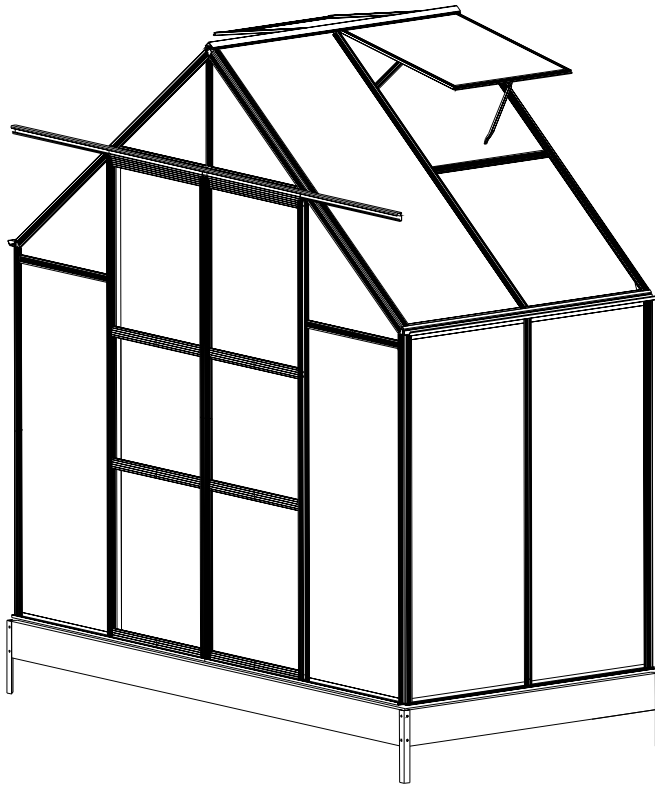





# Assembly Instructions

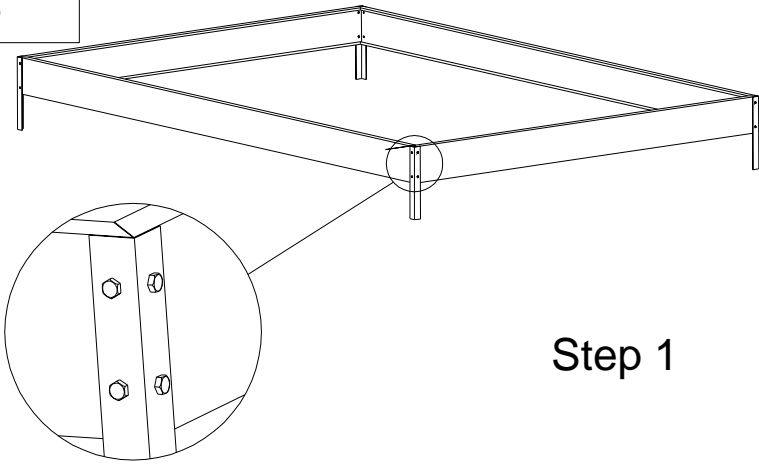


MODEL:GM31032-6-610

PRODUCT SIZE(LxWxH):133X257X205CM

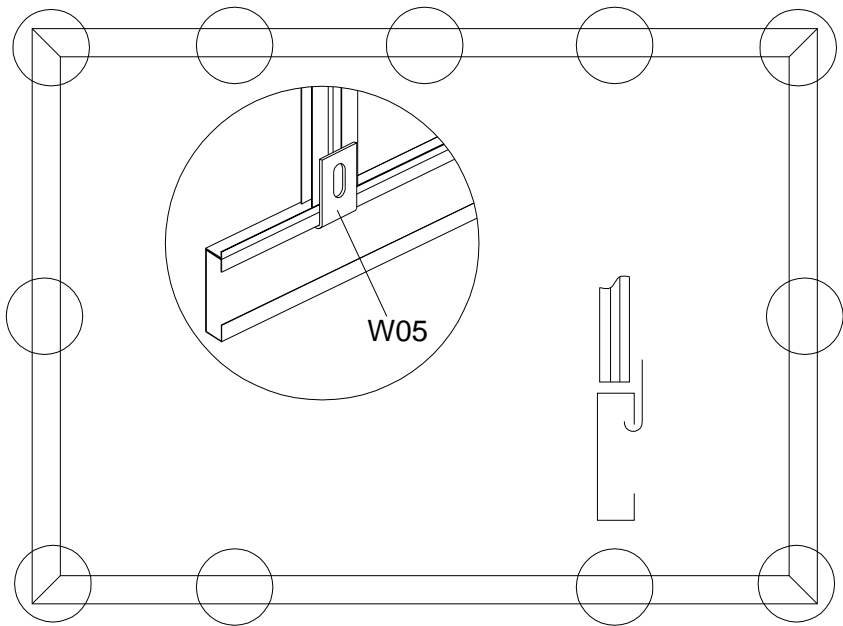
PLEASE READ CAREFULLY BEFORE ASSEMBLY

Part	NO.	QTY.
	W05	11
	S01 M6X10	16
	M01 M6	16

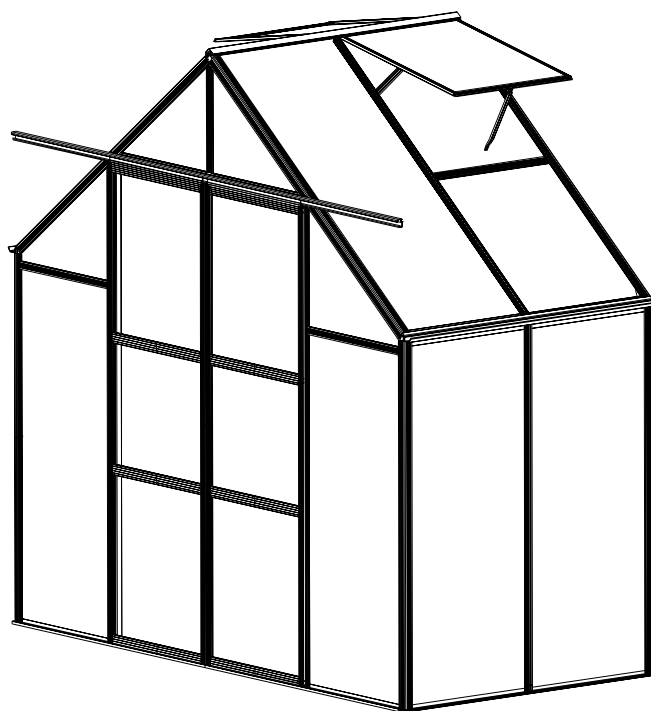


Step 1

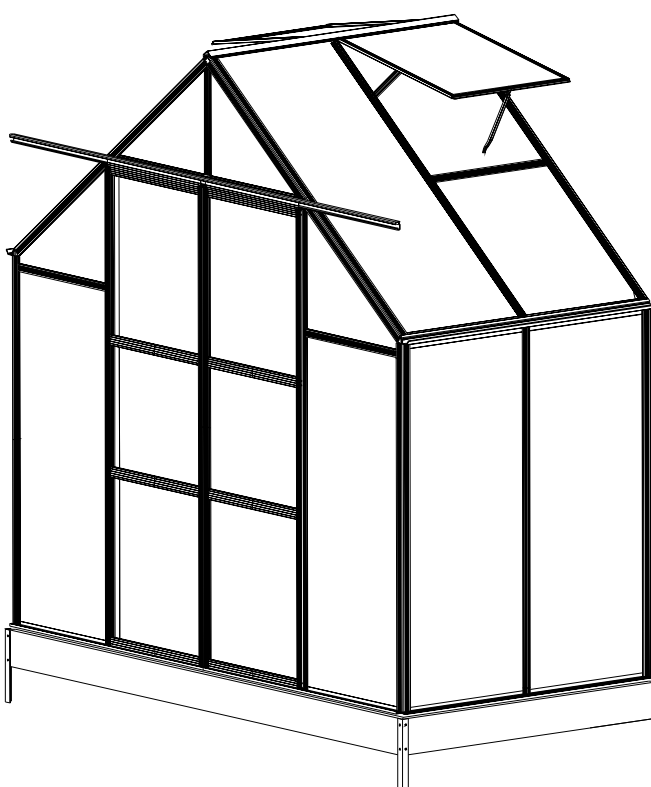
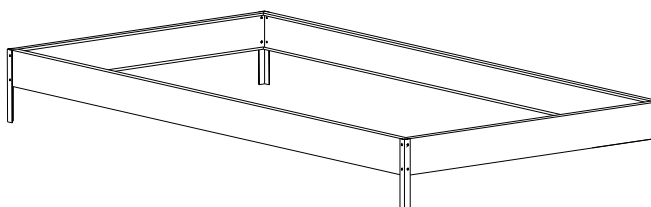
When fixing the greenhouse with the base, please loosen the screws of the greenhouse and then fix the W05 with it. There are no extra screws for the base.



Step 2









Step 3






Step 4











P2 -P3Door Frame Assembly

Part	NO.	QTY.
	L18A	3
	L18B	1
	L15	2
	L16A	1
	L16B	3
	L17	2














P4 Roof Vent Frame Assembly

Part	NO.	QTY.
	L19	4
	L20	2
	L21	2











(P5-P7) Back Assembly

Part	NO.	QTY.
	L01A	1
	L01B	1
	L01C	2
	L03B	4
	L02C	1
	L02D	1
	L02E	1
	L05A	2
	L08A	1
	L09	1














(P8-P11)Front Assembly

Part	NO.	QTY.
	L01A	1
	L01B	1
	L01D	1
	L01E	1
	L03A	1
	L03B	2
	L03T	1
	L04A	1
	L04B	1
	L05A	2
	L05B	2
	L10	1
	L14	1














(P12-P23)Assembly







Part	NO.	QTY.
	L02A	2
	L02B	2
	L03B	2
	L05C	2
	L05D	2
	L05E	1
	L05F	2
	L06	1
	L07	2
	L08B	2

PARTS

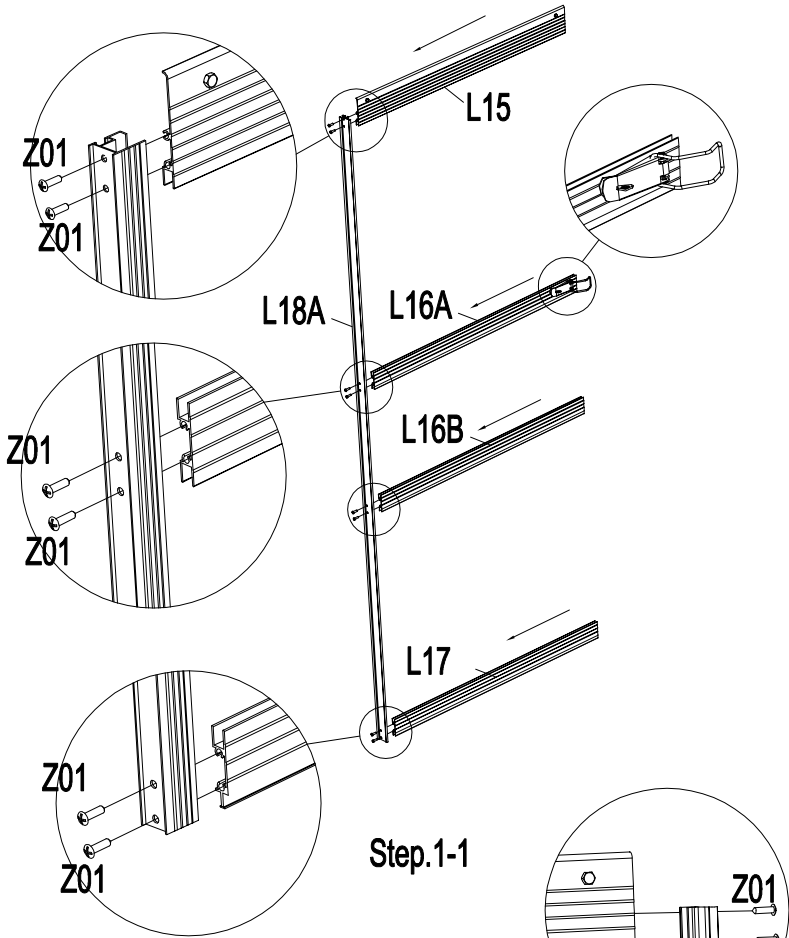
Part	NO.	QTY.
	W06	2
	W08	2
	W01	2
	W02	4
	W03	2
	W04	5
	S02	2
	M6X20	
	M01	84
	M6	
	S01	82
	M6X12	
	Z01	32
	Ø4X25	
	Z02	20
	Ø4X16D	
	Z03	6
	Ø4X10	
	J01	2
	J02L/R	2/2
	J03L/R	1/1
	J04	1

