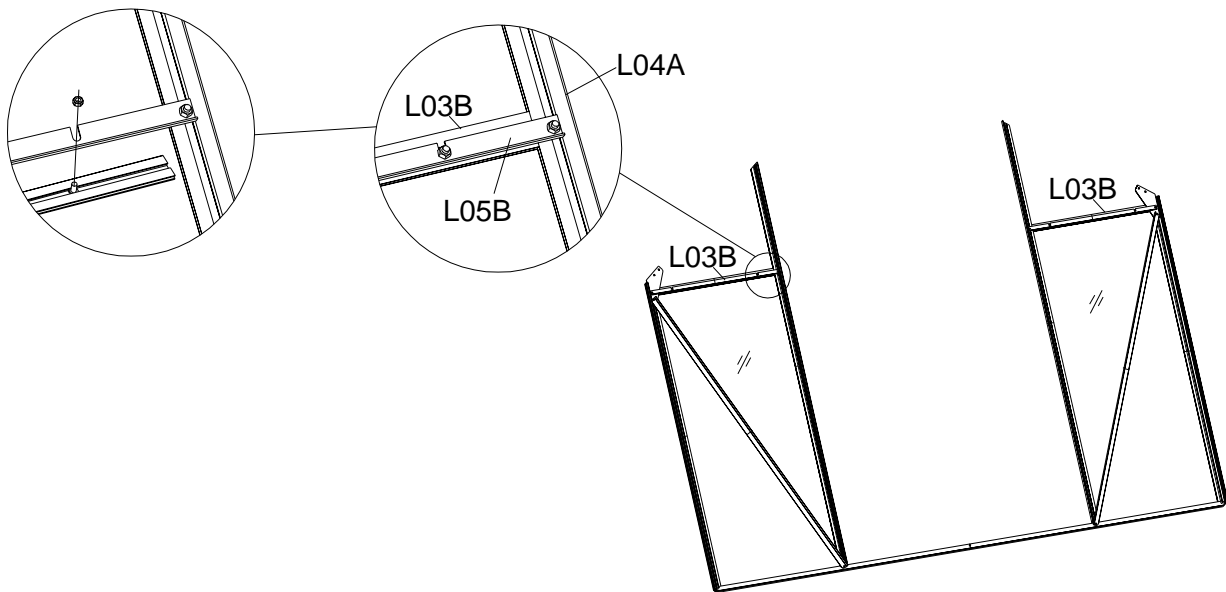
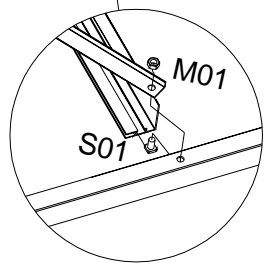
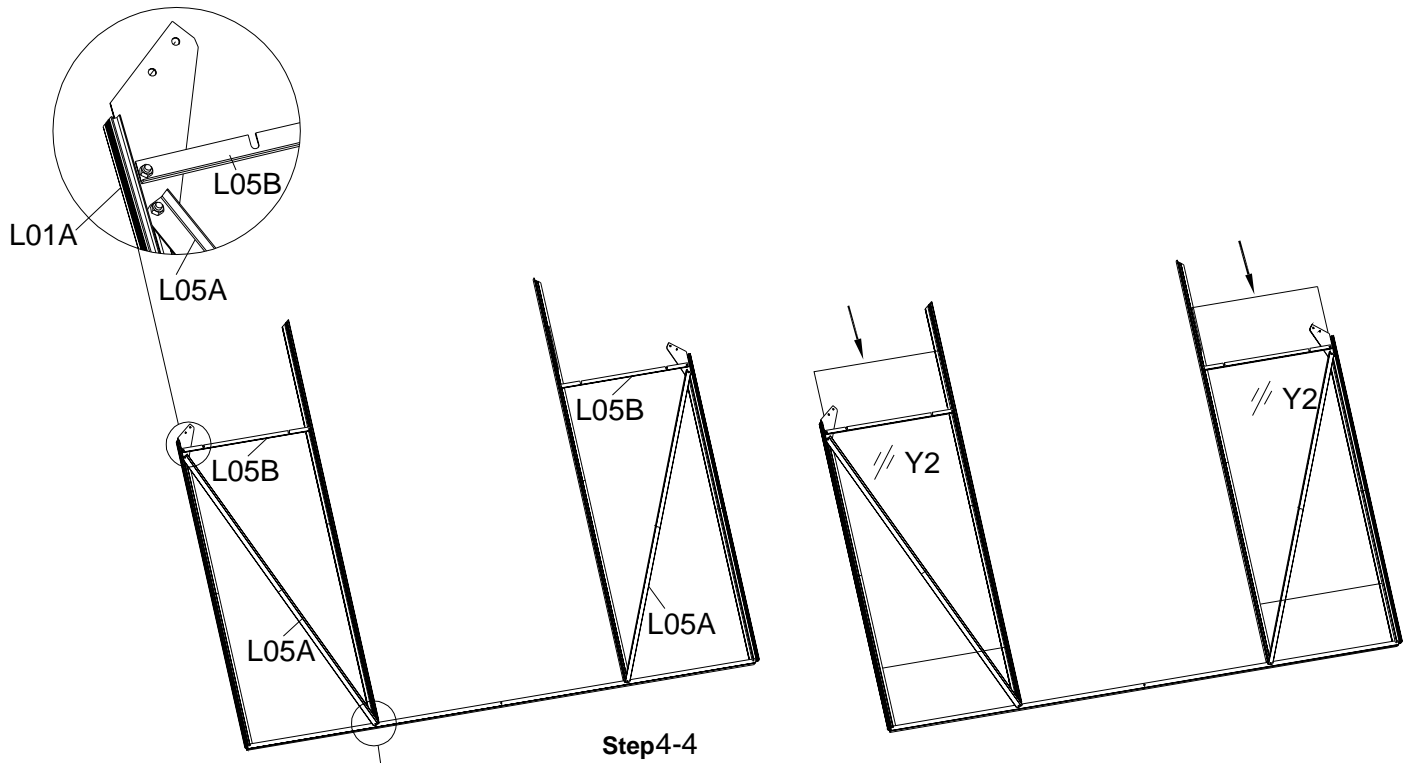
Step 4-2



