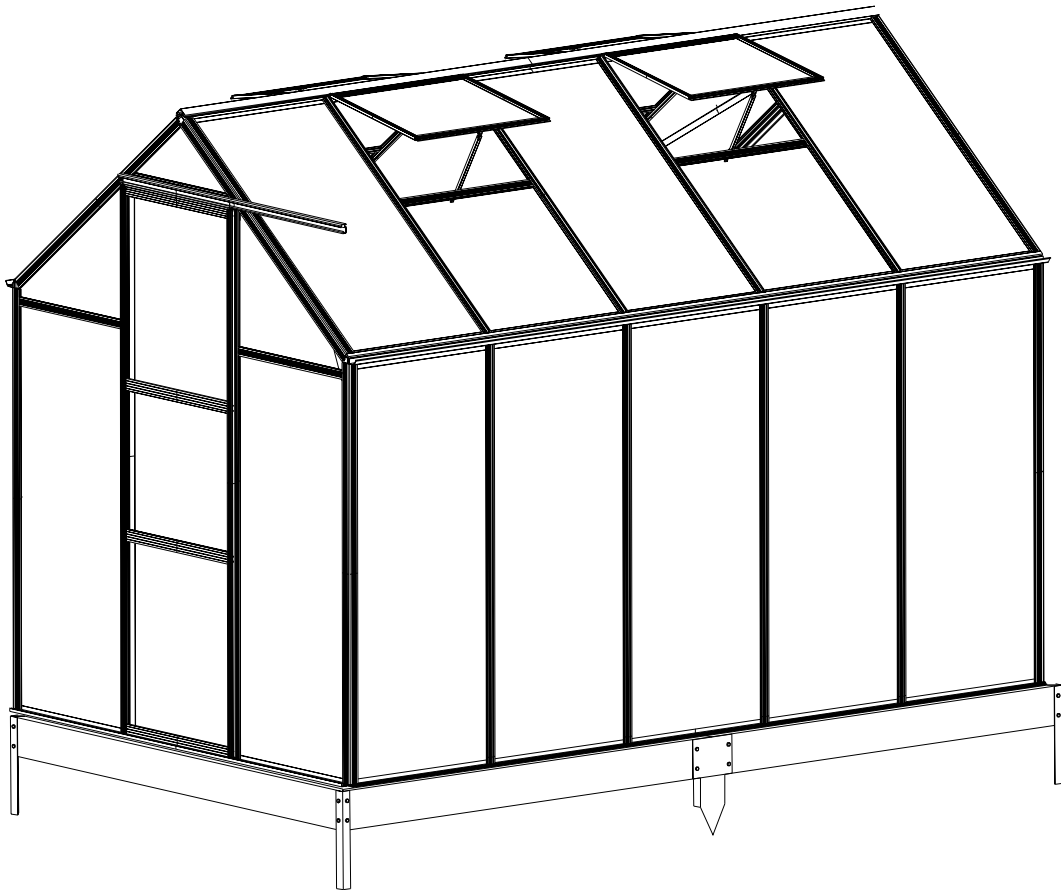


Assembly Instructions



MODEL: GM31025

PRODUCT SIZE(LxWxH):315X190X205CM

PLEASE READ CAREFULLY BEFORE ASSEMBLY

Safety Warning & Advice

KEEP WORKING AREA CLEAN AND DRY

A cluttered, damp or wet working area may cause injuries.

PREPARE A FLAT AND LEVEL BASE

Make sure your greenhouse is located on a flat and level surface.

DO NOT INSTALL THE GREENHOUSE ON A WINDY DAY OR IN AN AREA SUBJECT TO HIGH WINDS

Although this greenhouse is designed to withstand greater wind loads than many other greenhouses, do not install it in on a windy day or in an area which is subject to high winds. A partially completed greenhouse may be seriously damaged if it is left in this state. It is your responsibility to safely and securely anchor the greenhouse, having regard to wind conditions in your area.

POLYCARBONATE SHEET


Remove approximately 2 inches of film from all sheet edges before installing and remove all film immediately after the construction is completed. Please ensure that the side with the white film faces outwards.

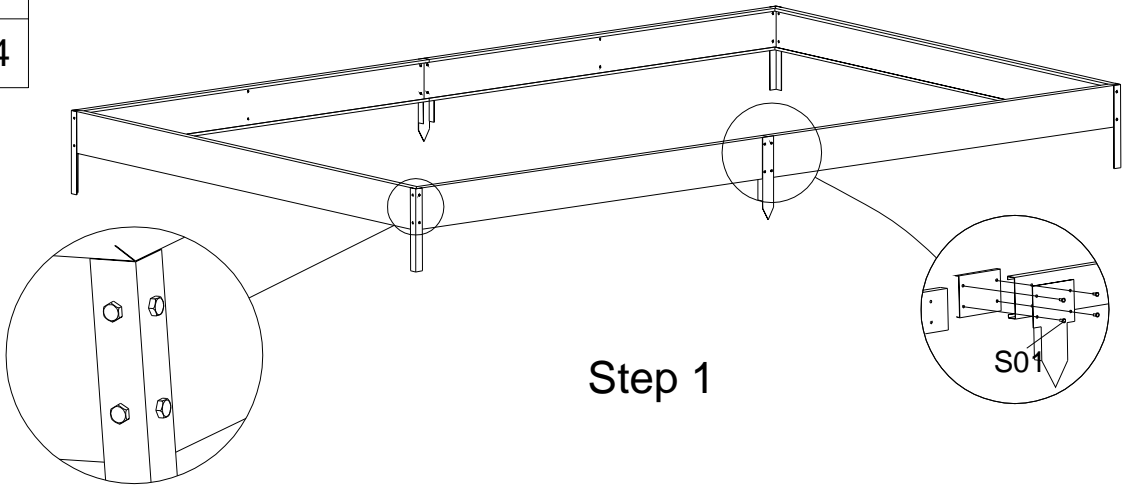
CHECK PARTS BEFORE ASSEMBLY

All parts have been well labelled. Please sort, separate and identify all components before construction and check against the parts list in this manual.

WARNING

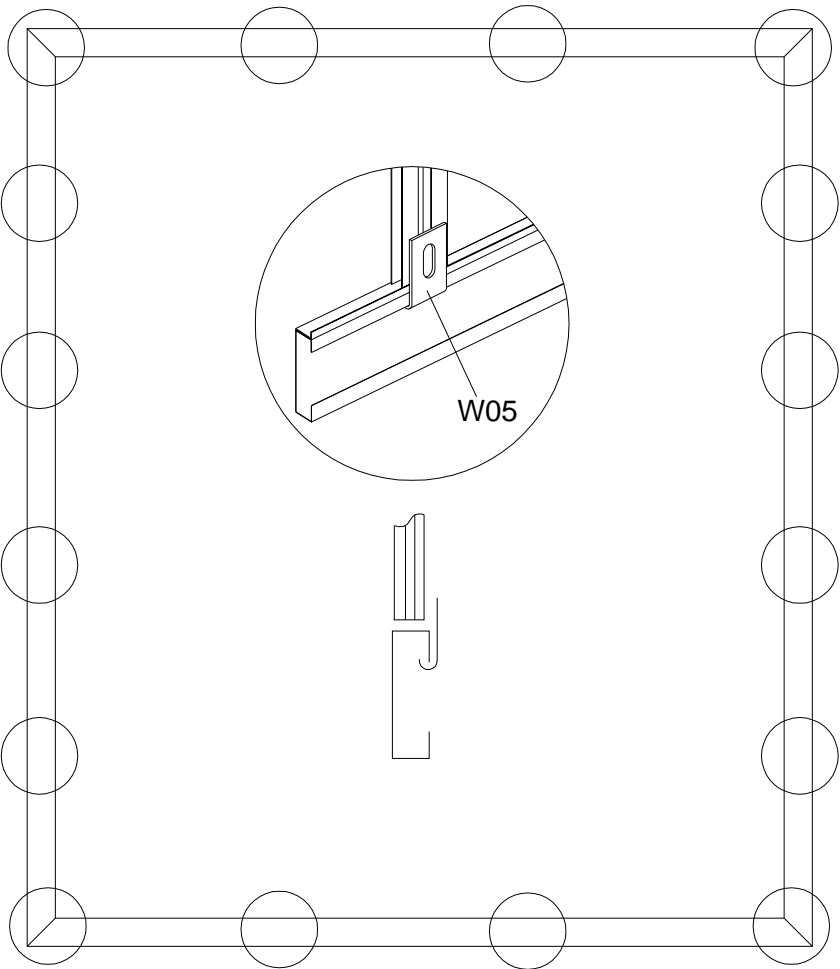
Do not install this product when you are tired or distracted from the job at hand. We recommend that you use gloves during assembly.

Part	NO.	QTY.
	W05	16
	S01	24
	M01	24

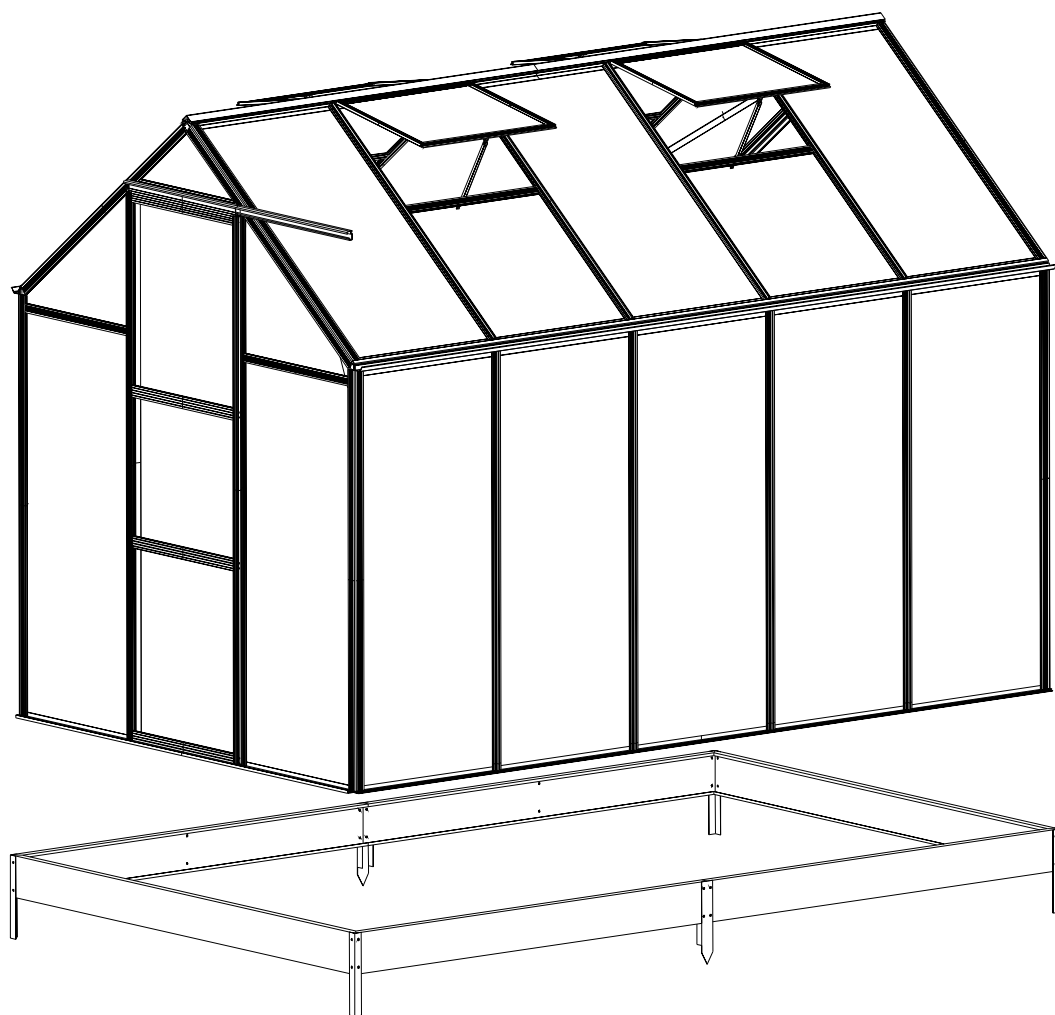


Step 1

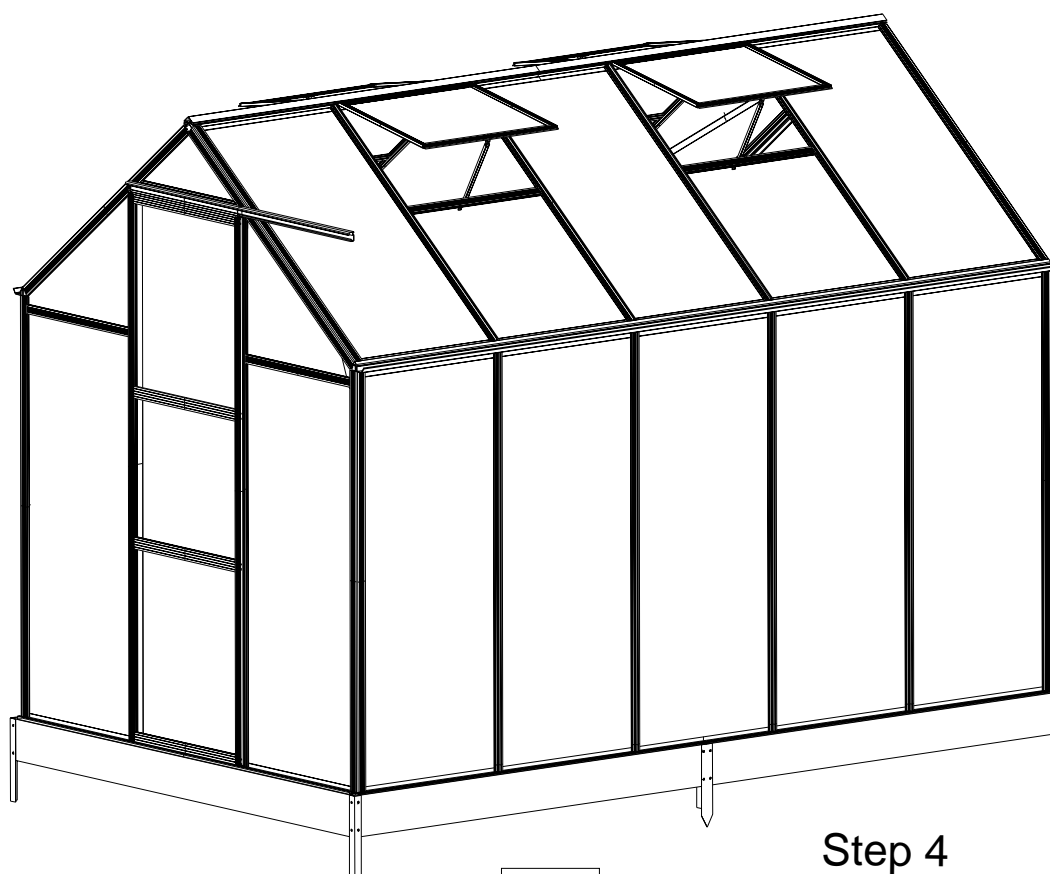
When fixing the greenhouse to the base please loosen the existing greenhouse bolts and fasten the W05 clips. No extra nuts or bolts are needed.