Polycarbonate

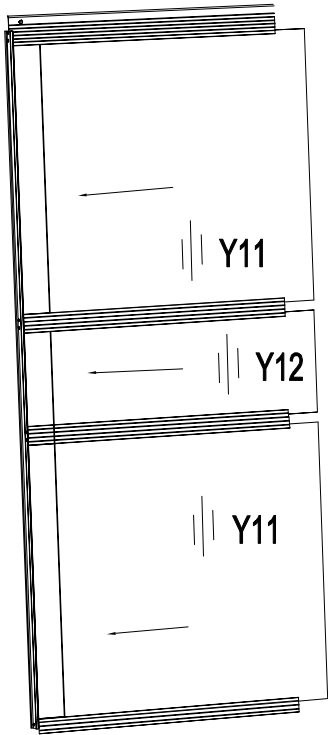
Part	NO.	QTY.
	Y1	2
	Y2	6
	Y3	1
	Y4	2
	Y5	1
	Y6	4
	Y7	2
	Y8	1
	Y9	2
	Y10	2
	Y11	4
	Y12	2
	Y13	1

Part	NO.	QTY.
	L18A	3
	L18B	1
	L15	2
	L16A	1
	L16B	3
	L17	2

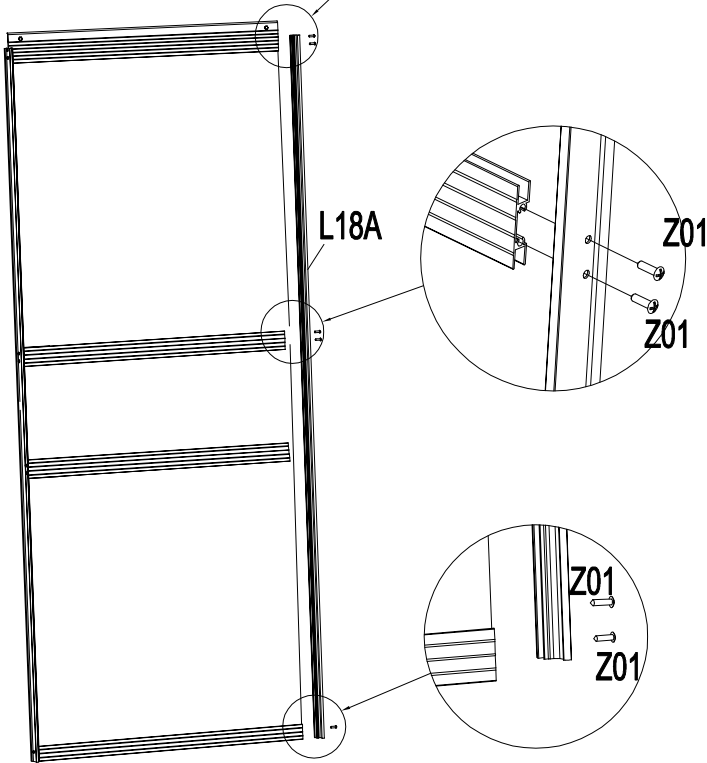
# P2 Door1 Frame Assembly



Step.1-1

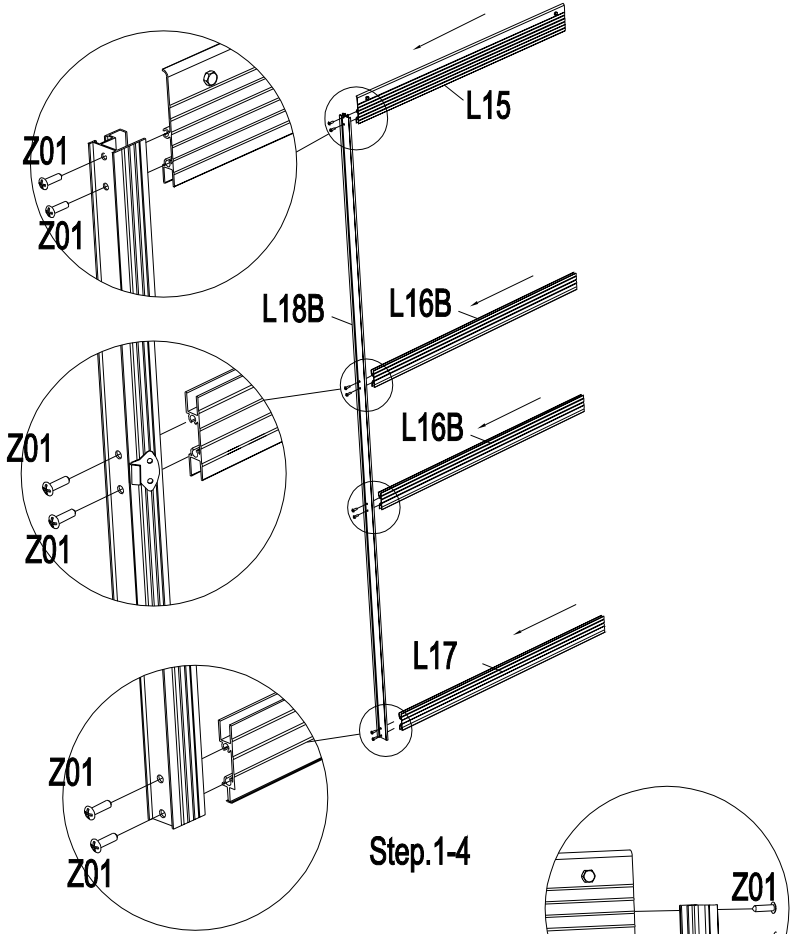


Step.1-2

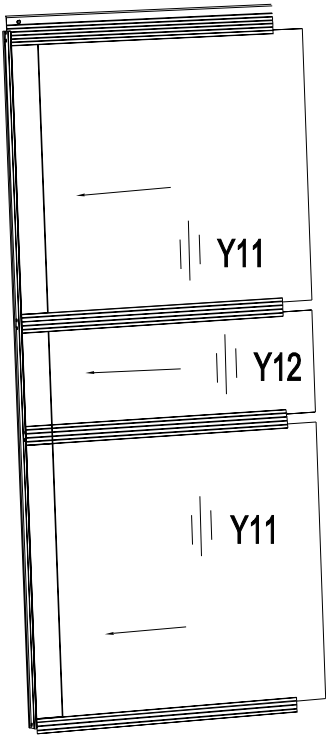


Step.1-3

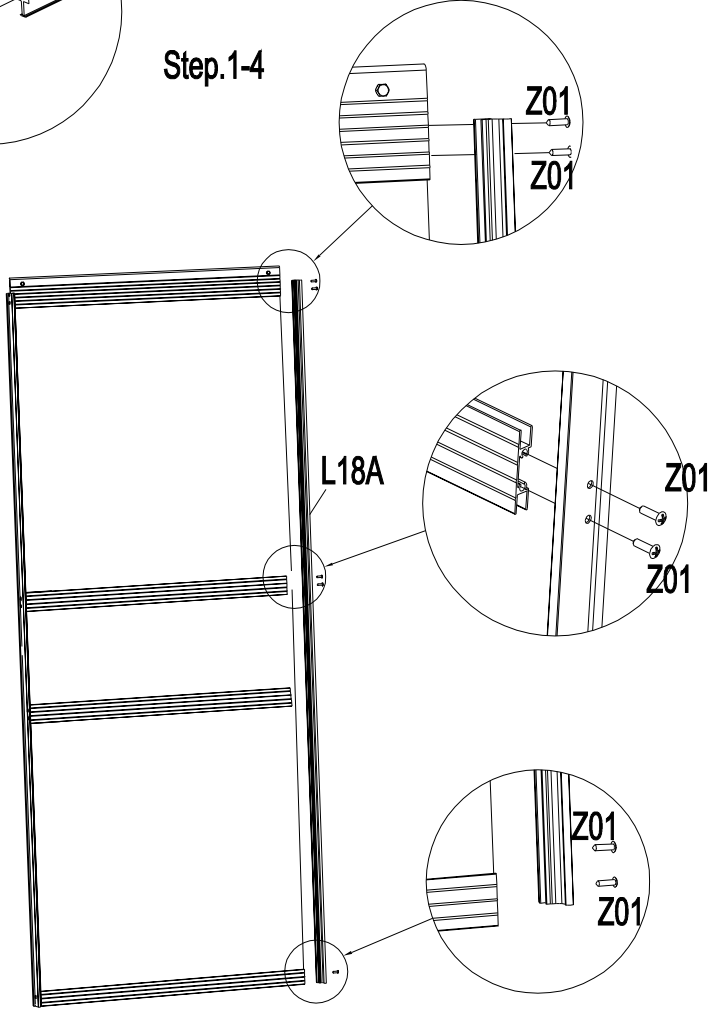
P3 Door2 Frame Assembly






Step.1-4



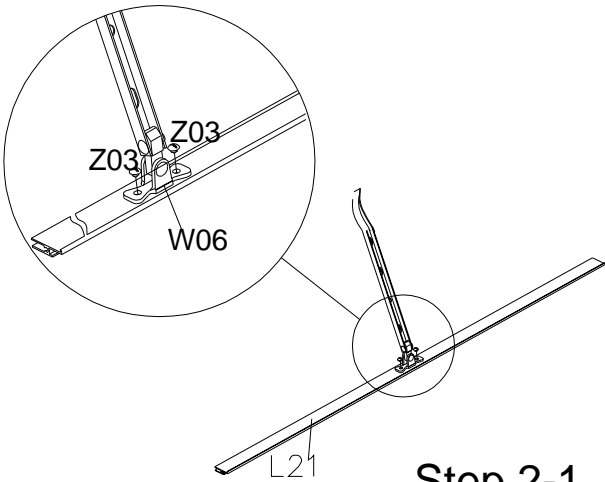
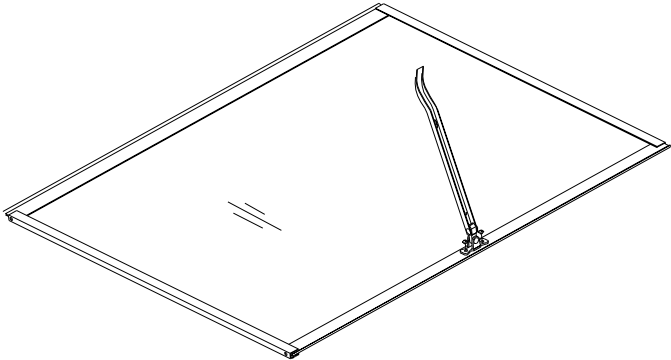
Step.1-5