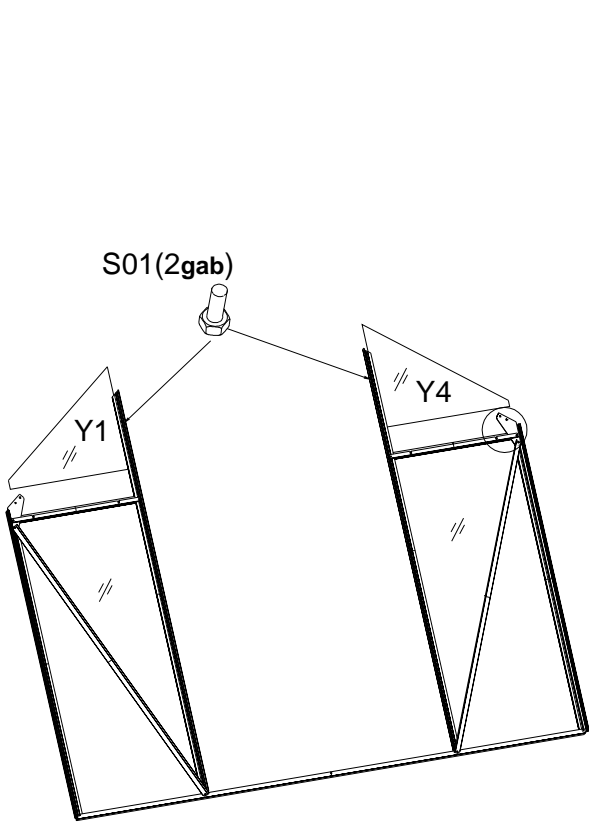
Step 4-1



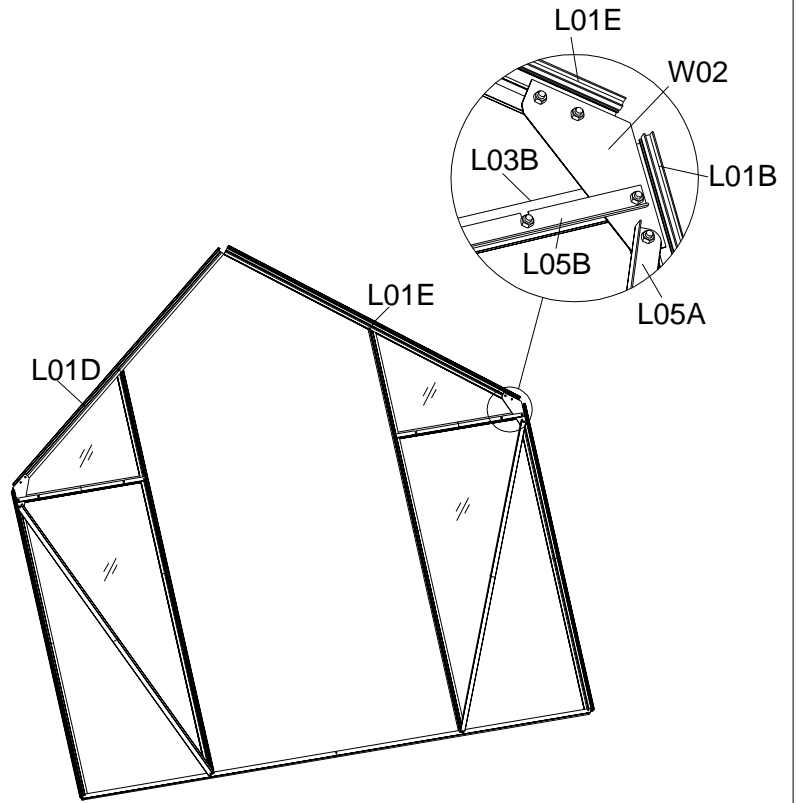
Step4-3



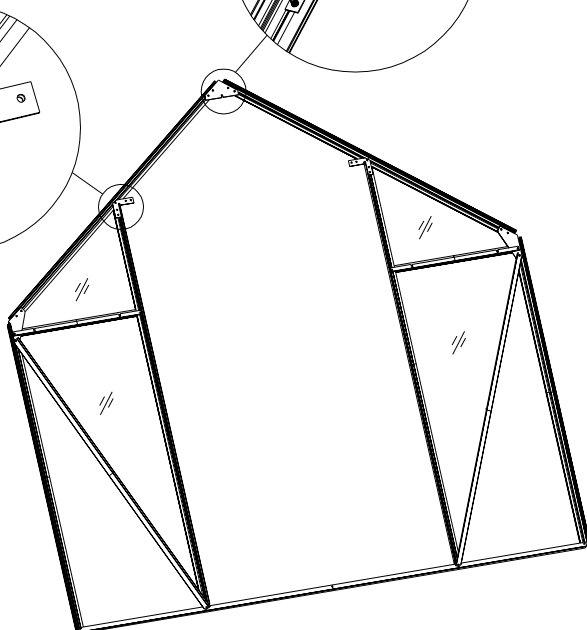
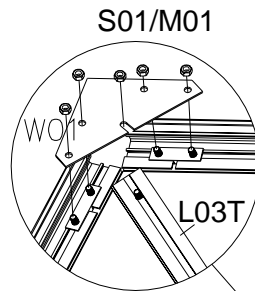
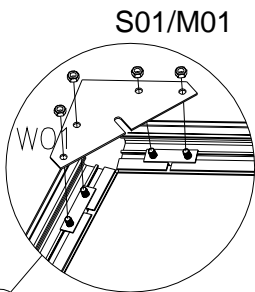
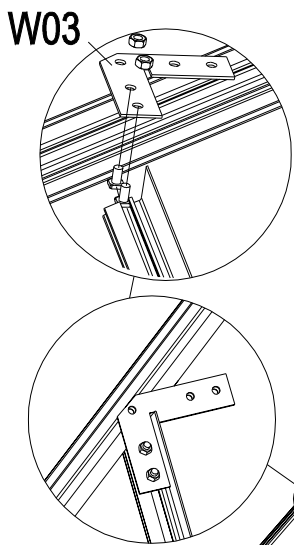
Step 4-6



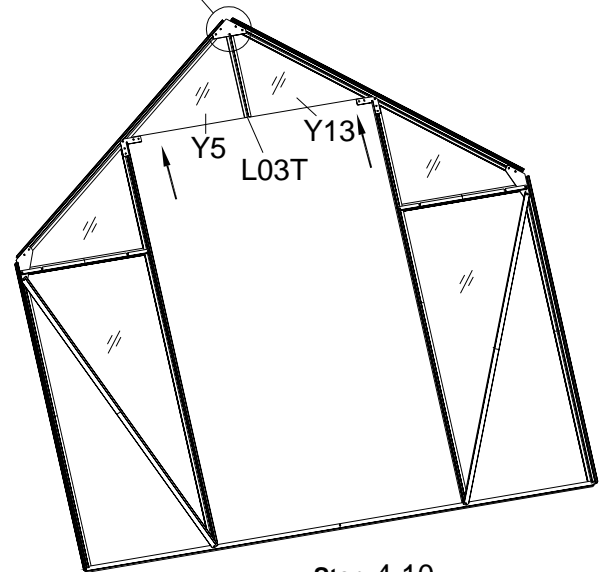
Step4-7



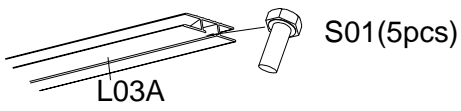
Step 4-8



Step 4-9

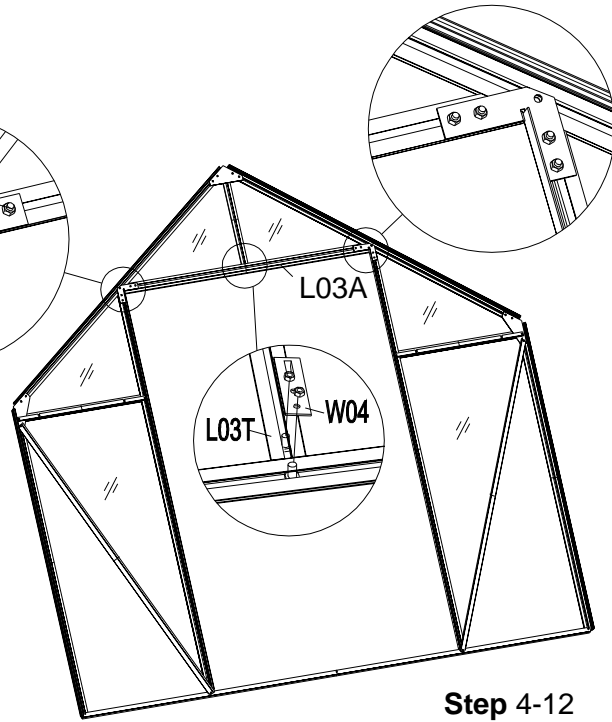
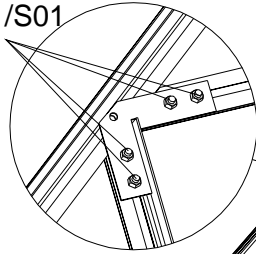


Step 4-10



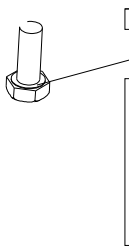
Step 4-11

M01/S01



Use S02 and M01 to fix the W03's position correctly.

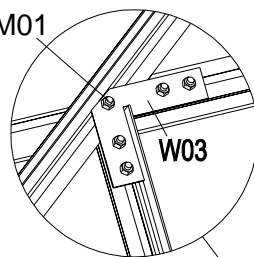
! S02(2pcs)



L14

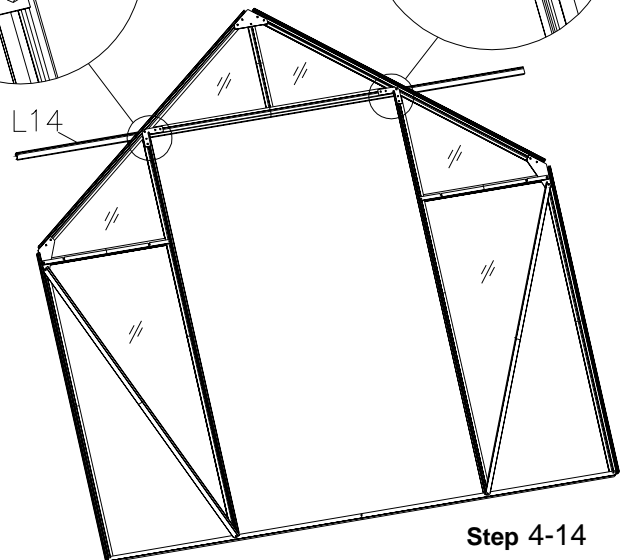
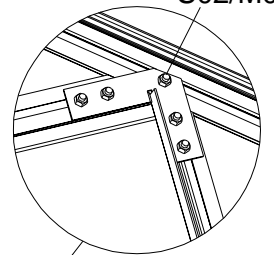
Step 4-13