Step 2








Step 3









Step 4















P2 Door Assembly

Part	NO.	QTY.
	L18A	2
	L15	1
	L16B	2
	L17	1
	Z01 Ø4X16	16












P3 Vent Assembly

Part	NO.	QTY.
	L19	8
	L20	4
	L21	4
	Z02 Ø4X12	16
	Z03 Ø4X8	8
	W06	4




















(P4-P6) Rear Wall

Part	NO.	QTY.
	L01A	1
	L01B	1
	L01C	2
	L03B	3
	L02C	1
	L02D	1
	L05A	2
	L08A	1
	L09	1
	S01 M6X10	14
	M01 M6	14
	W01	1
	W02	2
	W04	2












Polycarbonate

PART	NO.	Qty.
	Y1	2
	Y2	5
	Y3	1
	Y4	2
	Y5	1
	Y6	10
	Y7	6
	Y9	4
	Y10	4
	Y11	2
	Y12	1




(P7-P10) Front Wall






Part	NO.	QTY.
	L01A	1
	L01B	1
	L01D	1
	L01E	1
	L03A	1
	L03B	1
	L03C	1
	L04A	1
	L04B	1
	L05A	2
	L05B	2
	L10	1
	L14	1
	S01 M6X10	18
	S02 M6X16	2
	M01 M6	20
	W01	1
	W02	2
	W03	2

(P11-P21) Sides and Roof

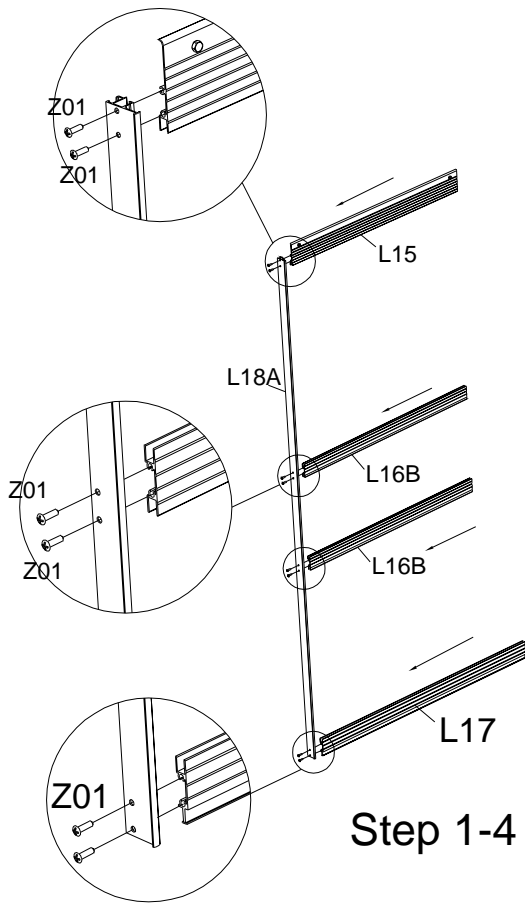
Part	NO.	QTY.
	L02A	8
	L02B	8
	L03B	4
	L05C	4
	L06	1
	L07	2
	L08B	2
	S01 M6X10	96
	M01 M6	96
	W08	4
	W04	8

(P22)Final Assembly

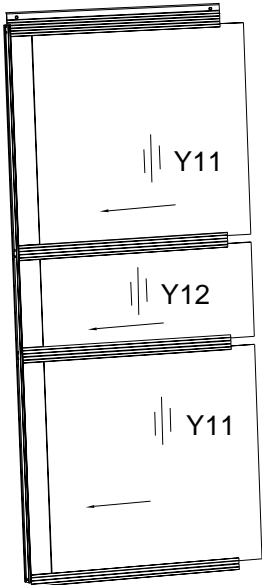
	L05D	4
	L05E	4
	L05F	8
	Z03 Ø4X8	2
	J01	2
	J02L/R	2/2
	J03L/R	1/1
	J04	1

Part	NO.	QTY.
	L18A	2
	L15	1
	L16B	2
	L17	1
	Z01	16
	Ø4X16	

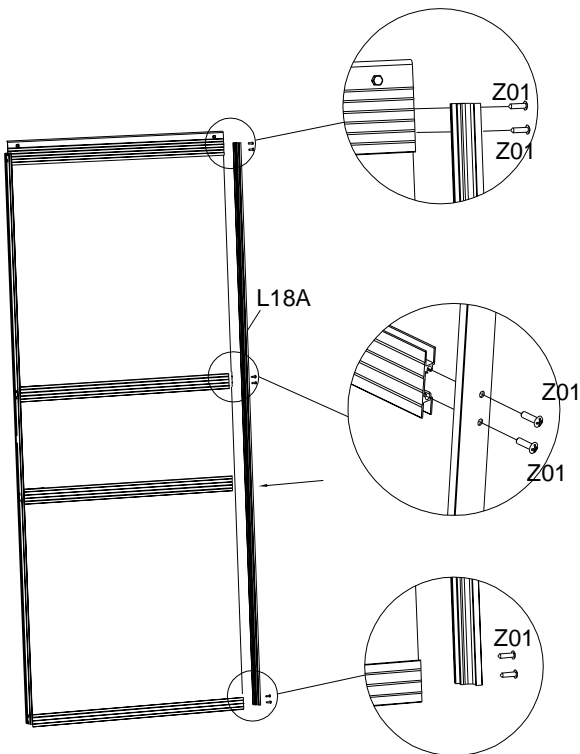
Door Assembly









Step 1-4



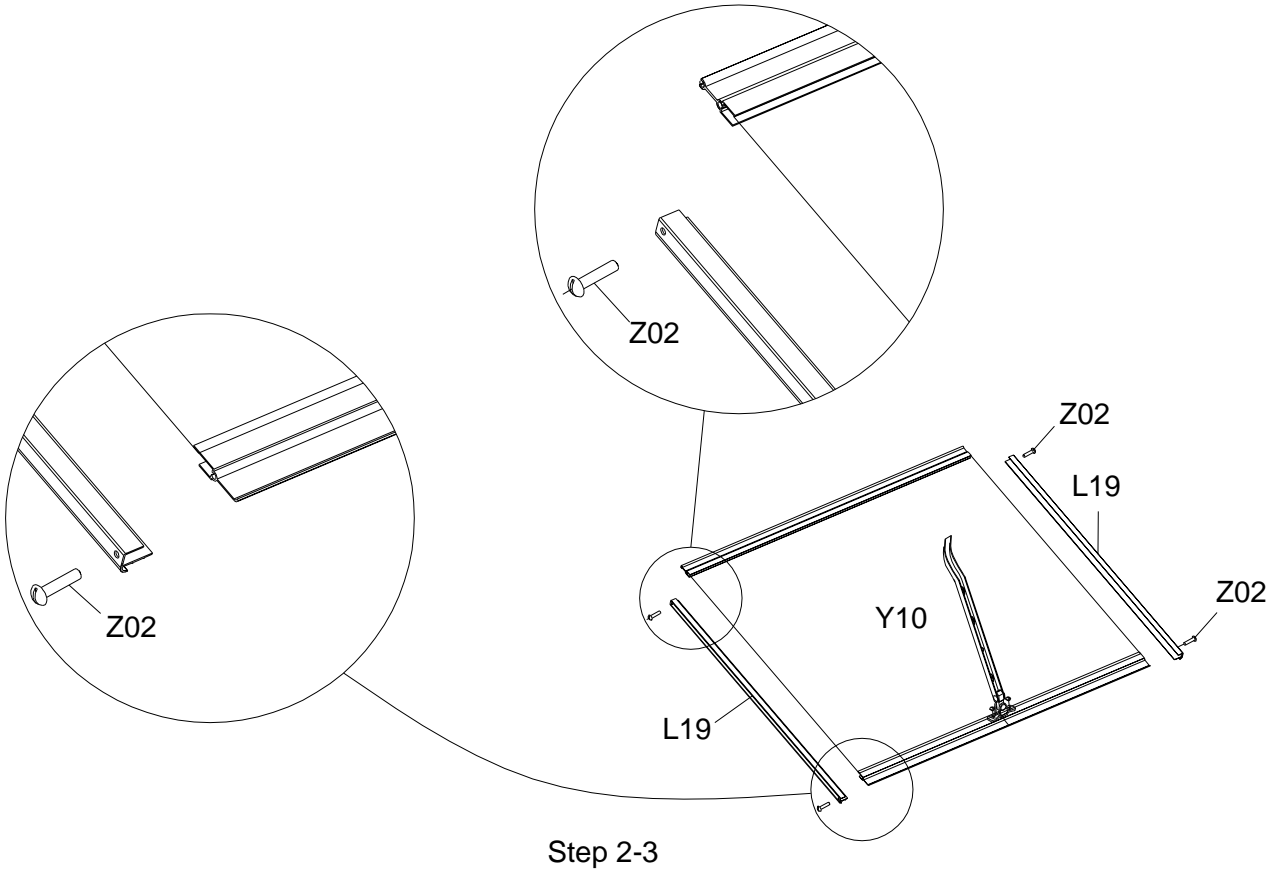
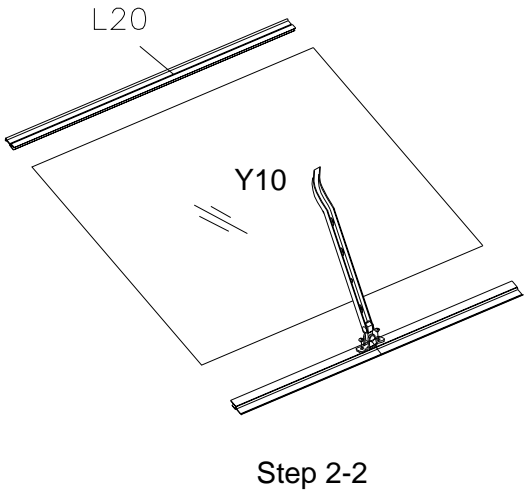
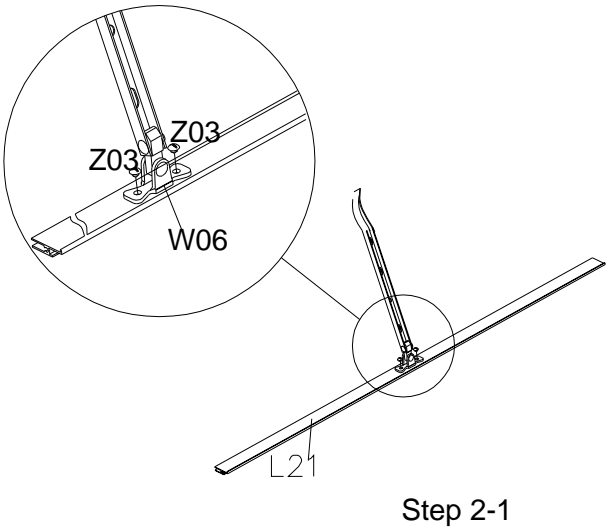
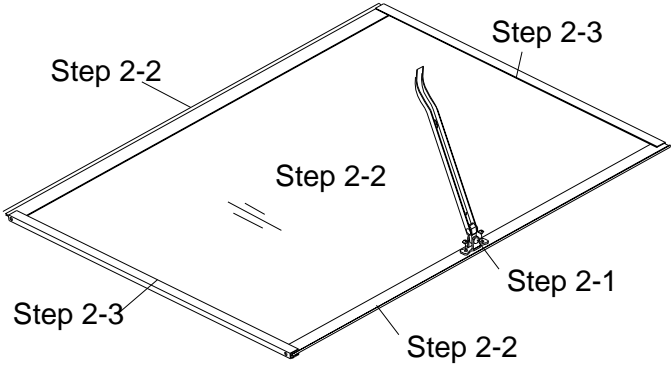
Step 1-5

















Step 1-6

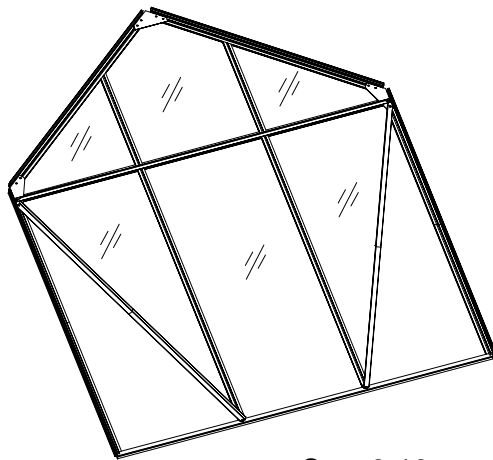
Part	NO.	QTY.
	L19	8
	L20	4
	L21	4
	Z02	16
	Ø4X12	
	Z03	8
	Ø4X8	
	W06	4

P3 Vent Assembly

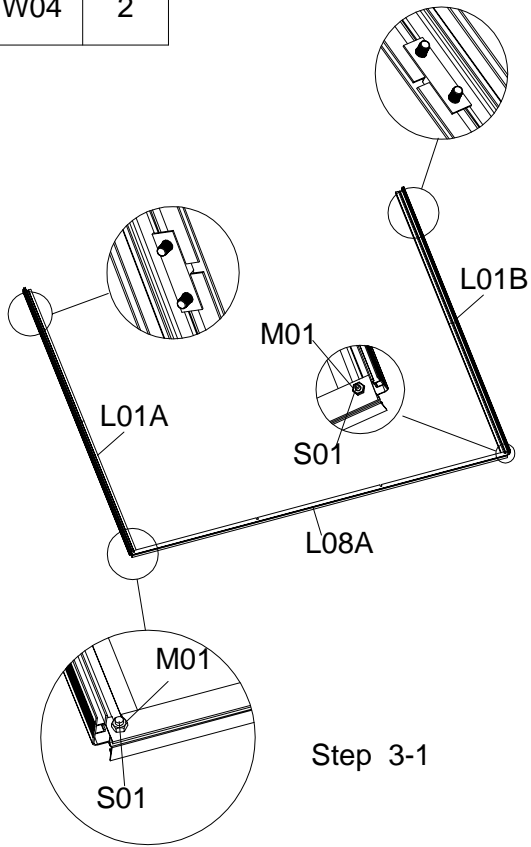


Part	NO.	QTY.
	L01A	1
	L01B	1
	L01C	2
	L03B	3
	L02C	1
	L02D	1
	L05A	2
	L08A	1
	L09	1
	S01 M6X10	14
	M01 M6	14
	W01	1
	W02	2
	W04	2

(P4-P6) Rear Wall

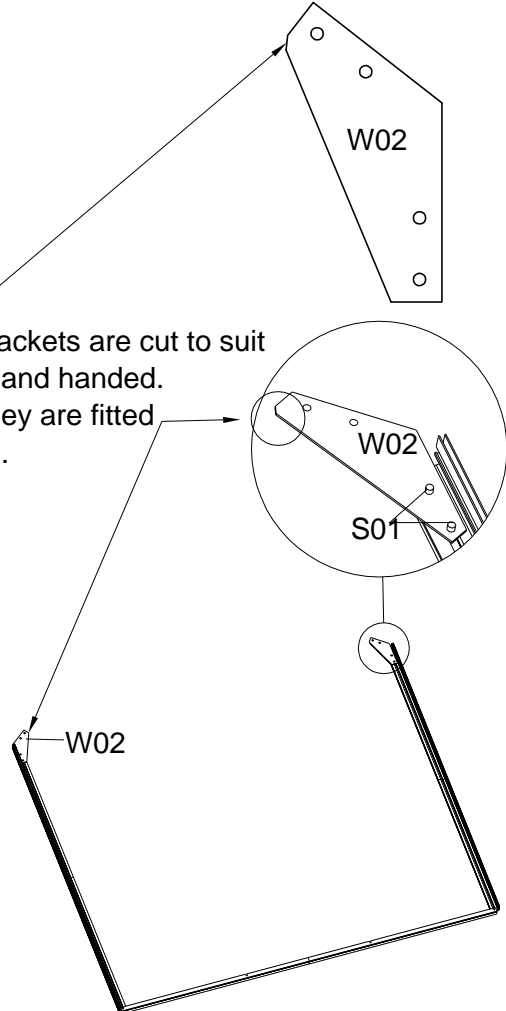


Step 3-10



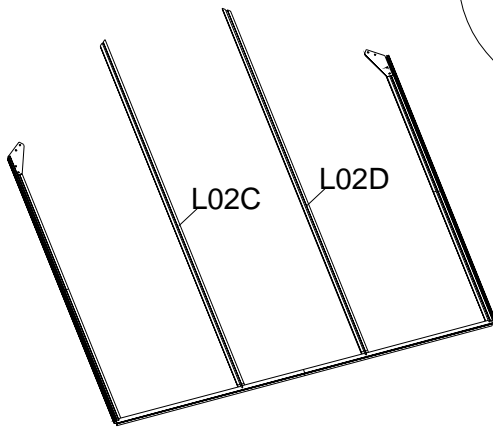
Step 3-1

The angled corner brackets are cut to suit the shape of the roof and handed. Please ensure that they are fitted correctly to each side.