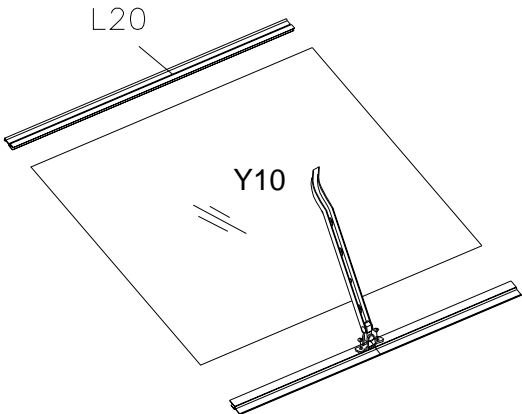
Step.1-6

Part	NO.	QTY.
	L19	4
	L20	2
	L21	2

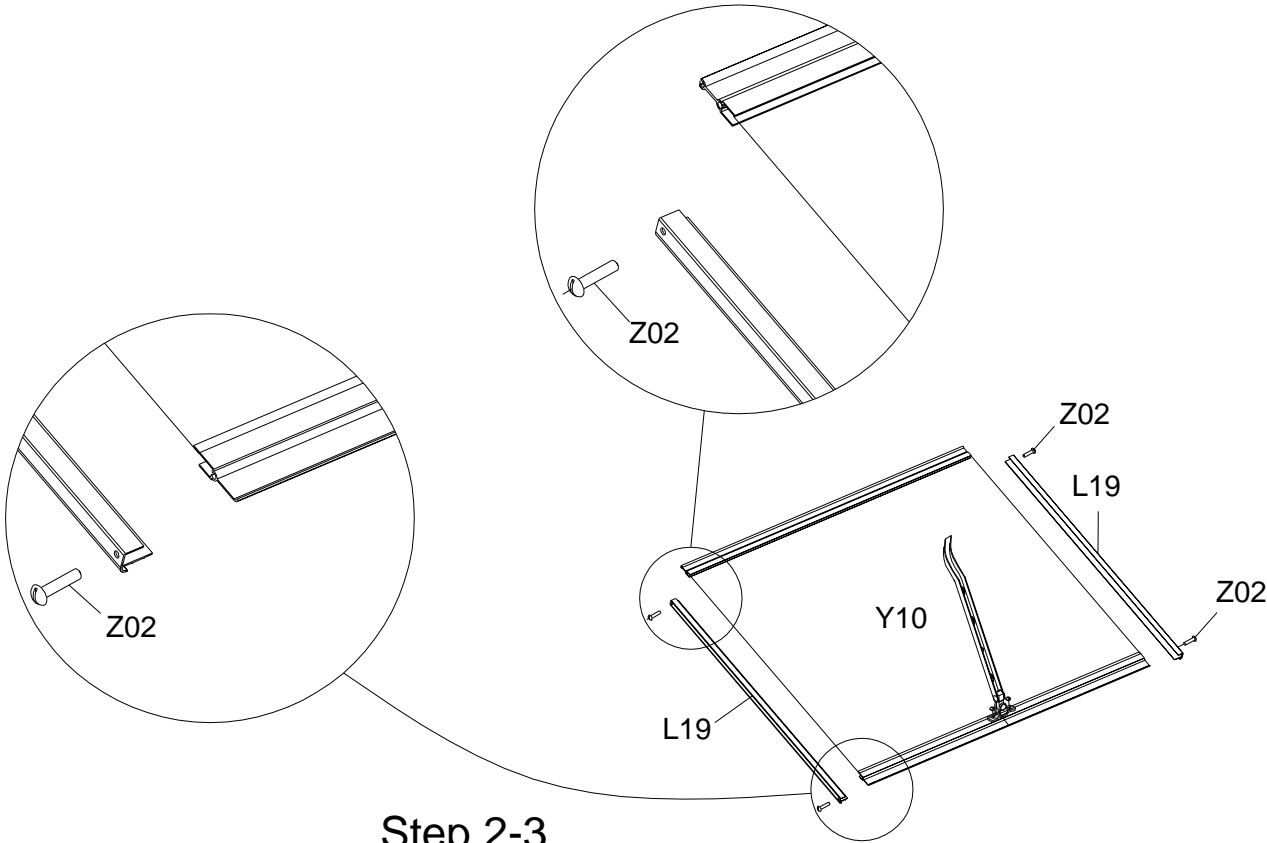
P4 Roof Vent Frame Assembly













Step 2-1



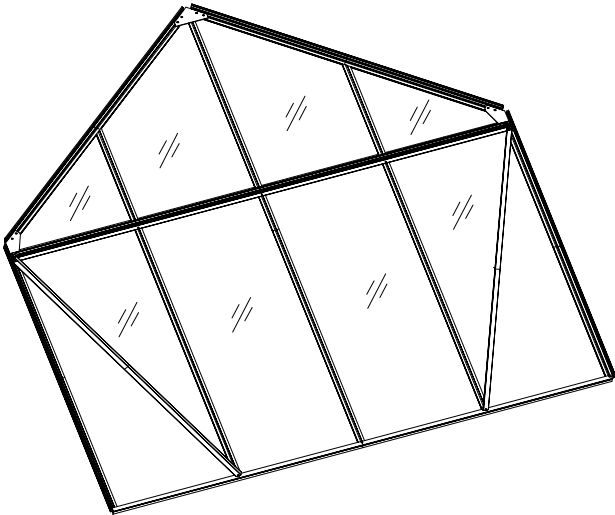
Step 2-2



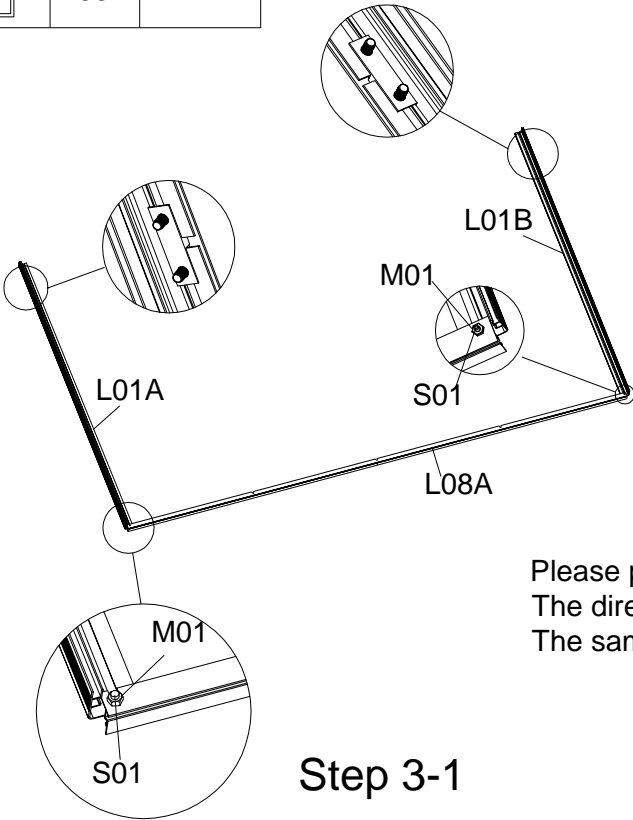
Step 2-3

Part	NO.	QTY.
	L01A	1
	L01B	1
	L01C	2
	L03B	4
	L02C	1
	L02D	1
	L02E	1
	L05A	2
	L08A	1
	L09	1

(P5-P7) Back Assembly

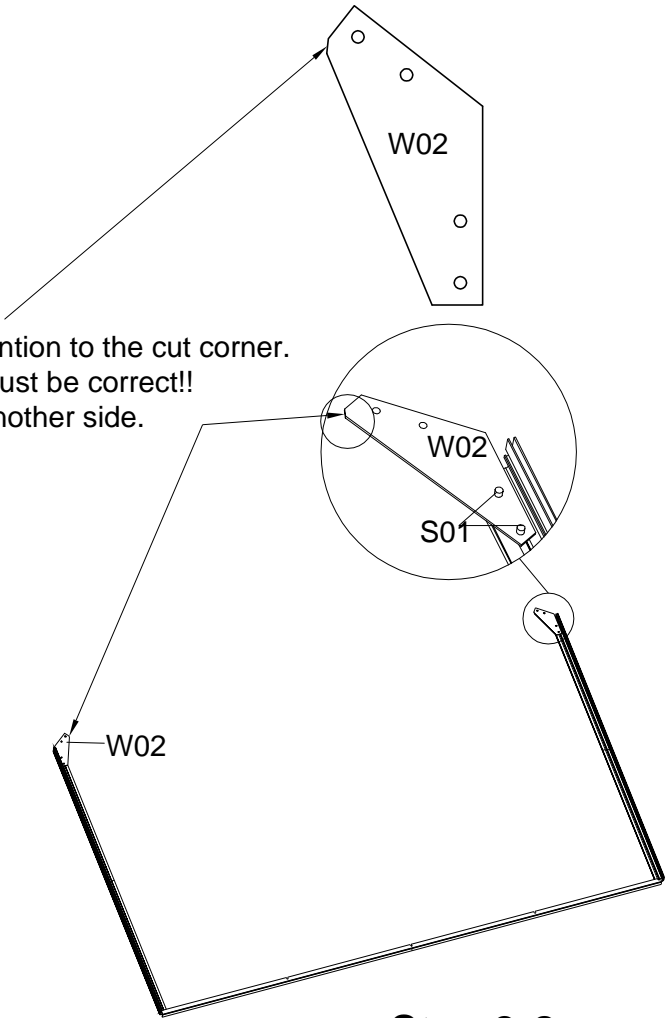


Step 3-10



Step 3-1

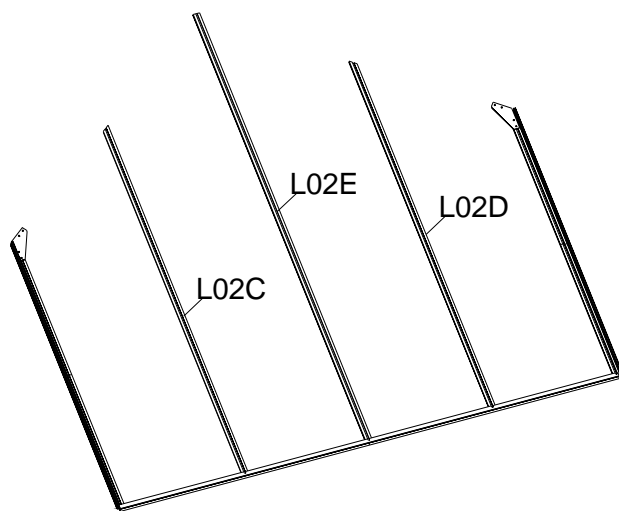
Please pay attention to the cut corner.  
The direction must be correct!!  
The same as another side.



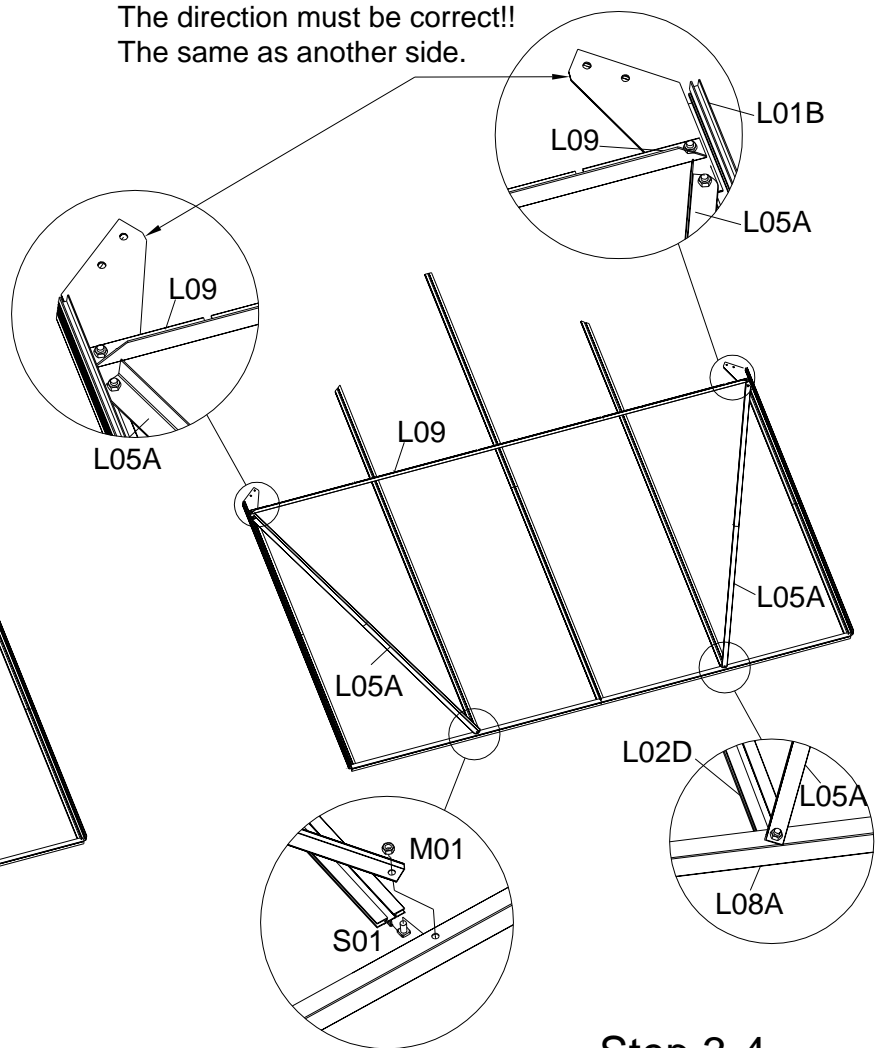
Step 3-2



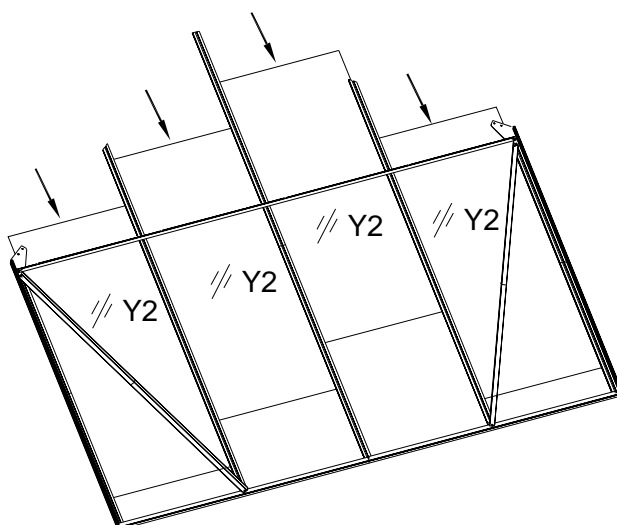
Please pay attention to the cut corner.  
The direction must be correct!!  
The same as another side.