S02/M01



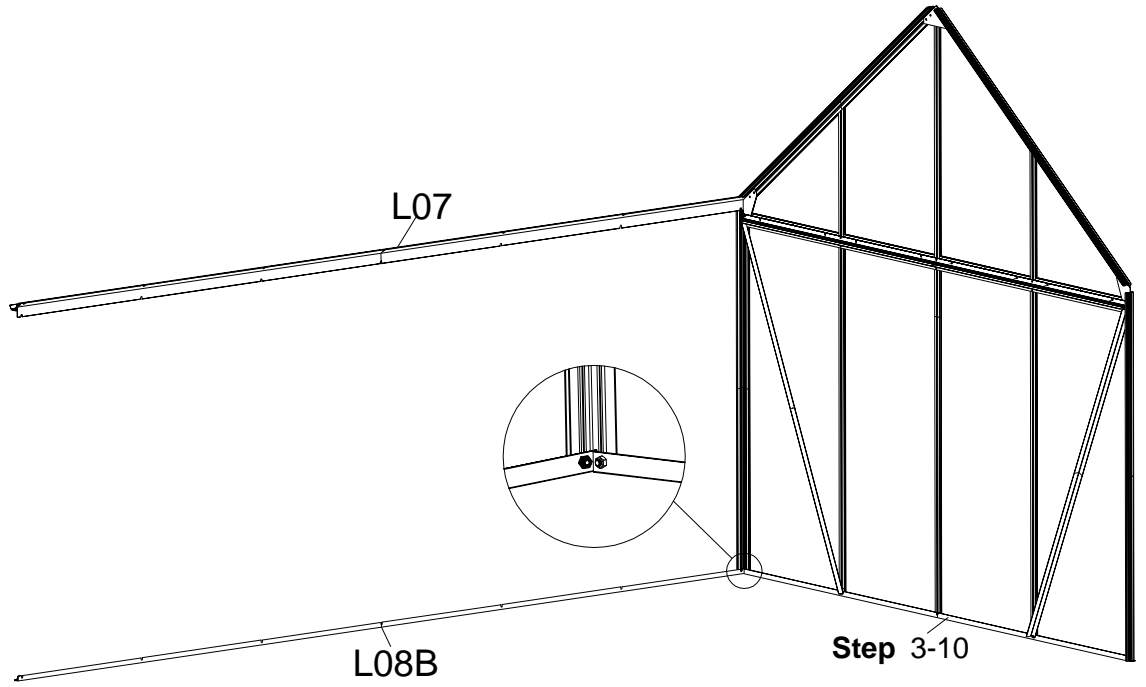
L14

S02/M01

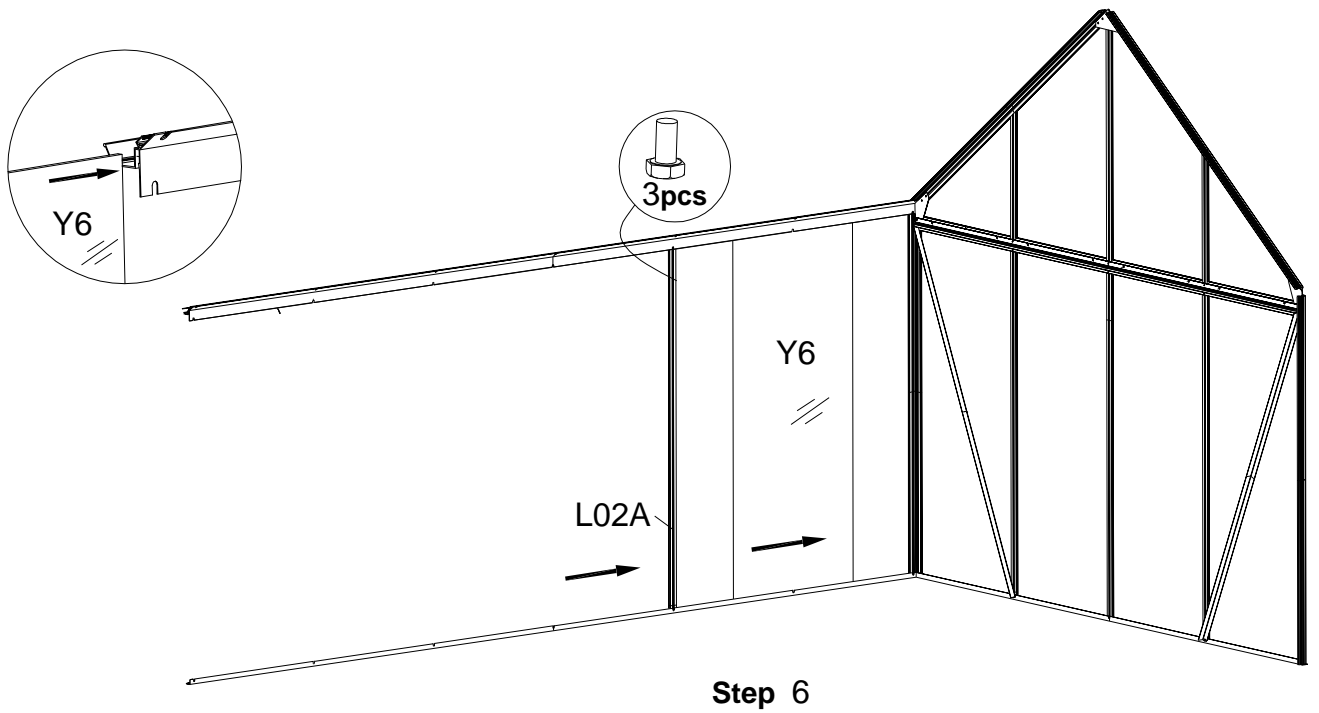


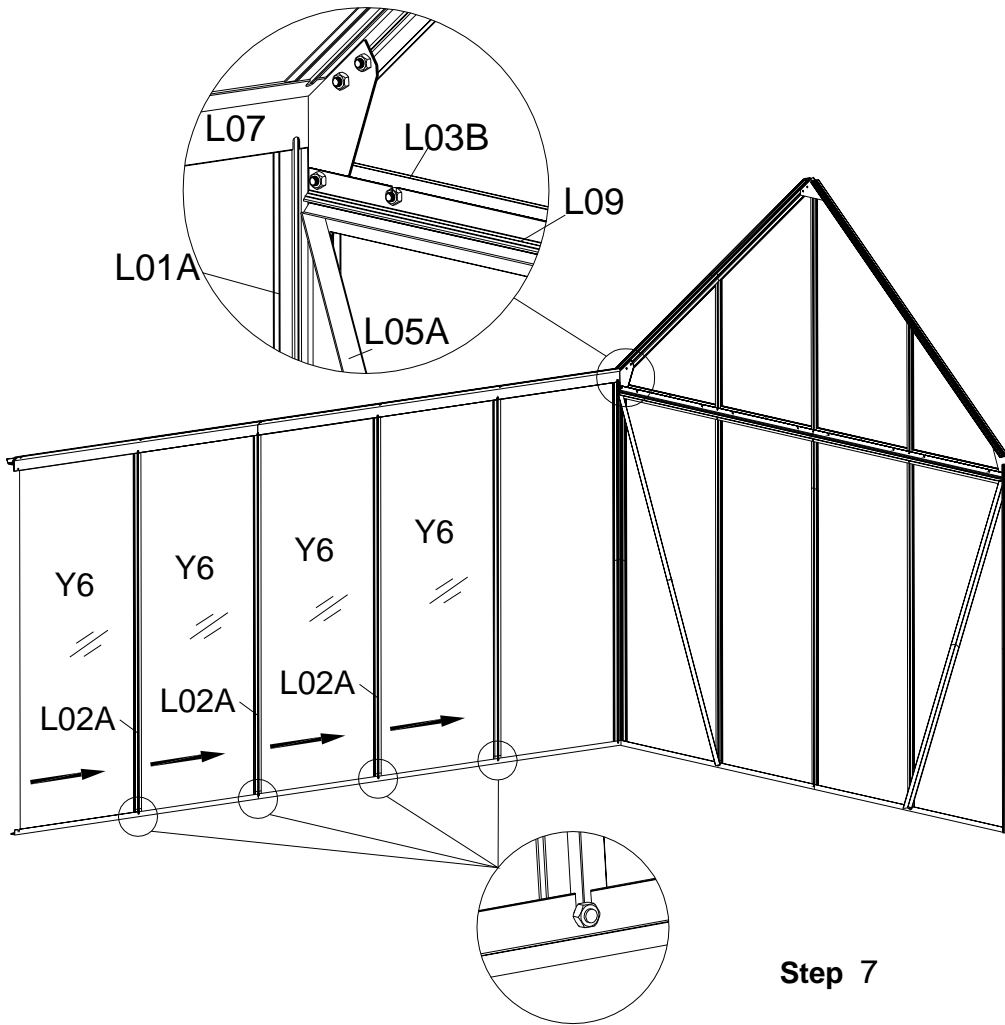
Part	NO.	QTY.
	L02A	8
	L02B	8
	L03B	4
	L05C	4
	L05D	4
	L05E	4
	L05F	8
	L06	1
	L07	2
	L08B	2