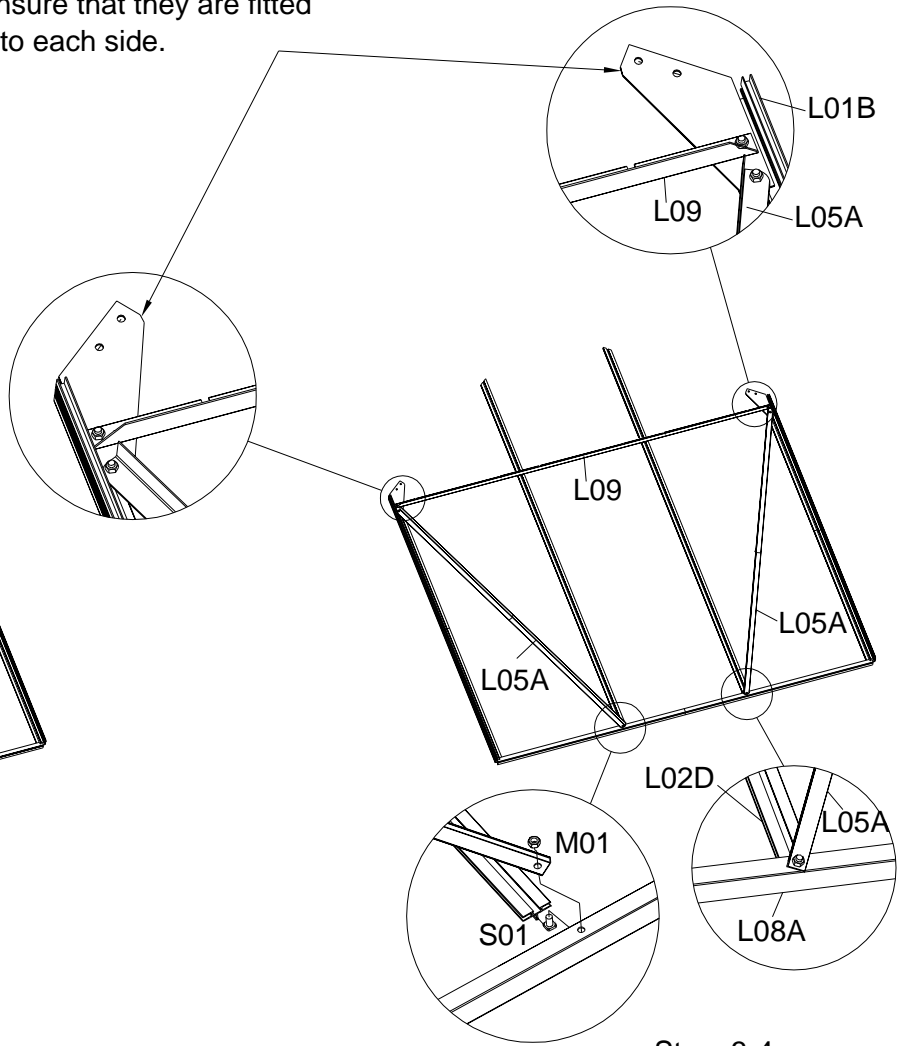


Step 3-2

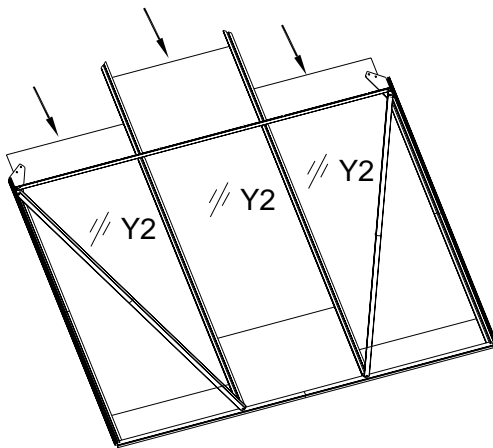
The angled corner brackets are cut to suit the shape of the roof and handed. Please ensure that they are fitted correctly to each side.



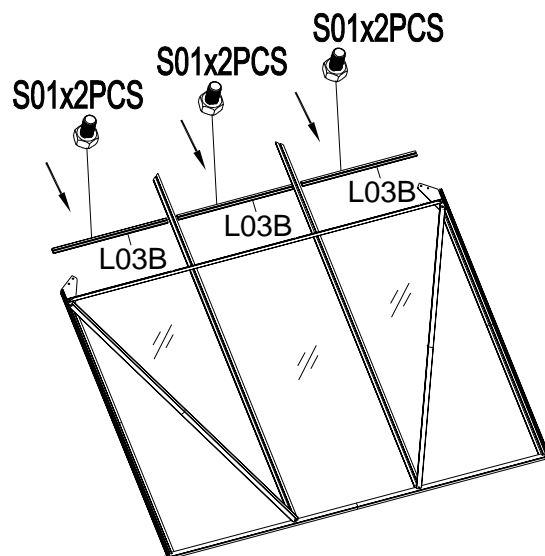
Step 3-3



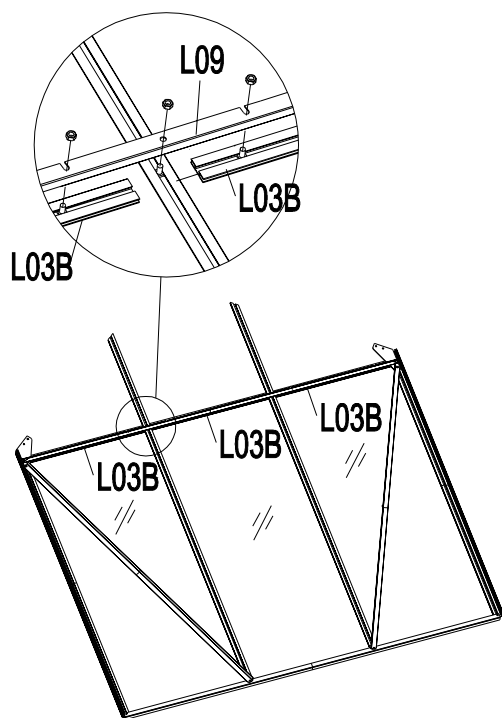
Step 3-4



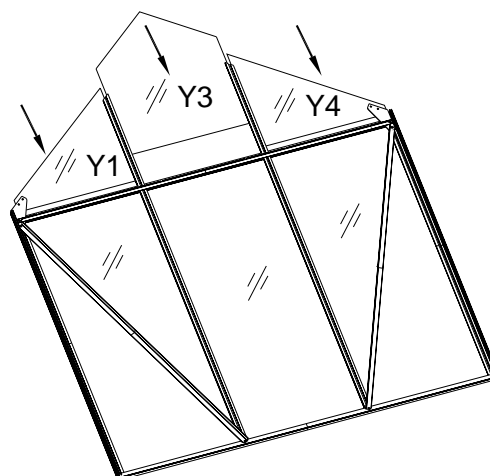
Step 3-5



Step 3-6

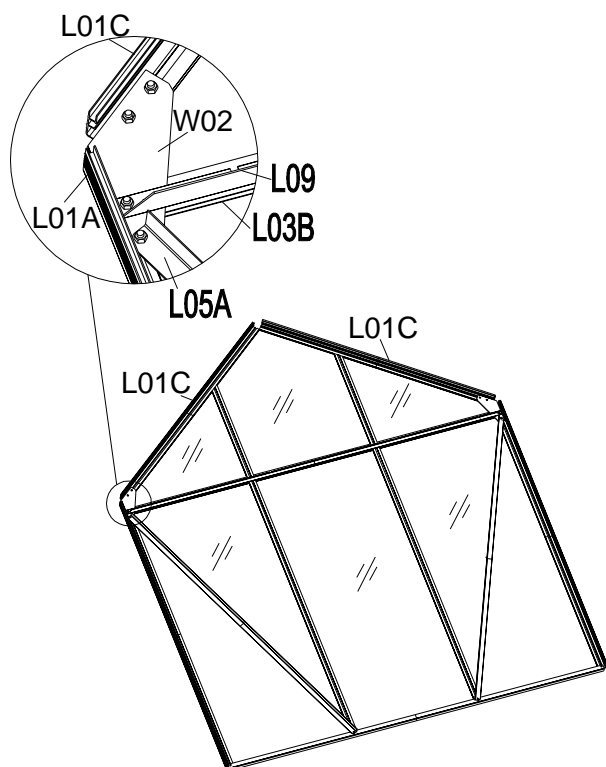


Step 3-7

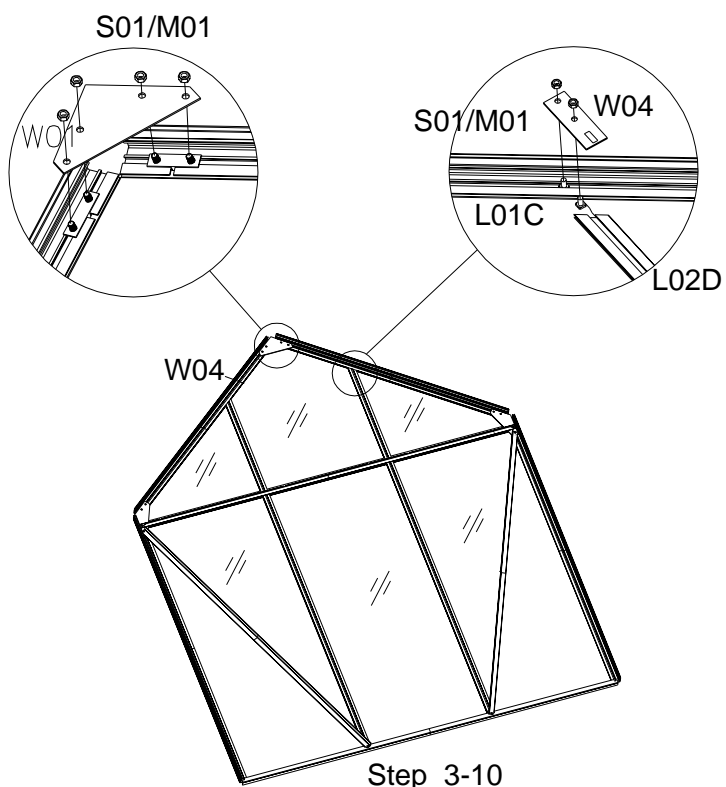


Step 3-8




















Use W04 to fix L02D and L01C together.
The aluminium components
should be a tight fit with no big gaps.



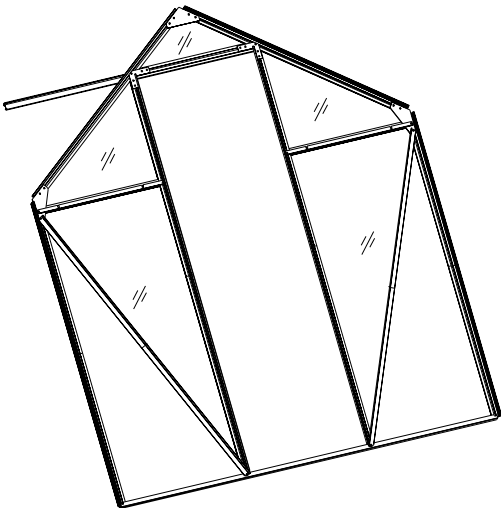
Step 3-9



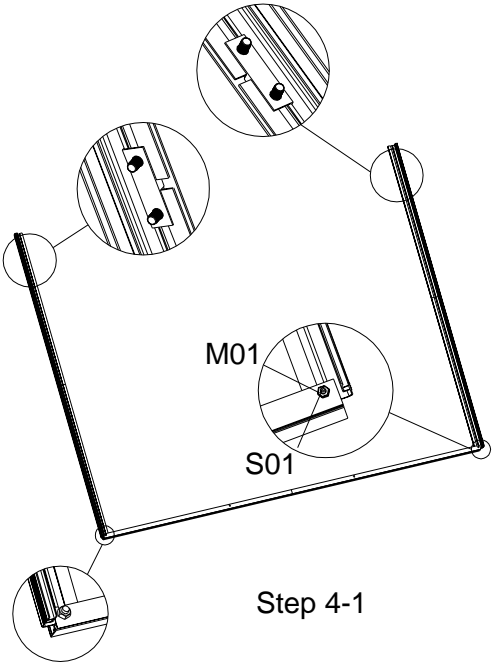
Step 3-10

Part	NO.	QTY.
	L01A	1
	L01B	1
	L01D	1
	L01E	1
	L03A	1
	L03B	1
	L03C	1
	L04A	1
	L04B	1
	L05A	2
	L05B	2
	L10	1
	L14	1
	S01 M6X10	18
	S02 M6X16	2
	M01 M6	20
	W01	1
	W02	2
	W03	2

(P7-P10)Front Wall

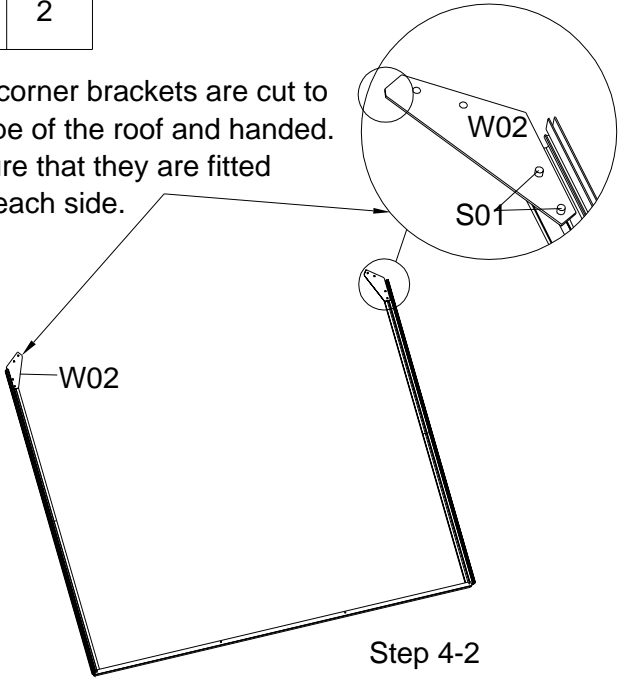


Step 4-14

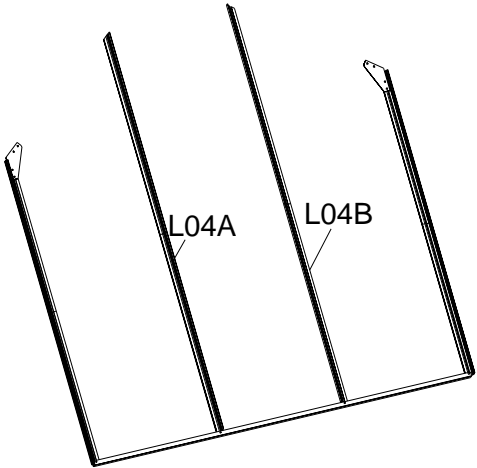


Step 4-1

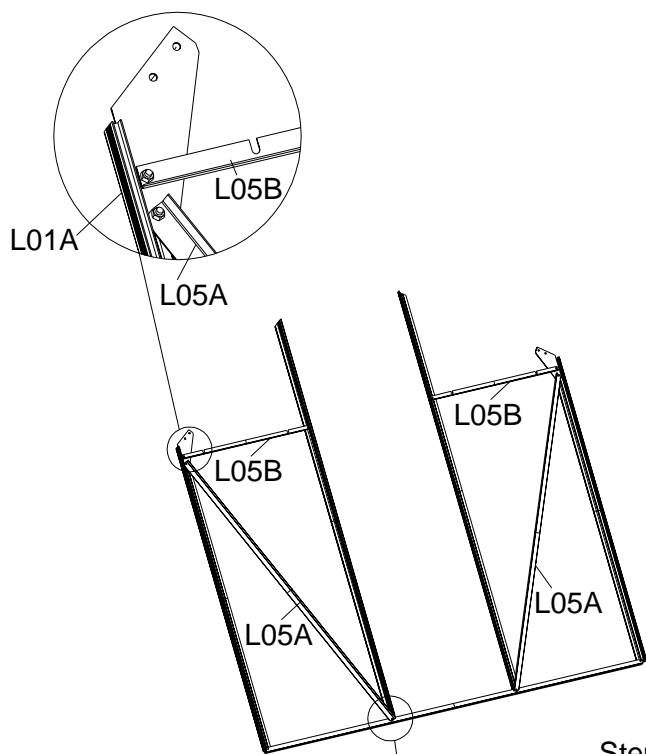
The angled corner brackets are cut to suit the shape of the roof and handed. Please ensure that they are fitted correctly to each side.