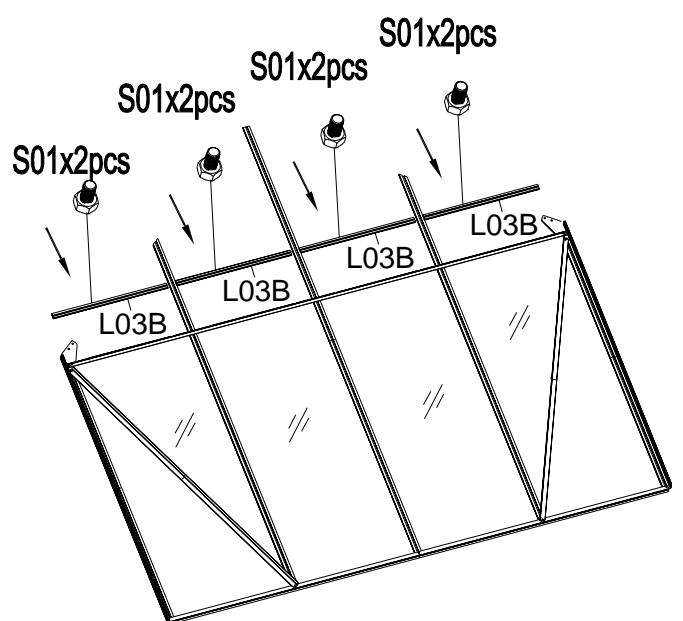
Step 3-3



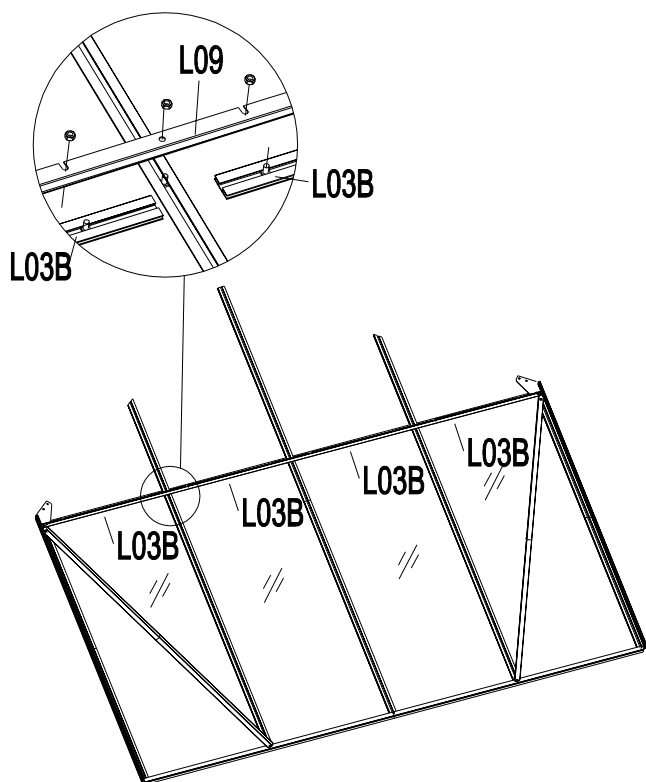
Step 3-4



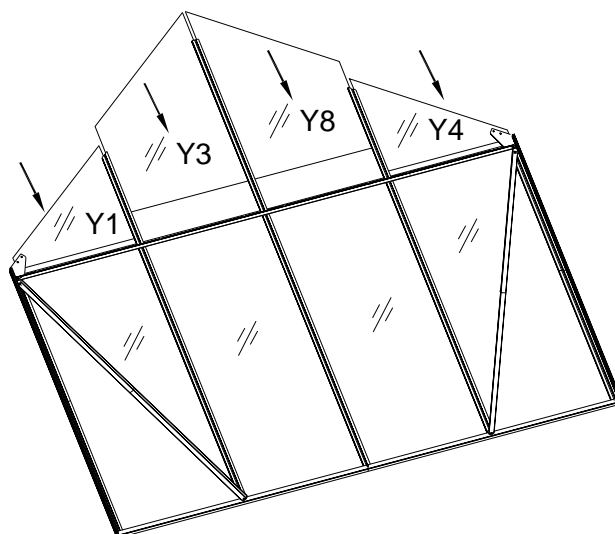
Step 3-5



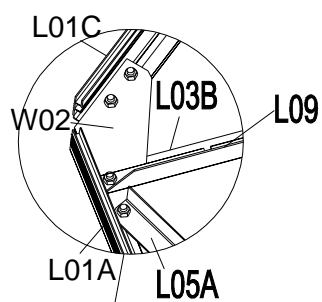
Step 3-6



Step 3-7

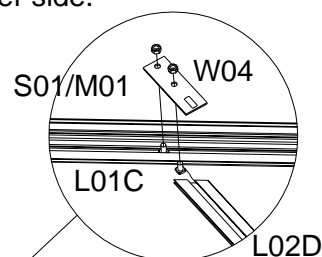
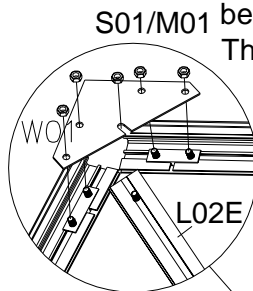


Step 3-8
















Step 3-9

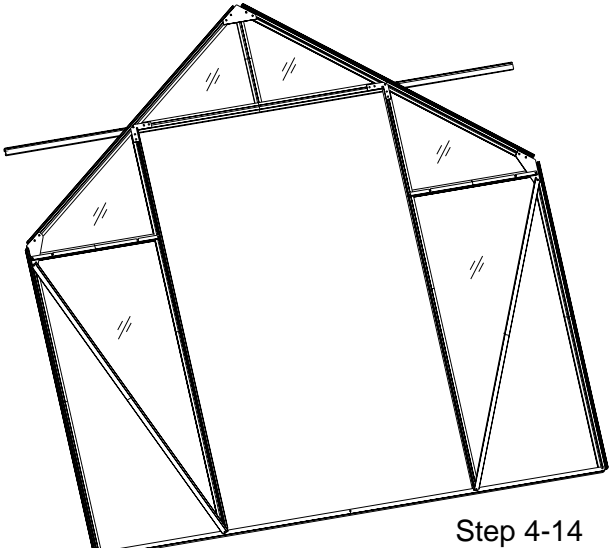
L02D and L01C must be put tightly and correctly using W04. Do not leave big space between L02D and L01C. The same for another side.



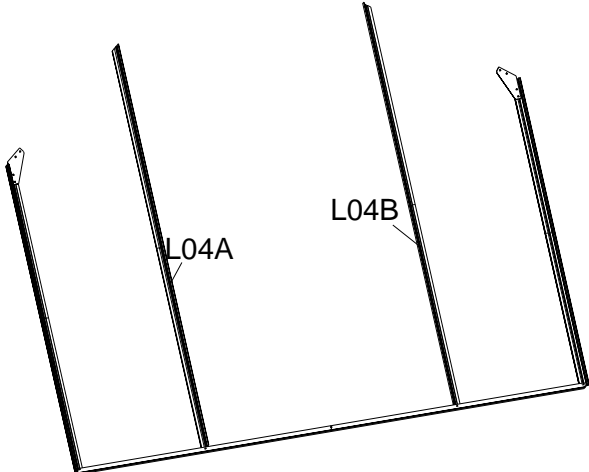
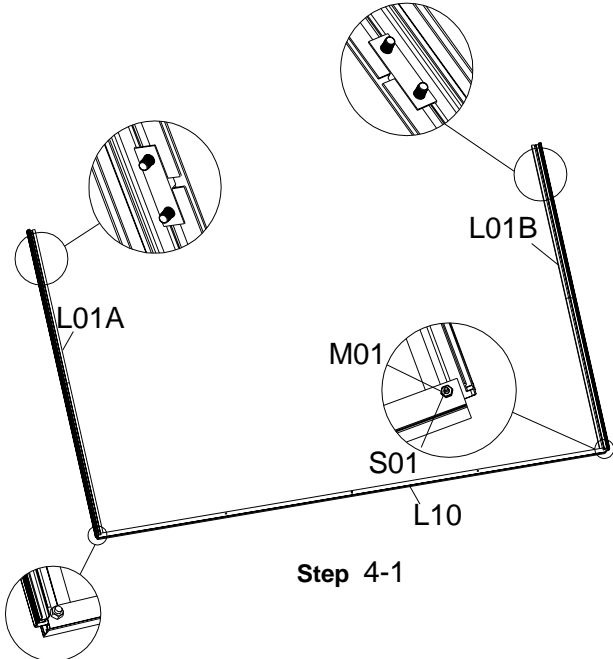
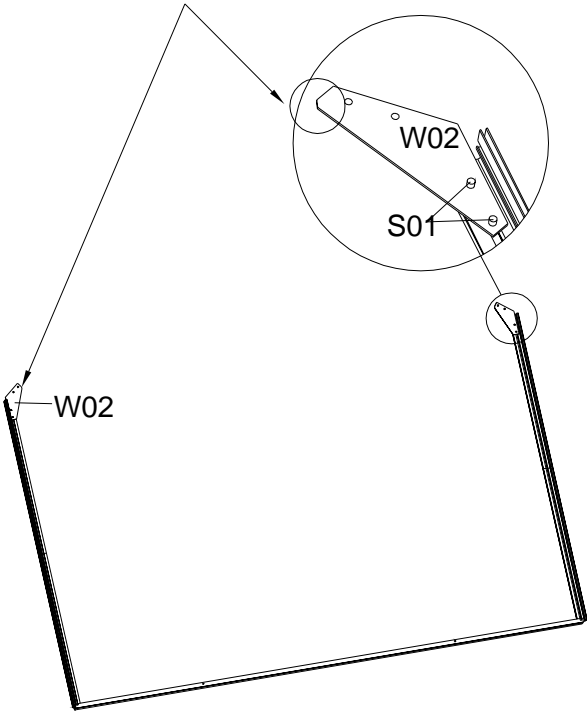
Step 3-10