(P12-P23) Assembly

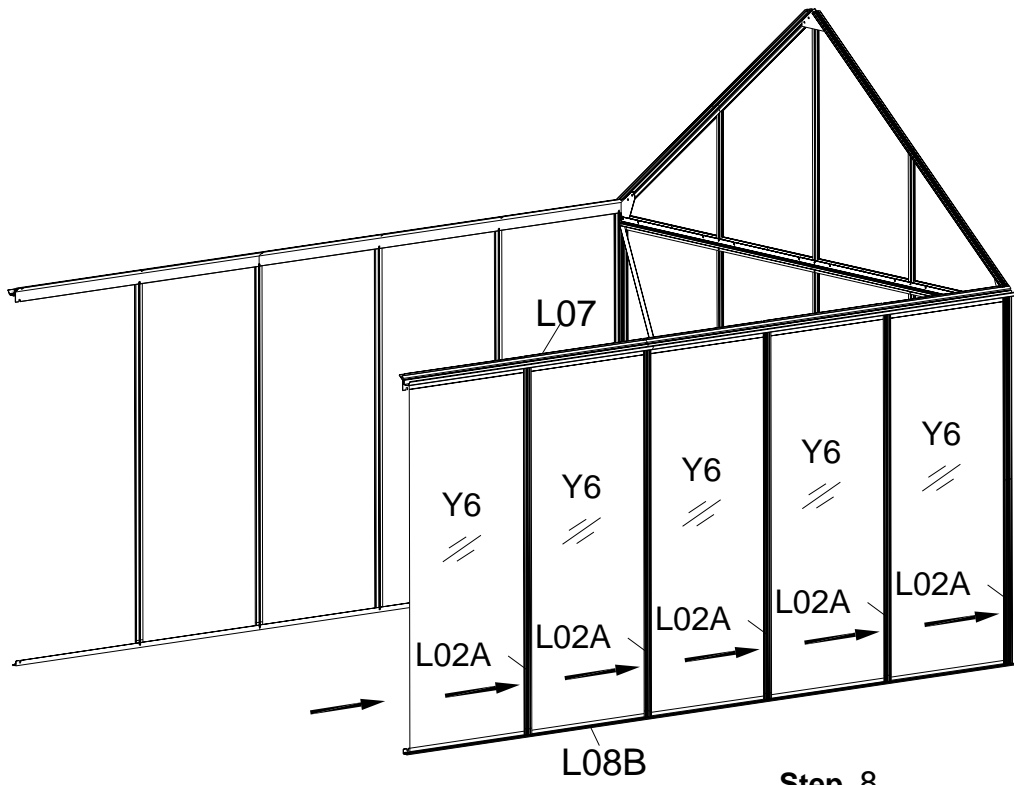


Step 5



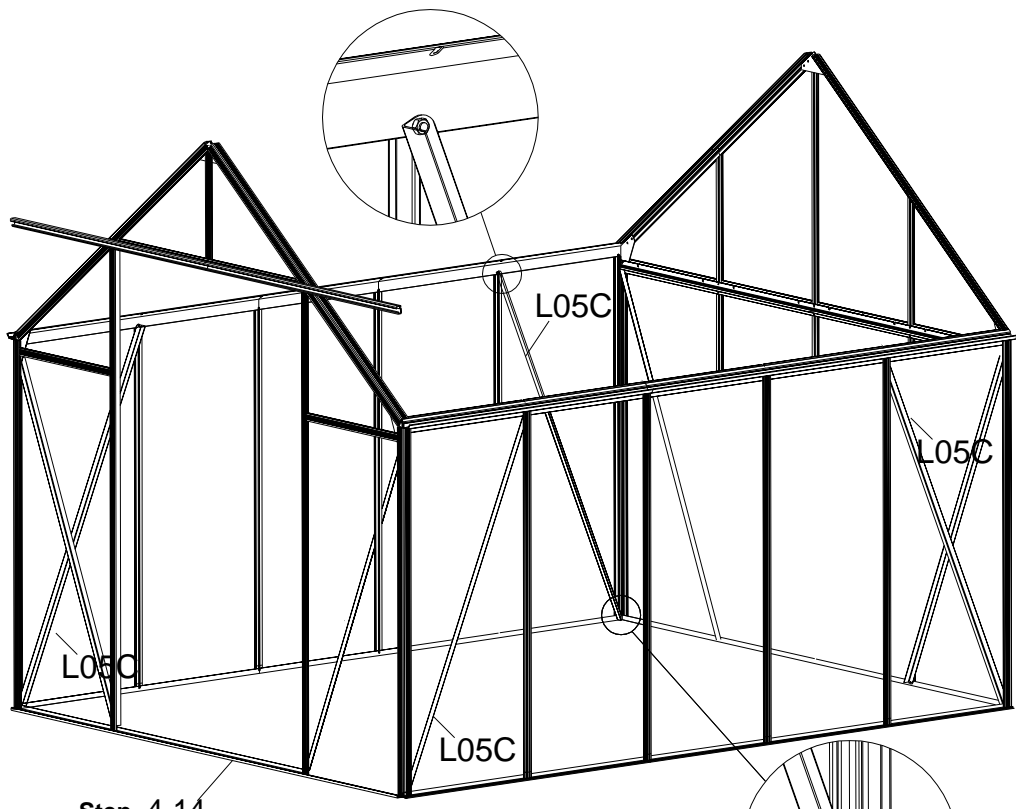


Step 7



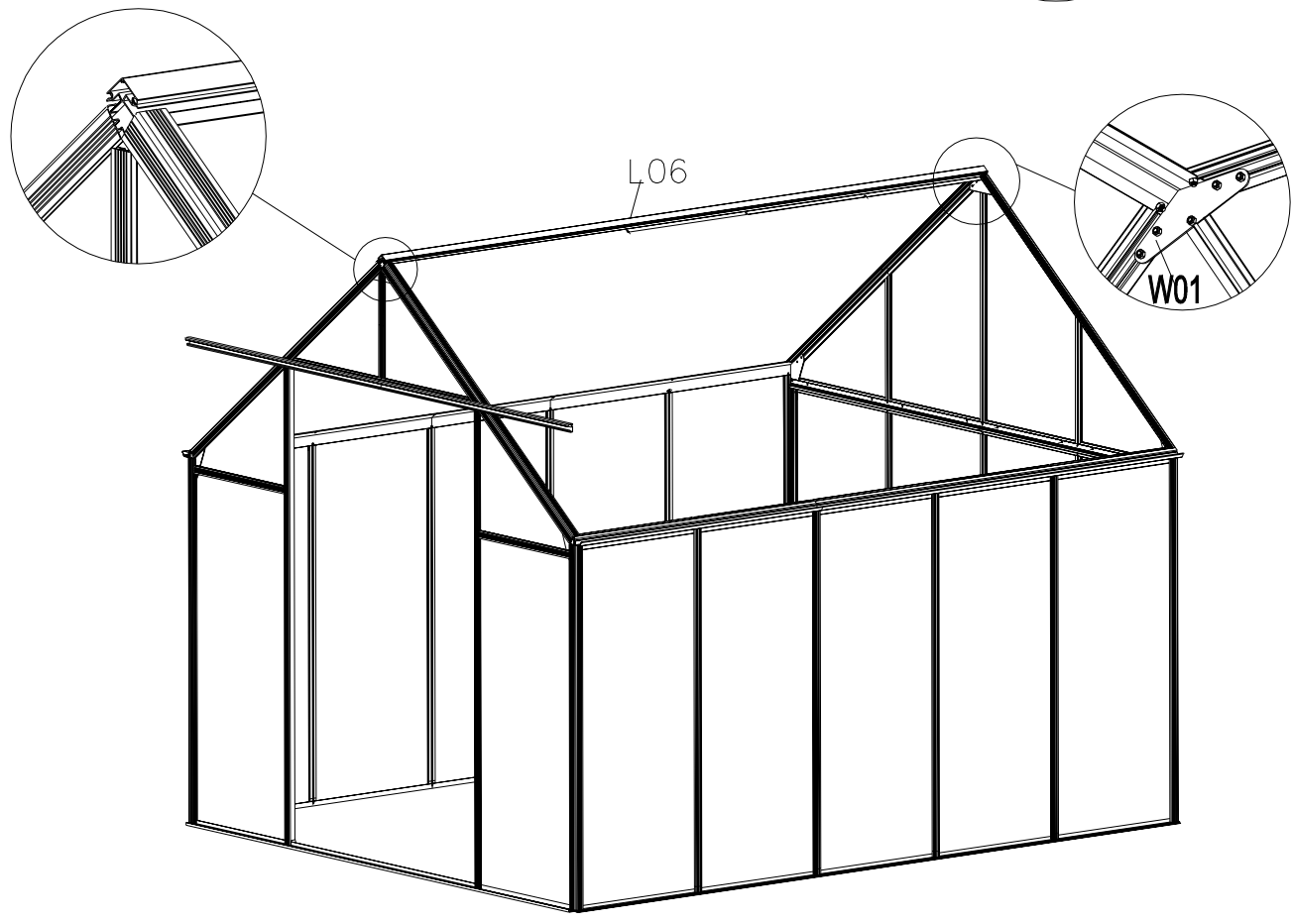
Step 8



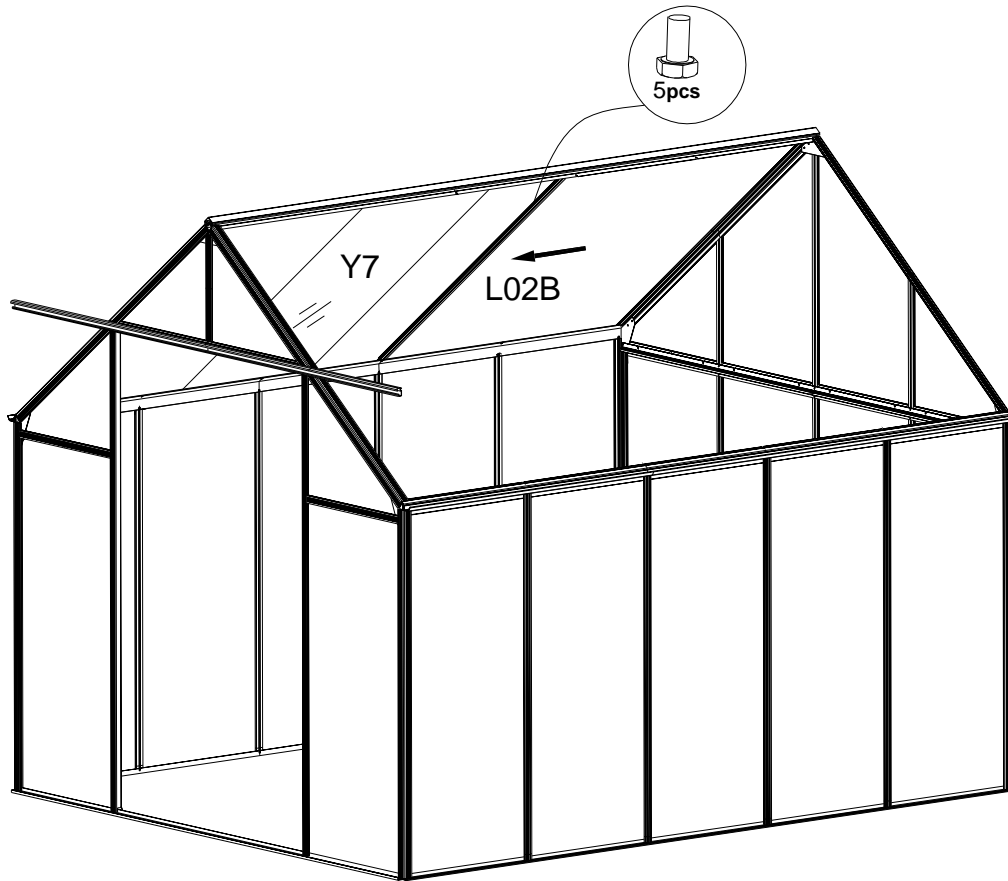