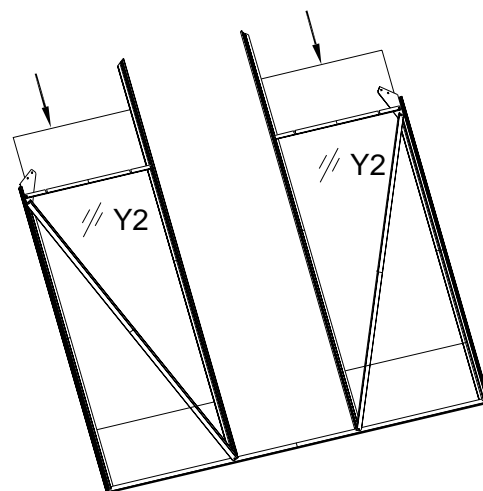
Step 4-2



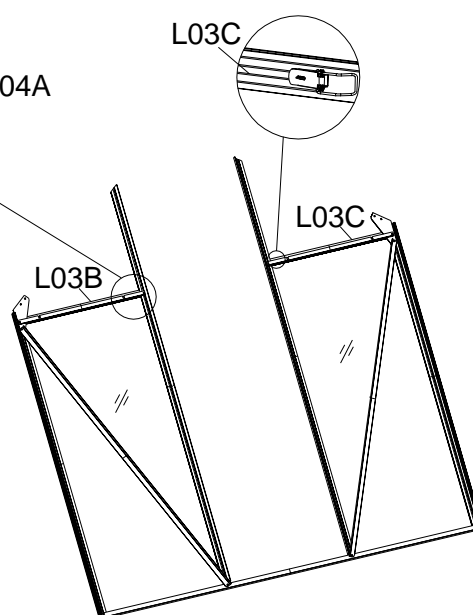
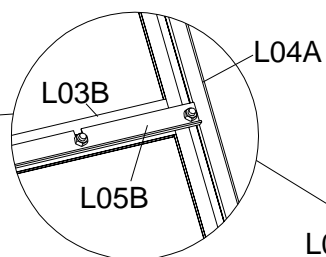
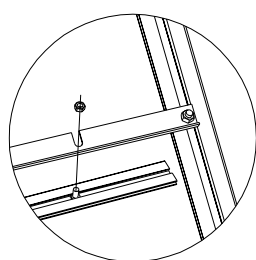
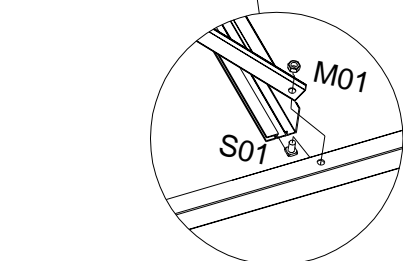
Step 4-3



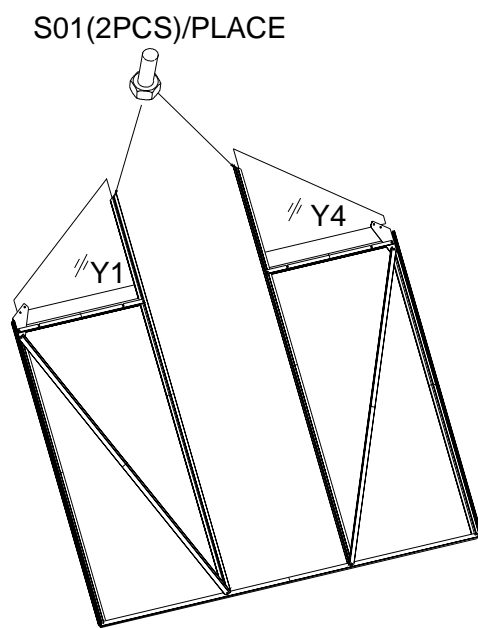
Step 4-4



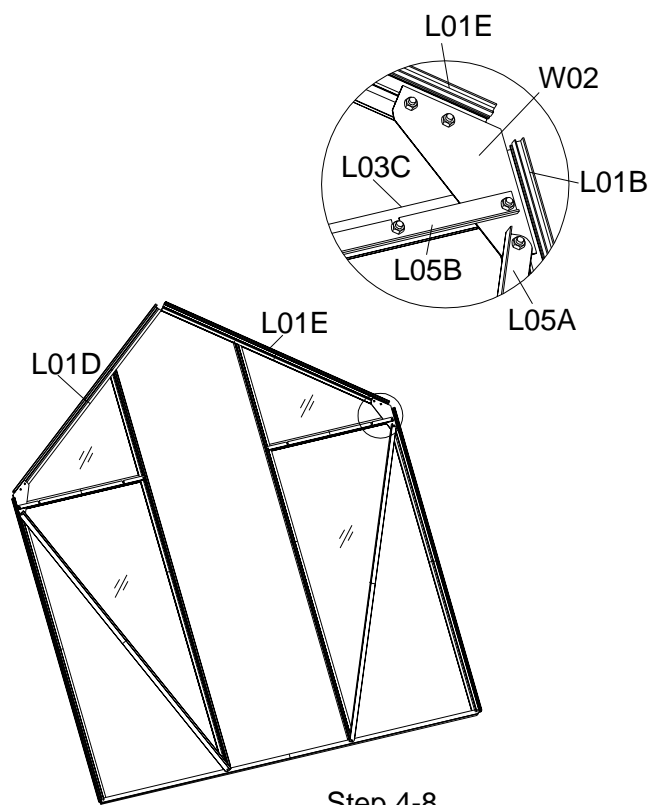
Step 4-5



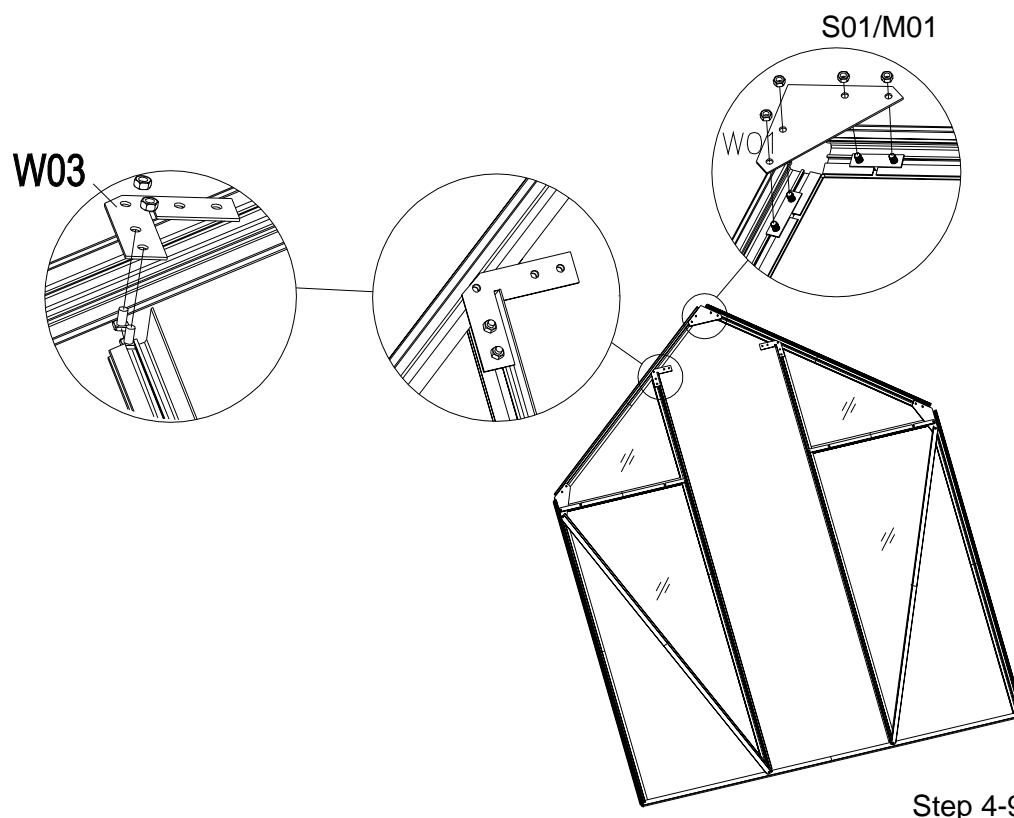
Step 4-6



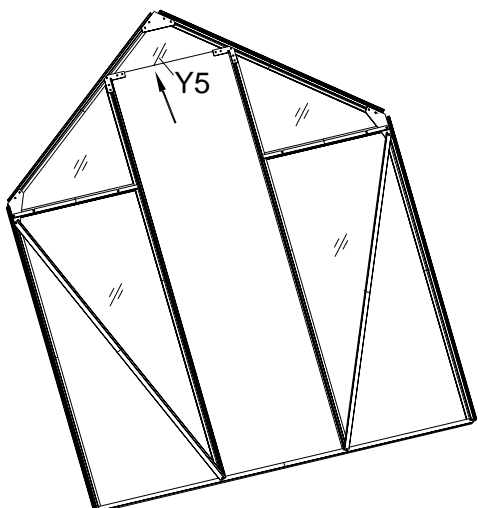
Step 4-7



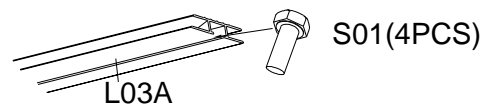
Step 4-8



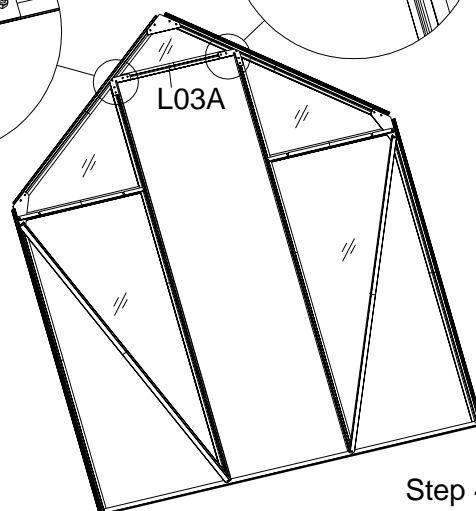
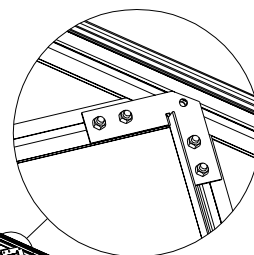
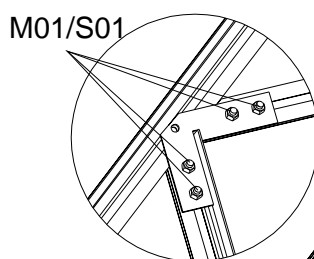
Step 4-9



Step 4-10

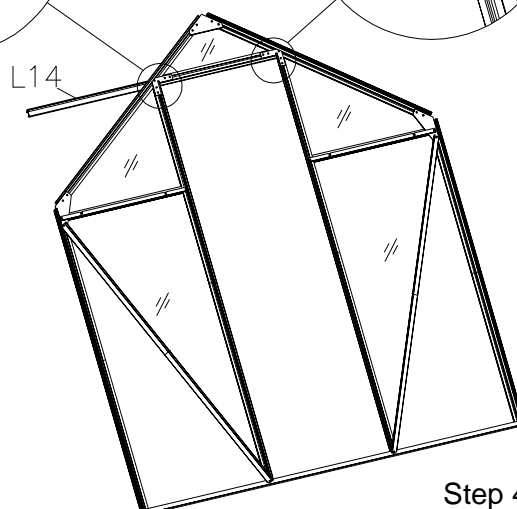
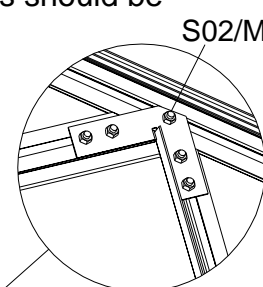
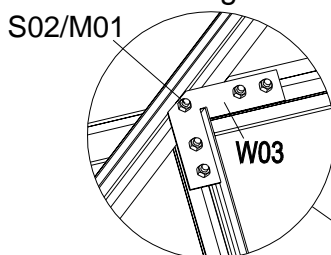


Step 4-11



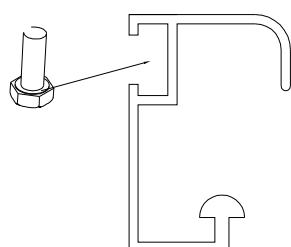
Step 4-12

Use S02 and M01 to fix W03 in position.
The aluminium components should be
a tight fit with no big gaps.














Step 4-14

! S02(2PCS)

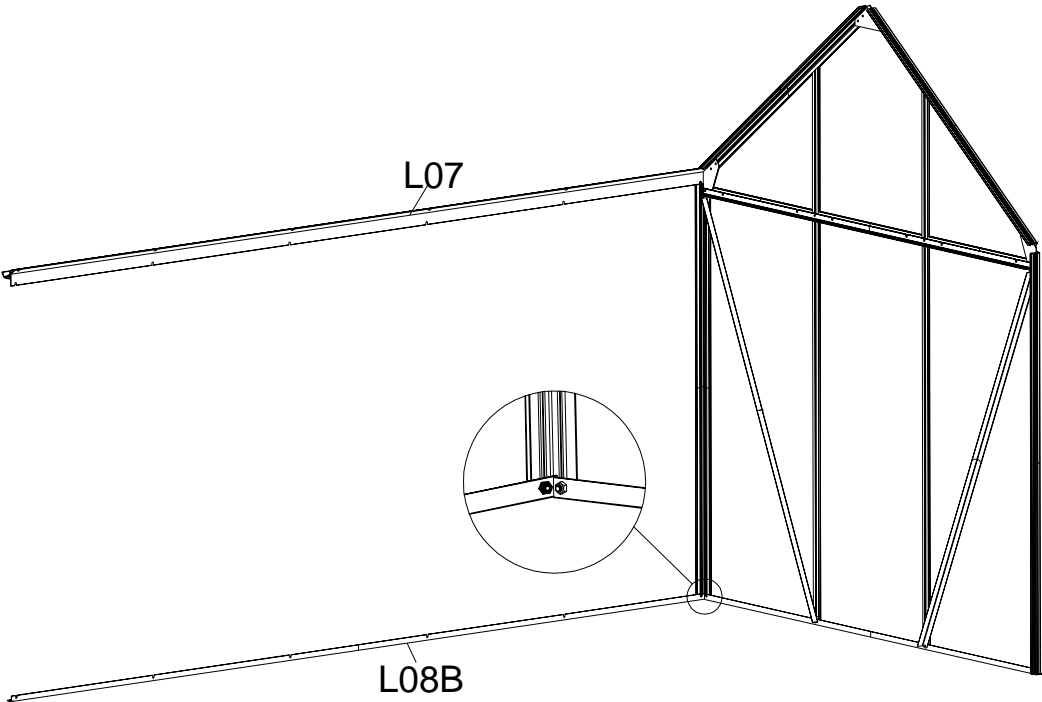


L14

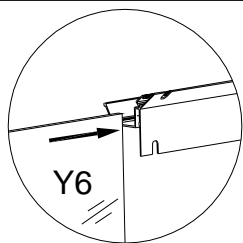
Step 4-13

Part	NO.	QTY.
	L02A	8
	L02B	8
	L03B	4
	L05C	4
	L06	1
	L07	2
	L08B	2
	S01	96
	M01	96
	W08	4
	W04	8

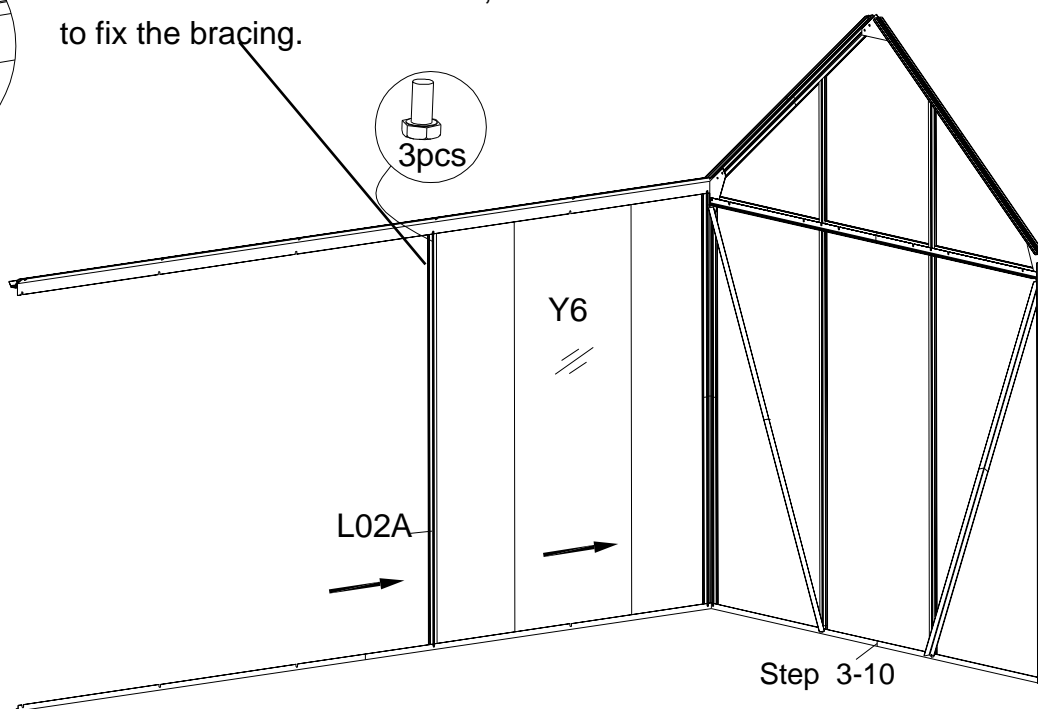
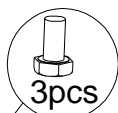
(P11-P21) Sides and Roof