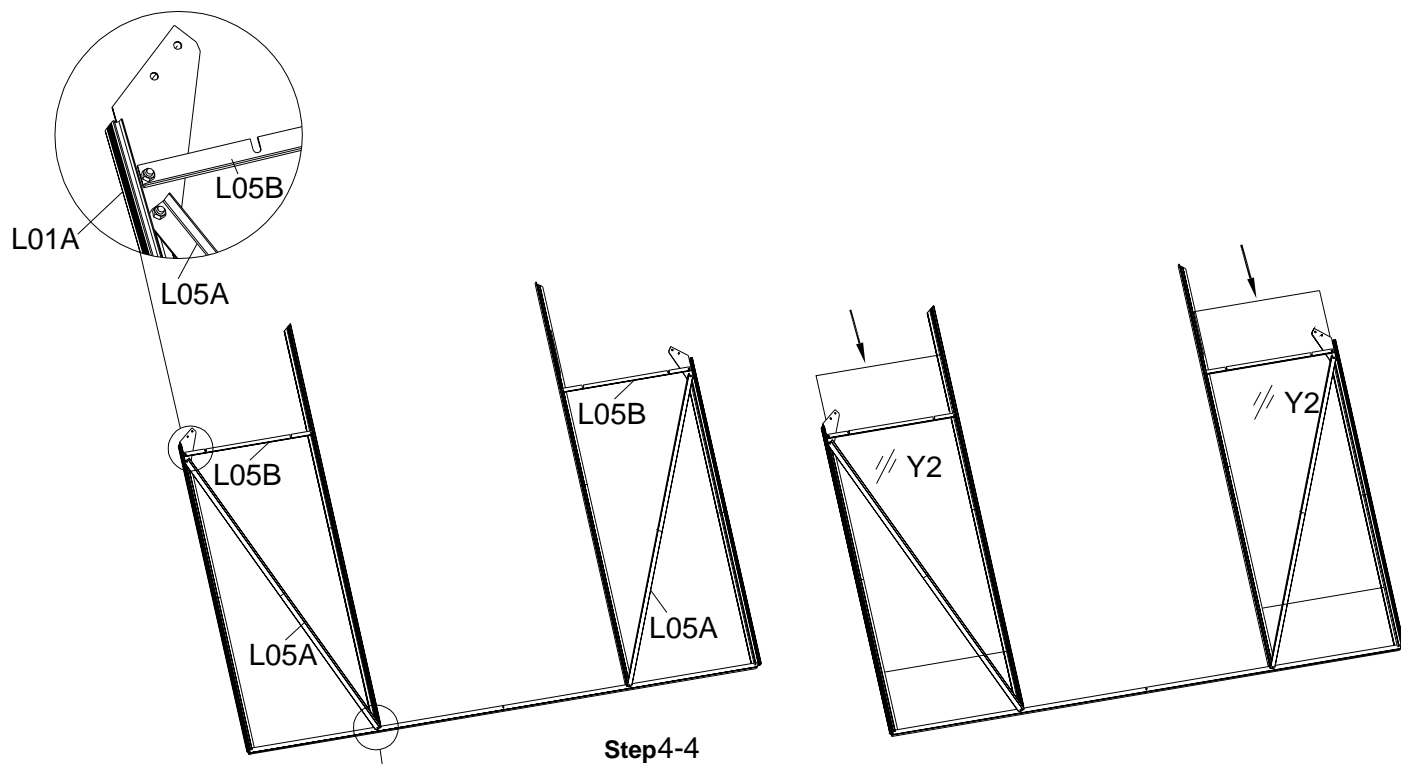
Part	NO.	QTY.
	L01A	1
	L01B	1
	L01D	1
	L01E	1
	L03A	1
	L03B	2
	L03T	1
	L04A	1
	L04B	1
	L05A	2
	L05B	2
	L10	1
	L14	1

(P8-P11)Front Assembly

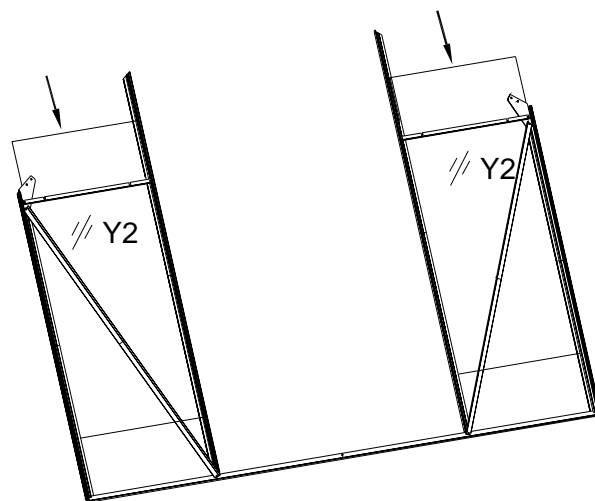


Please pay attention to the cut corner.  
The direction must be correct!!  
The same as another side.

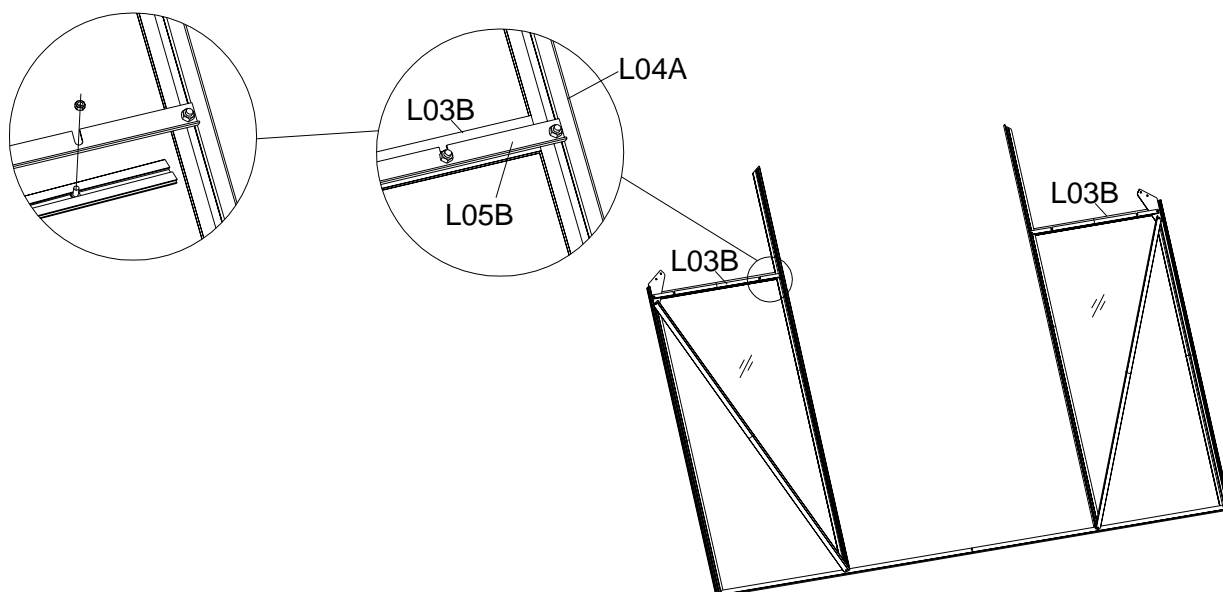
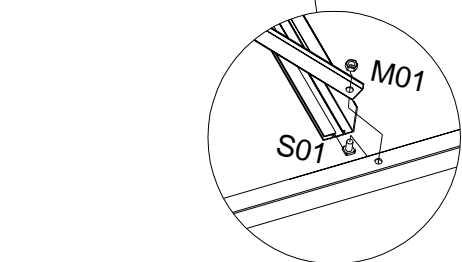