Step 4-14

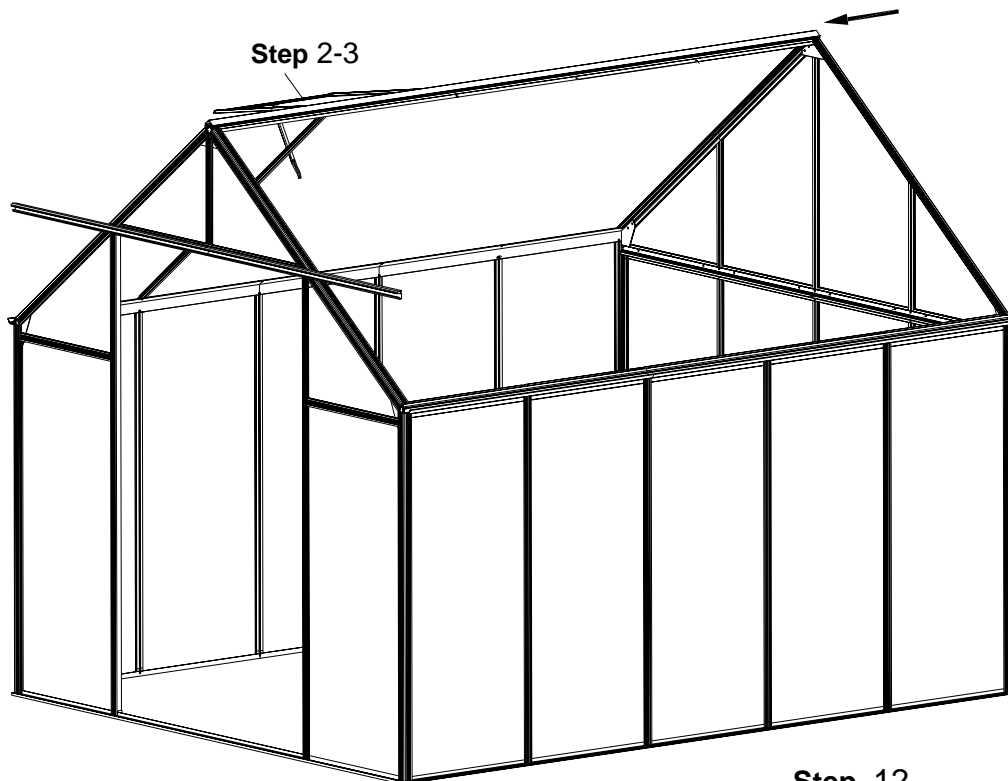
Step 9



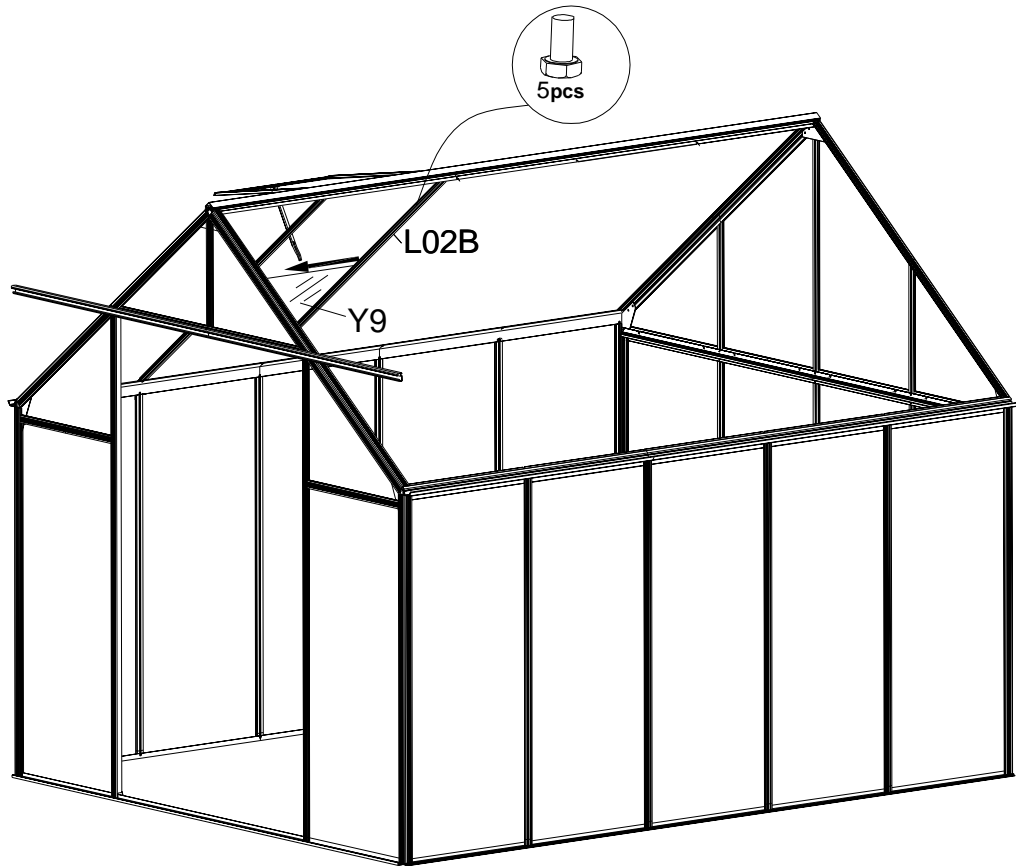
Step 10



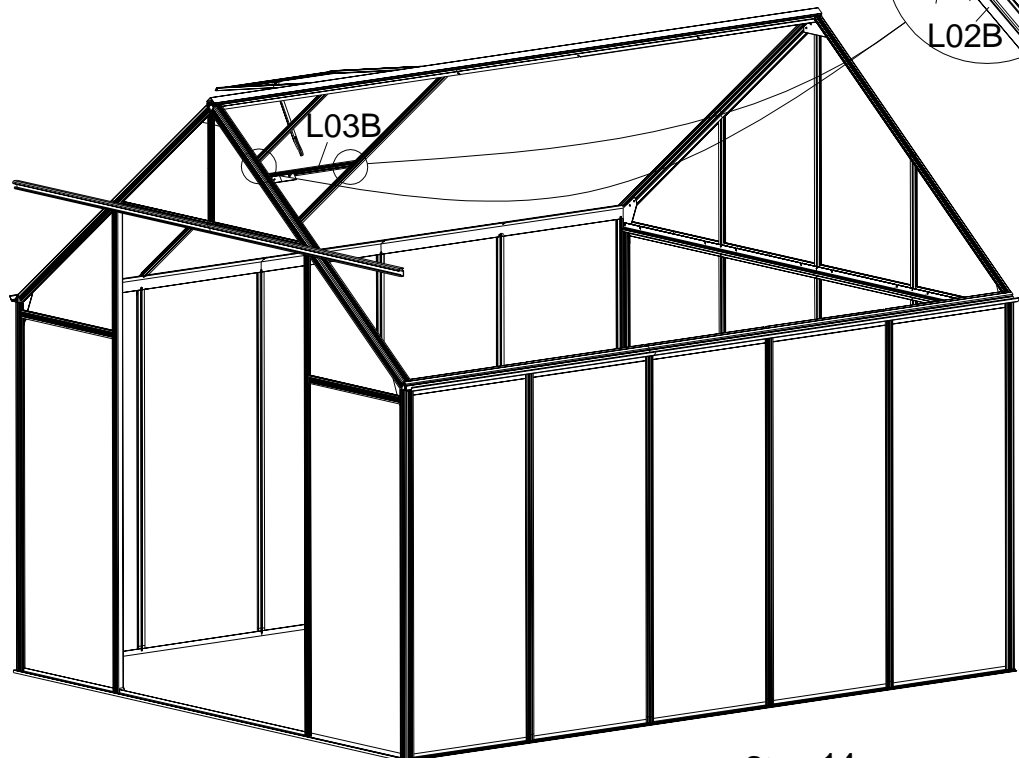
Step 11



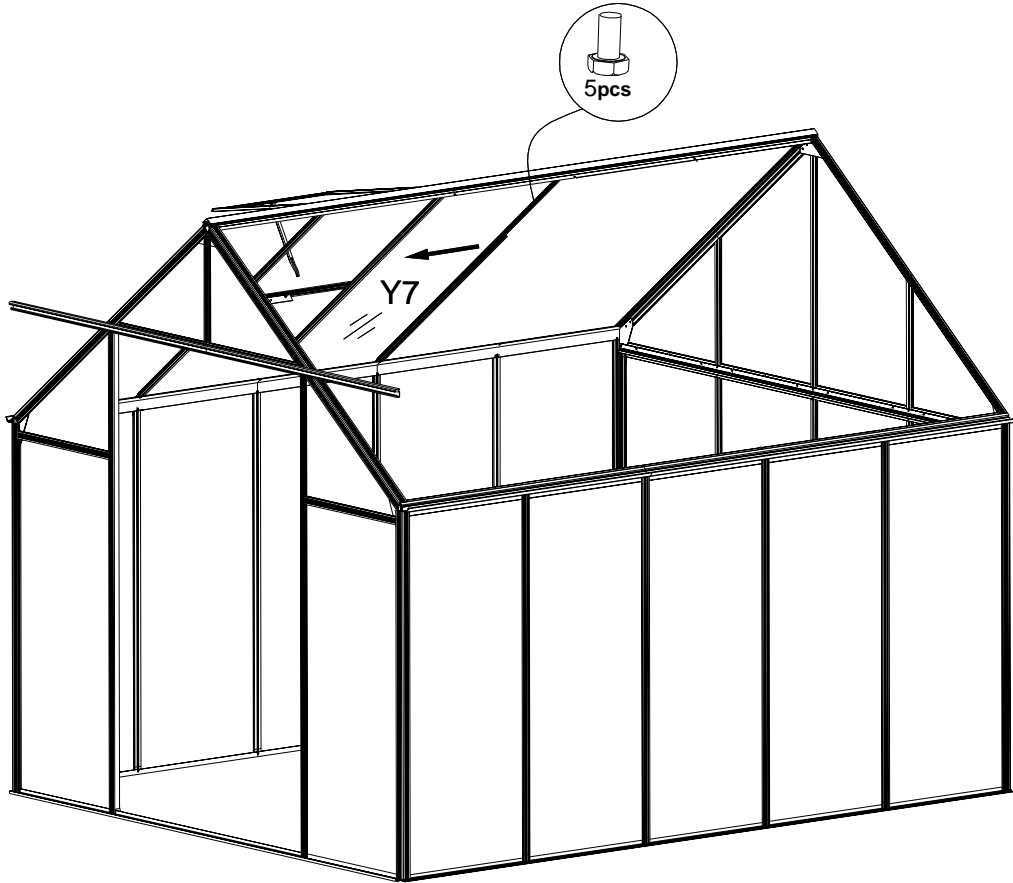