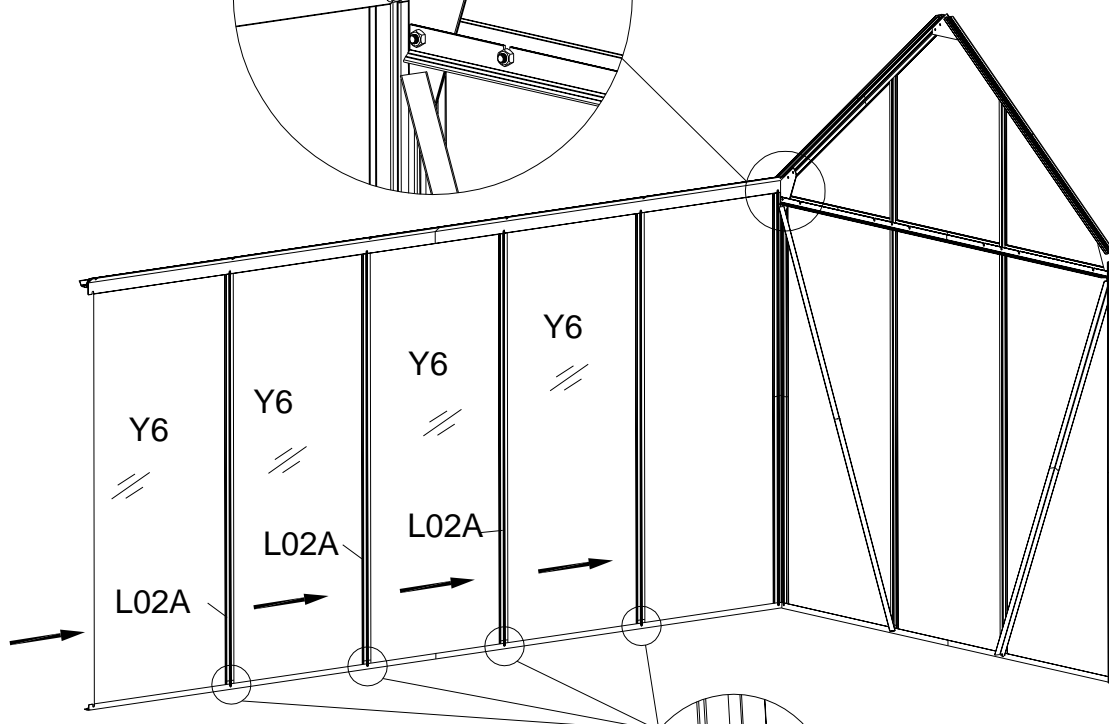
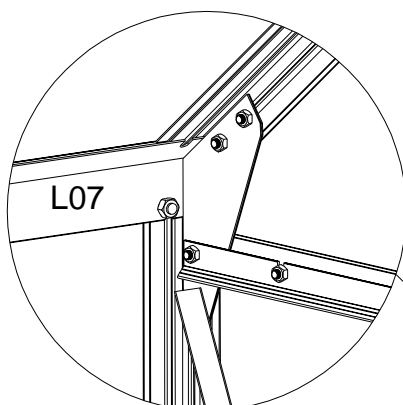
Step 5



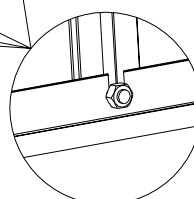
Important: please make sure that you insert 3PCS S01 into the channel of each L02A, 1 bolt is needed later to fix the bracing.



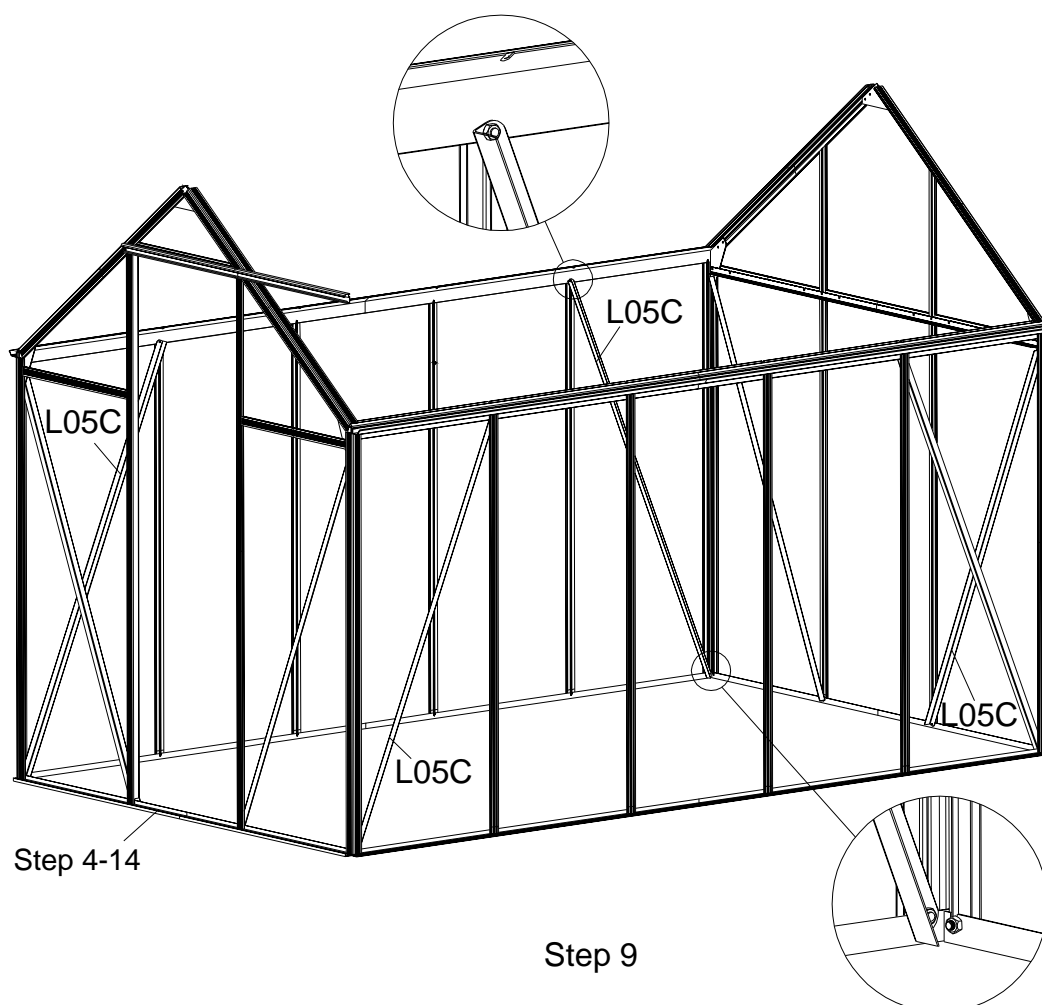
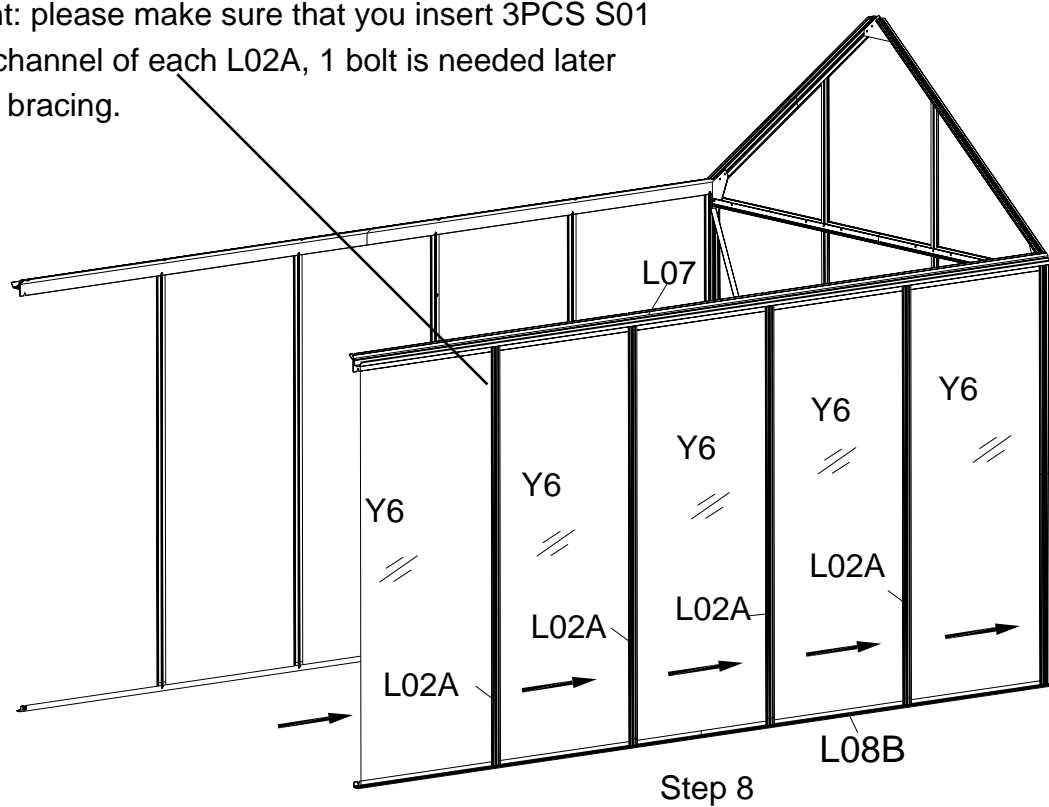
Step 6