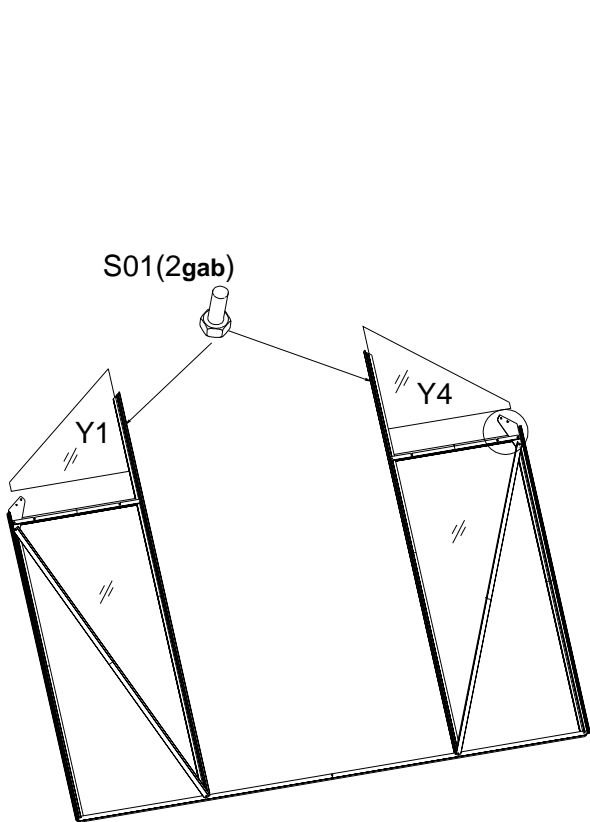
Step4-4



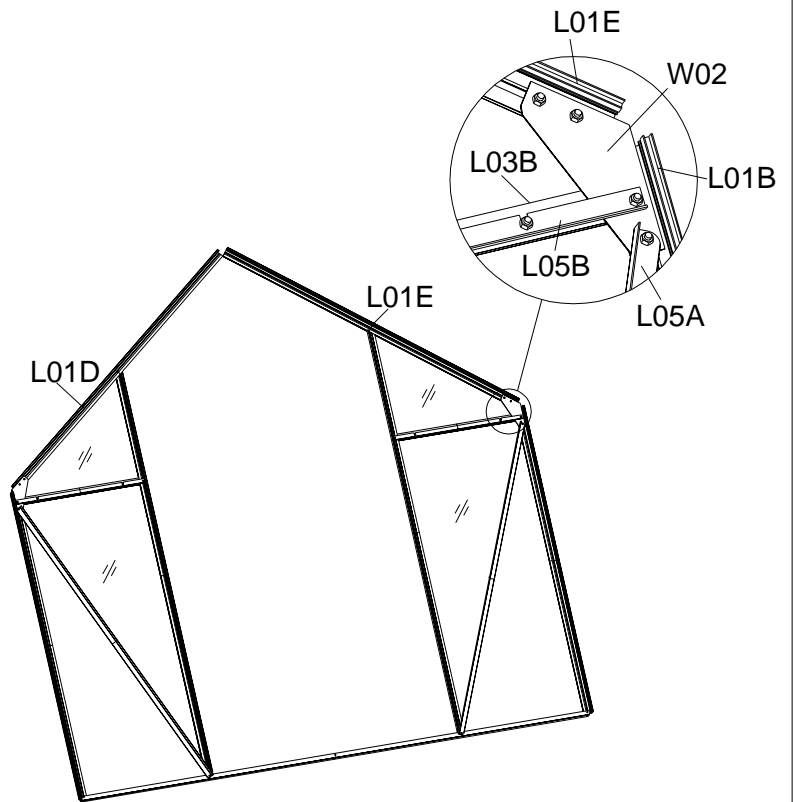
Step 4-5



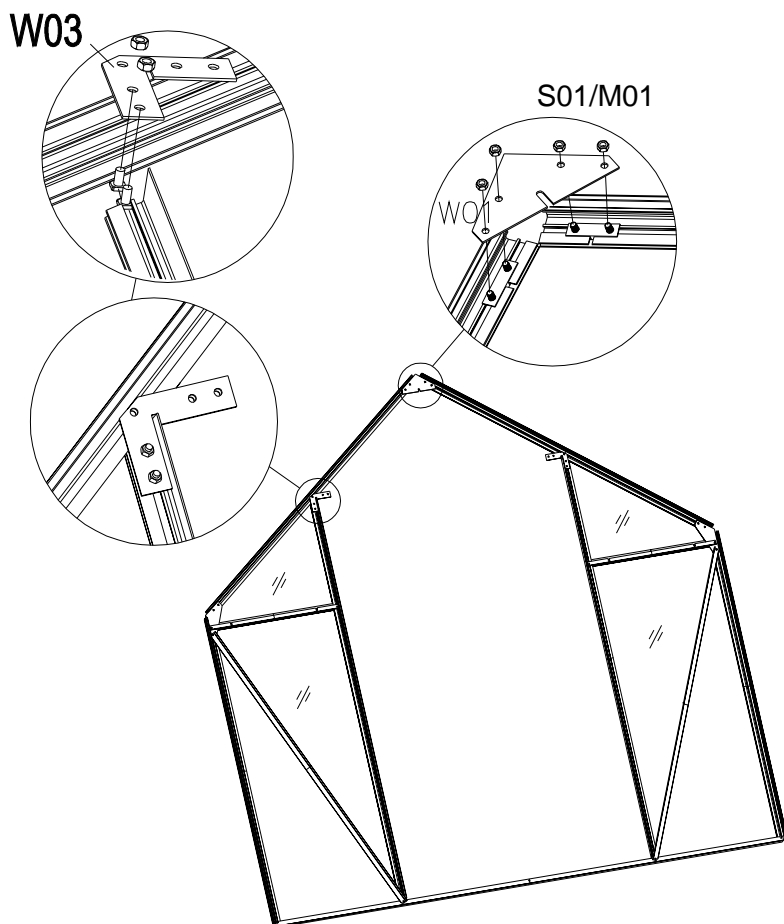
Step 4-6



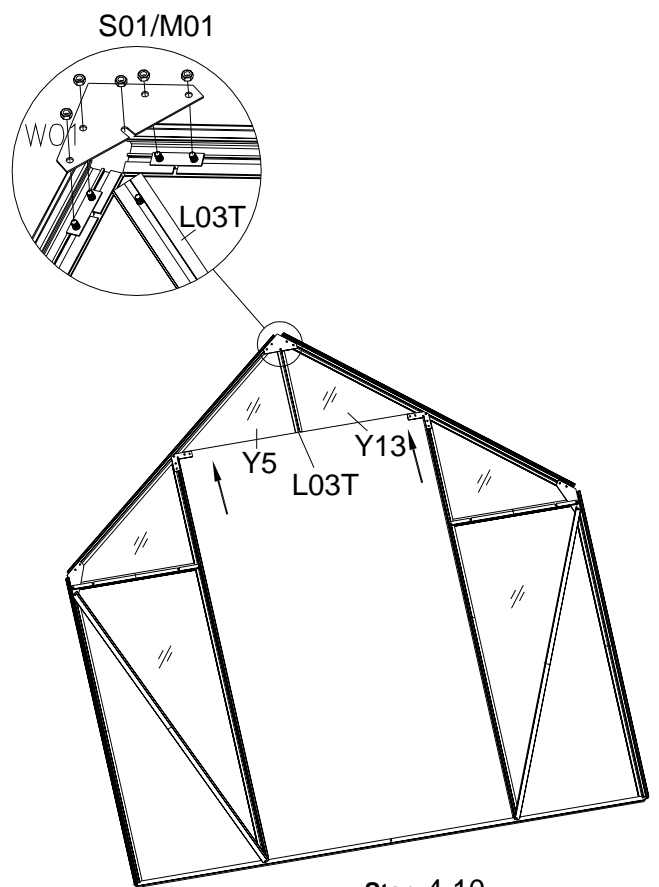
Step4-7



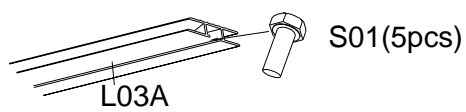
Step 4-8



Step 4-9

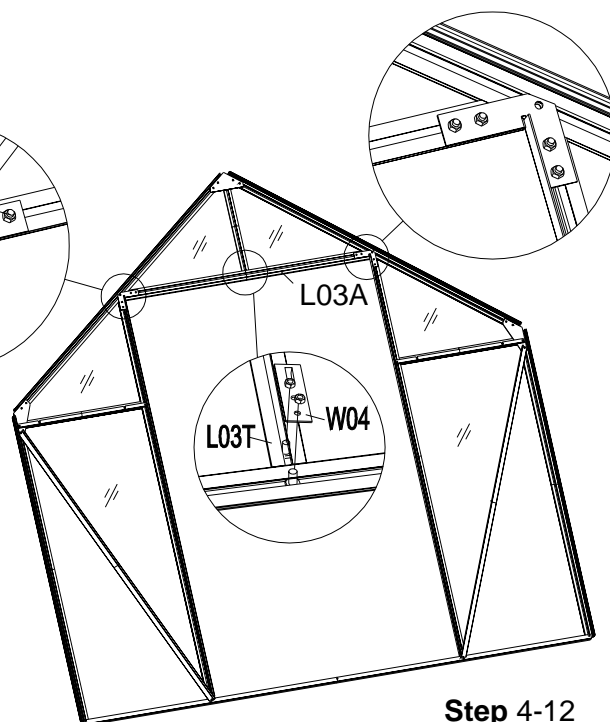
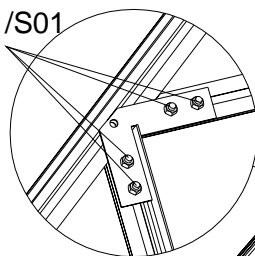


Step 4-10



Step 4-11

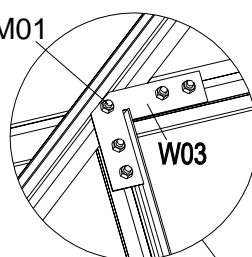
M01/S01



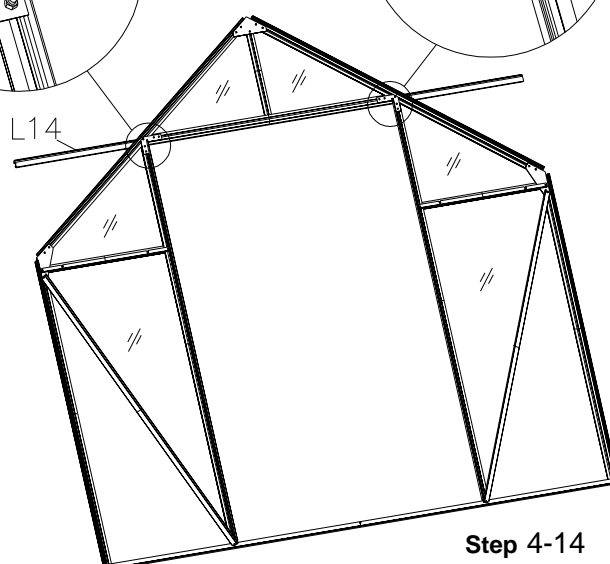
Step 4-12

Use S02 and M01 to fix the W03's position correctly.

S02/M01

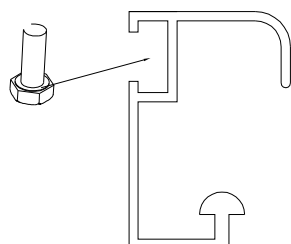


L14













Step 4-14

! S02(2pcs)