Step 12



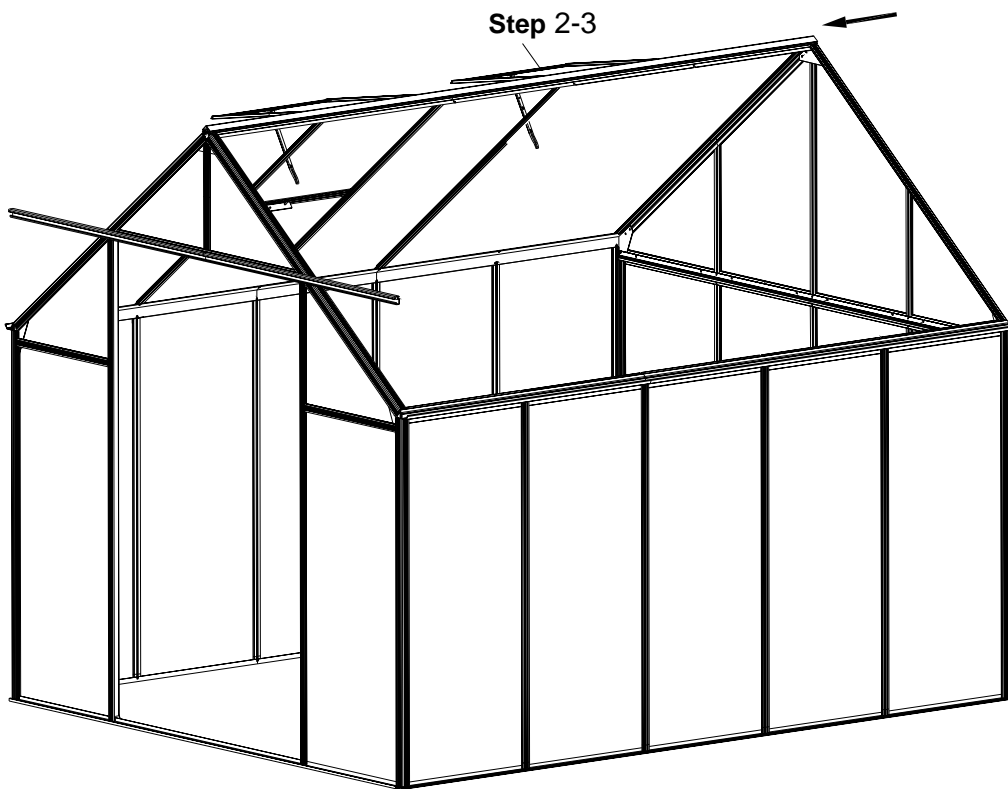
Step 13



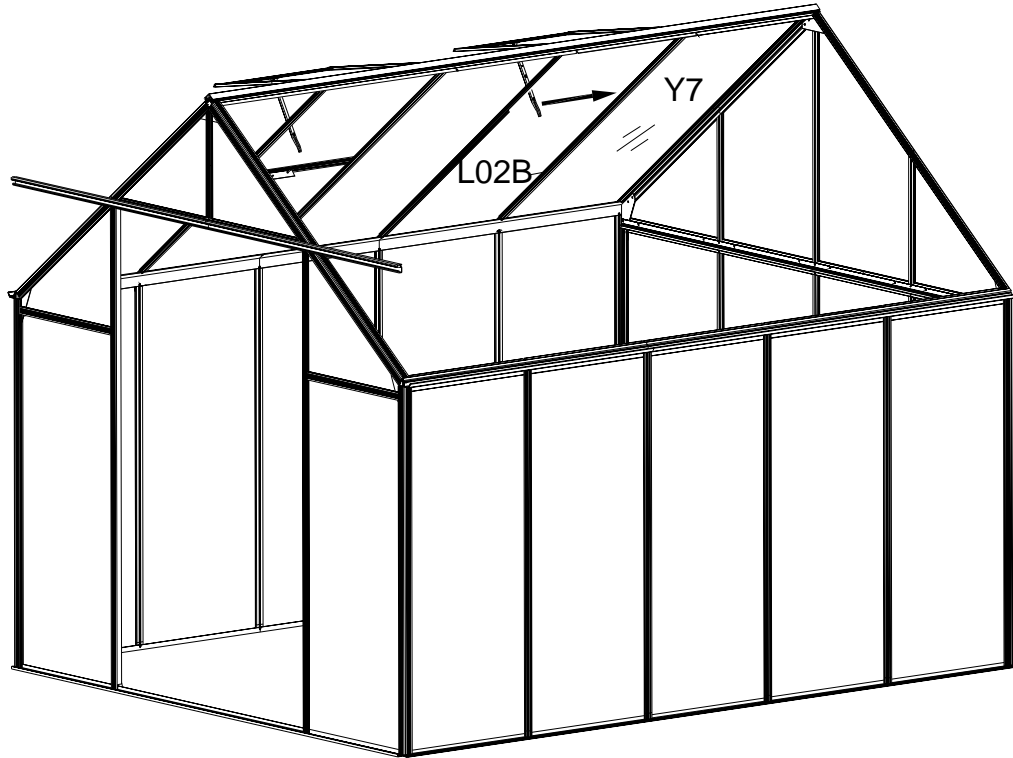
Step 14



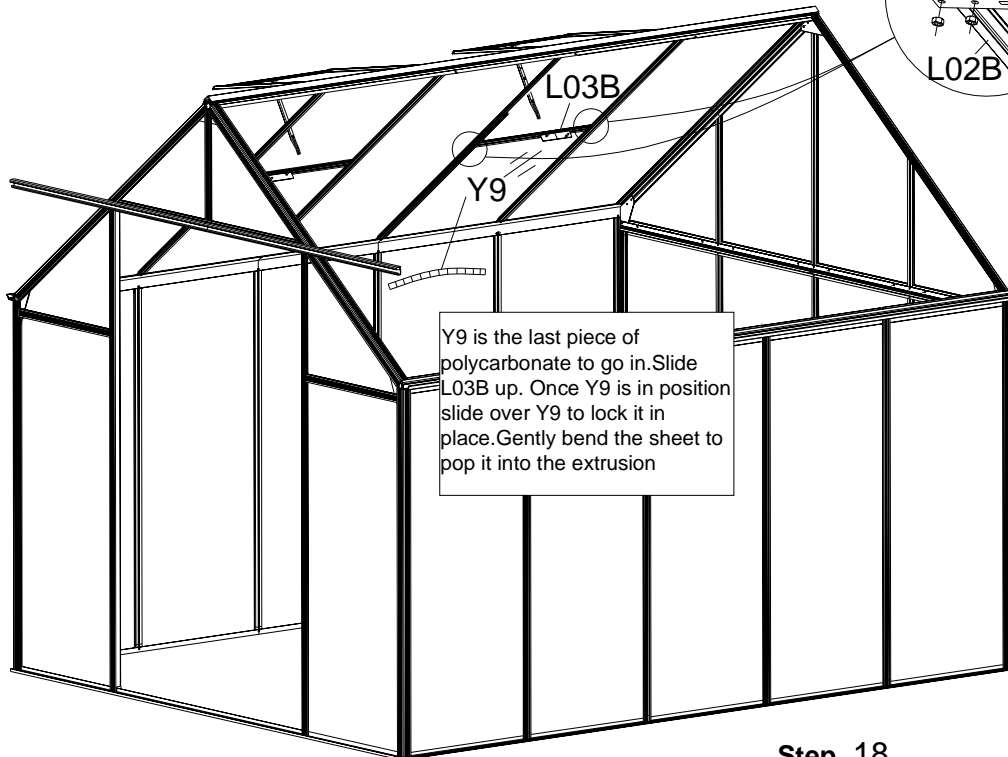
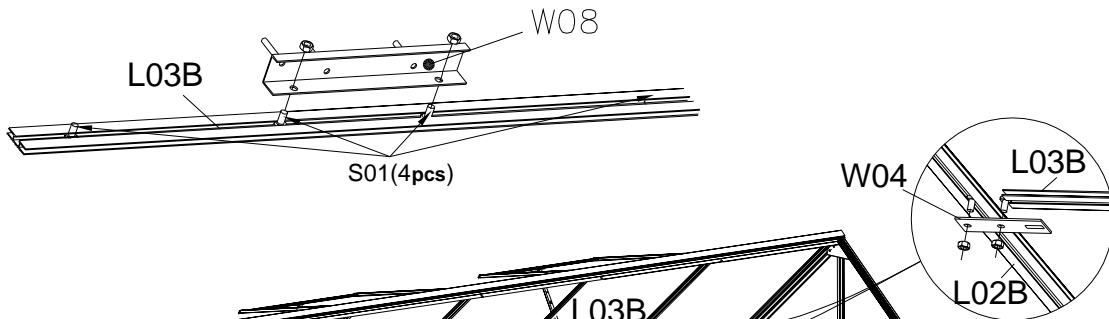
Step 15