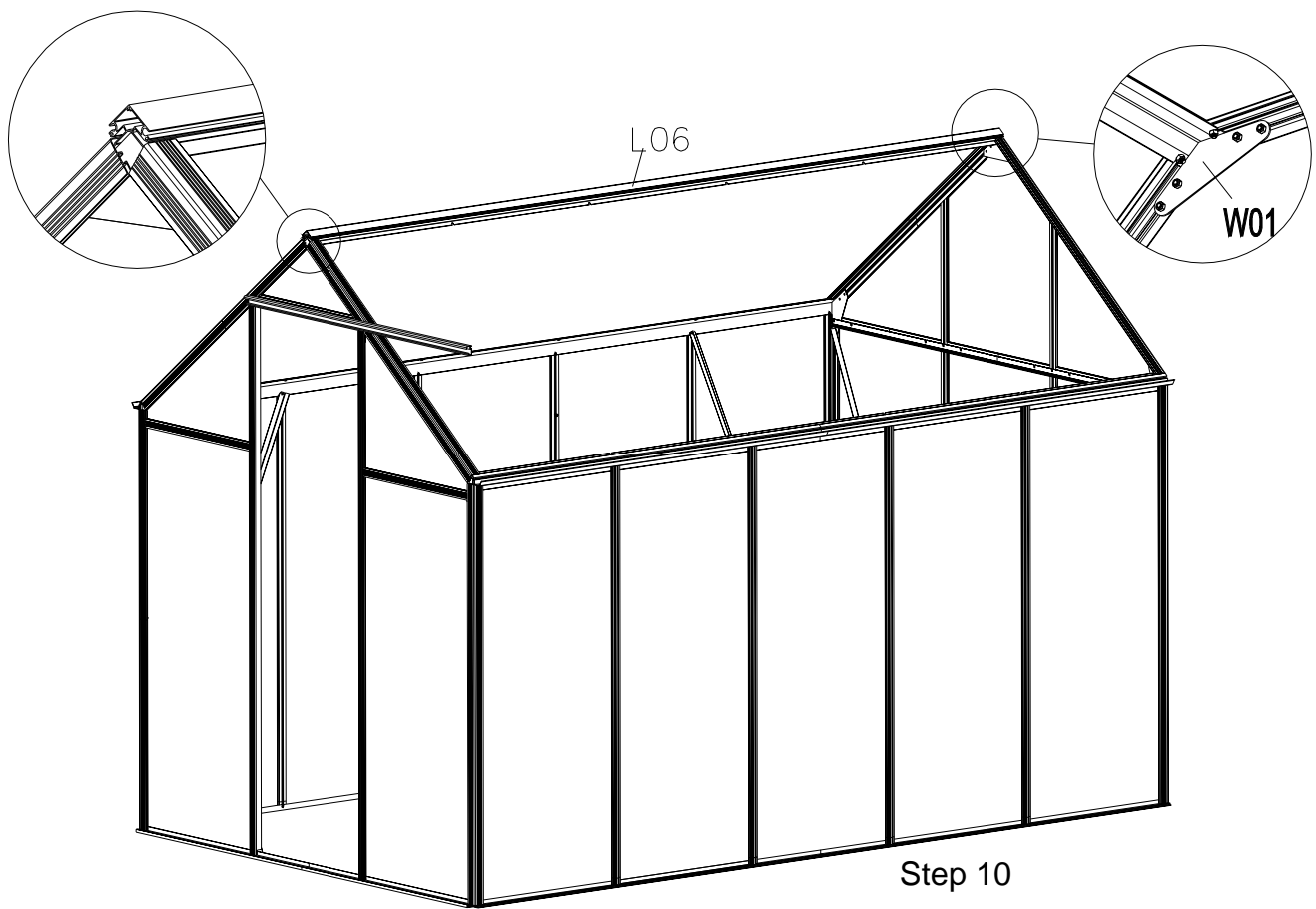


Step 7

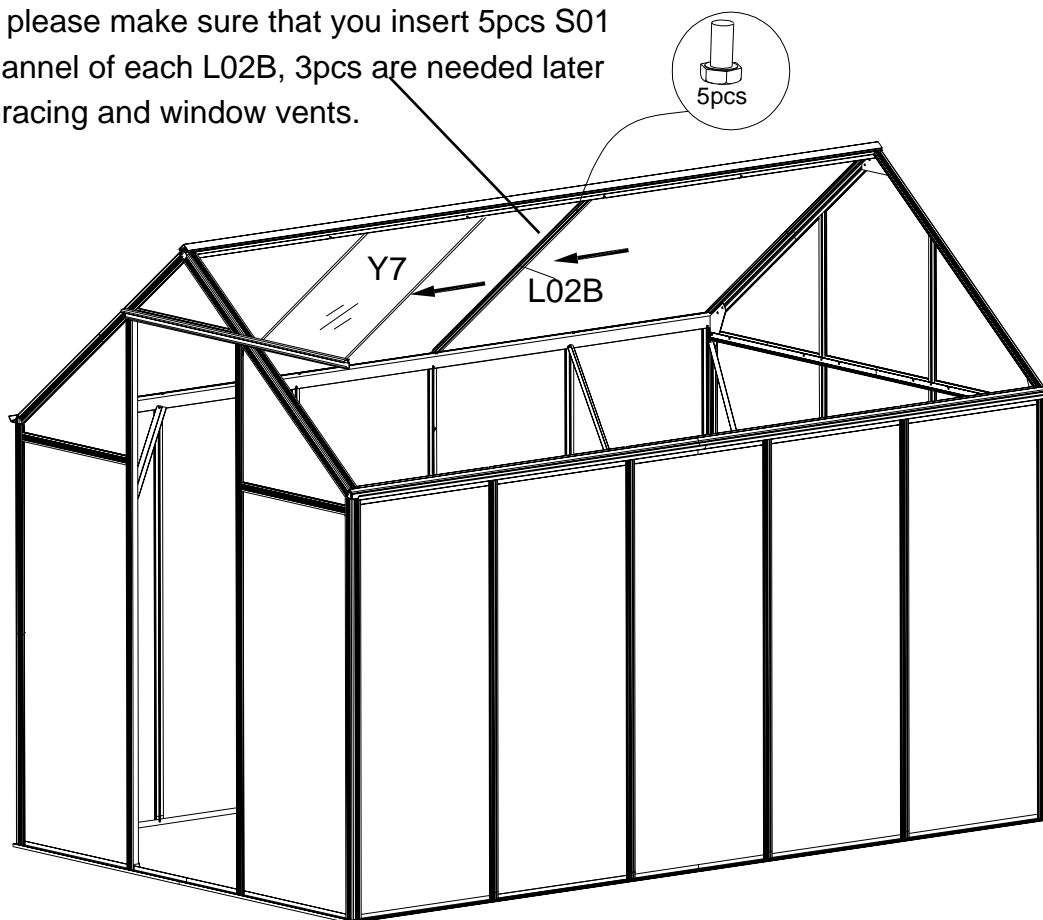


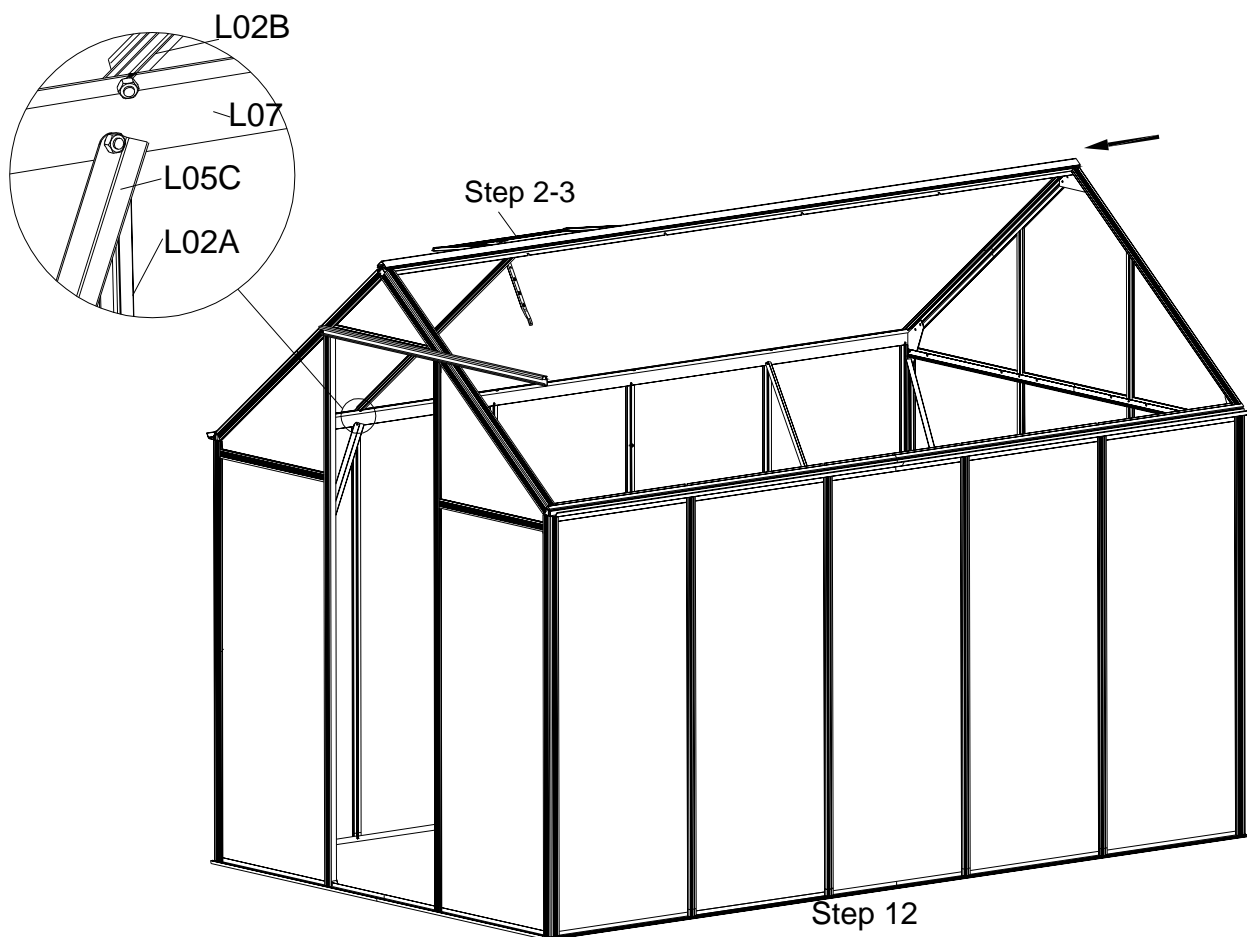
Important: please make sure that you insert 3PCS S01 into the channel of each L02A, 1 bolt is needed later to fix the bracing.



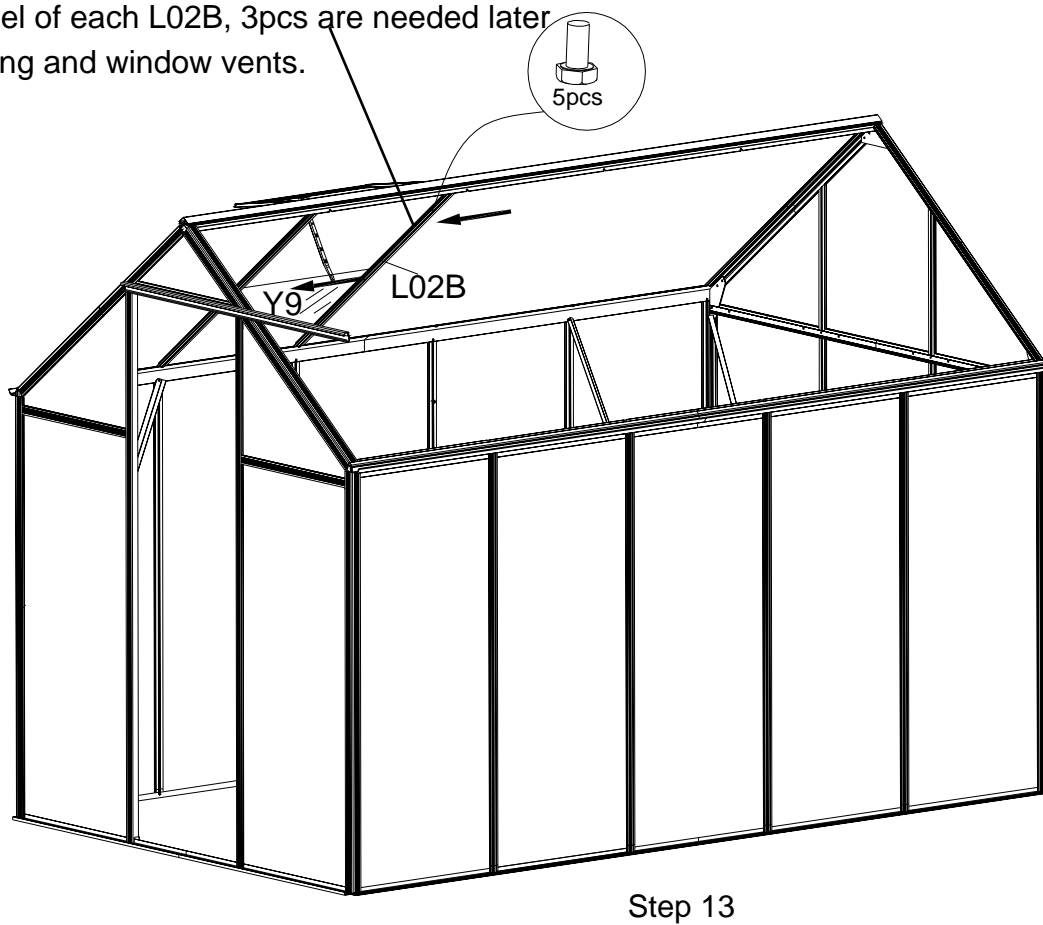


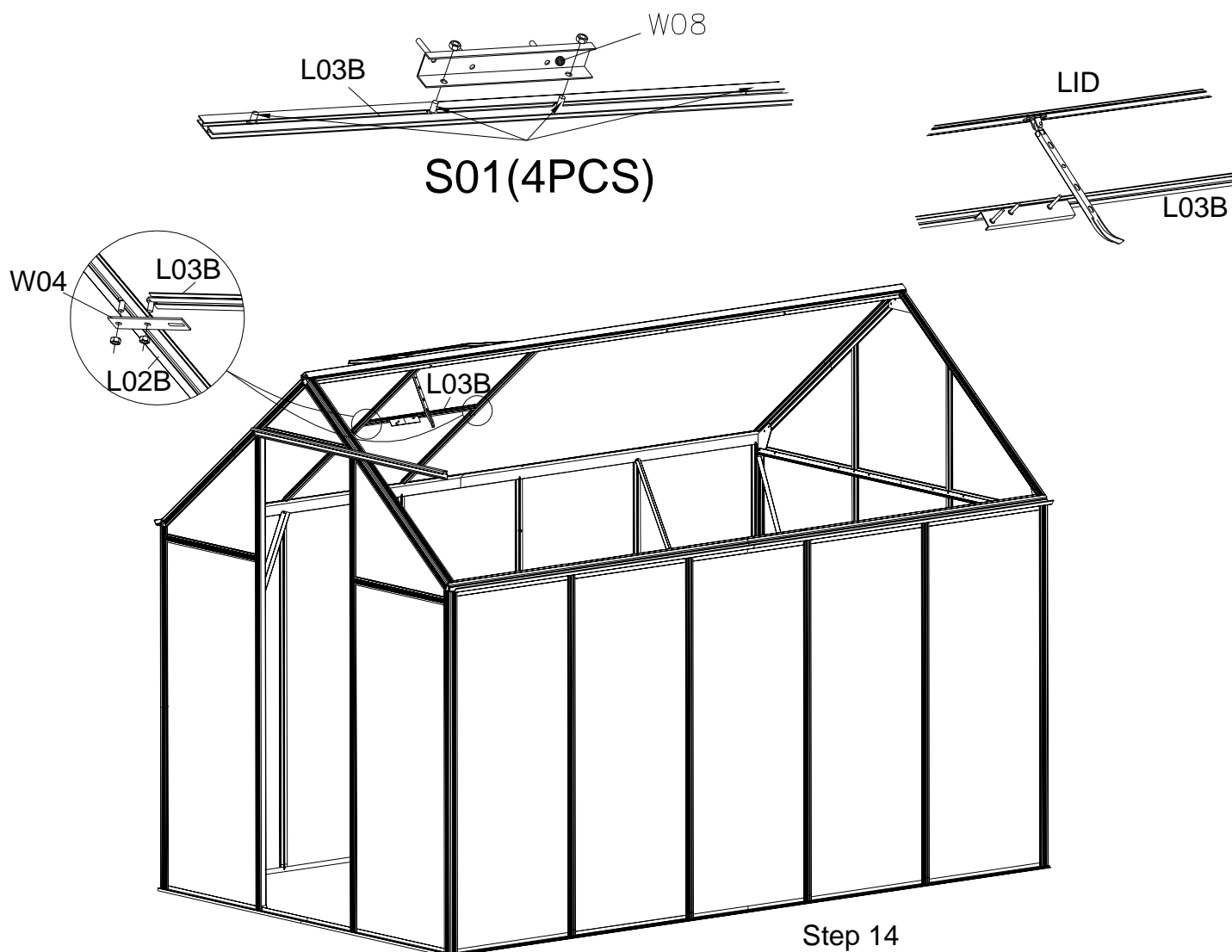
Important: please make sure that you insert 5pcs S01 into the channel of each L02B, 3pcs are needed later to fix the bracing and window vents.



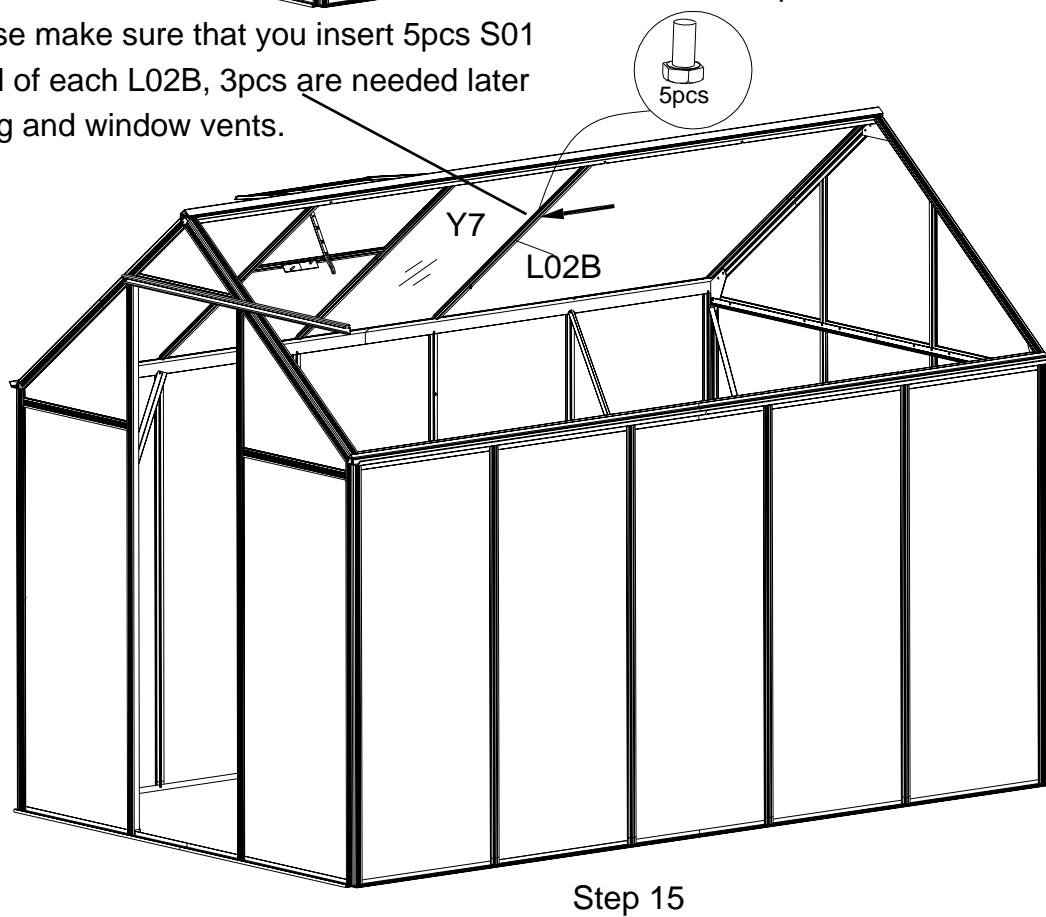


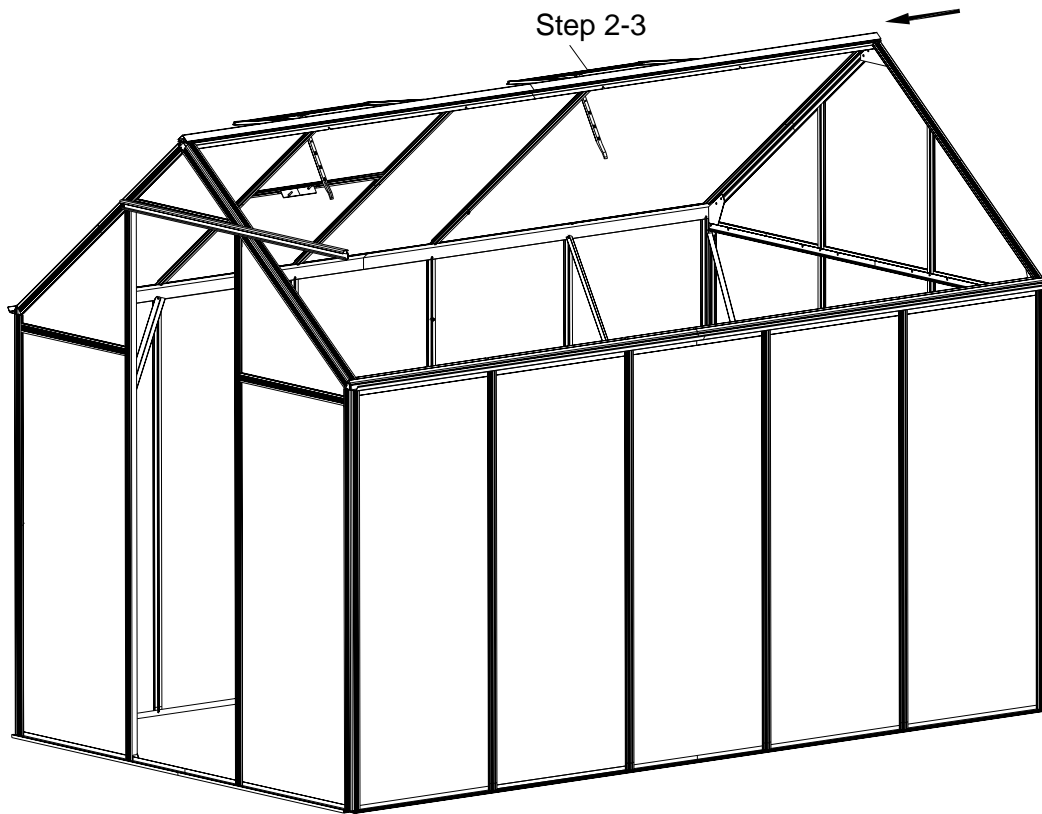
Important: please make sure that you insert 5pcs S01 into the channel of each L02B, 3pcs are needed later to fix the bracing and window vents.