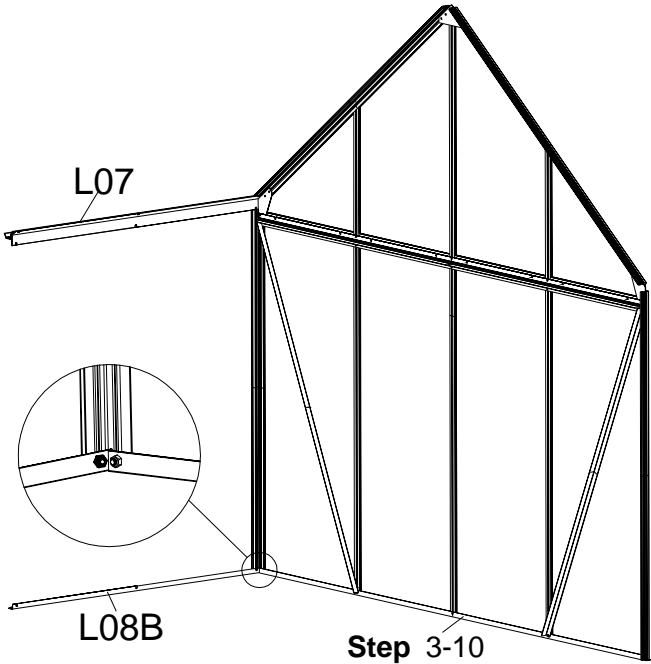


L14

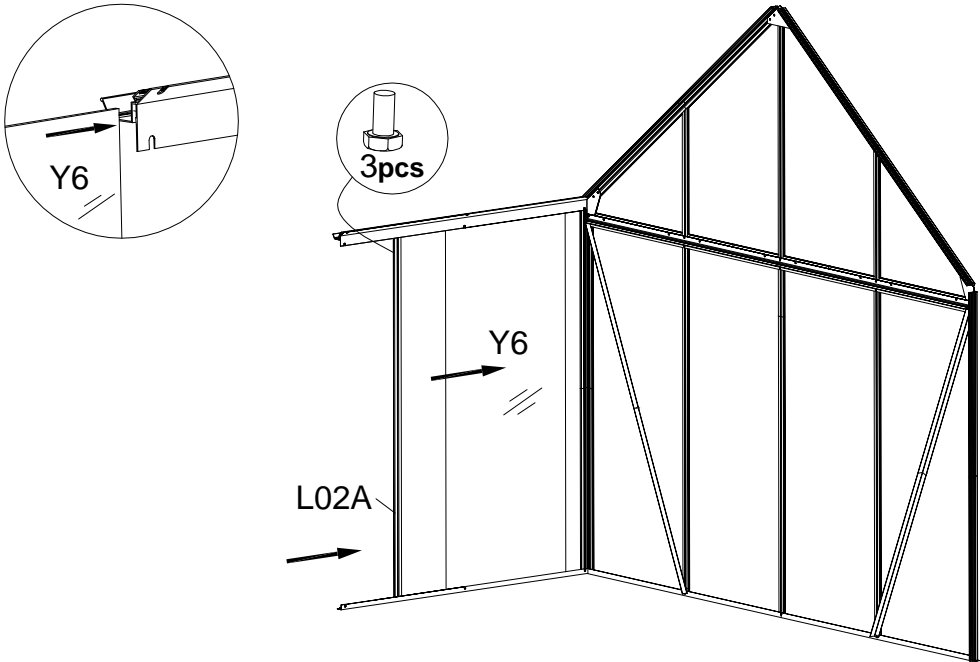
Step 4-13

Part	NO.	QTY.
	L02A	2
	L02B	2
	L03B	2
	L05C	2
	L05D	2
	L05E	1
	L05F	2
	L06	1
	L07	2
	L08B	2

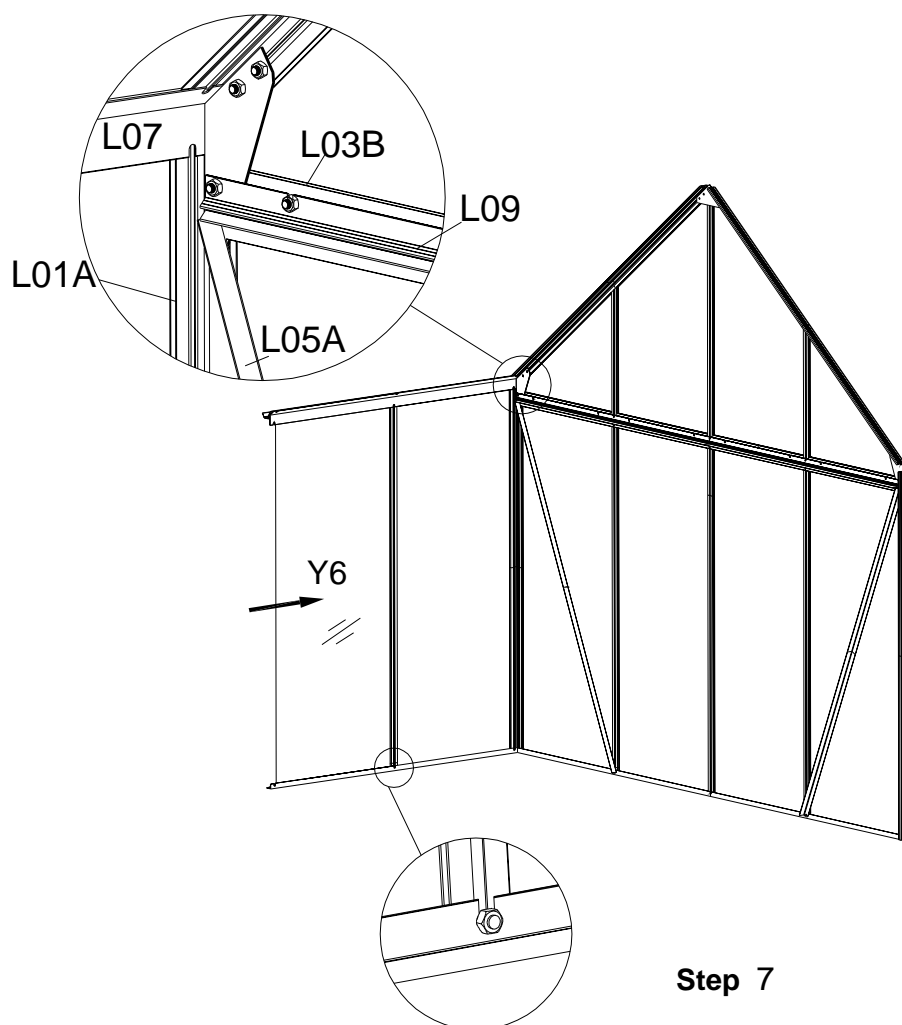
(P12-P23)Assembly



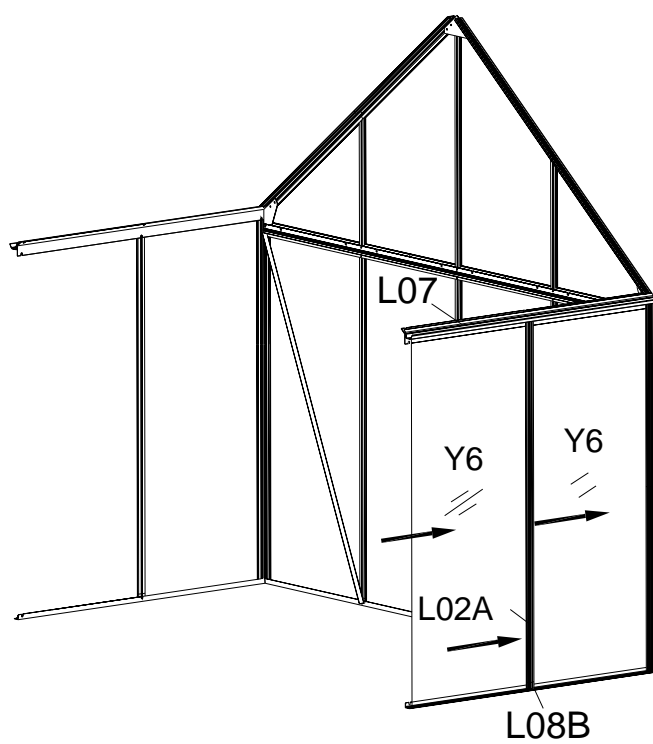
Step 5



Step 6

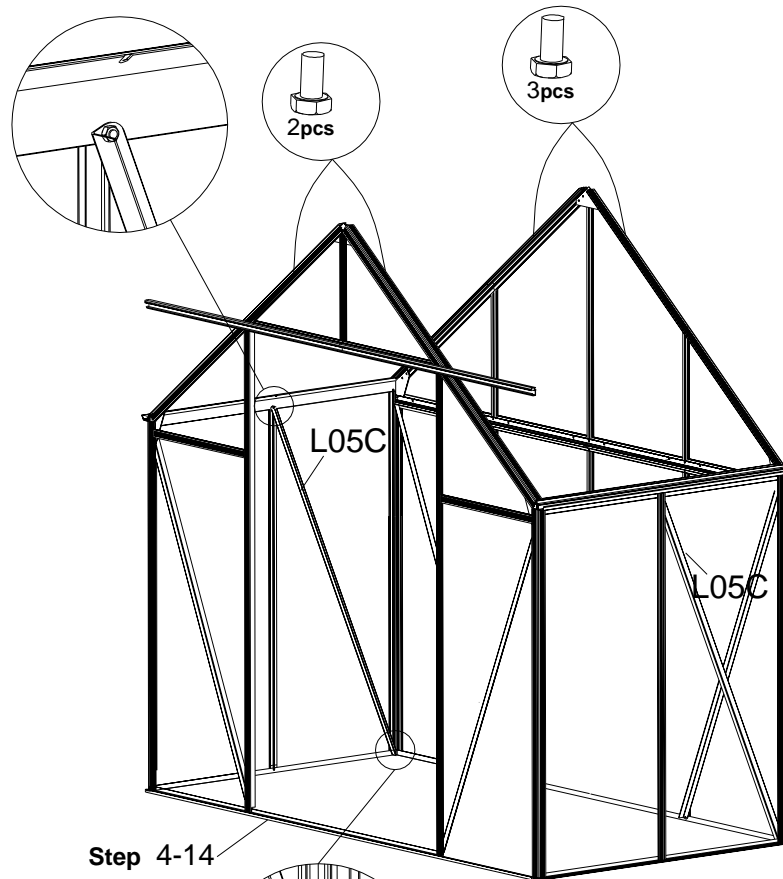


**Step 7**

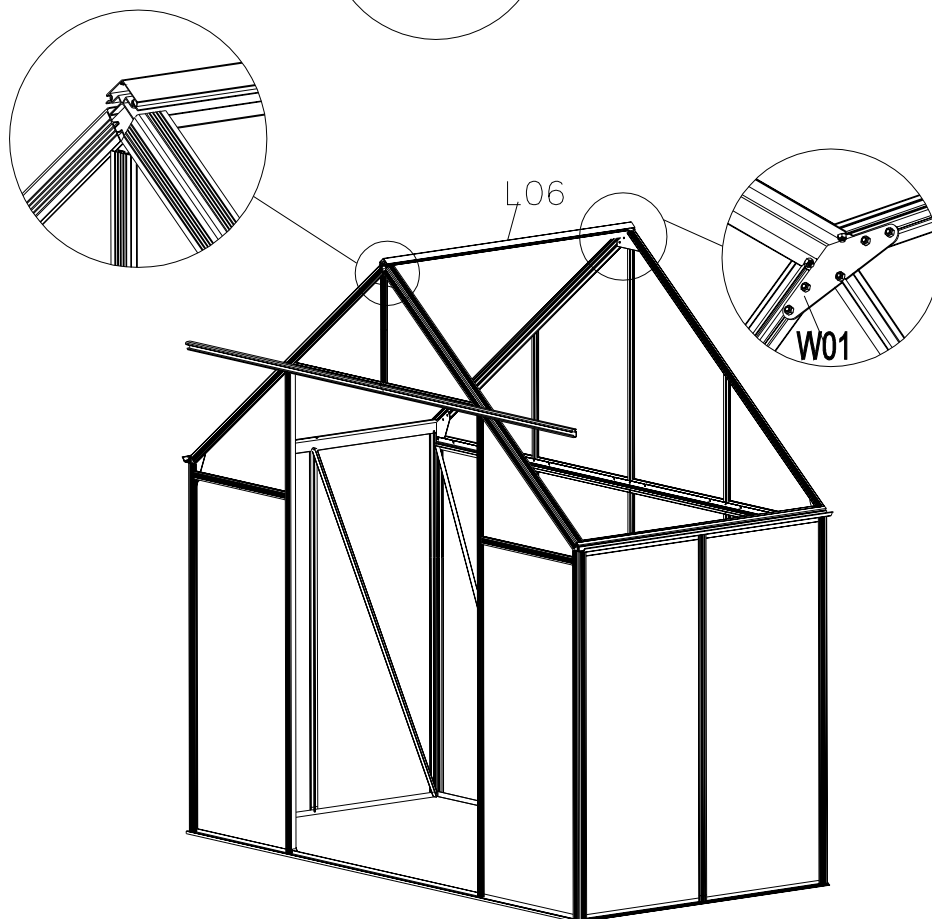


**Step 8**

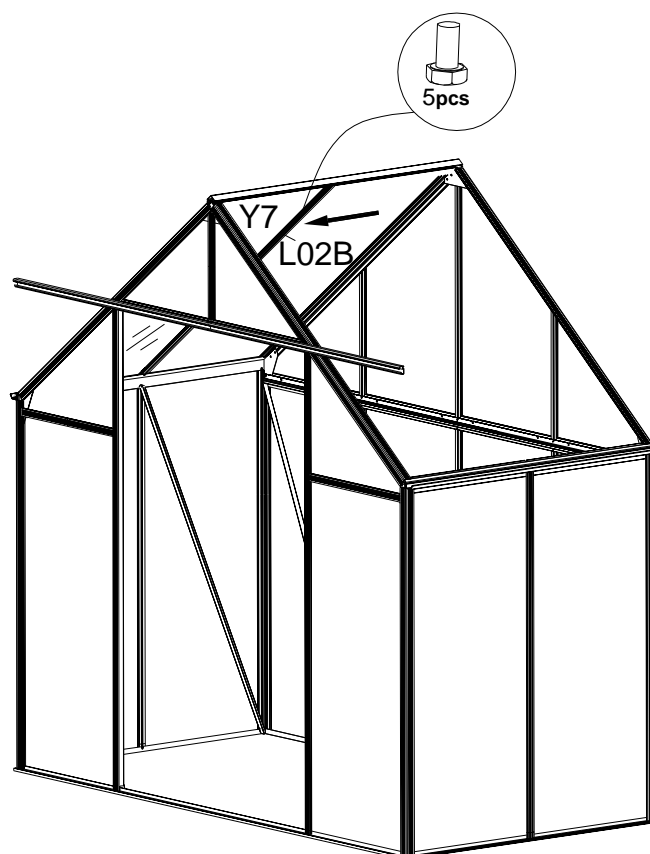




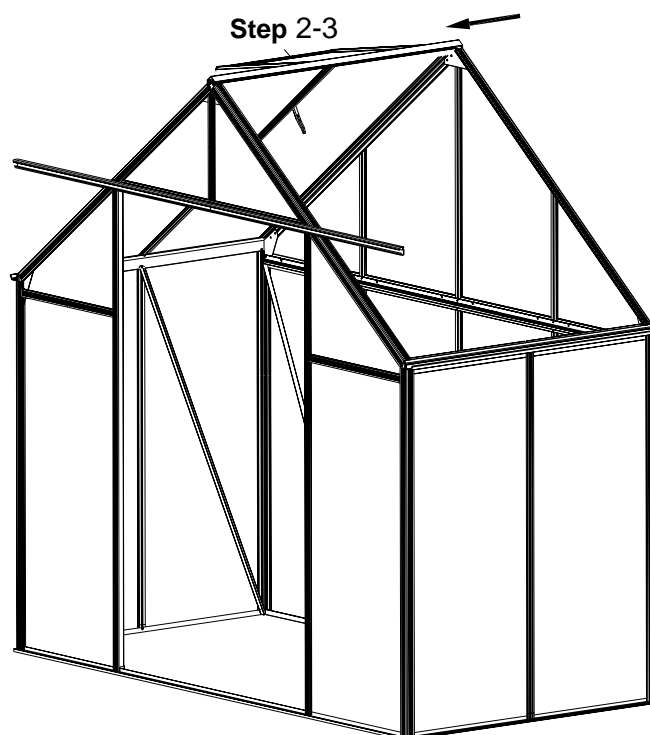
**Step 9**



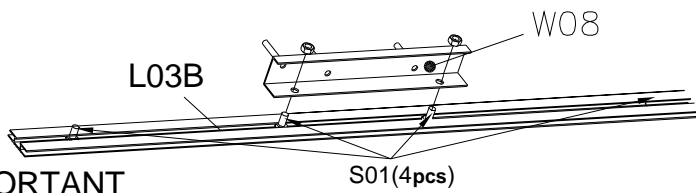
**Step 10**



**Step 11**

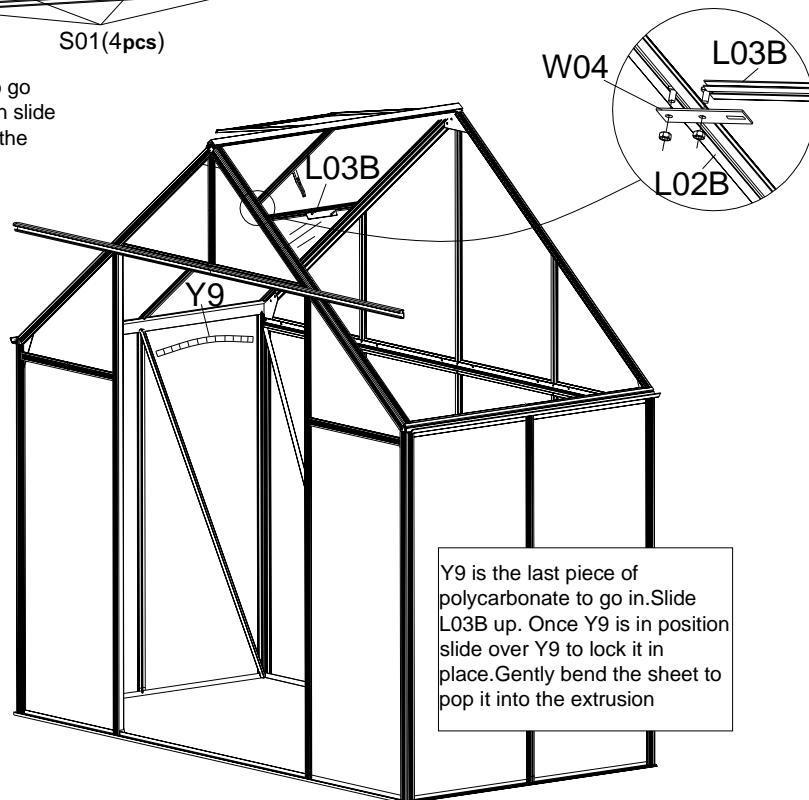


**Step 12**



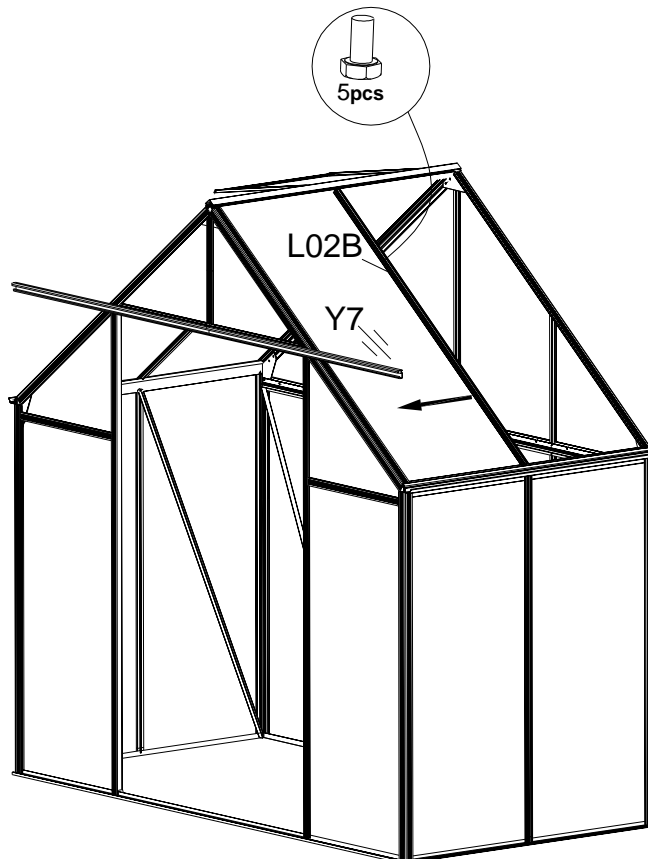
## IMPORTANT

Y9 is the last piece of polycarbonate to go in. Slide L03B up. Once Y9 is in position slide over Y9 to lock it in place. Gently bend the sheet to pop it into the extrusion