Step 16

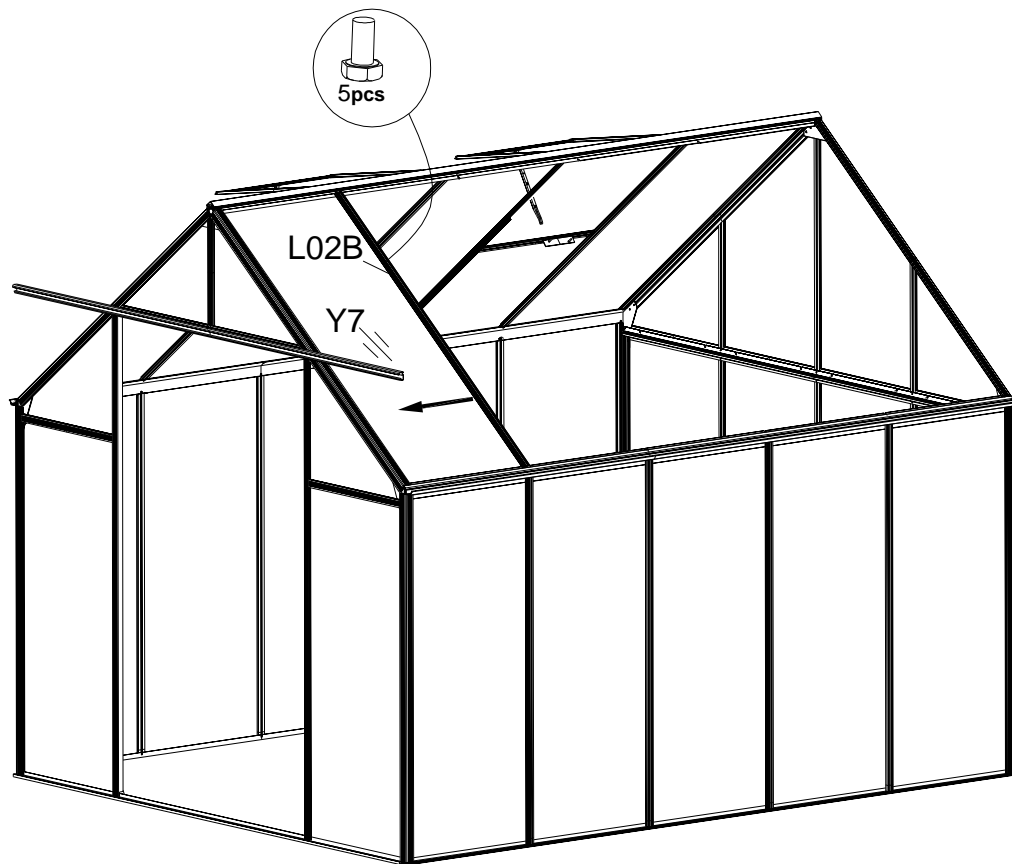


Step 17

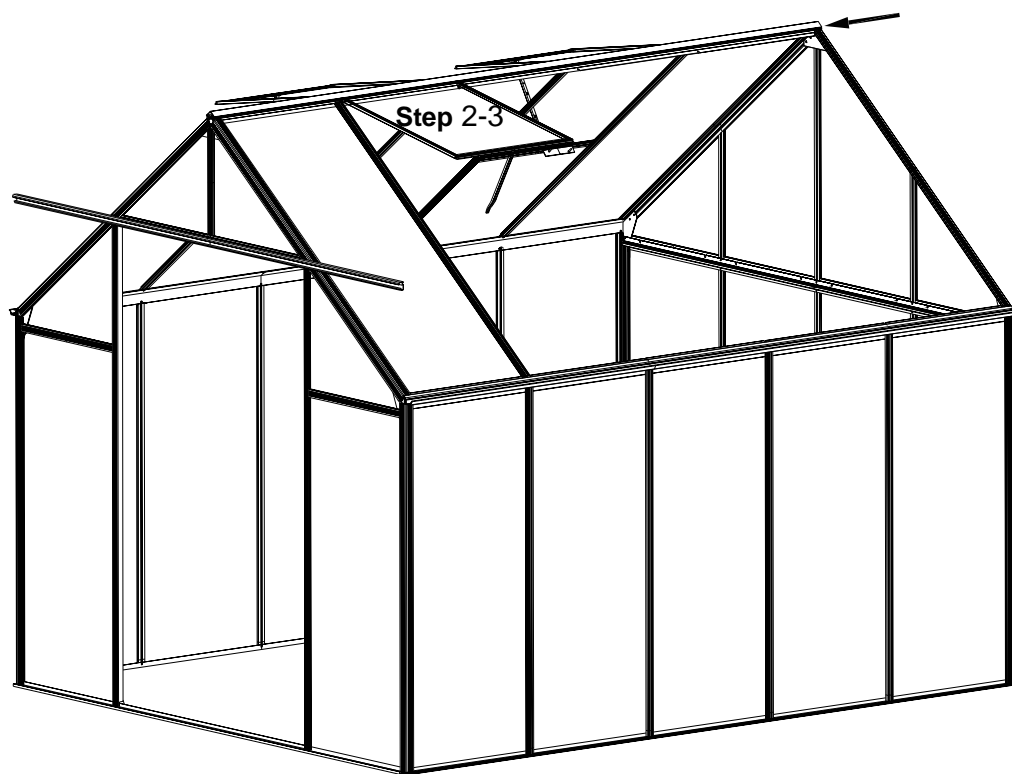


Y9 is the last piece of polycarbonate to go in. Slide L03B up. Once Y9 is in position slide over Y9 to lock it in place. Gently bend the sheet to pop it into the extrusion

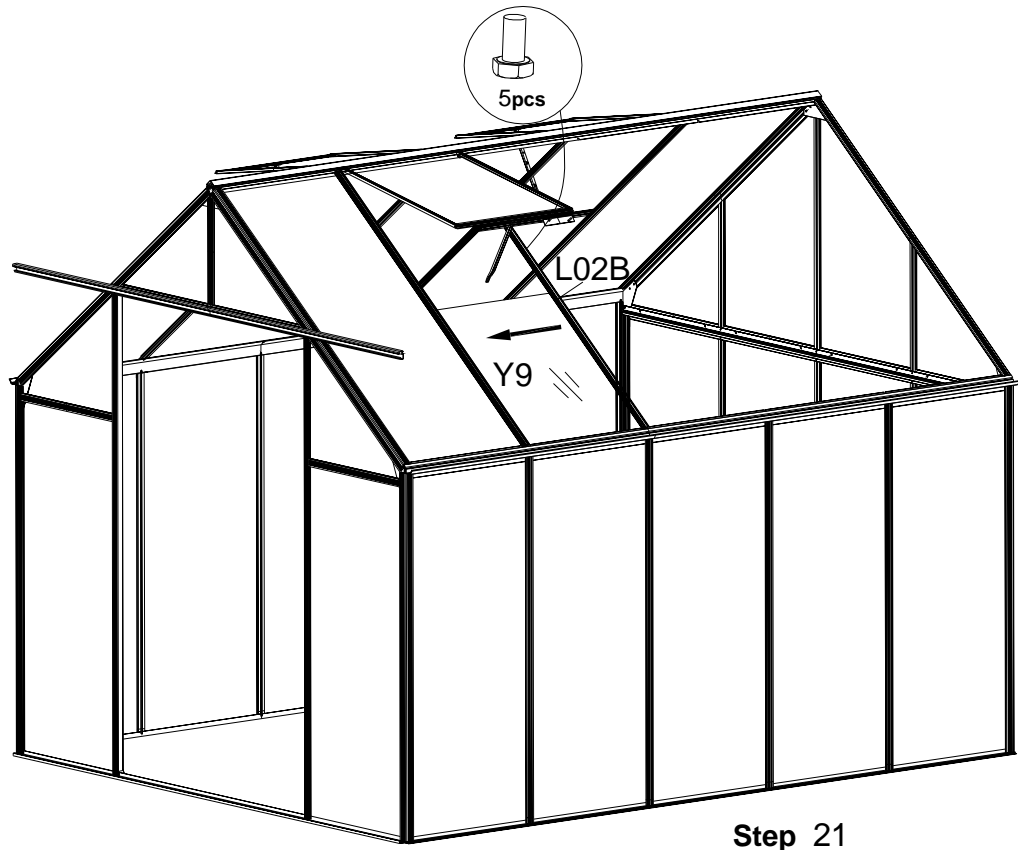
Step 18



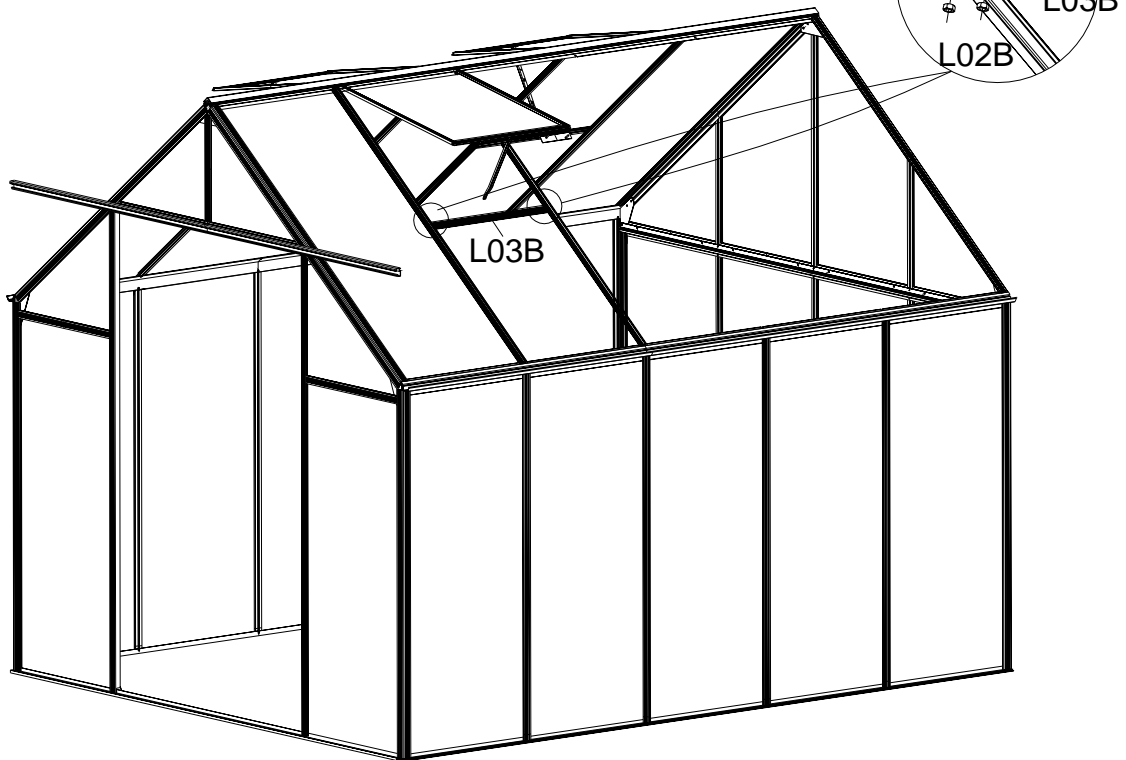
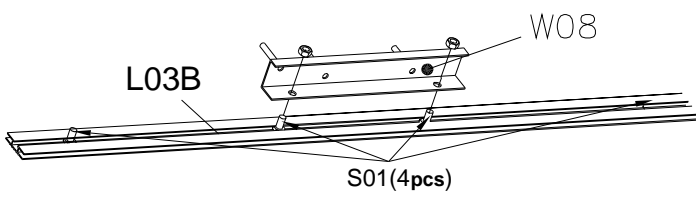
Step 19