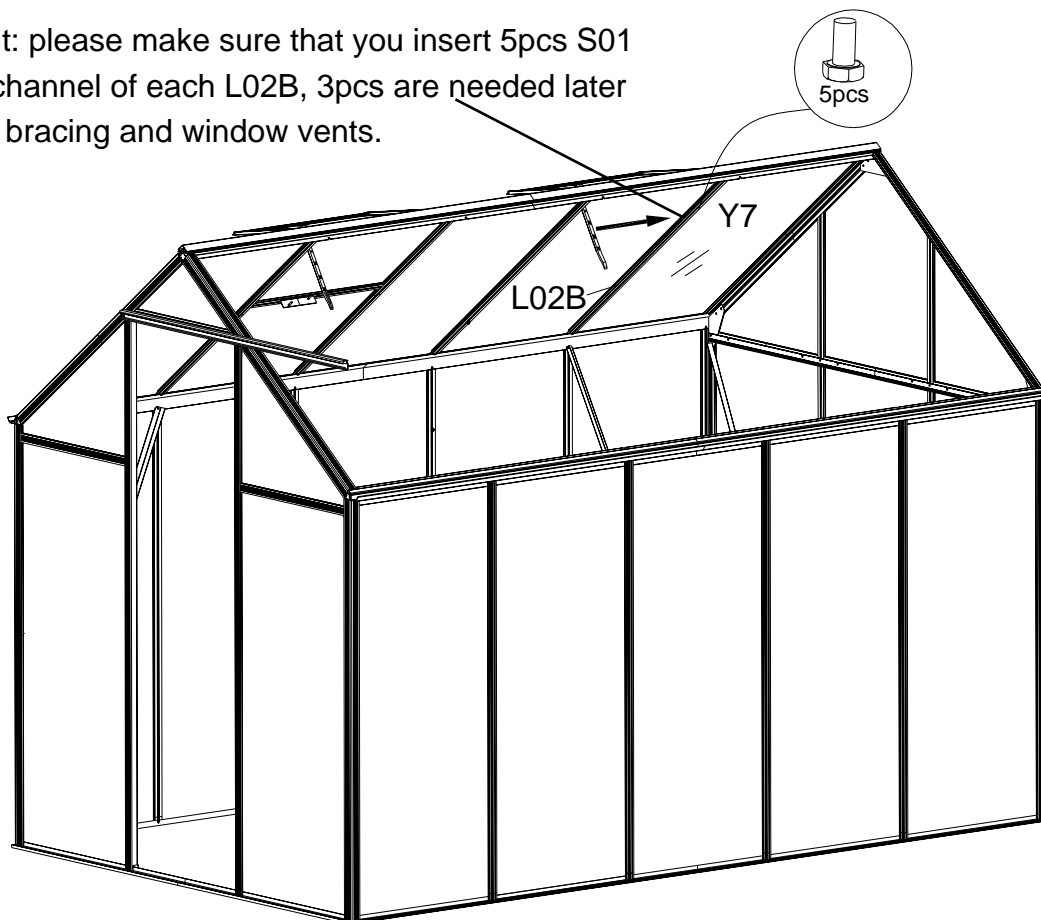
Important: please make sure that you insert 5pcs S01 into the channel of each L02B, 3pcs are needed later to fix the bracing and window vents.





Step 16

Important: please make sure that you insert 5pcs S01 into the channel of each L02B, 3pcs are needed later to fix the bracing and window vents.



Step 17

IMPORTANT

L03B

W08

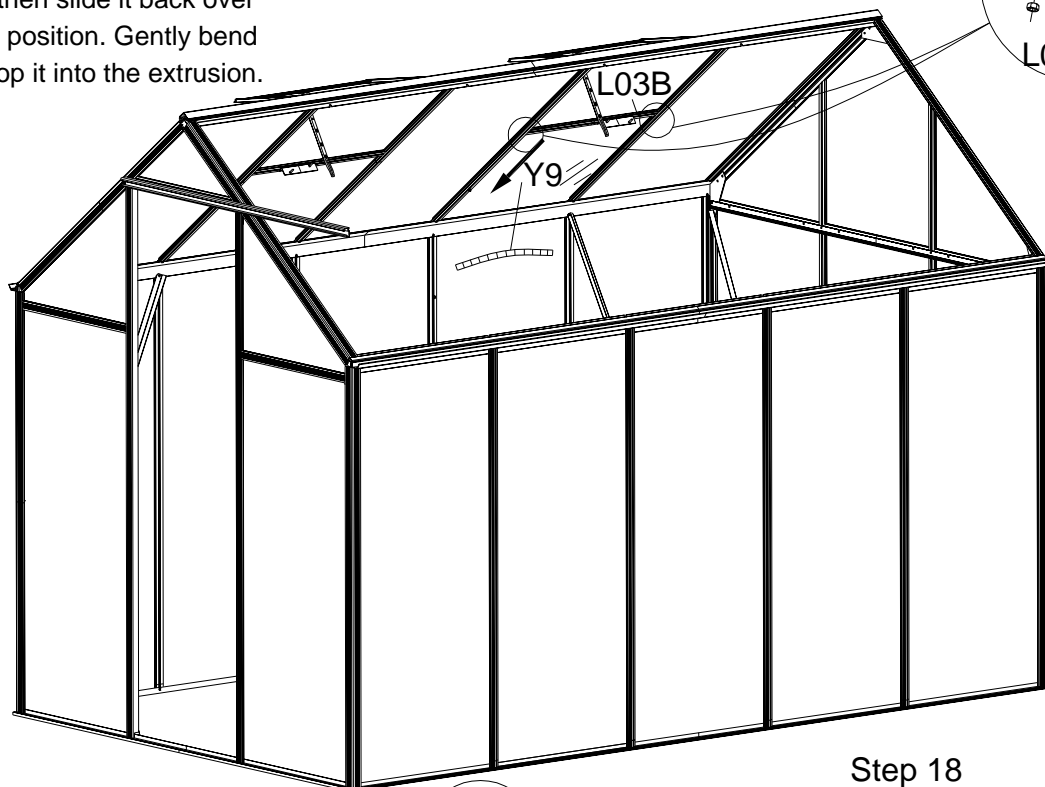
S01(4PCS)

Y9 is the last piece of polycarbonate to be fitted. Slide L03B upwards before fitting Y9 and then slide it back over Y9 to lock it in position. Gently bend the sheet to pop it into the extrusion.

W04

L03B

L02B



Step 18



Step 2-3

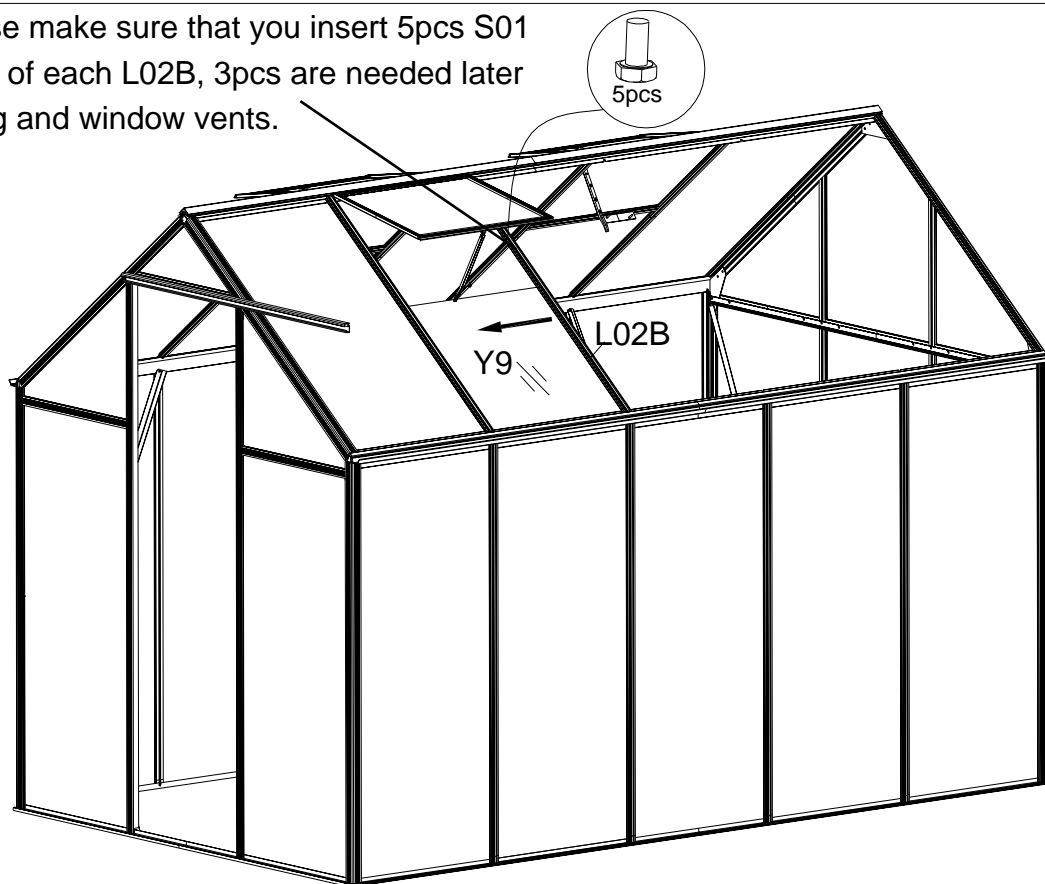
L02B

Y7

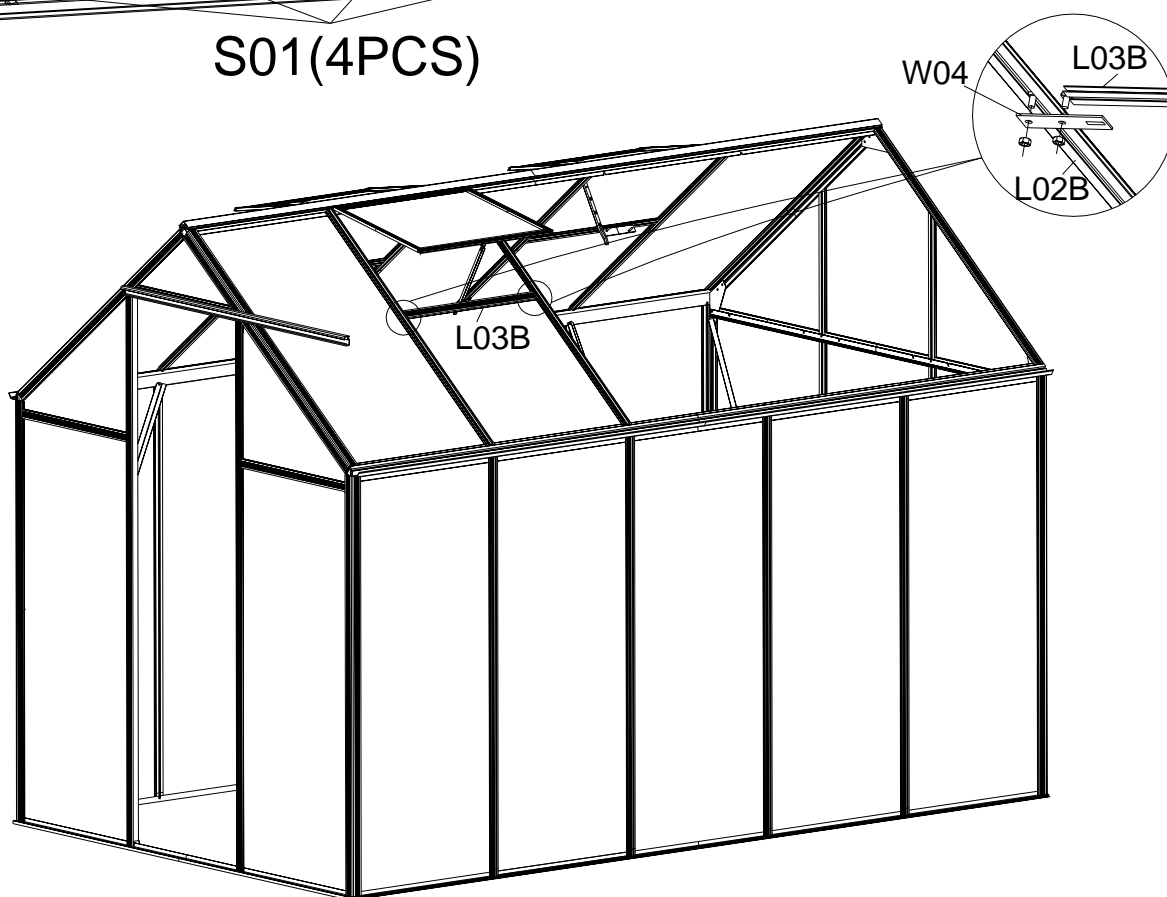
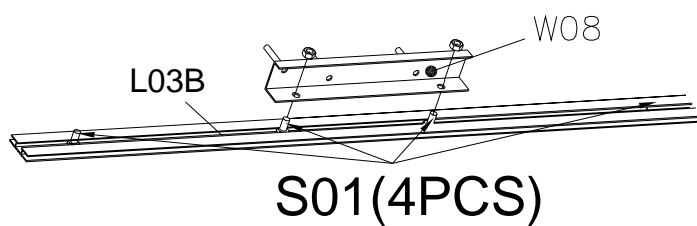
Important: please make sure that you insert 5pcs S01 into the channel of each L02B, 3pcs are needed later to fix the bracing and window vents.

Step 19

Important: please make sure that you insert 5pcs S01 into the channel of each L02B, 3pcs are needed later to fix the bracing and window vents.

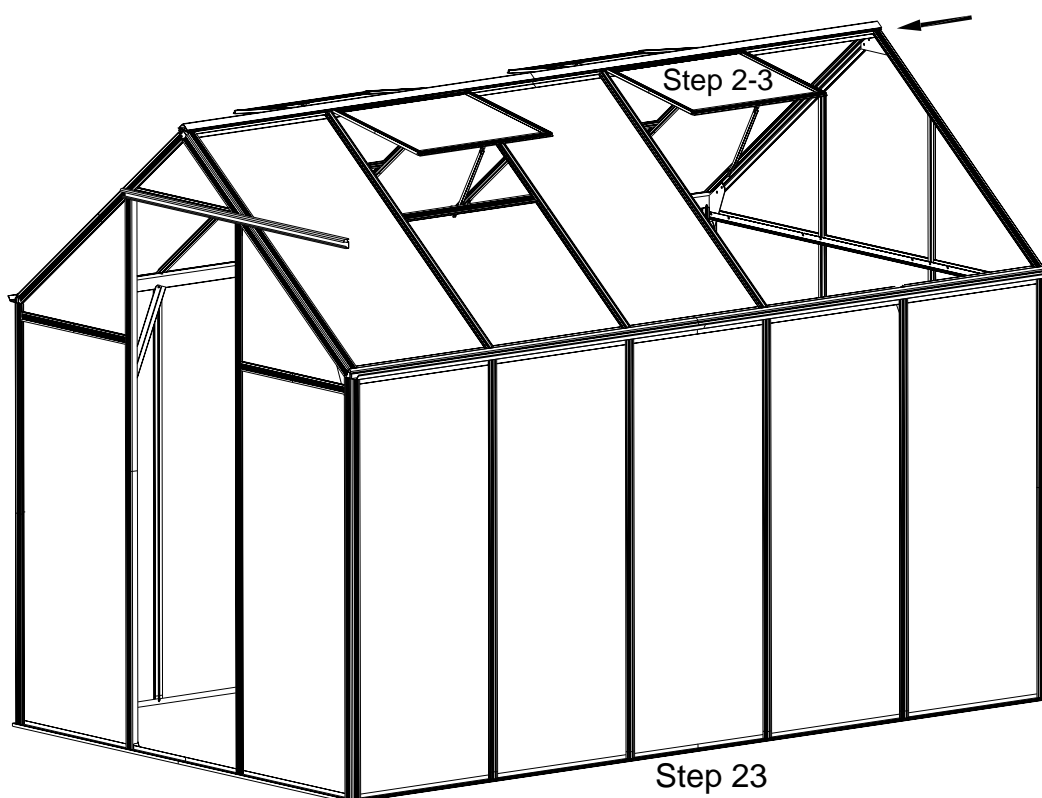
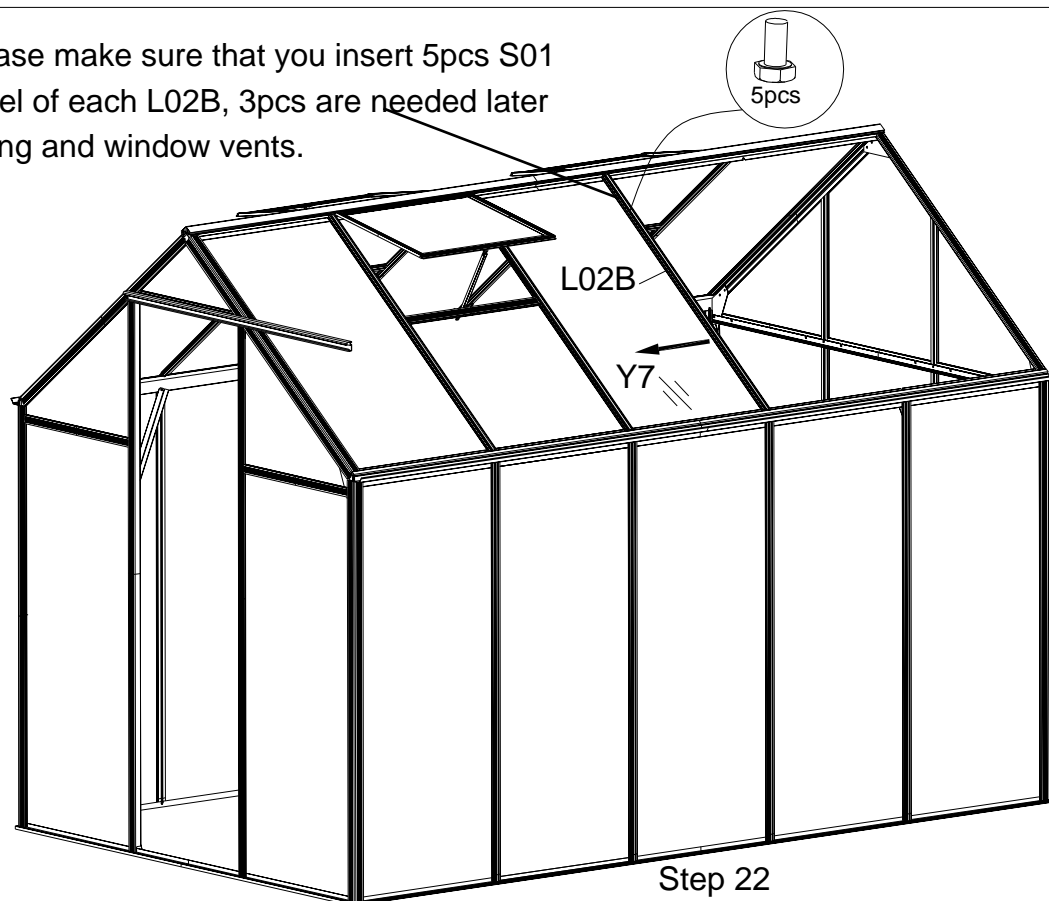