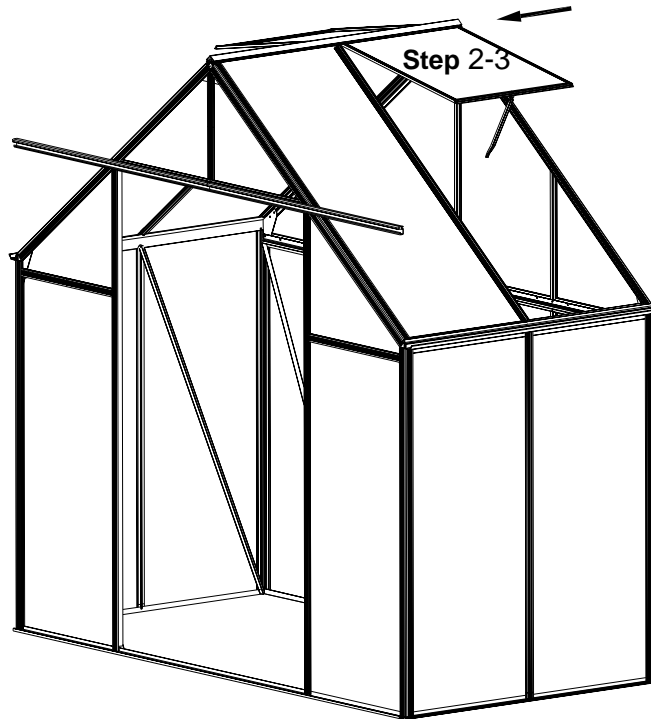


Y9 is the last piece of polycarbonate to go in. Slide L03B up. Once Y9 is in position slide over Y9 to lock it in place. Gently bend the sheet to pop it into the extrusion

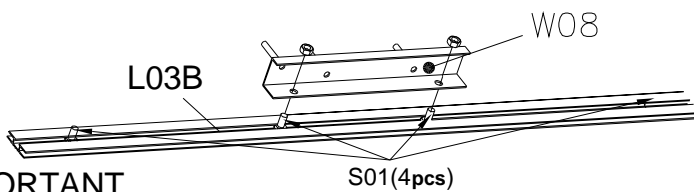
Step 13



Step 14

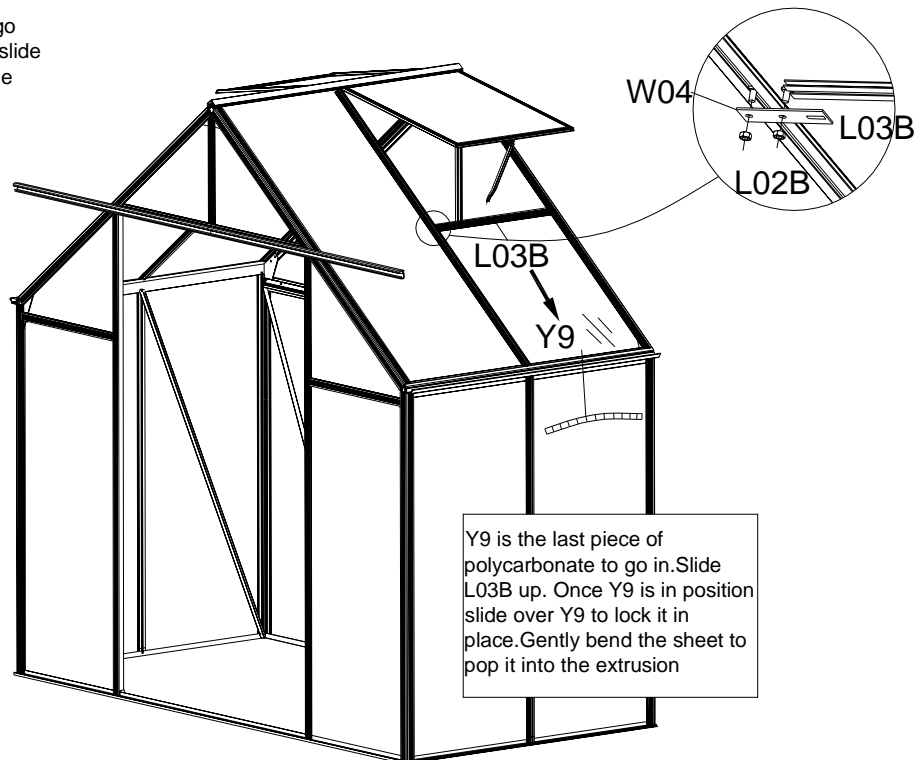


**Step 15**

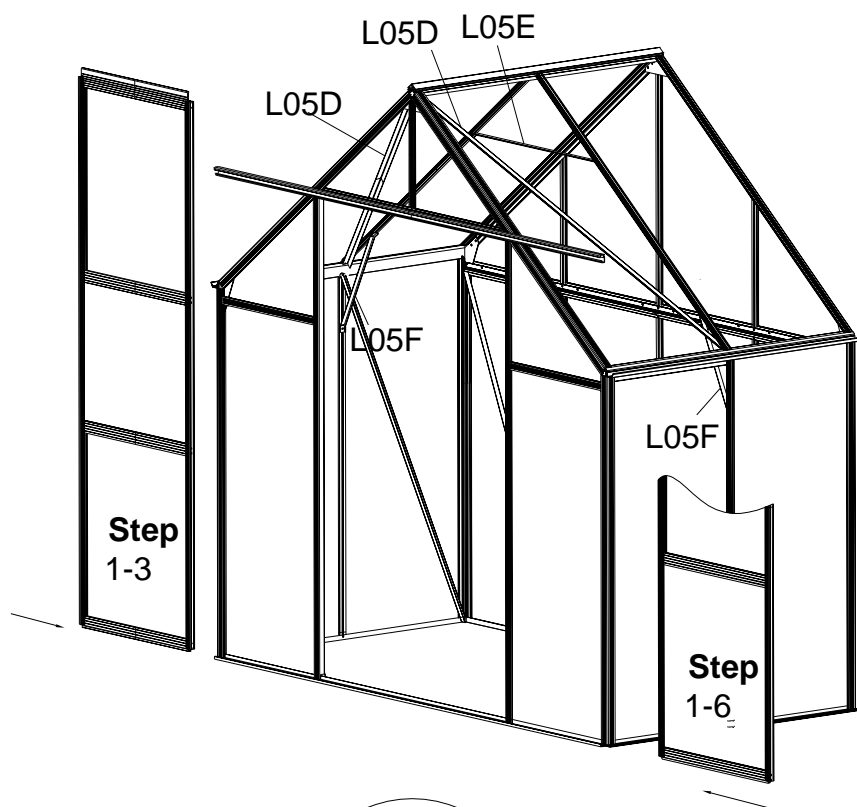


**IMPORTANT**

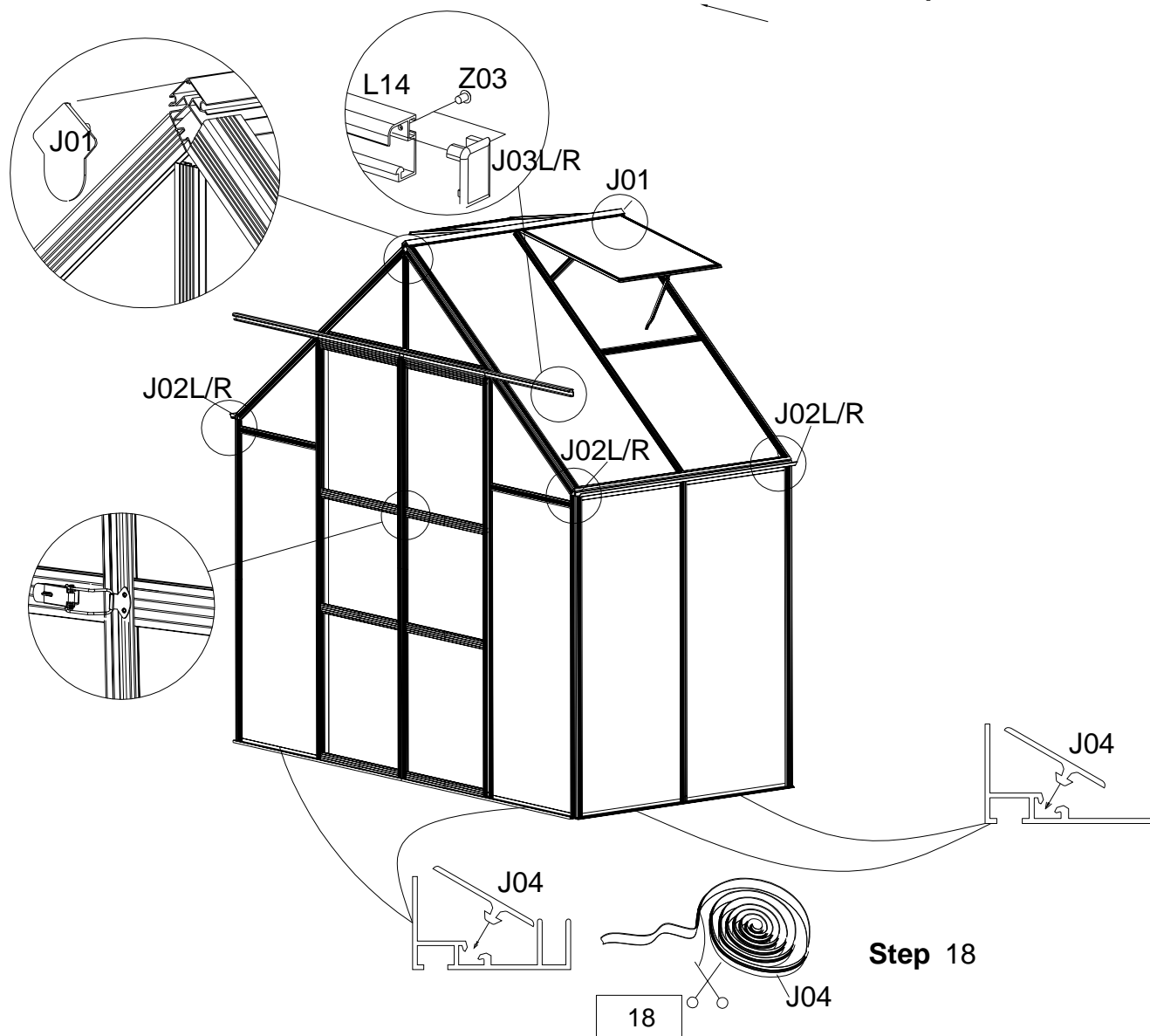
Y9 is the last piece of polycarbonate to go in. Slide L03B up. Once Y9 is in position slide over Y9 to lock it in place. Gently bend the sheet to pop it into the extrusion



**Step 16**



**Step 17**



**Step 18**