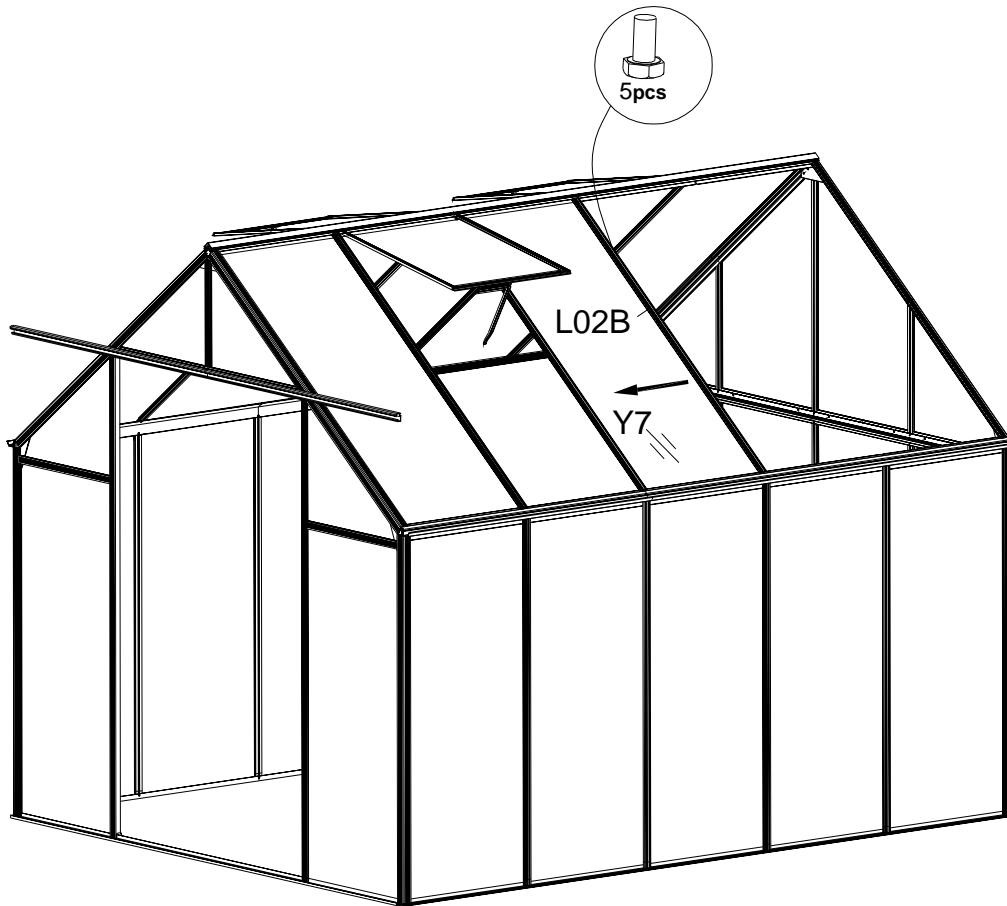
Step 20



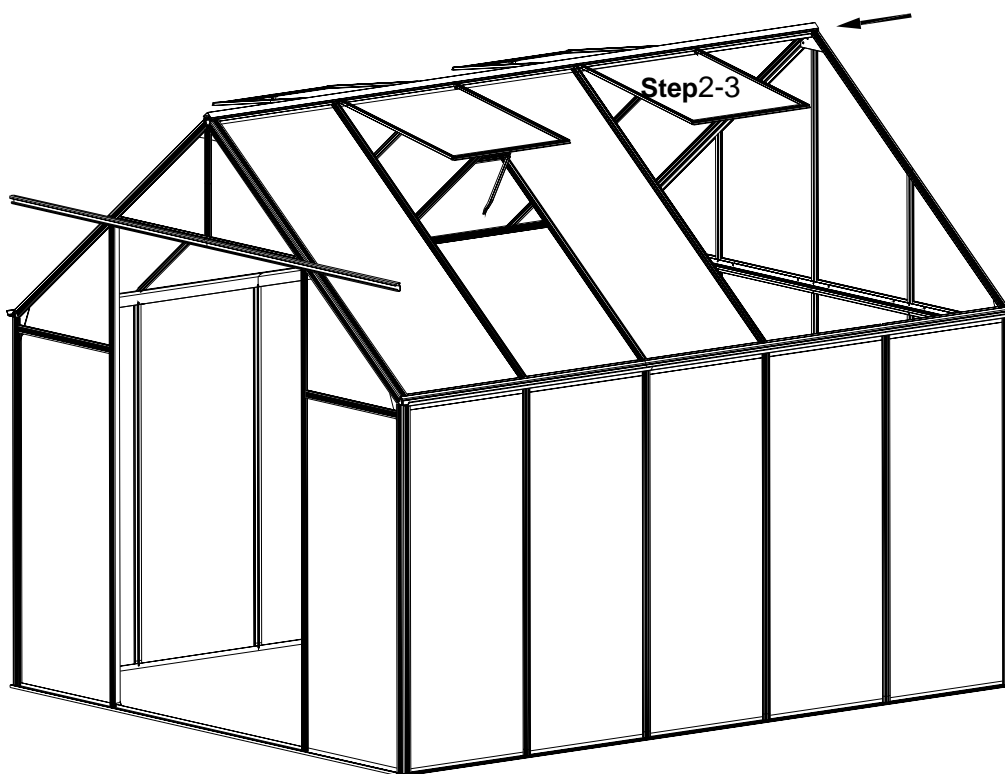
Step 21



Step 22

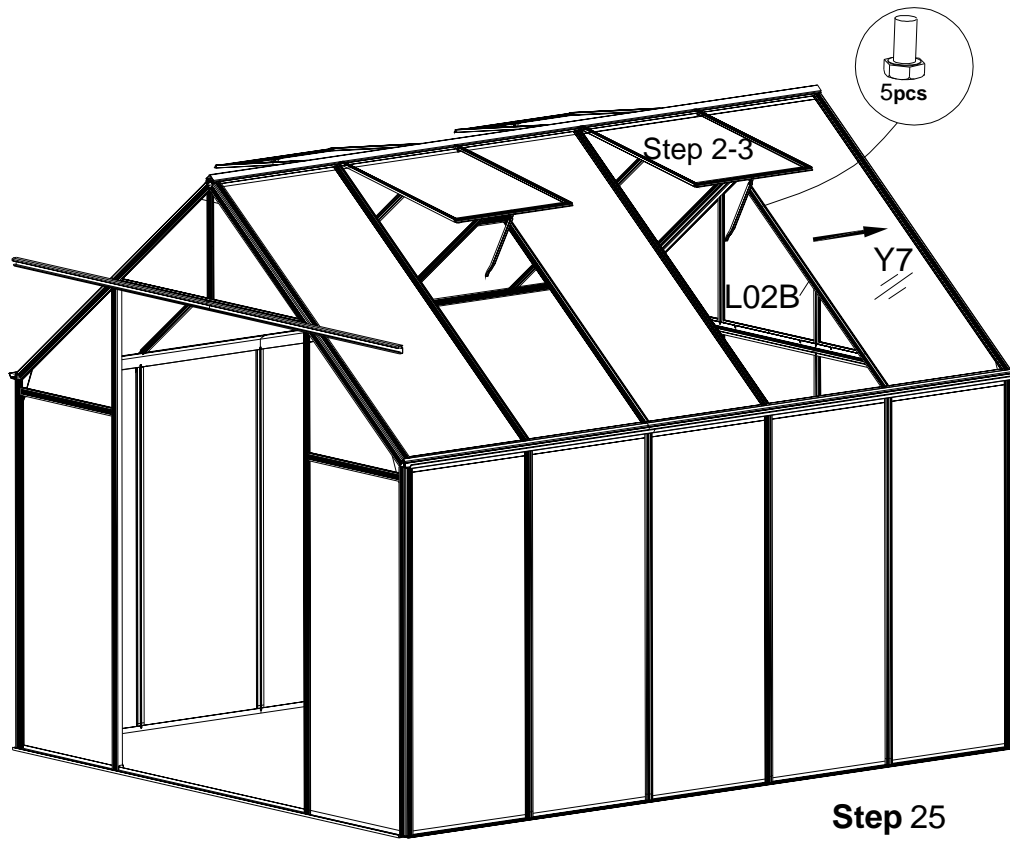


**Step 23**

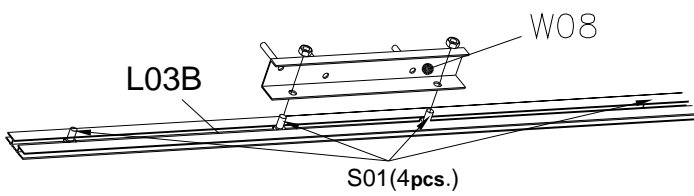


**Step 24**





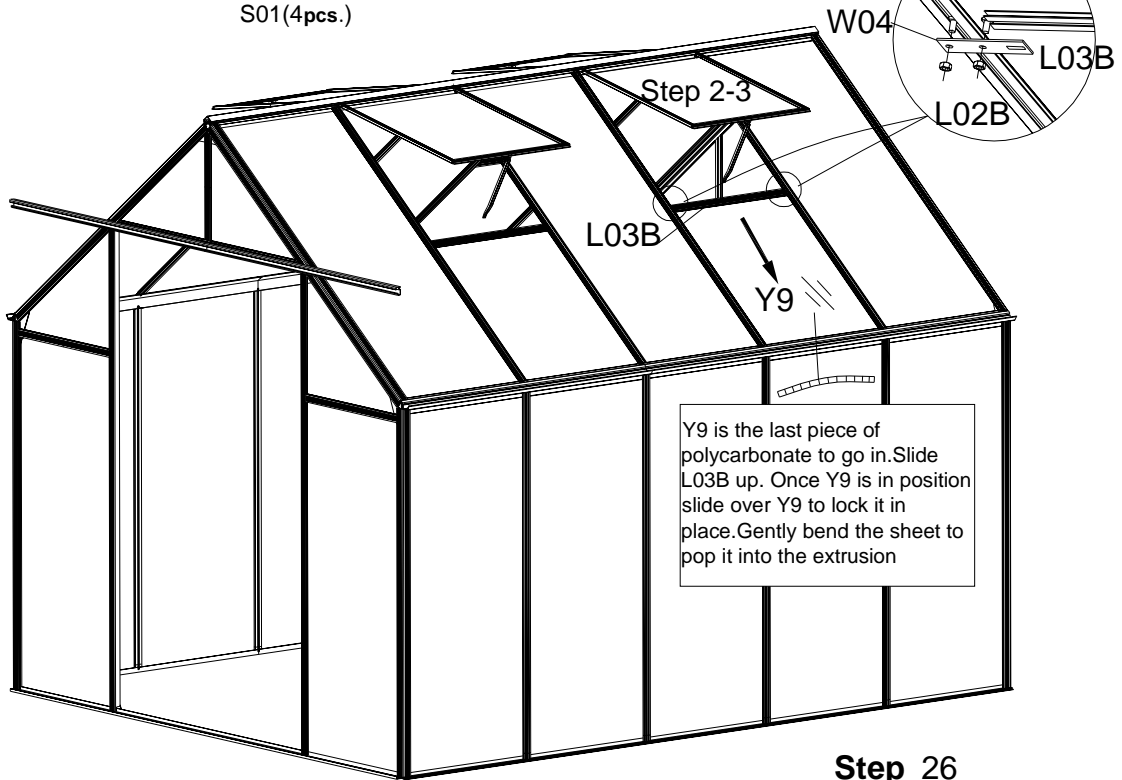
**Step 25**



L03B

W08

S01(4pcs.)



Y9 is the last piece of polycarbonate to go in. Slide L03B up. Once Y9 is in position slide over Y9 to lock it in place. Gently bend the sheet to pop it into the extrusion

**Step 26**