Step 20

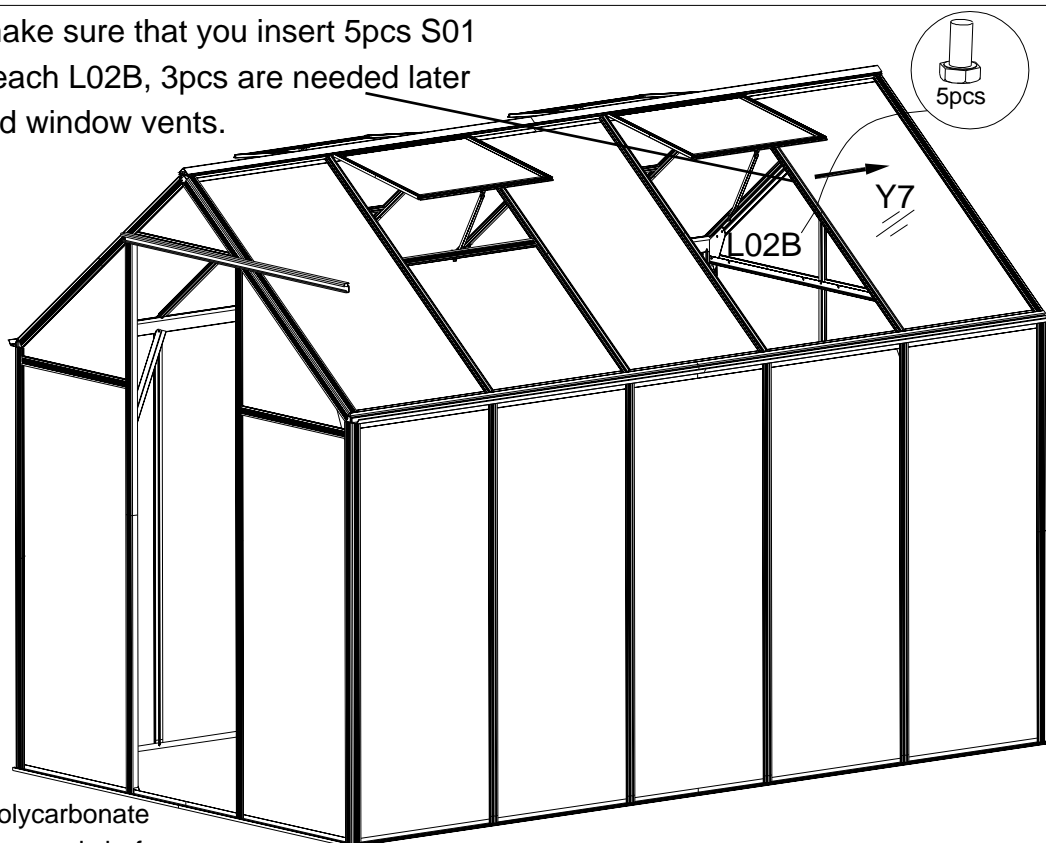


Step 21

Important: please make sure that you insert 5pcs S01 into the channel of each L02B, 3pcs are needed later to fix the bracing and window vents.



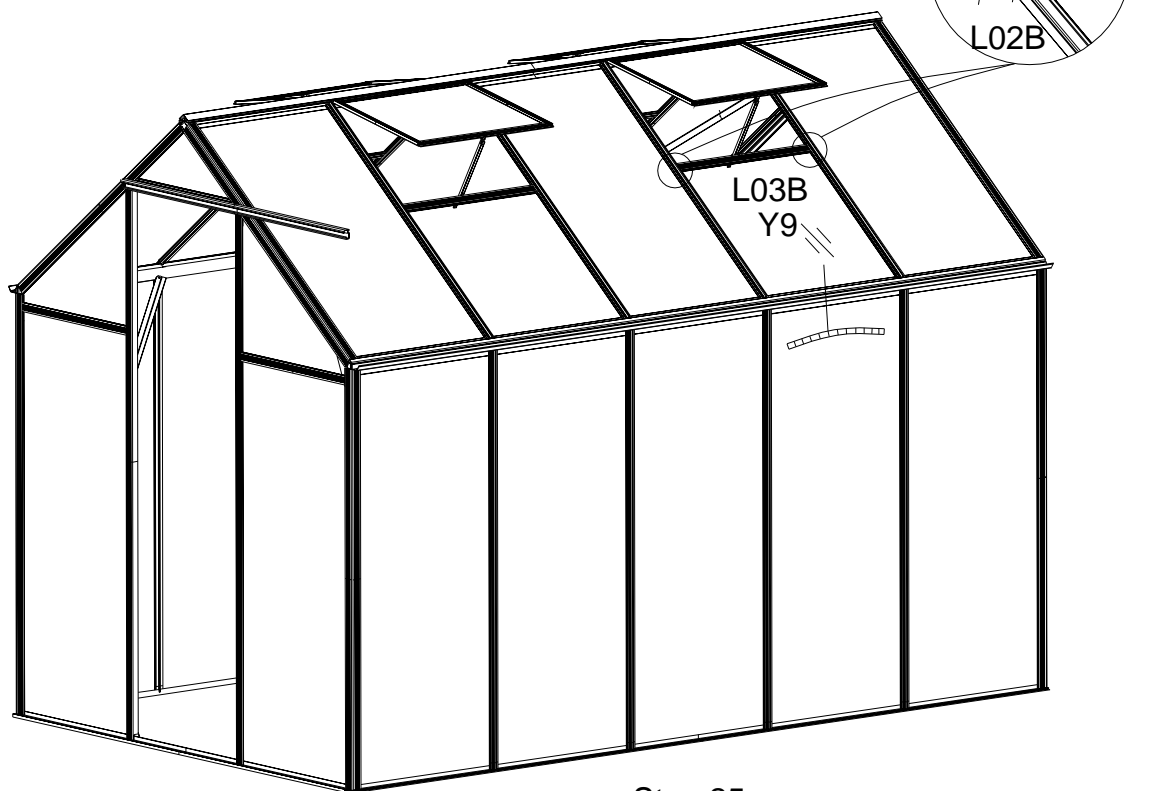
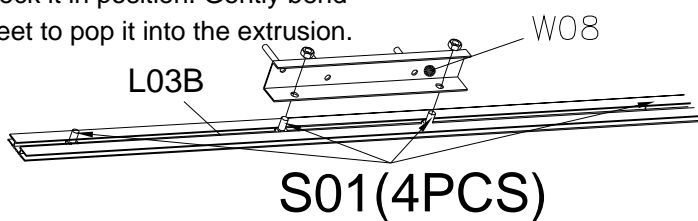
Important: please make sure that you insert 5pcs S01 into the channel of each L02B, 3pcs are needed later to fix the bracing and window vents.



IMPORTANT

Y9 is the last piece of polycarbonate to be fitted. Slide L03B upwards before fitting Y9 and then slide it back over Y9 to lock it in position. Gently bend the sheet to pop it into the extrusion.

Step 24

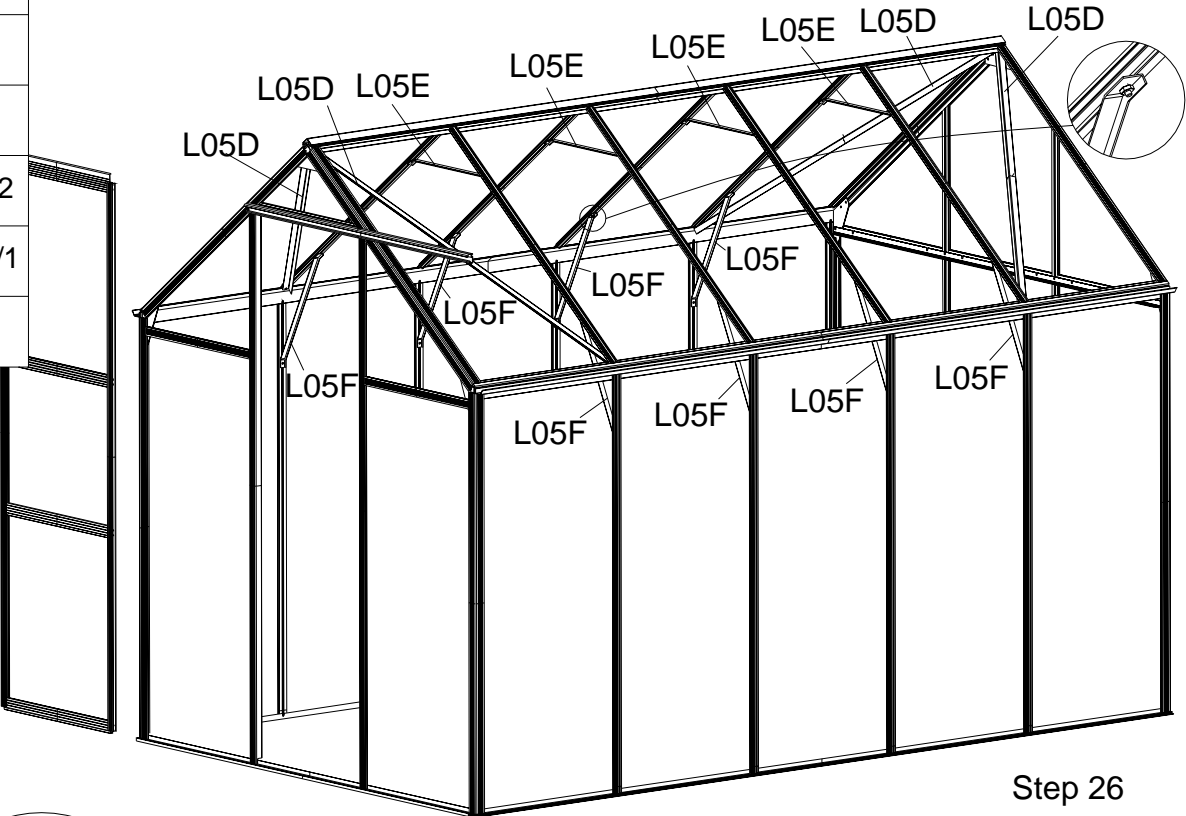


Step 25

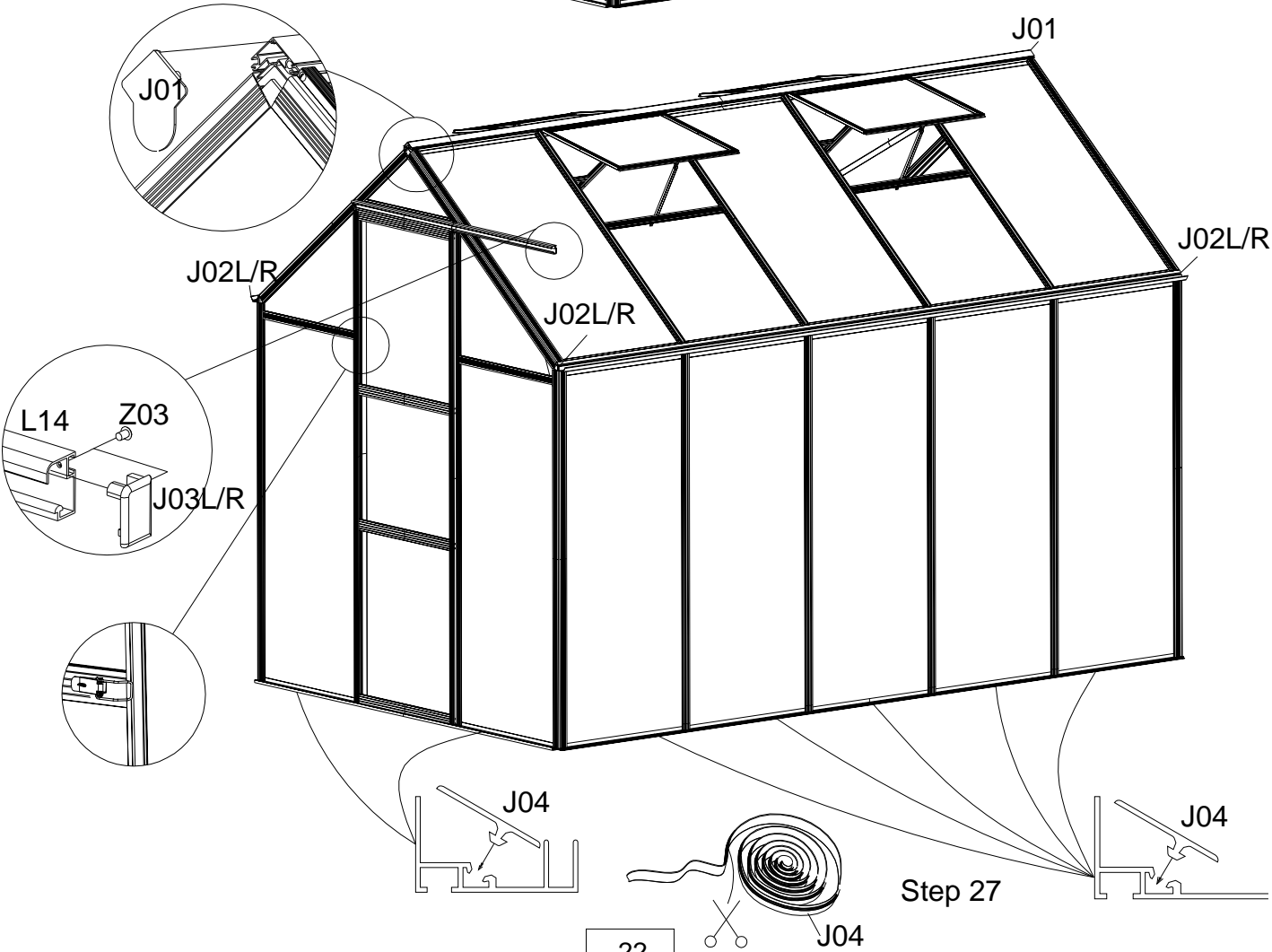
	L05D	4
	L05E	4
	L05F	8
	Z03 Ø4X8	2
	J01	2
	J02L/R	2/2
	J03L/R	1/1
	J04	1

(P22) Final Assembly

Step
1-3



Step 26



Step 27